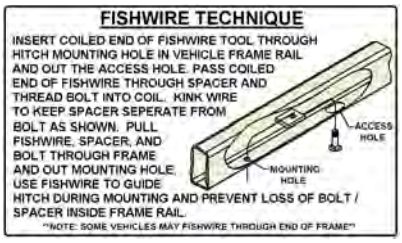
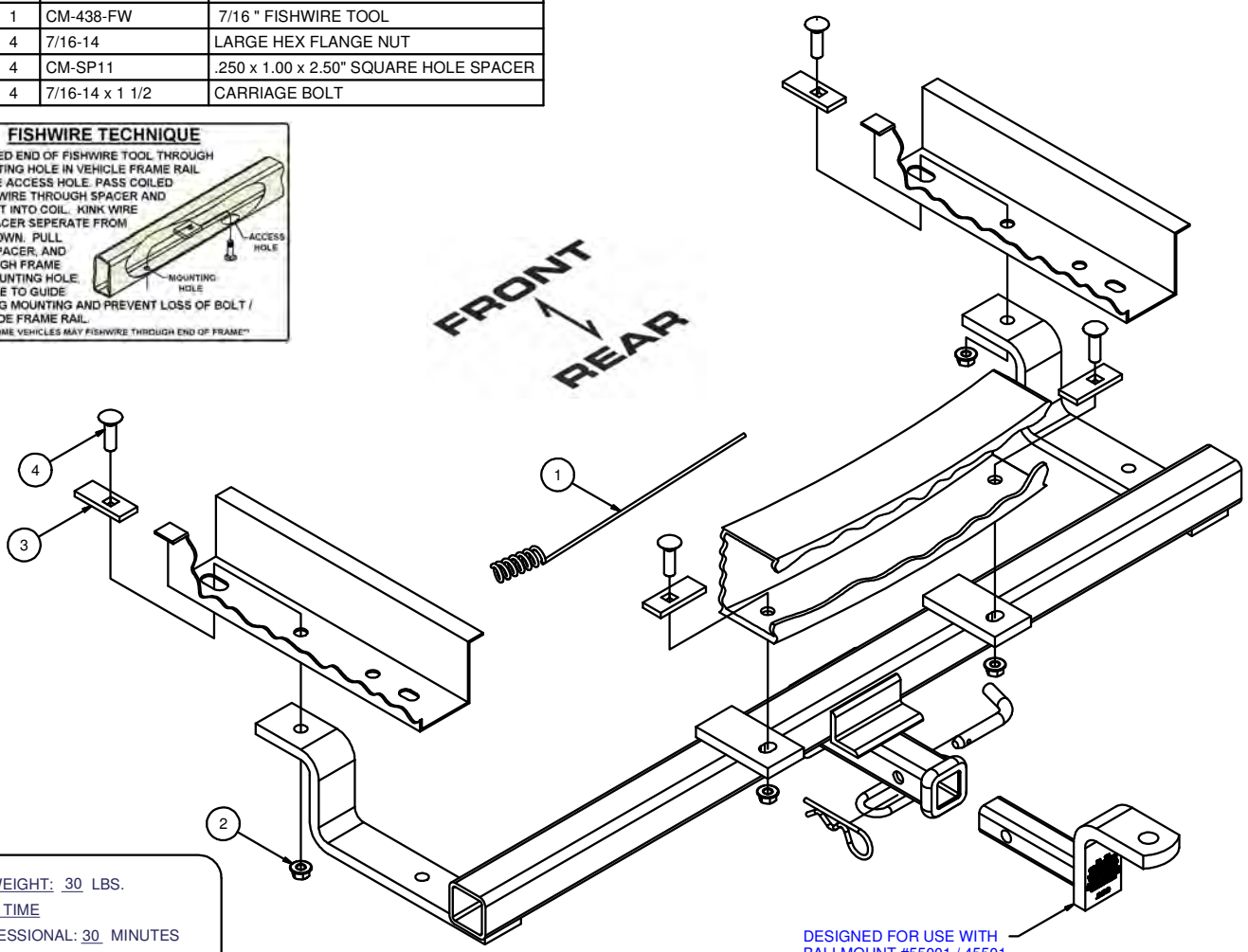
11115 03-07 SATURN ION

10/1/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 1,000 LBS. TRAILER WEIGHT & 100 LBS. TONGUE WEIGHT.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****
WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS.
**** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY****
HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	CM-438-FW	7/16 " FISHWIRE TOOL
2	4	7/16-14	LARGE HEX FLANGE NUT
3	4	CM-SP11	.250 x 1.00 x 2.50" SQUARE HOLE SPACER
4	4	7/16-14 x 1 1/2	CARRIAGE BOLT





HITCH WEIGHT: 30 LBS.
INSTALL TIME
PROFESSIONAL: 30 MINUTES
NOVICE (DIY): 60 MINUTES
INSTALL NOTES:
DRILLING REQUIRED

INSTALLATION STEPS

1) Enlarge the two (2) holes closest to center on bumper beam to a 1/2" .

2) Fishwire 7/16" carriage bolts and blocks through end of bumper beam and out enlarged holes. Raise hitch into position and fasten hitch to bumper with 7/16" hex flange nuts.

3) Using Hitch as a template drill holes in frame rail with a 1/2" drill bit.

4) Fishwire remaining carriage bolts and blocks through access holes into previously drilled holes.

5) Torque all 7/16" fasteners to 70 lb.-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.