

## START HERE

The goods: [4] riv nuts, [4] 5/16" x 2" bolts, [1] riv nut tool  
[4] 5/16 split lock washers, [8-10] 1/4" x 1 7/8" pancake carriage bolts.

The tools: Drill, 1/2" drill bit, pen, tape measure, 1/2" and 7/8" wrench.

Follow steps closely and watch for cautions



**BEDSLIDE**  
GET TO IT.



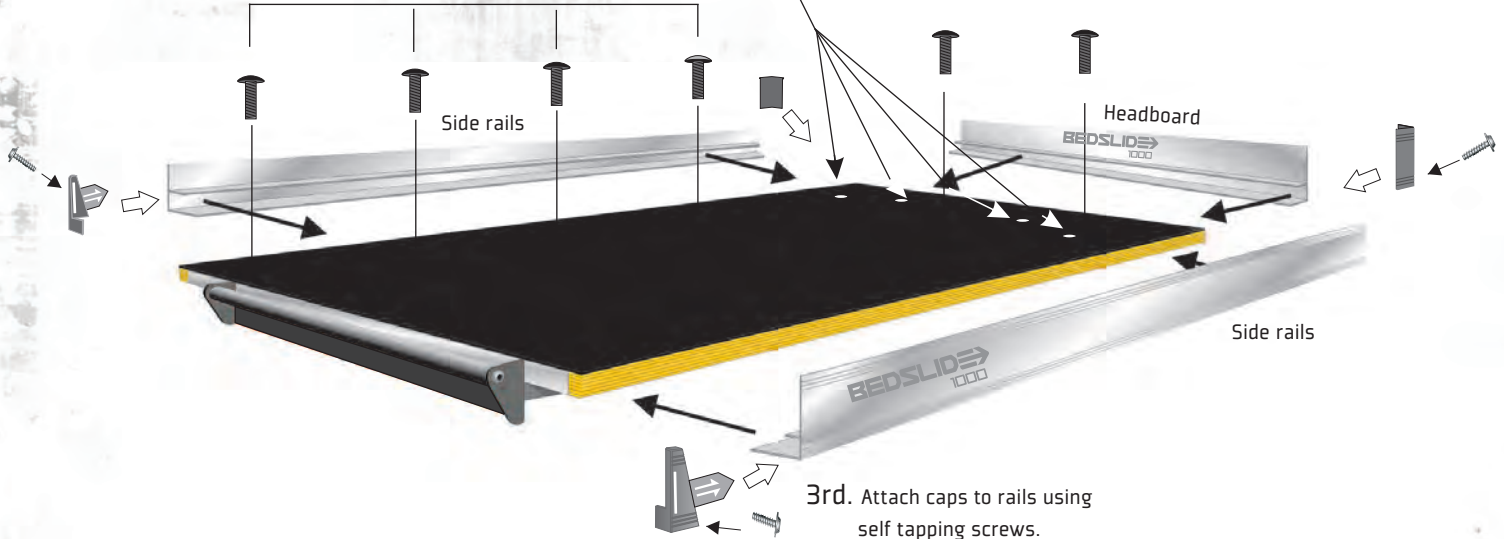
**BEDSLIDE 1000**  
INSTALLATION  
INSTRUCTIONS

1.

### Install side rails

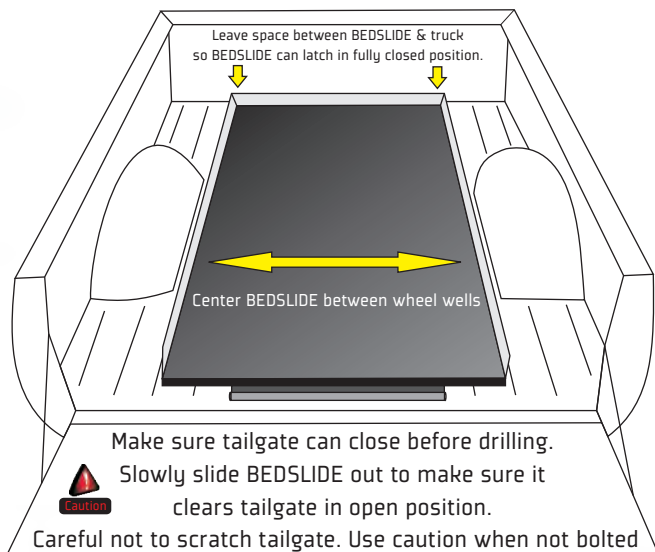
2nd. Attach side rails with black pancake head bolts

1st. Loosen deck bolts and slide headboard between frame and plywood.  
Bolt down using 2-5/16 pancake head bolts and nuts.



2.

### Test fit & center BEDSLIDE

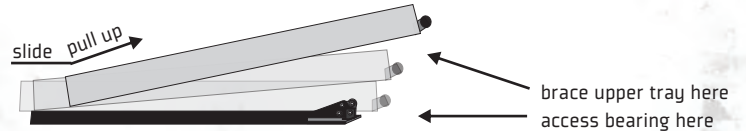


\*If BEDSLIDE clears tailgate skip step 2.5

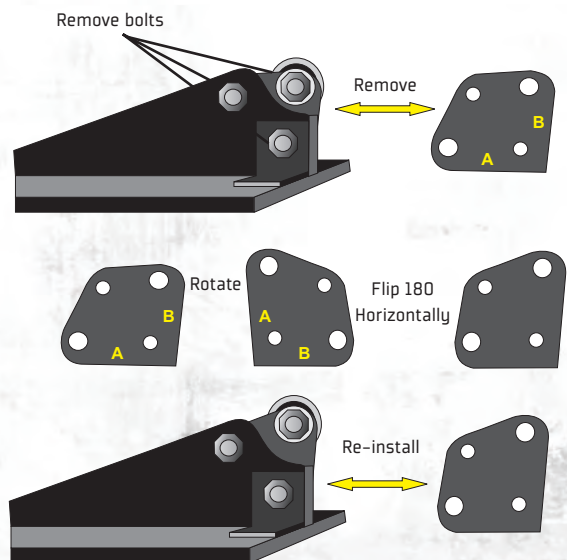
2.5.

If needed, adjust bearing tab to clear tailgate

1st. Open upper tray a few inches and lift up to access the bearing tabs.



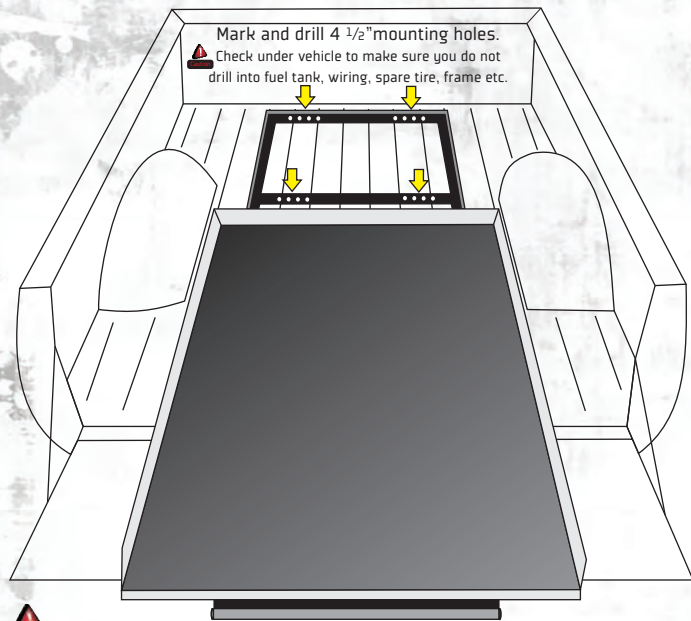
2nd. Rotate bearing tabs to the high position.



Repeat on other side and lower top tray.

3.

### Mark and drill mounting holes

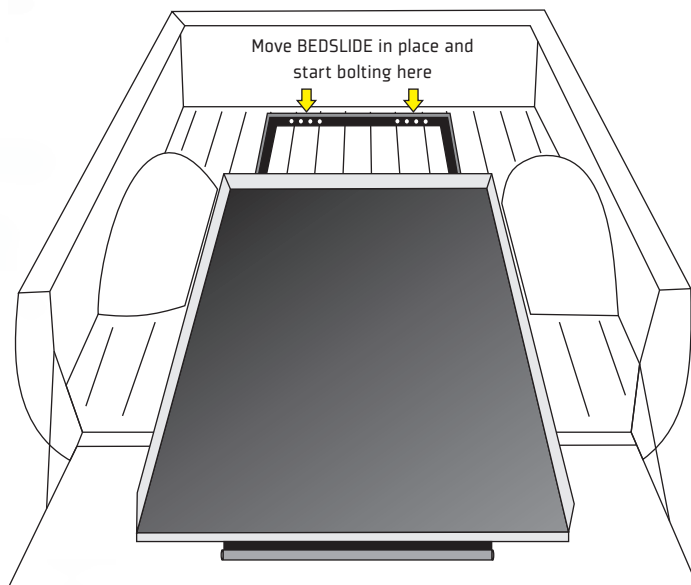


**Caution** Slowly move upper tray out from closed position and avoid shifting hole placement. Use caution with non-mounted BEDSLIDE.

**Caution** Use cross member closer to tailgate on long box BEDSLIDES that have 2 center cross members.

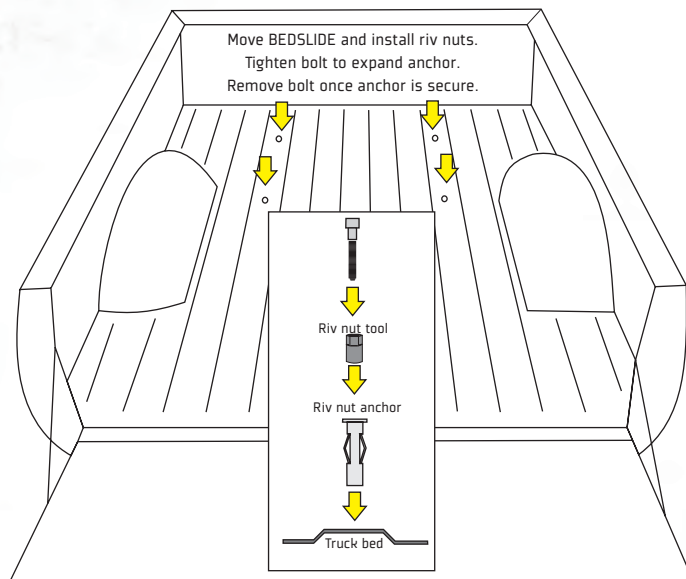
5.

### Bolt top cross member in place



4.

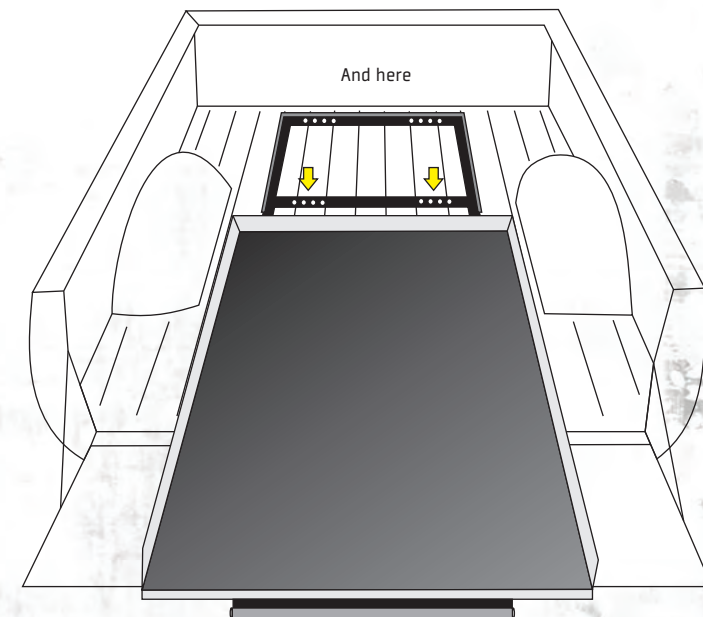
### Bolt in riv nut anchors into holes



**Caution** Do not over tighten. Do not use air impact tools with riv nuts.

6.

### Bolt center cross member in place



**Caution** Use cross member closer to tailgate on long box BEDSLIDES that have 2 center cross members.

That's it! Your BEDSLIDE is installed. Now you can access your gear safely and securely. Thank you.

**BEDSLIDE**  
By TAKA