14012 INSTALLATION INSTRUCTIONS

Safety glasses should be worn at all times while installing this product.

YEARS: 2015-PRESENT | **MAKE: FORD** | **MODEL: TRANSIT** | **STYLE: VAN**

WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY

WEIGHT CARRYING:		WEIGHT DISTRIBUTION:	
TRAILER WEIGHT:	8,000 LBS.	TRAILER WEIGHT:	10,000 LBS.
TONGUE WEIGHT:	800 LBS.	TONGUE WEIGHT:	1,000 LBS.

PRO INSTALL TIME: **15 MIN.**
NOVICE INSTALL TIME: **30 MIN.**

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

INSTALLATION REQUIRES:


SAFETY GLASSES


SPRAY LUBRICANT


WIRE PIPE BRUSH


RATCHET


3" SOCKET EXTENSION


15mm 3/4" SOCKET


TORQUE WRENCH


POWER DRILL

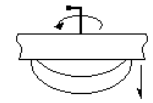
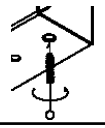
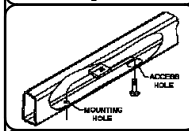

DRILL BIT 9/16"

INSTALLATION TIPS:

1. *BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.*
2. *TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.*
3. *USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.*
4. *NEED HELP OR HAVE SOME QUESTIONS? CALL TECHNICAL SUPPORT AT 800.798.0813*

LEVEL OF DIFFICULTY: EASY

EASY | MODERATE | CHALLENGING

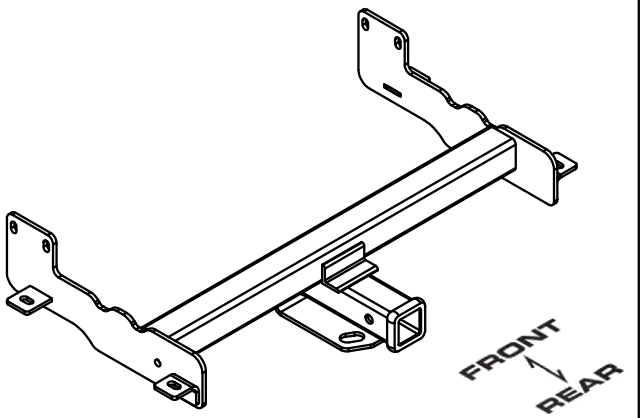
	LOWER SPARE TIRE
	ENLARGE HOLE
	CLEAN WELDNUTS
	FISHWIRE HARDWARE

VEHICLE PHOTO:



REPRESENTATIVE PHOTO

HITCH ILLUSTRATION:



MAKE SURE YOUR HITCH MATCHES

SCAN FOR MORE INFO

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND

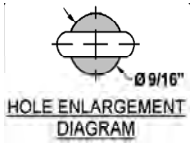
CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

For more information log onto www.curtmfg.com, & for helpful towing tips log onto www.hitchinfo.com

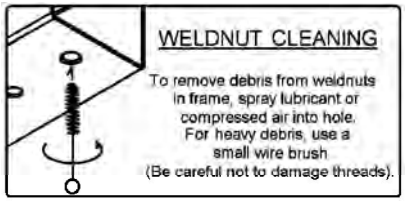
3/12/2018

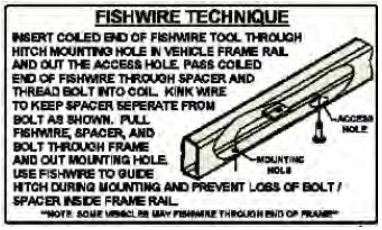
INSTALLATION WALKTHROUGH:

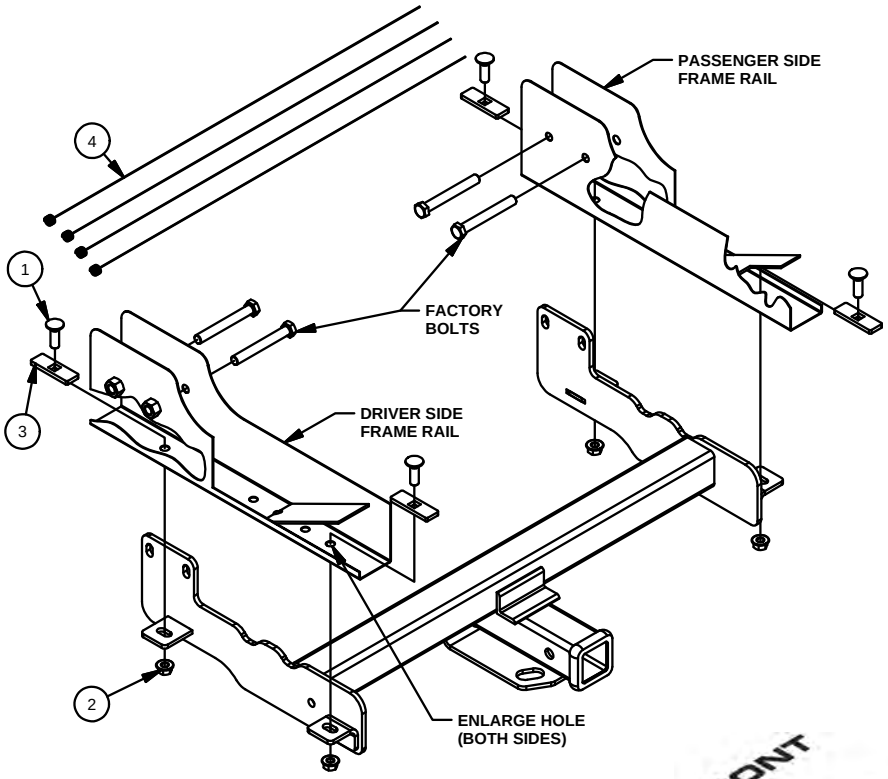
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	1/2-13 x 1 1/2	CARRIAGE BOLT
2	4	HFN 1213	HEX FLANGE NUT
3	4	CM-SP6	.250 x 1.00 x 3.00" SQUARE HOLE SPACER
4	4	1_2 x 30 FISHWIRE	1/2" x 30" FISHWIRE



HOLE ENLARGEMENT DIAGRAM







NOTE: Lower spare tire for ease of installation.

1. Remove (2) bolts in each frame rail with the 12mm socket and set aside for re-install. Clean frame rail weldnuts as needed with lubricant and brush.





2. Enlarge the existing 1/16" holes in the frame rails for the rearwardmost mounting holes using 9/16" drill bit. Fishwire (1) the remaining 1/2" bolt and spacer into each frame rail.





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INSTALLATION WALKTHROUGH:

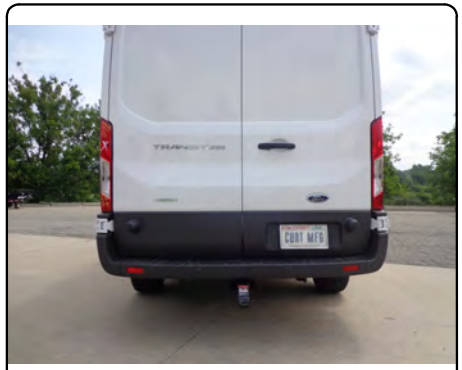
3. Fishwire the (2) 1/2" bolts and spacers into each frame rail. Raise hitch into location, being careful not to push the bolts back into the frame. Secure with the factory M12 bolts and (2) 1/2" hex nut on each frame rail.





4. Torque M12 fasteners to 90 ft-lbs and all 1/2" fasteners to 110 ft-lbs. Re-install spare tire if lowered.



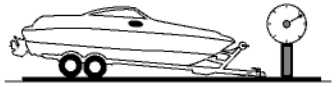


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TOWING SAFETY INFORMATION

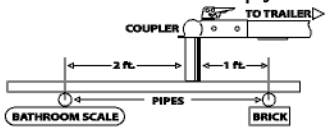
Gross Trailer Weight / GTW

The Gross Trailer Weight is the weight of the trailer & cargo.
Measure this by putting the fully loaded trailer on a vehicle scale.



Tongue Weight / TW

The downward force that is exerted on the hitch ball by the coupler. The tongue weight will vary depending on where the load is positioned in relationship to the trailer axle(s). To measure the tongue weight, use either a commercial scale or a bathroom scale with the coupler at towing height. When using a bathroom scale with heavier tongue weights, use the method shown and multiply the scale reading by 3.



Weight Carrying / WC

The total weight of both the trailer and the cargo inside.
Never exceed the weight capacity of your trailer hitch.

Weight Distribution / WD

Used to balance the weight of the cargo between the front and rear wheels throughout the trailer, allowing for better steering, braking, and level riding.



Sway Control

A device used to reduce the lateral movements of the trailer that are caused by the wind. This works in conjunction with a weight distribution hitch. Do not use this on a class 1 or 2 hitch, or with surge brakes.

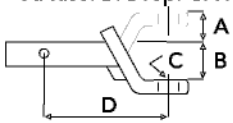
How Much Can You Safely Tow?

TONGUE WEIGHT lbs	1000	2000	3000	4000	5000	6000	7000	8000	10,000	12,000
Tongue weight should be about 10 to 15 percent of the gross trailer weight.	CLASS 1									
	CLASS 2									
	CLASS 3									
TRAILER TYPE	CLASS 4									
	CLASS 5									
Camper	11'	12'	13'	14'	15'	16'				
lbs	1100	1200	1300	1400	1500	1600				
Vacation	14'	16'	18'	20'	22'	24'	26'	28'	30'	32'
lbs	2100	2400	2700	3000	3300	3600	3900	4200	4500	4800
Vacation	14'	16'	18'	20'	22'	24'	26'	28'	30'	32'
lbs	2800	3200	3600	4000	4400	4800	5200	5600	6000	6400
5th Wheel	*Refer to owner's manual for towing capabilities and limitations.*									

Ball Mount

The ball mount is placed inside the opening of the receiver hitch which is mounted to the vehicle. Make sure a hitch pin and clip is properly securing the ball mount to the receiver hitch before you begin towing.

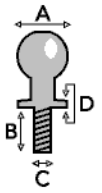
- **A:** Rise. **B:** Drop. **C:** Hole Size. **D:** Length.



Trailer Ball

The connection from the hitch to the trailer. There are many factors that determine the correct hitch ball:

- Number one is the hitch ball's gross trailer weight rating.
- The mounting platform must be at least 3/8" thick.
- The hole diameter must not be more than 1/16" larger than the threaded shank.
- Every time you tow, check the nut and lock washer to make sure they are fastened securely.
- **A:** Ball Dia. **B:** Shank Length. **C:** Shank Dia. **D:** Shank Rise.



Coupler

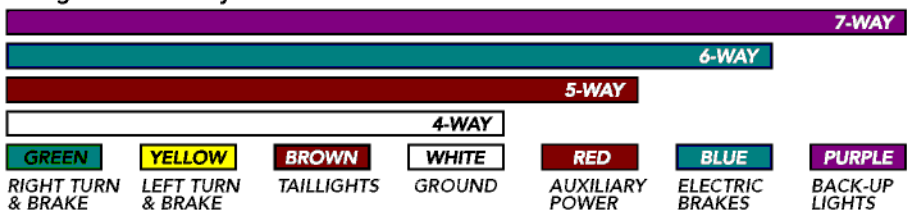
The component that is placed over the trailer ball to connect the vehicle to the trailer. Be sure that the coupler size matches the size of the hitch ball and that the coupler handle is securely fastened. To determine what size hitch ball you need for your application you will need to know the size of coupler that is on the trailer. Be sure your coupler is properly adjusted to the ball you are using.
NOTE: For added security the use of safety devices such as Coupler Safety Pins and Locks is strongly recommended.

Safety Chains

Safety chains are a requirement and should be crossed under the tongue of the trailer so that the tongue will not drop to the road if it becomes separated from the hitch. Always leave enough slack so you can turn. Never allow the safety chains to drag on the ground and never attach the chains to the bumper.
Trailer Classification: Safety Chain Breaking Force - Minimum
Class 1: 2,000 lbs. (8.9 kN)
Class 2: 3,500 lbs. (15.6 kN)
Class 3: 5,000 lbs. (22.2 kN)
The strength rating of each length of safety chain or its equivalent and its attachments shall be equal to or exceed in minimum breaking force the GVWR (Gross Vehicle Weight Rating) of the trailer.

Electrical

Trailer lights, Electric Brakes, Break-away systems - Every time you tow, be sure to check that all components are working properly.
Wiring identification by color:



CURT DISCLAIMER: WIRING COLOR SHOWN WORK IN CONJUNCTION WITH CURT MANUFACTURING PRODUCTS.

14012 FORD TRANSIT

3/12/2018

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 8,000 LBS. TRAILER WEIGHT & 800 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 10,000 LBS. TRAILER WEIGHT & 1,000 LBS. TONGUE WEIGHT

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

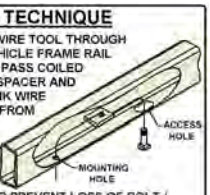
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Parts List

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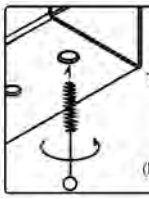
FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPERATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.



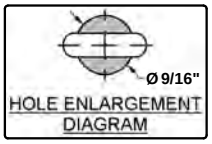
"NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME"

WELDNUT CLEANING

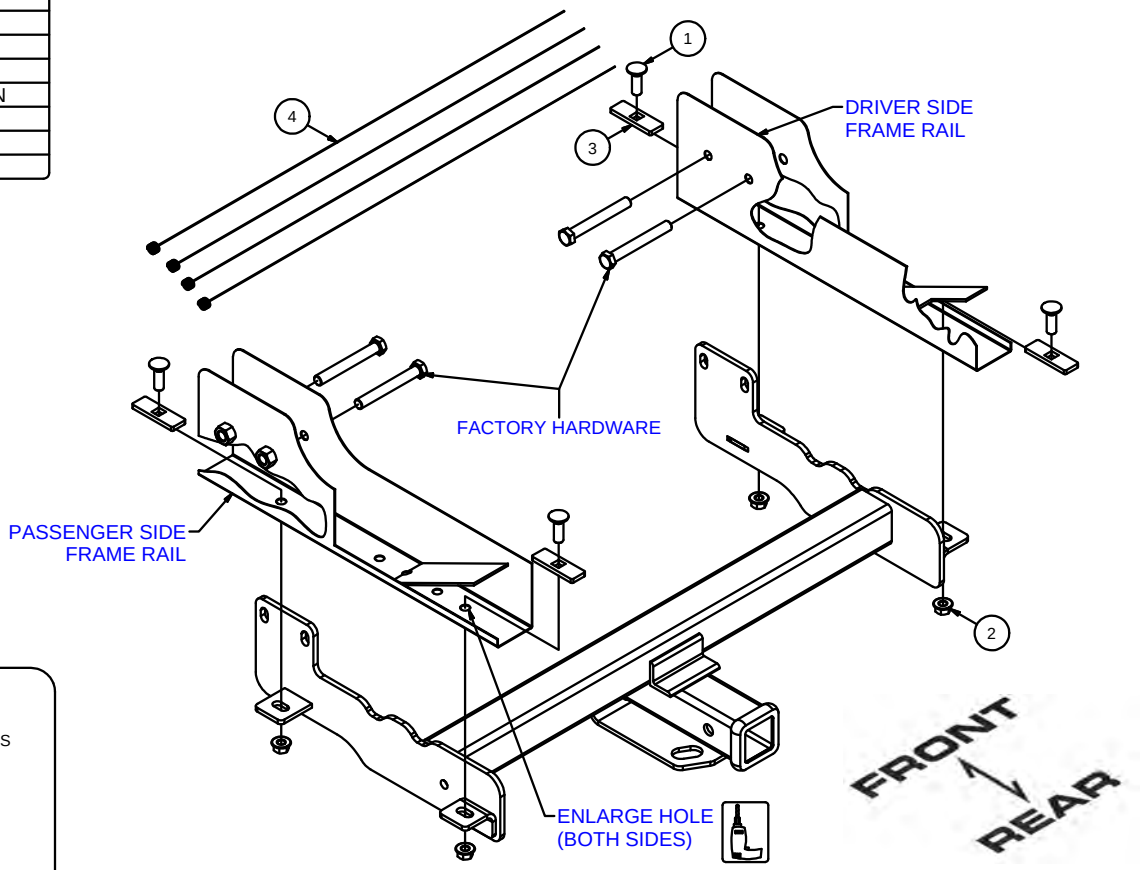


To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush (Be careful not to damage threads).

TOOLS REQUIRED
SAFTEY GLASSES
SPRAY LUBRICANT
WIRE PIPE BRUSH
RATCHET
15mm, 3/4" SOCKET
3" SOCKET EXTENSION
POWER DRILL
9/16" DRILL BIT
TORQUE WRENCH



HOLE ENLARGEMENT DIAGRAM



HITCH WEIGHT: 45 LBS.

INSTALL TIME

PROFESSIONAL: 15 MINUTES

NOVICE (DIY): 30 MINUTES

INSTALL NOTES:

- LOWER SPARE TIRE
- WELDNUT CLEANING
- DRILLING REQUIRED
- FISHWIRE REQUIRED

INSTALLATION STEPS

NOTE: Lower spare tire for ease of installation.

1. Remove (2) bolts in each frame rail with the 12mm socket and set aside for re-install. Clean frame rail weldnuts as needed with lubricant and brush.

2. Enlarge the existing 1/16" holes in the frame rails for the rearwardmost mounting holes using 9/16" drill bit. Fishwire (1) the remaining 1/2" bolt and spacer into each frame rail.

3. Fishwire the (2) 1/2" bolts and spacers into each frame rail. Raise hitch into location, being careful not to push the bolts back into the frame. Secure with the factory M12 bolts and (2) 1/2" hex nut on each frame rail.

4. Torque M12 fasteners to 90 ft-lbs and all 1/2" fasteners to 110 ft-lbs. Re-install spare tire if lowered.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Scan for more information

CURT Manufacturing LLC., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.