Chevrolet Extend-A-Fender® Fender Flares Front Pair

Set Part #40125-02
Rev-1 12/9/2015
For complete fitment info visit : www.bushwacker.com

STEP 1 – PRIOR TO INSTALLATION

A) Bushwacker only approves installing the flares according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, SuperGlue, or similar products on the hardware or the flares.

B) **Fit:** Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).

C) **Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

D) **Performance:** Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.

E) **Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)

F) **Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.

G) **Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.

TOOLS FOR EASY INSTALLATION:

- Socket Wrench
- T-15 Torx Bit
- Electric Drill
- 3/32" Drill Bit
- #2 Phillips Screwdriver
- Grease Pencil
- Measuring Tape / Ruler
- Pry Tool
- Awl (Optional)
- Right Angle Ratchet (Optional)

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:

1.
SW1-0066, #8 x 5/8" Phillips PH Drill Screw, 10 pcs

2.
SW1-0056, #8 x 3/4" PH Screw, 6 pcs

3.
NU1-0001, 1/4-20 Zinc Nut, 4 pcs

4.
SW1-0005, 1/4-20 x 3/4" HxHd Slot Screw, 4 pcs

5.
ET1-0002, Edge Trim Tool, 1 pc

6.
GP1-0007, Med. Wiper Style Edge Trim, 160 inches

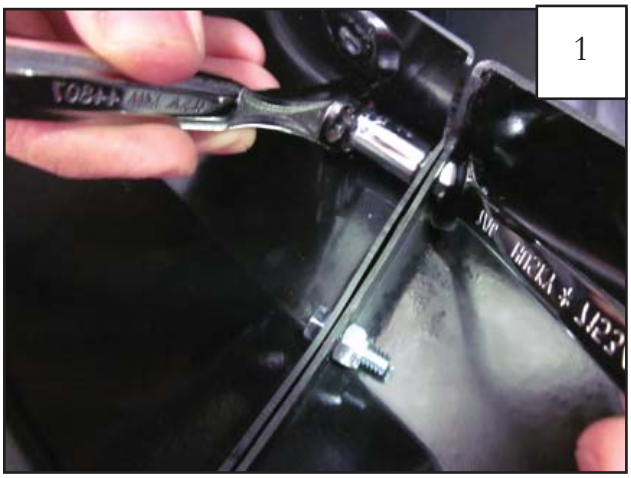
6710 N CATLIN AVE. • PORTLAND, OR 97203 • 503-283-4335 • 1-800-234-8920 (USA AND CANADA) • FAX 503-283-3007

STEP 2 - EDGE TRIM INSTALLATION

A. Applying the adhesive side of the edge trim (GP1-0007) to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).

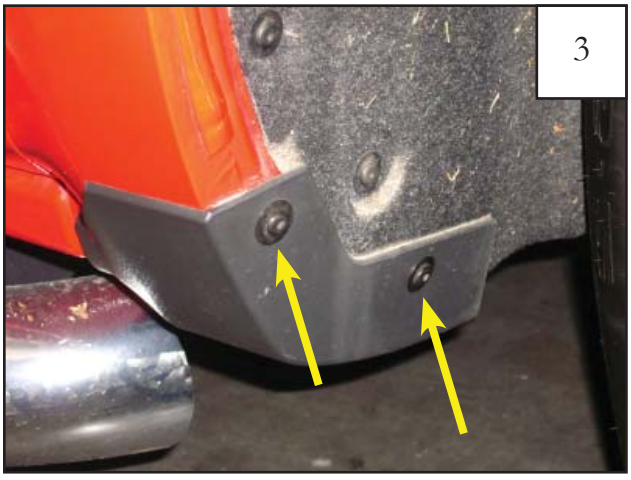
B. Press edge trim into place along the top edge of the flare in one-inch increments.

Front Flare Installation Procedures (Driver's Side):



FOR 2014-2015 SILVERADO 1500 MODELS ONLY: Insert the Screw/Nut assembly (SW1-0005/ NU1-0001) through the hole drilled in the end of the Front Main Flare and into the corresponding hole in the Front Bumper Piece. Two places and tighten.

Turn front tire outward for easier installation.



Using a T-15 Torx bit, remove two factory screws in muduguard at rear of front wheel well.

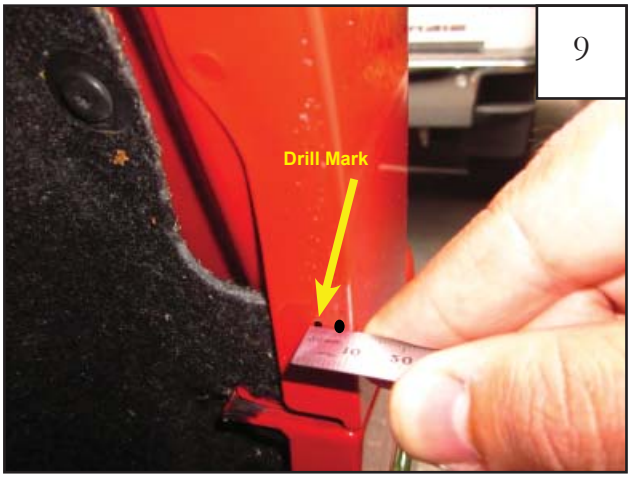
FOR 2014-2015 SILVERADO 1500 MODELS: Using a 7mm socket, remove factory screw at bottom front of wheel well.

To mount the flare into position, hold the flare 2-3" inches below the top lip of the wheel well. Push in and slide up to allow the flare the fully seat against the wheel well opening.

Hold flare in place and start supplied Screw (SW1-0056) through two bottom rear holes in flare and into factory holes in rear of wheel well. *Do not tighten.*

While holding the flare firmly in position, mark the remaining five hole locations with a grease pencil or sharpie. Using the holes in the flare as a guide. Press inward firmly on the flare above each hole location before marking each mark, this will ensure proper fit. See next step.

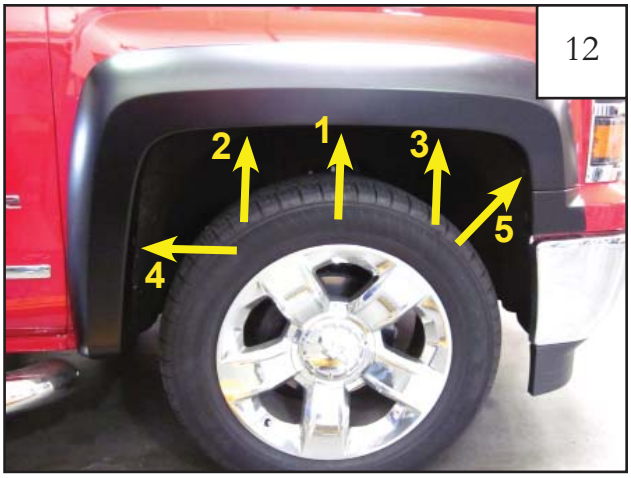
Hole locations to be marked.



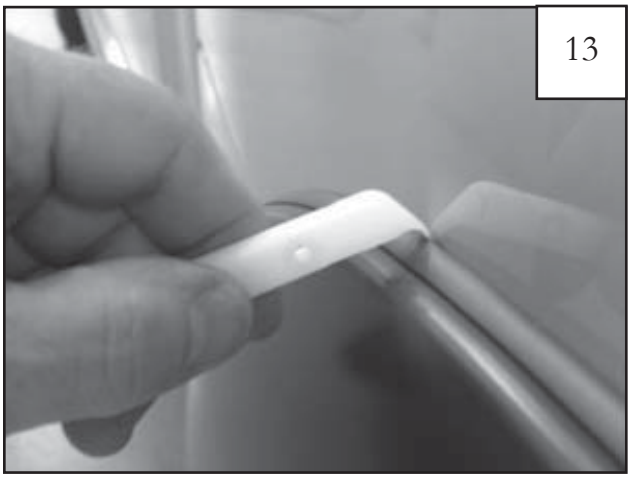
Remove the flare. Using the marks made in step 7 as a guide, measure inward from the outside edge of the fender to verify proper depth of original marked location. Mark must be minium of 10mm in from outside edge of fender, if short, adjust mark to 10mm.

Using a 3/32" drill bit, drill pilot holes at the marks made in Step 8

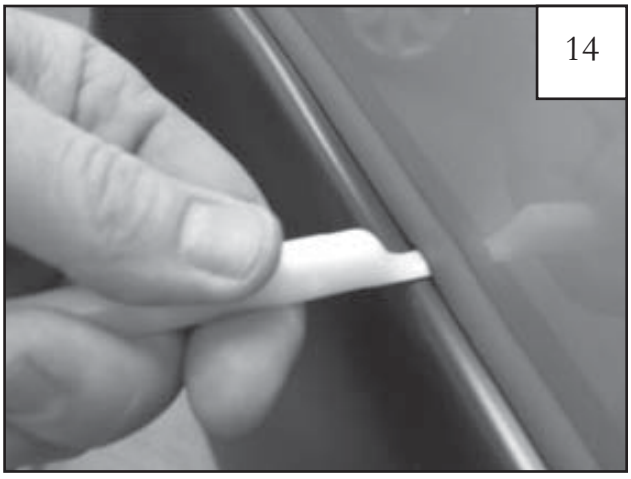
Locate flare into position on vehicle. Re-install supplied screw (SW1-0056) through two bottom rear holes in flare and into factory hole in front of wheel well.



Re-install self-tapping screws (SW1-0066) into pilot holes in the order indicated. *PRESS FLARE TOWARD VEHICLE AND TIGHTEN ALL SCREWS*.



Using supplied Edge Trim Tool (ET1-0002), seat edge trim against vehicle by hooking curved end under edge trim at one end of flare. Next, slide around outer edge of flare to the other end.



Using flat end of supplied Edge Trim Tool (ET1-0002), seat edge trim against flare by inserting straight end between edge trim and flare at one end. Next, slide around entire edge to the other end.