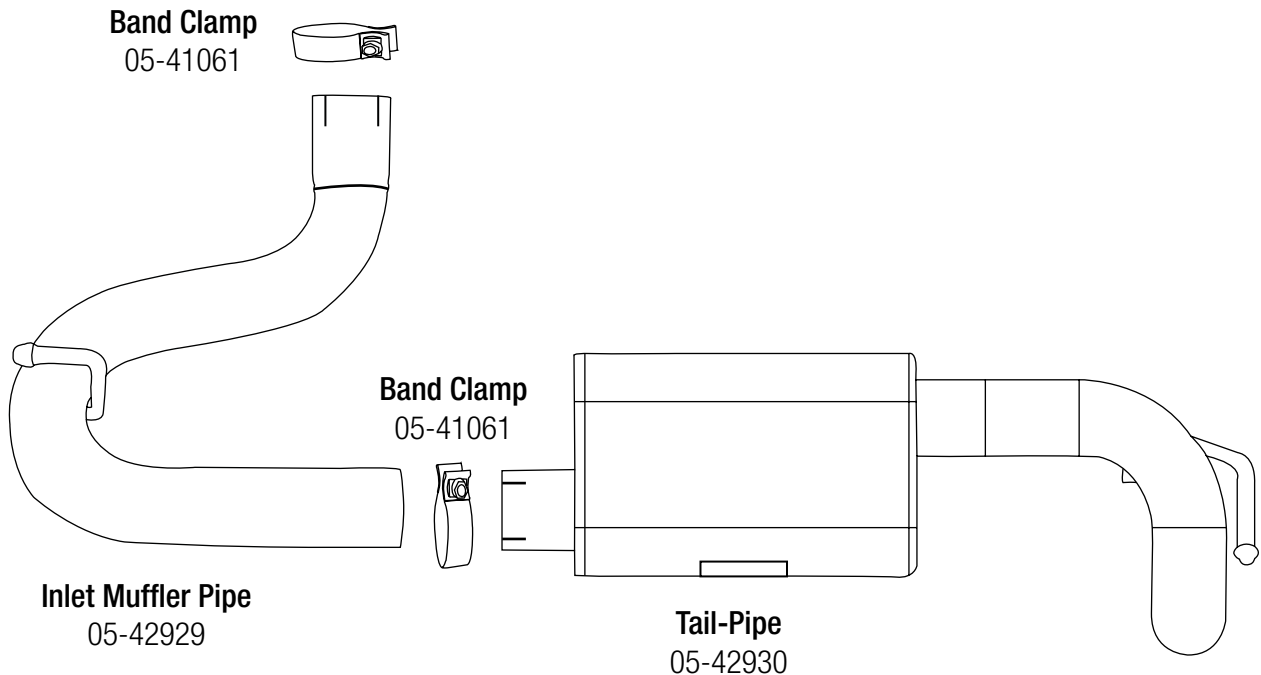




## INSTALLATION INSTRUCTIONS

MAKE: Jeep  
MODEL: Wrangler (JK)  
YEAR: 2007-2018  
ENGINE: V6-3.6L/3.8L

**Axle-Back Hi-Tuck  
Aluminized Steel  
49-08046**



**Step 1:** BEFORE STARTING ANY OF THE STEPS BELOW, ENSURE THAT THE VEHICLE IS COLD AND HAS NOT BEEN RUN FOR A MINIMUM OF 2 HOURS. ALWAYS WEAR EYE PROTECTION WHEN PERFORMING INSTALL.

**Step 2:** Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).

**Step 3:** Loosen the band clamp securing the OE muffler to the mid pipe.

**Step 4:** Remove the muffler off the rubber hanger mounts and then slide off the mid pipe.

**Step 5:** Using (x1) supplied 2.5" band clamp, install the aFe Muffler Inlet Pipe onto the mid pipe and rubber hanger mount but do not tighten.

**Step 6:** Using (x1) supplied 2.5" band clamp, install the aFe Muffler Section onto the muffler inlet pipe and rubber hanger mount but do not tighten.

**Step 7:** Align aFe exhaust system and then tighten all band clamps.

**Step 8:** Re-check all your work.

**Step 9:** Remove vehicle off jack stands.

**NOTE:** It is normal for the aFe Exhaust System to emit smoke for the first few minutes upon initial start-up.

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.