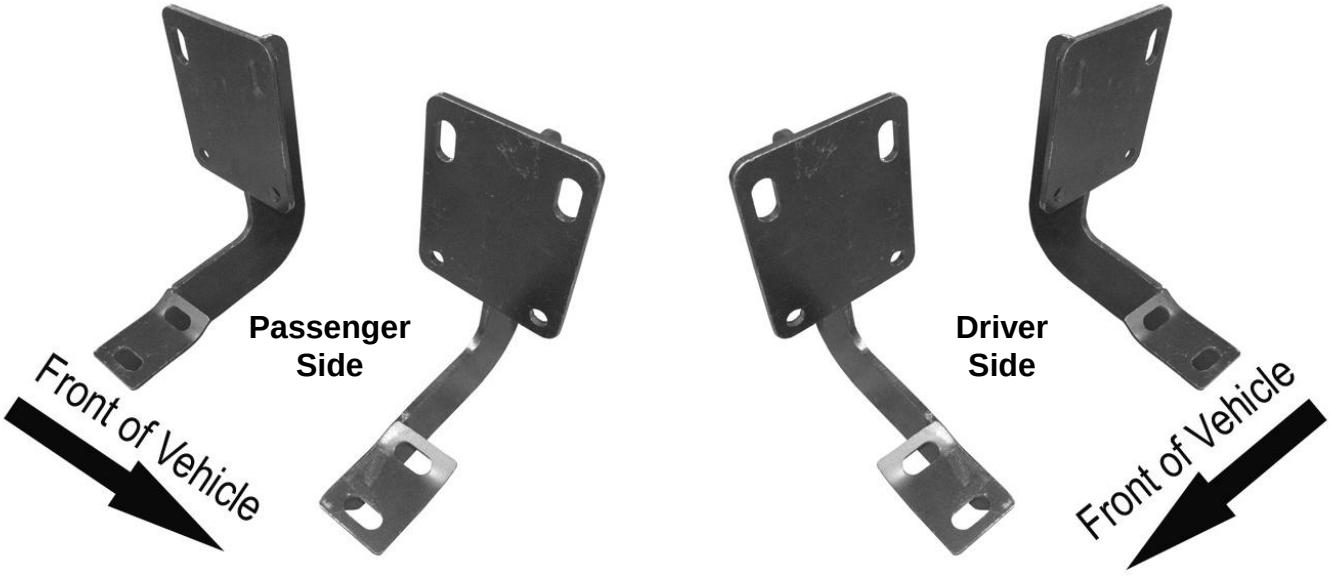
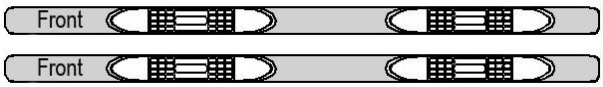
INSTALLATION INSTRUCTIONS

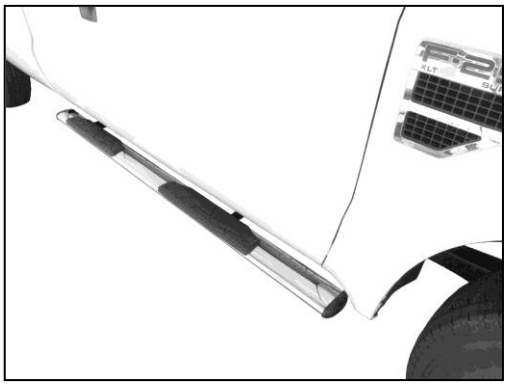
4”STRAIGHT OVAL SIDEBAR
99-13 FORD F-250/350 REG CAB /SUPER CAB /CREW CAB
PART # 5-430331 5-435331

PARTS LIST:

1	Driver/Left Sidebar	16	8-1.25mm x 30mm Hex Head Bolts
1	Passenger/Right Sidebar	8	8-1.25mm x 25mm Hex Head Bolts
2	Driver/Left Mounting Brackets	8	8mm Clip Nuts
2	Passenger/Right Mounting Brackets	8	8mm Hex Nuts
		24	8mm Lock Washers
		32	8mm ID x24mm OD x 2mm Flat Washers







PROCEDURE:

1. **REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. OPTIONAL DRILLING.**
2. Starting on the passenger side of the vehicle, depending upon the model there should be three or four sets of holes in the side panel (one rectangular in the center and one round on each side).
3. With nut towards the inside of the side panel, insert (2) 8mm Clip Nuts through each rectangular hole and orient them so nut aligns with factory round hole **(Figure 1 & 2)**. **NOTE:** One of the holes in the front mounting location does not line up with Mounting Bracket. You can either use the Mounting Bracket as a template to mark and drill the fourth hole in the side panel or you can mount Sidebar with three bolts.
4. Partially attach passenger side Mounting Brackets to already inserted Clip Nuts using the included (3 or 4) 8mm x 30mm Hex Head Bolts, (3 or 4) 8mmLock Washers, and (3 or 4) 8mm Flat Washers **(Figure 3)**. **NOTE:** Cradles on the Mounting Brackets should face the front of the vehicle.
5. Attach bottom holes in the Mounting Bracket to pinch weld using the included (4) 8mm x 30mm Hex Head Bolts, (4) 8mm Lock Washers, (4) 8mm Hex Nuts, and (8) 8mm Flat Washers **(Figure 3)**.
6. Position Sidebar onto Mounting Brackets and attach it using the included (4) 8mm x 20mm Hex Head Bolts, (4) 8mm Lock Washers, and (4) 8mm Flat Washers **(Figure 4)**. Do not tighten at this time.
7. Level and adjust Sidebar properly; and then tighten all hardware at this time.
8. Repeat steps 2 – 6 for driver Sidebar.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.
For gloss black finishes: Mild soap may be used to clean the Sidebar.

(Passenger Side Installation Shown)

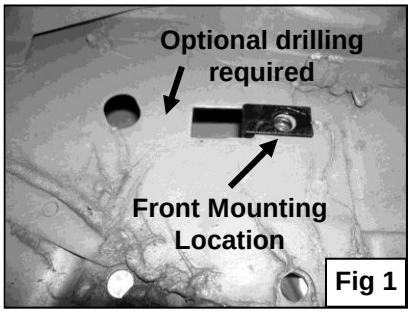


Fig 1

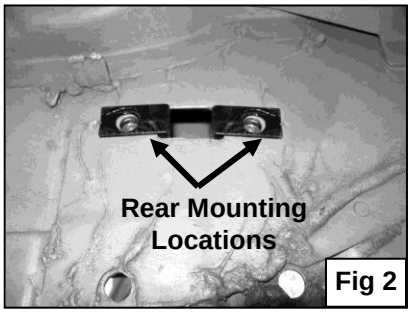


Fig 2

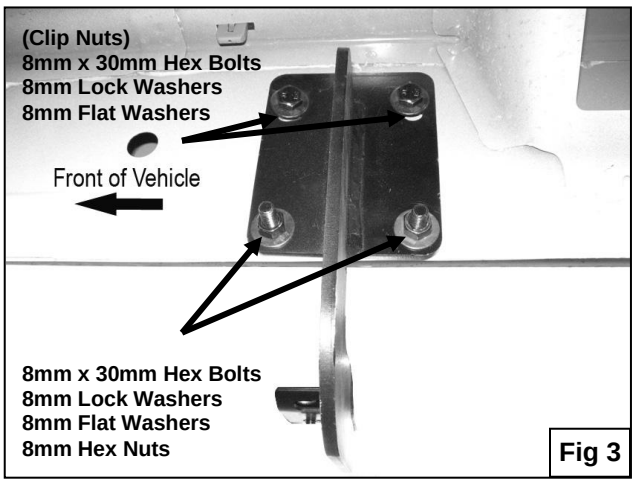


Fig 3

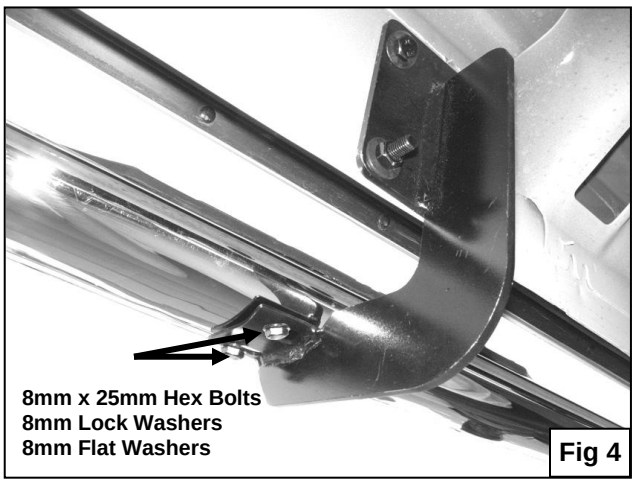


Fig 4