INSTALLATION INSTRUCTION

SIDE BARS
07-15 TOYOTA TUNDRA REGULAR CAB
PART NUMBER #1-0623 1-5623

PARTS LIST:

1	Driver/Left Sidebar	16	8-1.25mm x 30mm Hex Head Bolts
1	Passenger/Right Sidebar	16	8mm Lock Washers
1	Driver/Left Front Mounting Bracket	16	8mm ID x 24mm OD x 2mm Flat Washers
1	Passenger/Right Front Mounting Bracket		
1	Driver/Left Rear Mounting Bracket		
1	Passenger/Right Rear Mounting Bracket		

Passenger side rear Mounting Bracket

Driver side rear Mounting Bracket

Passenger side front Mounting Bracket

Driver side front Mounting Bracket

Complete Installation
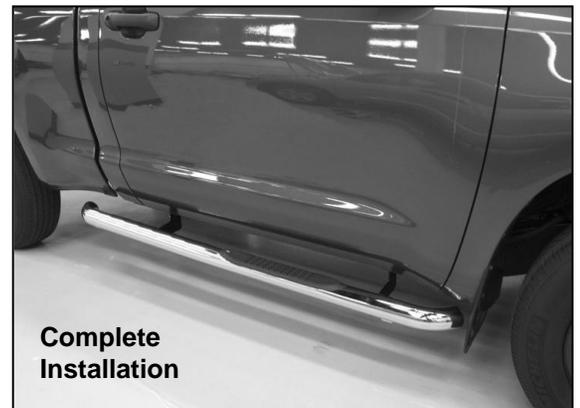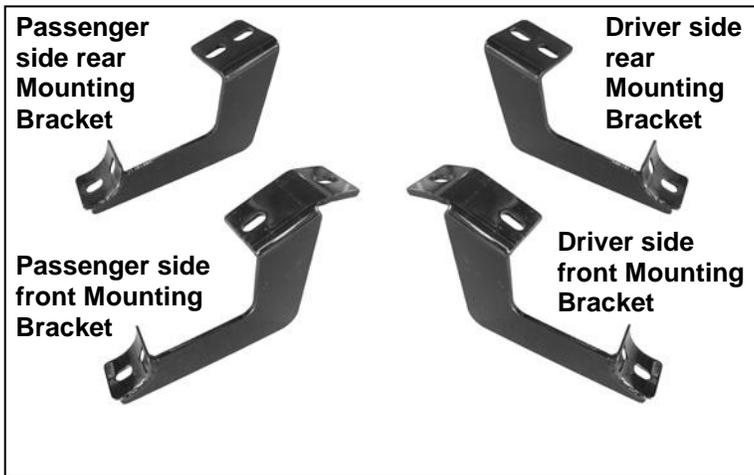
PROCEDURE:

1. **REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
2. Starting on the driver side front of the vehicle, remove the (2) plastic plugs or factory hex bolts to uncover the threaded holes used to install the front Mounting Bracket. Partially attach the driver side front Mounting Bracket to the vehicle using the included (2) 8mm x 30mm Hex Head Bolts, (2) 8mm Lock Washers, and (2) 8mm Flat Washers, **(Figure 2)**. Do not tighten hardware at this time.
3. Repeat Step 2 to attach the rear Mounting Bracket to the vehicle.
4. Align the holes on the bottom of the Side Bar with the holes on the Mounting Brackets. Attach the Side Bar to the Mounting Brackets with the included (4) 8-1.25mm x 30mm Hex Head Bolts, (4) 8mm Flat Washers, and (4) 8mm Lock Washers, **(Figure 4)**. Do not tighten at this time.
5. Level and adjust Side Bar properly and tighten all hardware.
6. Repeat Steps 2-5 for passenger Sidebar installation.
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

Driver Side Installation Pictured

Driver Side Front Bracket Pictured

Front
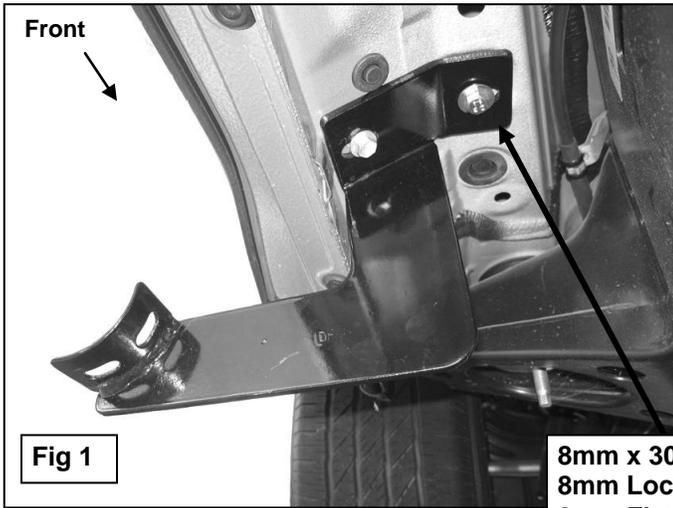
Remove the (2) plastic plugs or factory hex bolts to uncover the threaded holes in each mounting location.

Fig 1

8mm x 30mm Hex Bolts
8mm Lock Washers
8mm Flat Washers

Driver Side Rear Bracket Pictured

Front

Fig 2

Fig 3

8mm x 30mm Hex Bolts
8mm Lock Washers
8mm Flat Washers

Fig 4