



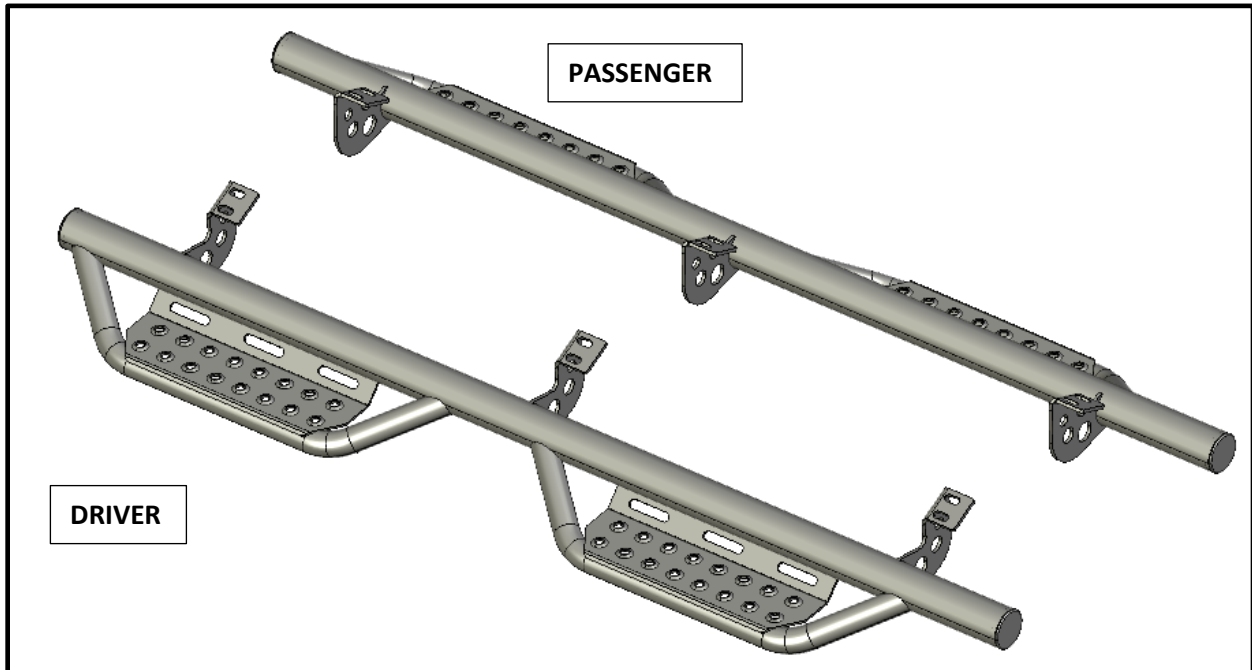
I-SHEET NUMBER: INST-00134
 PART NUMBER: 710416412
 PRODUCT: HOOP STEP
 APPLICATION: 2010-20 4RUNNER (TRAIL EDITION ONLY) 14-19 4RUNNER

HARDWARE DESCRIPTION		QTY.
HWKT-03054X		
FLBW-00894X	M8-1.25 X 30MM CLASS 8.8 FLANGED CAP SCREW	12

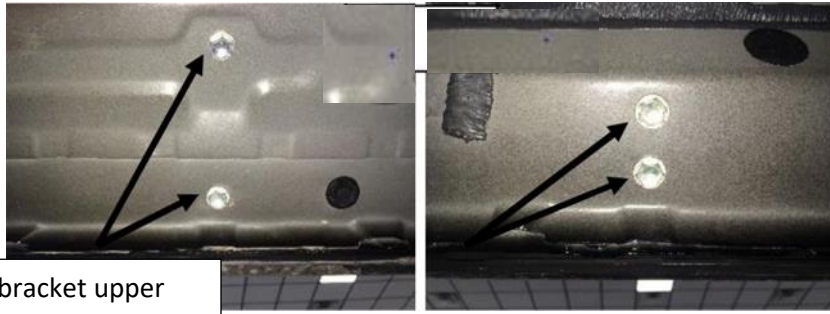


PARTS INCLUDED		QTY
DRIVER SIDE		1
PASSENGER SIDE		1

Step 1: Locate the driver side step rail.



Step 2 Remove any factory hardware and discard.



First bracket upper mounting position will not be used.

Step 3: Starting with the driver side, position step up to the body of the vehicle and align the brackets up with the factory mounting locations.

Step 4: Beginning with the center bracket, start one of the M8x30mm hex bolts into the factory bolt location and leave loose. Start the second M8x30mm hex bolt in the same bracket and loosely tighten.

Step 5: Start all remaining M8x30mm hex bolts in each bracket and leave loose.

Step 6: After final positioning, start at the rear of the vehicle and tighten the lower fastener to 15-20 ft/lbs of torque. Continue this until all of the lower fasteners have been tightened, then move to the top bolt and repeat the process.

Step 7: Repeat steps 2-6 for driver side.