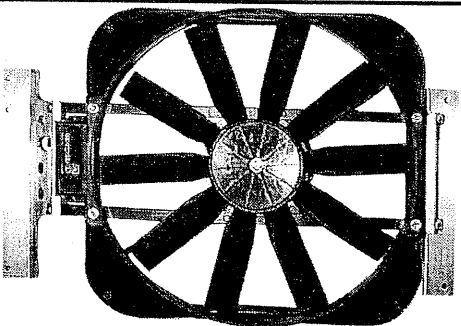
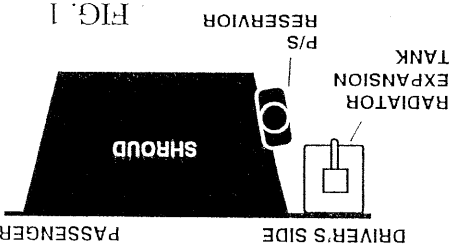




Part# 475 JEEP WRANGLER FAN II (Nylon Shroud)
INSTALLATION INSTRUCTIONS
for 1997-up 4 cylinder Wranglers



NOTE: These instructions are to be used in conjunction with the Flex-a-lite Reservoir Bracket Kit # 30927 (4-cyl. models). Four cylinder models should feature both radiator expansion tank and P/S reservoir mounted to original shroud as shown in FIG. 1. The bracket in this kit is designed to provide mounting points for the tanks, since the old shroud interferes with the installation, and will be discarded.



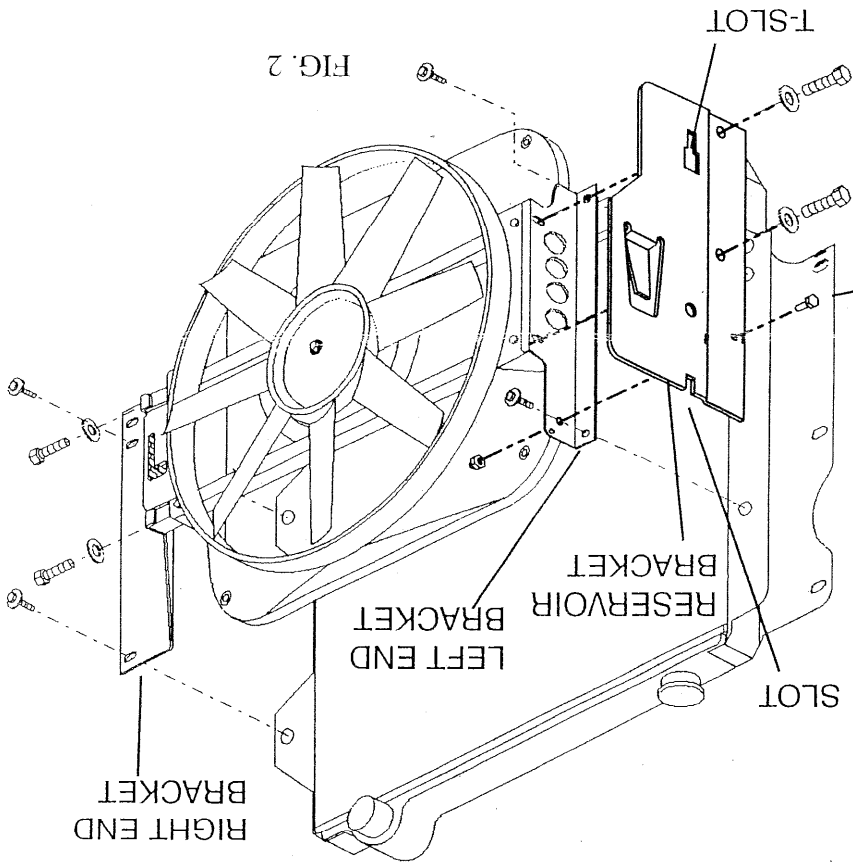
Remove tanks, old fan & shroud

1. Unsnap and remove coolant expansion tank by pressing in on locking button located at the middle of the tank, and lifting up on tank. Lay it aside for now.
2. Pry up on plastic washer that holds P/S reservoir in place, and pull up on reservoir. Lay it aside for now.

3. Remove bolts holding shroud to radiator. Save all bolts. (You cannot remove shroud until fan/clutch assembly are unbolted.)
4. Remove four nuts holding fan/fan clutch assembly to water pump hub. Remove fan/clutch assembly in one piece, along with old shroud. Do NOT remove water pump pulley. Replace nuts onto water pump hub and tighten.

Assemble new fan unit

1. Press plastic control knob onto thermostat shaft on Flex-a-lite fan shroud.
2. Screw right end bracket* to fan as shown with 3/8" bolts and flat washers supplied. Do not tighten yet. See FIG. 2.
3. Fasten Reservoir Bracket to left end bracket* using small screw and nut included in Reservoir Bracket Kit, and fasten assembled bracket to fan using 3/8" bolts included in fan kit. Do not tighten yet.



Install new fan unit

1. Lower Flex-a-lite electric fan unit into place. Be careful not to damage radiator core with mounting brackets during install.
2. Holding new fan in place, fasten into original mounting points on radiator flange using original bolts.
3. While holding fan tight against radiator, tighten 3/8" bolts that hold fan to fan brackets. Rubber seal should press against radiator core around entire perimeter of shroud.

Re-install tanks

1. Position lower guide of radiator expansion tank in lower T-slot in reservoir bracket, and press top of tank to bracket so upper guide aligns with upper slot. Press down until round button snaps into place.
2. Carefully rotate the hoses at the bottom of the power steering reservoir so it can be fitted to bent tab on back side of reservoir bracket, then press firmly into place.

Proceed to WIRING INSTRUCTIONS on back.

* Right End Bracket = Passenger's Side
Left End Bracket = Driver's Side