11315 SUBARU IMPREZA WAGON, WRX WAGON, OUTBACK SPORT WAGON

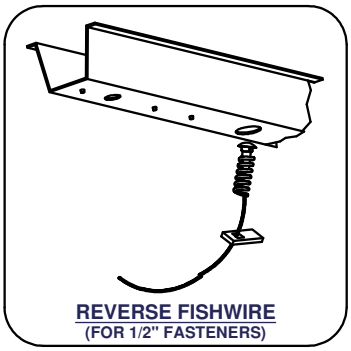
9/24/2012

SINGLE EXHAUST

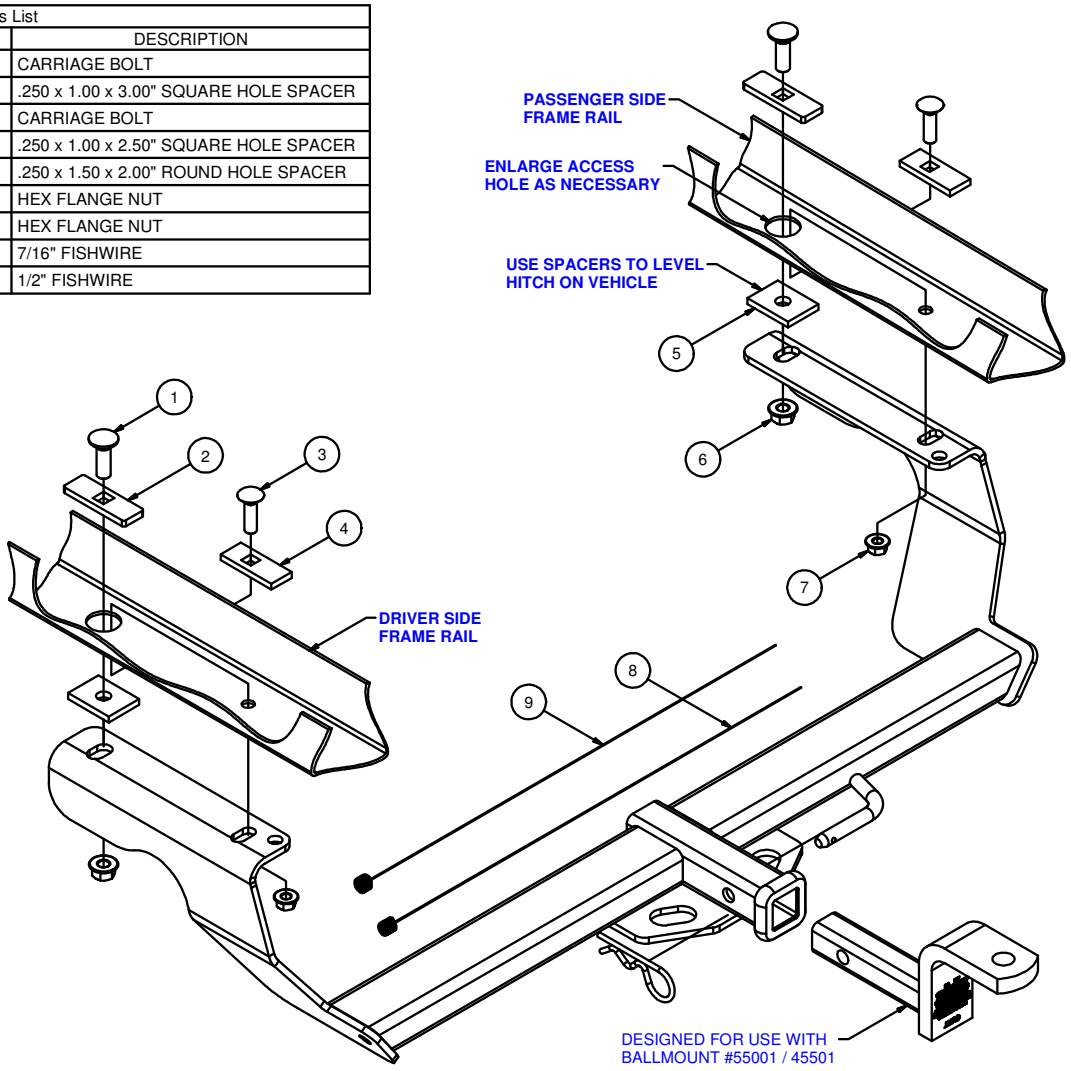
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1/2-13 x 1 1/2	CARRIAGE BOLT
2	2	CM-SP6	.250 x 1.00 x 3.00" SQUARE HOLE SPACER
3	2	7/16-14 x 1 1/2	CARRIAGE BOLT
4	2	CM-SP11	.250 x 1.00 x 2.50" SQUARE HOLE SPACER
5	2	CM-SP16	.250 x 1.50 x 2.00" ROUND HOLE SPACER
6	2	HFN 1213	HEX FLANGE NUT
7	2	7/16-14	HEX FLANGE NUT
8	1	7_16 FISHWIRE	7/16" FISHWIRE
9	1	1_2 FISHWIRE	1/2" FISHWIRE

TOOLS REQUIRED
3/8" DRIVE RATCHET
11/16" - 3/8" DRIVE SOCKET
3/4" - 3/8" DRIVE SOCKET
DIE GRINDER W/ RASP BIT
3/8" DRIVE TORQUE WRENCH



REVERSE FISHWIRE
(FOR 1/2" FASTENERS)



HITCH WEIGHT: 30 LBS.

INSTALL TIME: 30 MINUTES

INSTALL NOTES:

- MAY REQUIRE HOLE ENLARGEMENT
- LOWER EXHAUST
- NO DRILLING REQUIRED

INSTALLATION STEPS

1) Lower exhaust with by unhooking (4) rear exhaust hangers. Remove the (4) plugs in the frame rails and discard.

2) Fishwire 7/16" carriage bolts and spacers into position first and reverse fishwire the 1/2" carriage bolts and spacers into position afterward. (enlarge access hole as necessary)

3) Raise hitch and exhaust up simultaneously to the frame aligning the holes in the hitch with the bolts. Use 1.50" x 2.00" spacers to level hitch as necessary.

NOTE: Be careful not to push the bolts in the frame.

4) Install remaining supplied hardware as shown above.

5) Torque all 7/16" fasteners to 70 lb-ft, and all 1/2" fasteners to 110 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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