

**Installation Instructions**

**Side Bar**

**2004-06 Toyota Tundra D-Cab**

**PART # 1-5042 1-0042**

## **Part List:**

<b>Q'ty</b>	<b>Description</b>	<b>Q'ty</b>	<b>Description</b>
1	Passenger Side Bar	1	Driver Side Bar
2	Front Mounting Bracket	2	Rear Mounting Bracket
1	Bolt Plate-Driver Side/Large	1	Bolt Plate- Passenger Side
4	3" Plastic Rings, Black	6	1/2"-13X2.00" Hex Head Bolt
8	1/2" Flat Washers	8	1/2" Lock Washers
4	1/2-13 Hex Nuts	2	Spacer Washers (1.88" O.D.)

(Note: Passenger Side Tube is packed in the pink sleeve and Driver Side Tube is packed in clear sleeve)

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## **Product installation:**

1. Verify that all parts & Hardware are present. Read instruction completely before installing.
2. Locate the rectangular holes in frame towards the front of the vehicle. Insert bolt plates into the hole from the inside of frame.
3. Attach rear brackets as shown, place behind body mount. Hand tighten. Note: place the spacer washer under the head of the hex head bolt and insert through frame from the inside of frame.
4. Place the side bars into position and attach tubes using (1) 1/2"-13\*20" hex head bolt, (1) 1/2" flat washer,(1) lock washer per bracket. Make sure the 3" plastic ring is attached at each end of tube.
5. Verify that the side bars are level and square with side of the vehicle and then completely tighten all hardware.
6. Periodically check and retighten the hardware as necessary.

**\*Be sure to use all hardware supplied and tighten bolts.**

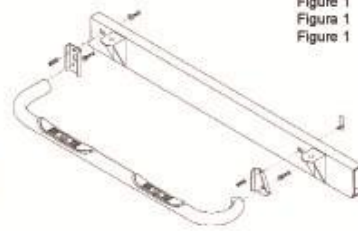


Figure 1  
Figura 1  
Figure 1

FULL ASSEMBLY -  
ENSAMBLE COMPLETO -  
MONTAGE COMPLET -



DRIVER FRONT -  
LADO DEL CONDUCTOR, DELANTERO -  
CONDUCTEUR AVANT -



DRIVER REAR -  
LADO DEL CONDUCTOR, TRASERO -  
CONDUCTEUR ARRIÈRE -



PASSENGER FRONT -  
LADO DEL PASAJERO, DELANTERO -  
PASSAGER AVANT -



PASSENGER REAR -  
LADO DEL PASAJERO, TRASERO -  
PASSAGER ARRIÈRE -

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