

25546  
2011 FORD  
SUPER DUTY



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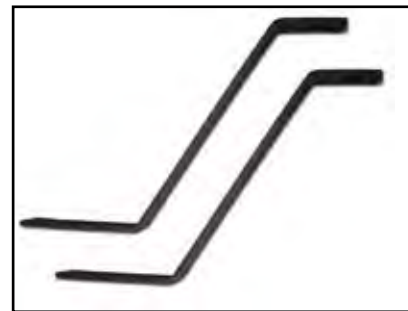
## 2011 FORD SUPER DUTY Bumper Billet

### TOOLS REQUIRED:

Socket & Ratchet Set

### PARTS LIST

(2) Super Duty Custom Brackets  
(1) Bumper Billet



### Step 1

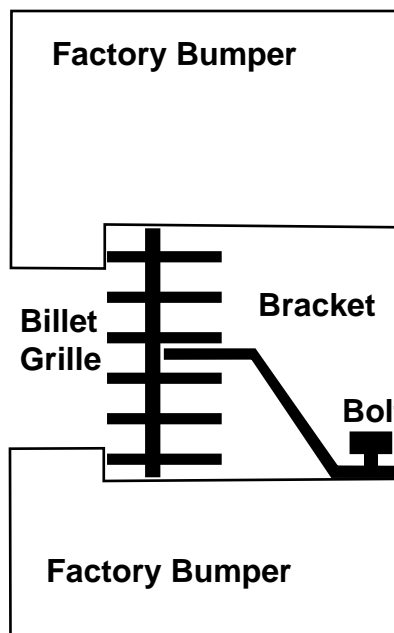
PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION.

Remove the 2 bolts on the outter edges in the factory bumper opening (Fig 1).



### Step 2

From underneath the vehicle, take the bumper billet and insert it from behind the bumper into the factory bumper opening.



### Step 3

While holding the bumper billet up against the inside of the bumper, take the two brackets that came in the hardware bag and the bolts you removed from the factory bumper and insert them through the end of the bracket with the hole in it. The end of the bracket with a small notch in it will press against the vertical bar in the billet grille, tighten the bolts (Fig 2). Installation complete.