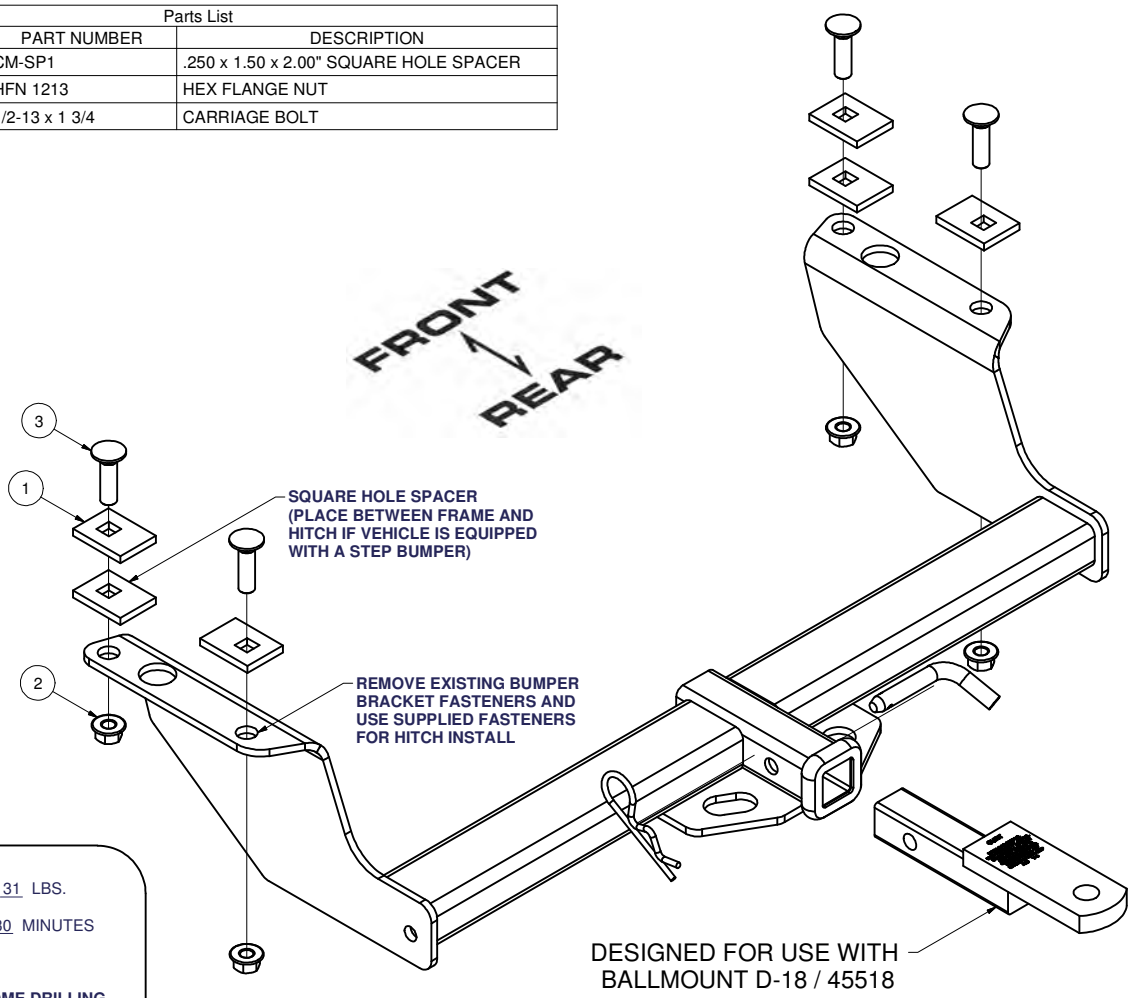
12012 FORD RANGER, MAZDA TRUCKS

10/8/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	CM-SP1	.250 x 1.50 x 2.00" SQUARE HOLE SPACER
2	4	HFN 1213	HEX FLANGE NUT
3	4	1/2-13 x 1 3/4	CARRIAGE BOLT



HITCH WEIGHT: 31 LBS.

INSTALL TIME: 30 MINUTES

INSTALL NOTES:

MAY REQUIRE SOME DRILLING

INSTALLATION STEPS

NOTE: Relocation of spare tire bracket is **NOT** required.

1) **For vehicles with step bumper**, remove rearmost bumper bracket bolts and J-nuts (both sides)

2) **Position hitch on vehicle**, sandwiching the bumper brackets (if present) between the hitch and the vehicle frame, install rear most fasteners.

3) **Using hitch as a template**, drill two (2) 1/2" holes into frame at forward end of hitch.
NOTE: On some models, the holes may already exist.

4) **Install remaining fasteners** as shown. For vehicles with step bumper, place square hole spacer between frame and side brackets at forward attachment.

5) **Torque** all 1/2" fasteners to 110 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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