

T-REX TRUCK PRODUCTS INC.

20045

94-98 CHEVY

TRUCK

8 Bar

BILLET INSERT

20045

94-98 CHEVY

TRUCK

8 Bar

BILLET INSERT

94-98 Chevy Truck, 94-99 Suburban / Tahoe (All w/ Dual Headlights)

Tools Required:

Die Grinder w/ Cut-Off Wheel or Dremel
Drill w/ 1/8" Drill Bit
Files or Sand Paper
Phillip Screw Driver
Ratchet & Sockets (to remove grille shell)
Torque Drive (to remove lower turn signals)

Parts list:

1 - Upper Billet Insert (8 bars)
1 - Lower Billet Insert (8 bars)
8 - #8 x 3/4 Screws (#6 HEAD)
8 - #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1.

Remove the lower turn signals and unplug bulbs. Remove all the factory bolts retaining the grille shell. Now remove the grille shell from the vehicle.

Step2.

Place the grille face down on a work table and cut the plastic cross bars out of the center of the grille shell. Now sand or file any rough edges smooth.

Step 3.

The upper and lower inserts are very similar (the lower insert is about 1/4" longer); Test fit **both** inserts in the grille from the front. The brackets welded to the ends of the inserts should sit flush to the inner end of the grille shell. When you have verified the upper and lower inserts; Hold the lower insert in place and drill two 1/8" holes in the brackets at each end. Now attach the insert to the shell with the screws and clips provided. Repeat these steps on the upper insert.

Step 4.

Re-install the grille assembly and turn signals on the vehicle. Installation complete.

Thank you for purchasing a T-Rex billet grille.