

# IMPORTANT

The six enclosed pressure plate bolts ***MUST*** be used with this new Centerforce® clutch assembly. These special shouldered pressure plate bolts are designed to properly locate and fasten your new clutch assembly to the flywheel. Please ***DO NOT*** use any other pressure plate bolts with this clutch. If your current flywheel utilizes the ***GM TWO DOWEL PIN*** method to locate the pressure plate assembly, please remove and do not use the dowel pins.

This pressure plate assembly is ***NOT*** designed to work in conjunction with the ***TWO DOWEL PIN*** method.

**NOTE: If using a resurfaced flywheel, please be sure all six flywheel pressure plate bolt holes are chamfered.**

## Centerforce GM 10mm x 1.50 Metric pressure plate bolt instructions!

A small amount of thread-locking compound is recommended on all clutch fasteners.

**DO NOT** use a washer with these pressure plate bolts.

Tighten the six bolts evenly, 1/4 turn at a time in a crisscross pattern until the pressure plate is completely drawn-up to the flywheel.

Torque in 3 steps; first 20 ft/lbs, second 40 ft/lbs, and third 50 ft/lbs

For more information please contact our Tech Line at:  
(800) 932-5882



**"NOTE"** Centerforce tip sheets are for general reference only. Please refer to your owners manual for vehicle specifications.

# IMPORTANT