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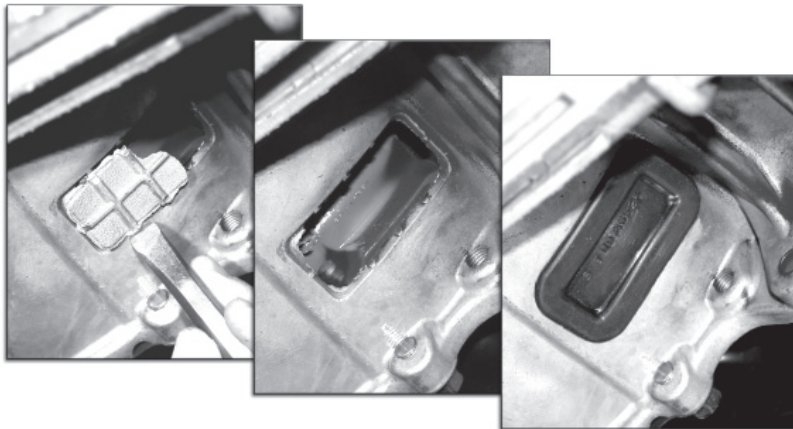
Installation Tips when Replacing Clutch Assembly on '03 & Up Lancer Evolution

In order to remove the transmission from the engine block on '03 & up Lancer Evolution, it is necessary to first unbolt the pressure plate from the flywheel. This is accomplished by removing the knockout section from the bottom of the bellhousing to allow access to remove the pressure plate bolts. Following this procedure, the transmission bellhousing and pressure plate can be removed together. Order Mitsubishi P/N D746526 knockout section plug to cover pressure plate bolt access hole in bellhousing.

Reinstalling the new pressure plate is done in the typical fashion (i.e. fasten flywheel to crank, pressure plate to flywheel, transmission & bellhousing to engine block) and NOT in reverse of the above-mentioned procedure!

When reinstalling the transmission onto the engine block, ensure that the clutch release bearing fully engages the retaining clip on the pressure plate diaphragm fingers. Failure to fully engage the clutch release bearing into the retaining clip may lead to a pulsation in the pedal or improper release.

For more information, consult the factory service manual or our tech line at 928/771-8422.



"NOTE" Centerforce tip sheets are for general reference only. Please refer to your owners manual for vehicle specifications.

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Please follow these instructions to maintain the warranty of your Centerforce® product!

Flywheels: All Centerforce® clutches need to be installed on a clean, properly resurfaced or brand new flywheel. Flywheels must be within original equipment specifications. Centerforce clutches are designed to be used on flywheels made of cast iron, steel, or aluminum with steel inserts.

Break-In: All Centerforce clutches require a break-in period of 450-500 miles of stop-and-go street driving before applying full engine power. This period is required to properly seat the disc with the pressure plate and flywheel.

Balance: All Centerforce clutches are balanced from the factory to meet or exceed Original Equipment (O.E.) specifications. Balancing with the Centerforce weights installed on the clutch assembly may cause an out-of-balance condition. Removing the weights without permission from Centerforce may void the warranty.

Centrifugal Weight System: If your new Centerforce clutch is equipped with the patented centrifugal weight system, do not remove the ring, weights, or spring wire retaining the weight system to the diaphragm fingers. If your Centerforce clutch does not include the centrifugal weight system, it is because there is not sufficient clearance for Centerforce to safely & effectively install the centrifugal weight system.

Aftermarket Hydraulic Release Bearings: When using an aftermarket hydraulic release bearing it is important to check for proper clearance between the bearing and the centrifugal weight system. Some aftermarket hydraulic bearings have an anti-rotator pin that may come into contact with the centrifugal weight system.

Failure to follow the above procedures will void your warranty and may result in decreased performance and/or premature wear!

Questions? Please contact the Tech Department at Centerforce



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