

Experience a safer and more open world

1500 SERIES

Traditional Exit Device



TABLE OF CONTENTS

Contents

Introduction	<u>3</u>
Benefits & Features	
Finishes	5
How to Order	6
<u>1500(F) Rim</u>	7
1510(F) Surface Vertical Rod	8
1520(F) Concealed Vertical Rod	9
1530(F) Mortise	10
Trim Designs	11-12
Exit Device Trims	
Applications Chart	15
Applications	16-17
Cvlinders	
Strikes	21
Accessories	
Mullions	
Technical Specifications & Listings	26

1500 Traditional Exit Devices

1500 Series Traditional Exit Devices are the perfect solution for modern retrofit applications that require maintaining the look and integrity of historic architectural motifs. Available with a variety of trims and options, the 1500 Series is able to suit a range of decor and application requirements.



2

This product can expose you to lead which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov.

INTRODUCTION

ASSA ABLOY ACCENTRA® offers innovative and reliable products to solve the challenges of commercial, retail, hospitality, assisted living, mixed-use, and multi-family properties. Our door hardware expertise extends beyond products to people - and provides the service and support you expect.

Featuring durable products to meet all your facilities' requirements - and the quality you expect from a leader in the hardware industry.

ASSA ABLOY ACCENTRA® Exit Devices						
7000 Series	6000 Series	2100 Series	1800 Series			
BHMA	BHIMA BHIMA		BHMA Generations			
 Ideal for facilities that require durability and innovation to meet their security needs Wide & Narrow Stile Applications Rim, SquareBolt, Mortise, SVR & CVR Mechanical & Electro-Mechanical Functions Available with Motorized Electric Latch Retraction Constructed with high quality steel and heavy-duty components 16 Standard finishes including BSP (Black Suede Powder Coat) ANSI/BHMA Certified Grade 1 UL Rated for Panic & Fire, Windstorm Rated Options (refer to local codes) 5 Year Warranty and Two-Year Limited Warranty on Electronic Components 	 Ideal for facilities that require modern form and full functionality to meet their life safety needs Wide & Narrow Stile Applications Rim, Squarebolt, CVR, SVR & Mortise Mechanical & Electro-Mechanical Functions Available with Motorized Electric Latch Retraction Aluminum rail assembly with Architectural Metals Solid Cast Flush End Cap ANSI/BHMA Certified Grade 1 UL Rated for Panic & Fire 10 Year Warranty and Two-Year Limited Warranty on Electronic Components 	 Ideal for commercial applicatons and budget conscious end users Narrow & Wide Stile Applications Rim, Squarebolt, CVR & SVR Mechanical Functions ANSI/BHMA Grade 1 Certified UL Rated for Panic & Fire Architectural & Painted Finishes 3 Year Warranty 	 Ideal for back of the house where function and code compliance are the requirement Wide Stile Applications Rim & SVR Mechanical Functions ANSI/BHMA Certified Grade 1 UL Rated for Panic & Fire Powder-coat Painted Finishes 3 Year Warranty 			

BENEFITS & FEATURES



Benefits

4

- **Great for retrofit applications:** Classic design allows for upgrade in historic buildings, on single or pairs of doors
- Strong & reliable: ANSI/BHMA Grade 1 certified for long life and durability

Features

- Available in rim, mortise, surface vertical rod and concealed vertical rod
- Lever, handle and pull trim designs available for design continuity throughout a building
- 2-point hex-key dogging for standard devices enables quiet push-pull door operation during peak traffic hours
- Standard outside trim available with a choice of 6 and 7-pin, interchangeable core, patented and security rim cylinders, keyed as needed



ANSI/BHMA Code Finish Description							
605 Bright Brass, Clear Coated	606 Satin Brass, Clear Coated	612 Satin Bronze, Clear Coated					
613E Dark Oxidized Satin Bronze - equivalent	619* Satin Nickel Plated, Clear Coated	626* Satin Chrome Plated	629 Bright Stainless Steel				
630* Satin Stainless Steel	693 Black Painted	695 Dark Bronze Painted	BSP Black Suede Powder Coat				
WSP White Suede Powder Coat							

*Finish available with MicroShield® antimicrobial coating, additional finishes by special application. Consult factory for availability.

MicroShield coating may vary finish color from architectural standards. MicroShield is not intended as a substitute for traditional infection control programs such as hand hygiene or use of disinfectants. Coated products must still be cleaned to ensure the surfaces will be free of destructive microbes. ASSA ABLOY ACCENTRA® makes no representations or warranties, express or implied, as to the efficacy of MicroShield.

5

HOW TO ORDER

Quantity	x	0	Suffix	Size	Design	Trim	Finish	Other Info
15	Third Position: 0 - Rim Device 1 - SVR Device 2 - CVR Device 3 - Mortise Device		 Suffix - Mechanical Feature: "F" - Fire Exit Device "L5" - Mortise Device, Entry by Key with/without Rigid Lever. Mortise Device EO or entry by key. "L8" - Mortise Device, Entry by Lever. "T5" - Mortise Device with Thumbpiece Trim "T8" - Mortise Device, Active Thumbpiece Trim. 	Size: (DOW = Door Opening Width) "36" - Thru 36" (90cm) "48" - Thru 48" (120cm)	Trim Design: (Lever only.)	Trim Model Number	Finish Code: See Page 5	Other Information: Door Hand - All devices and lever handle trim. Door Thickness - over 1-3/4" (45mm). Fastener Options - Torx® Security Screws, SNB (wood, composite, or unreinforced metal doors). Specialty Cylinders & Components

The following selection guide indicates the correct cylinder for each locking segment.

Packaging

6

It is recommended that exit devices and trim for the same opening be ordered together. Standard product are for 1-3/4" (44mm) reinforced metal doors. Accessories detached from the device and trim should be specified separately. Materials by others are required to be fit for the purpose as detailed in this catalog and the product installation literature.

ACCENTRA®

1500(F) RIM



The 1500(F) is a traditional exit device for single swing doors or pairs of doors with mullions of metal, wood or composite construction.

Certification/Compliance

UL/cUL Listed:	FVSR/FVSR7 - Panic hardware
	GXHX/GXHX7 - Fire exit hardware (F)
	(4' x 8' single, 8' x 8' pairs, 3 hr.)
ANSI/BHMA Certi	fied: A156.3 Type 1, Grade 1 BHMA

Features

- Designed for wide stile doors
- Handed, specify hand (field reversible)

Applications

- Single swing doors
- Pairs of doors with removable mullions
- Metal, wood or composite door materials

Specifications

Door Opening Width	-36 for 30" - 36" (76cm - 91cm) doors -48 for 36" - 48" (91cm - 122cm) doors			
Door Thickness	1-3/4" (44mm) standard			
Minimum Stile Width	4-1/2" (114mm)			
Projection	5-5/8" (143mm) active, 4-1/2" (114mm) depressed.			
Latchbolt	3/4" (19mm) deadlocking stainless steel pullman-type			
Strike	799 (panic & fire), 793 optional (double door application)			
Fasteners	Machine screws and wood door fasteners standard for panic hardware. Sex nuts and bolts supplied standard for fire exit hardware.			
Trims	620F series escutcheon trim, 630F series pull/thumbpiece trim. See pages 13-14.			
Dogging	Hex key dogging supplied standard on panic devices			
Options	Sex nuts and bolts			
Warranty	1-year limited			

7

1510(F) SURFACE VERTICAL ROD

The 1510(F) is a traditional surface vertical rod exit device for any door where two-point latching is desired (inactive doors of pairs in particular). Packed for 7'0" high (2.13m) openings with recommended template. Field cut rods or use rod extensions for other applications. Certification/Compliance UL/cUL Listed: FVSR/FVSR7 - Panic hardware GXHX/GXHX7 - Fire exit hardware (F) (8' x 8' pairs, 3 hr.) ANSI/BHMA Certified: A156.3 Type 2, Grade 1 BHMA **Applications Features** • Designed for wide stile doors • Pairs of doors • Handed, specify hand (field reversible) • Double egress • Metal, wood or composite door materials

- · Positive action linkage on a deadlocking top pullman bolt
- Simultaneous direct pull bottom deadbolt
- When unlatched, device keeps both bolts retracted until door is shut

Specifications

8

Door Opening Width	-36 for 30" - 36" (76cm - 91cm) doors -48 for 36" - 48" (91cm - 122cm) doors			
Door Opening Height	Standard door height 7' (213cm), with the device centerline at 39-5/16" (100cm) from floor. Optional heights up to 8' (fire) and 10' (panic) available by using rod extensions.			
Door Thickness	1-3/4" (44mm) standard			
Minimum Stile Width	4-1/2" (114mm)			
Projection	5-5/8" (143mm) active, 4-1/2" (114mm) depressed.			
Latchbolt	Top: 3/4" (19mm) throw, pullman-type with automatic deadlatching Bottom: 5/8" (16mm) throw deadbolt, held retracted during door swing			
Vertical Rods	1/2" (13mm) O.D. tubular brass, bronze or stainless steel with rod guides			
Strike	Top: Roller type 791. Bottom: Flush mounted 790. 794 floor strike optional (threshold openings), 702 floor strike optional (BPL devices).			
Fasteners	Machine screws and wood door fasteners standard for panic hardware. Sex nuts and bolts supplied stan- dard for fire exit hardware.			
Trims	Trims 620F series escutcheon trim, 630F series pull/thumbpiece trim. See pages 13-14.			
Dogging	Dogging Hex key dogging supplied standard on panic devices			
Options	Sex nuts and bolts, bottom pullman latch (panic only), rod extensions			
Warranty	1-year limited			

Copyright © 2006-2025, ASSA ABLOY Access and Egress Hardware Group, Inc. All rights reserved. Reproduction in whole or in part without the express written permission of ASSA ABLOY Access and Egress Hardware Group, Inc. is prohibited. Patent pending and/or patent www.assaabloydss.com/patents.

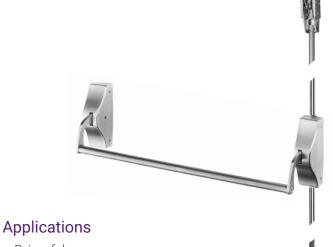
1520(F) CONCEALED VERTICAL ROD

The 1520(F) is a traditional concealed vertical rod exit device for metal doors where two-point latching is desired (inactive doors of pairs in particular.)

Certification/Compliance

UL/cUL Listed: FVSR/FVSR7 - Panic hardware GXHX/GXHX7 - Fire exit hardware (F) (8' x 8' pairs, 3 hr.)

ANSI/BHMA Certified: A156.3 Grade 1, Type 8, Grade 1



Арр

- Pairs of doors
- Double egress
- Metal doors only

Features

- Designed for wide stile doors
- Handed, specify hand (field reversible)
- Positive action linkage on a deadlocking top pullman bolt
- Simultaneous direct pull bottom deadbolt
- When unlatched, device keeps both bolts retracted until door is shut

Specifications

Door Opening Width	-36 for 30" - 36" (76cm - 91cm) doors -48 for 36" - 48" (91cm - 122cm) doors			
Door Opening Height	Standard door height adjustable to 8' (244cm). Optional heights up to 10' (panic) available by using rod extensions.			
Door Thickness	1-3/4" (44mm) standard			
Minimum Stile Width	4-1/2" (114mm)			
Projection	5-5/8" (143mm) active, 4-1/2" (114mm) depressed.			
Latchbolt	Latchbolt Top: 3/4" (19mm) throw, pullman-type with automatic deadlatching Bottom: 5/8" (16mm) throw deadbolt, held retracted during door swing			
Vertical Rods	1/2" (13mm) O.D. telescoping tubular rods			
Strike	Top: Roller type 791. Bottom: Flush mounted 790. 794 floor strike optional (threshold openings)			
Fasteners	Machine screws and wood door fasteners standard for panic hardware. Sex nuts and bolts supplied stan- dard for fire exit hardware.			
Trims	620F series escutcheon trim, 630F series pull/thumbpiece trim. See pages 13-14.			
Dogging	Hex key dogging supplied standard on panic devices			
Options	Sex nuts and bolts, rod extensions			
Warranty	1-year limited			

9

1530(F) MORTISE

The 1530(F) is a traditional exit device integrated with ASSA ABLOY ACCENTRA® 8700 series mortise lock for the active leaf of pairs and single doors where both exit device and security are required. Can be installed on metal, wood or composite doors. The 8700 series mortise lock used is modified for use with exit devices only.

Certification/Compliance

UL/cUL Listed: FVSR/FVSR7 - Panic hardware GXHX/GXHX7 - Fire exit hardware (F) (4' x 8' single, 8' x 8' pairs, 3 hr.) (4' x 9' single, 8' x 9' pairs, 1-1/2 hr.)

ANSI/BHMA Certified:

A156.3 Type 3, Grade 1 BHMA

Features

- Designed for wide stile and flush doors
- Handed; specify hand
- Two-piece mechanical 3/4" throw deadlocking stainless steel latchbolt

Applications

- Single swing doors
- Pairs of doors with vertical rod devices or automatic flush bolts
- Metal, wood or compatible door materials



Order as follows, according to function.				
1530-K5(F)	(01) Exit only. (02) Entry by pull when dogged. (03) Key retracts latchbolt.			
1530-L5(F)	(02) Entry by rigid lever when dogged. (03) Key retracts latchbolt.			
1530-T5(F)	(02) Entry by pull when dogged. (03) Key retracts latchbolt.			
1530-L8(F)	(08) Entry by lever lock/unlocked by key or lever only (passage).			
1530-T8(F)	(05) Entry by thumbpiece lock/unlocked by key or thumbpiece only (passage).			

Specifications

Door Opening Width	-36 for 30" - 36" (76cm - 91cm) doors -48 for 36" - 48" (91cm - 122cm) doors			
Door Thickness	1-3/4" (44mm) standard. 2" and 2-1/4" (51mm and 57mm) optional; specify when ordering.			
Minimum Stile Width	4-1/2" (114mm)			
Projection	5-5/8" (143mm) active, 4-1/2" (114mm) depressed.			
Latchbolt	Two piece mechanical 3/4" (19mm) deadlocking stainless steel with anti-friction insert and auxiliary dead- locking latch			
Strike	798 curved lip, non-handed standard. 712 optional for door pairs with astragals. 718 optional open back strike.			
Fasteners	Machine screws and wood door fasteners standard for panic hardware. Sex nuts and bolts supplied stan- dard for fire exit hardware.			
Trims	350F/620F/650F series escutcheon trim, 630F/660F/670F series pull/thumbpiece trim. See pages 13-14.			
Dogging	Hex key dogging supplied standard on panic devices			
Options	Sex nuts and bolts			
Warranty	1-year limited			

10 Copyright © 2006-2025, ASSA ABLOY Access and Egress Hardware Group, Inc. All rights reserved. Reproduction in whole or in part without the express written permission of ASSA ABLOY Access and Egress Hardware Group, Inc. is prohibited. Patent pending and/or patent www.assaabloydss.com/patents.

TRIM DESIGNS

Standard

Arcadia AR 🔄	Augusta AU 🕹	Carmel CR 🕹
Projection: 3-1/4" (82mm)	Projection: 2-5/8" (61mm)	Projection: 3-1/8" (79mm)
Jefferson JN 🛓	Monroe MO 🕹	Pacific Beach PB 💩
Projection: 2-9/16" (65mm)	Projection: 3" (76mm)	Projection: 3-5/16" (84mm)
Pinehurst PN &	Virginia VI 🕹	Hampton HA &
Projection: 3-1/16" (78mm)	Projection: 3-1/8" (79mm)	Projection: 3-3/8" (86mm)

Note: Projection dimensions are provided using the 620F series escutcheon plates.

TRIM DESIGNS

Reflections® Levers

Hudson	ТВ	UB	TC	TD	UC		
	4		<u></u>	P			
Projection	3-1/16" (78mm)	3-1/4" (83mm)	3" (76mm)	3-7/16" (87mm)	3-7/16" (87mm)		
Spree	RS	RT	RU	RV			
			e				
Projection	3-1/8" (79mm)	3-1/8" (79mm)	3-13/32" (87mm)	3" (76mm)			
Seine	TE	TG	ΤI	TJ	ТК	GT	
Projection	3" (76mm)	2-13/16" (61mm)	3-3/8" (85mm)	3-1/16" (78mm)	3-1/4" (83mm)	3-1/4" (83mm)	
Thames	ТМ	TN	TP	TR	TS	TQ	
		<u> </u>					
Projection	3-1/16" (78mm)	3-1/16" (78mm)	3-5/16" (84mm)	3-1/16" (78mm)	3-1/8" (80mm)	3-1/16" (78mm)	
Victoria	TT	TU	TW	ТХ	UX	ΤY	WG
Projection	2-11/16" (68mm)	3-1/4" (83mm)	3" (76mm)	3-5/8" (92mm)	3-7/16" (87mm)	3-5/16" (84mm)	3-5/8" (92mm)
Niagara	MA	RA	RB	RC			
Projection	2-13/16" (71mm)	3-11/16" (94mm)	2-13/16" (71mm)	2-13/16" (71mm)			

Notes:

Projection dimensions are provided using the 620F Series escutcheon plates. The following Reflections levers are not available in 629 or 630 finish: Victoria TT, TU, TW, TX, TY, UX; Seine TG, TJ, TK, TE, TI; Hudson TD. Please consider the 618 or 619 finish as an alternative. Reflections levers are not available with knurling option.

EXIT DEVICE TRIMS

Rim and vertical rod devices use Universal Lifter Assembly #60-1500-0671-000, to connect to any 620 or 630 Series active trim. Mortise devices are supplied according to trim type and function desired. There is a 1530(F) Series device adequate for each 350, 650, 660 or 670 Series Trim charted.

350F, 620F and 650F Series Escutcheon Trim

- · Certified ANSI/BHMA A156.3, Grade 1.
- Trim through-bolts to exit device for strength.
- Beveled sides improve attack resistance.
- Solid forged/cast escutcheon and free-wheeling trim for ideal protection.
- Flush cylinder in 6-pin applications for additional security.
- 1-3/4" (44mm) door standard. For doors through 2-1/4" (57mm) or shim-mounted devices, specify on order.
- Dimensions: 3" x 10-1/4" x 13/16" (76mm x 260mm x 19mm).
- Cylinders not included. See page 18-20 for cylinder options.

- Available with AR, AU, CR, JN, MO, PB, PN, VI, HA lever designs. See page 11.
 - Finishes: 605, 606, 611, 612, 613E, 619, 626, 629, 630, 693, BSP, WSP
- Available with Reflections[®] lever designs. See page 12.
 - Finishes: 605, 606, 611, 612, 613E, 619, 626, 629, 630, BSP, WSP
- Trim ordering example: AU626F x 626 x RHR.
- 5-year limited warranty.



*09,12 and Free Wheeling 02 achieved with single trim modification at installation. *Not recommended for use with vertical rod exit devices.

For 626, 629 & 630 finishes the escutcheon is plated to simulate stainless steel. For 629 & 630 finishes the standard levers are plated to simulate stainless steel.

EXIT DEVICE TRIMS

630F, 660F and 670F Series Pull/Thumbpiece Trim

- Certified ANSI/BHMA A156.3, Grade 1.
- Trim through-bolts to exit device for strength.
- Beveled sides improve attack resistance.
- Flush cylinder in 6-pin applications for additional security.
- 1-3/4" (44mm) door standard. For doors through 2-1/4" (57mm) or shim-mounted devices, specify on order.
- Plate Dimensions: 2-3/4" x 15-1/2" x 5/8" (70mm x 394mm x 16mm).
- Pull Dimensions: 6-7/16" (164mm) on centers x 2-1/8" (54mm) projection.
- Cylinders not included. See page 18-20 for cylinder options.
- Finishes: 605, 606, 612, 613E, 619, 626, 629, 630, 693, BSP, WSP
- Trim ordering example: 630F x 630
- 5-year limited warranty.



*06 achieved with single trim modification at installation.

*Not recommended for use with vertical rod exit devices.

For 626, 629 & 630 finishes the escutcheon is plated to simulate stainless steel.

APPLICATIONS CHART

	Device (ANSI)	Rim (Type 1)		SVR (Type 2)		CVR (Type 8)		Mortise (Type 3)		
Trim	Options		1500(F) ee page 7		1510(F) See page 8		1520(F) See page 9		1530(F) See page 10	
ANSI	Function	Trim Options		Trim Options		Trim Options		Trim Options		
01	Exit Only (Blank Plate)		620F 630F		620F 630F		620F 630F		620F 630F	
02	Pull to Open (Dummy Trim)	K.	625F, 629F ² 634F ²		625F, 629F ² 634F ²		625F, 629F ² 634F ²		358F², 634F² 654F	
03	Entrance by Key & Pull (NL)		621F. 623F 627F², 631F 632F²		621F, 623F 627F ² , 631F 632F ²		621F, 623F 627F ² , 631F 632F ²		356F ² , 651F 661F, 662F ²	
05	Cylinder Controls Thumbpiece		633F		633F		633F		673F	
-	Thumbpiece Always Active (Passage)		635F		635F		635F		675F	
06	Key & Thumbpiece (Key Removable When Locked)		633F1		633F1		633F1			
08L	Cylinder Controls Lever		626F ²		626F ²		626F ²		356F ²	
-	Lever Always Active (Passage)		628F ²		628F ²		628F ²		358F ²	
09L	Key & Lever (Key Removable When Locked)		626F ^{1,2}		626F ^{1,2}		626F ^{1,2}			
11	Cylinder Controls Thumbturn									
12	Key & Thumbturn (Key Removable When Locked)		603F		603F		603F			

1 Field conversion required.

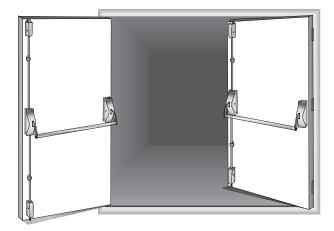
2 ADA compliant trim.

APPLICATIONS

Single Door



Double Egress Opening



Rim Exit Device - Standard Opening

- ANSI/BHMA A156.3
 Type 1
- Easy installation
- Flush or wide stile metal, wood or composite doors
- Field reversible
- Exit only or with entry trim

	Panic Exit: 1500			
Exit Device	Fire Exit: 1500F			
Operating Trim	620F or 630F Series			
Ordering Example	1500-36" x AU626F x RHR x 626			

Mortise Exit Device - Mortise Lock Retrofit

- ANSI/SDI A250.14, (ASA86) prep door
- Flush or wide stile metal, wood, or composite doors
- Mortise lock security with an exit device

Exit Device	Panic Exit: 1530
EXIL DEVICE	Fire Exit: 1530F
Operating	350F, 650F, 660F, 670F
Trim	Series
Ordering	1530-L8-36" x AU356F x
Example	RHR x 612

Two Surface Vertical Rod Exit Devices

- ANSI/BHMA A156.3, Type 2
- Two-point latch security
- Flush or wide stile metal, wood or composite doors
- Field reversible
- Smoke control or fire exit
- Two-way traffic control

Exit Device	Panic Exit: (2) 1510
EXIL Device	Fire Exit: (2) 1510F
Operating Trim	620F or 630F Series
Ordering Example	2 each: 1510F-48" x LHR x 626

Two Concealed Vertical Rod Exit Devices

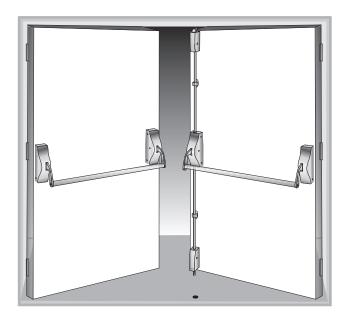
- ANSI/BHMA A156.3, Type 8
- No exposed rods or latchbolts
- ADA compliant
- Flush or wide stile metal doors
- Field reversible
- Smoke control or fire exit
- Two-way traffic control

	Panic Exit: (2) 1520			
Exit Device	Fire Exit: (2) 1520F			
Operating Trim	620F or 630F Series			
Ordering Example	2 each: 1520F x 633F x LHR x 630			

APPLICATIONS

Pair Of Doors With Center Mullion

Pair Of Doors Without Mullion



Two Rim Exit Devices - One Removable Mullion

- ANSI/BHMA A156.3
- Type 1
- Easy installation
- Flush or wide stile metal, wood or composite doors
- Exit only or with entry trim
- Recommended for easier traffic flow.

	Panic Exit: (2) 1500 x M200
xit Device	Fire Exit: (2) 1500F x M200F
)perating Trim	620F or 630F Series
Ordering Example	2 each: 1500-36" x AU626F x 1/2RHR x M200-7'0" x 626

One Mortise - One Vertical Rod Exit Device

- The architectural choice for pairs of doors without mullions
- Flush or wide stile metal, wood or composite doors
- Panic or fire label
 openings

Exit	Panic Exit: 1530 Mortise x 1520 (CVR) or 1510 (SVR)		
Device	Fire Exit: 1530F Mortise x 1520F (CVR) or 1510F (SVR)		
Operating Trim	630F, 650F, 660F or 670F Series (Active) x 620F or 630F Series (Dummy or Active)		
Ordering Example	1 each: 1530-L8F x AU356F x RHR x 605, plus 1 each 1510F x AU629F x LHR x 605		

One Rim - One Vertical Rod Exit Device

- An economic solution for light traffic openings
- Flush or wide stile metal, wood or composite doors

Exit Device	Panic Exit: 1500 Rim x 1510 SVR
Operating Trim	620F or 630F Series
Ordering Example	1 each: 1500-48" x RHR x 632F x 793 x 1510-48" x LHR x 634F x 626

CYLINDERS

Rim

The following chart details rim cylinders for use with 620F and 630F trims:

	Accentration	Collar Requirements*				
Model #	Description	Pins	Length	620F	630F	
1109	Standard Fixed Core	6	1-1/4"	N. O. Harr	No Collar	
1109	Standard Fixed Core	7	1-7/16"	No Collar	KP4	
1709	СМК	6	1-15/16"		1765.250	
1709	СМК	7	1-5/8"	1765.250	1765.406	
1193	LFIC Complete	6	1-7/16"		1765.250	
1193	LFIC Complete	7	1-5/8"	1765.344	1765.406	
5109	Security Fixed Core	6	1-9/16"		1765.050	
5109	Security Fixed Core 7 1-7/16"		1765.250			
U5109	High Security Fixed Core	6	1"			
U5109	High Security Fixed Core	7	1"		No Collar	
5193	Security LFIC Complete	6	1-7/16"	1765.250	1765.250	
5193	Security LFIC Complete	7	1-5/8"	1765.344	1765.406	
K300	ASSA ABLOY ACCENTRA® KeyMark® Standard Fixed Core	6	1-1/8"	KP4	1765.250	
K300	ASSA ABLOY ACCENTRA® KeyMark® Standard Fixed Core	7	1-1/8	KP4	1765.250	
K840/ K880	ASSA ABLOY ACCENTRA® KeyMark® LFIC Complete / Housing Only	6	1-7/16"	1765.406	1765.500	
K840/ K880	ASSA ABLOY ACCENTRA® KeyMark® LFIC Complete / Housing Only	7	1-5/8"	1765.563	1765.719	
K640/ K680	ASSA ABLOY ACCENTRA® KeyMark® SFIC Complete / Housing Only	6	1-1/4"	KP4	1765.250	
K640/ K680	ASSA ABLOY ACCENTRA® KeyMark® SFIC Complete / Housing Only	6 or 7	1-3/8"	1765.187	1765.406	
A640/ K680	Best® Keyway SFIC Complete / Housing Only	6	1-1/4"	KP4	1765.250	
A640/ K680	Best® Keyway SFIC Complete / Housing Only	6 or 7	1-3/8"	1765.187	1765.406	
2109	Schlage [®] "C" Keyway Fixed Core. Available 0-bitted or keyed random.	6	1-1/8"	No Collar	No Collar	

*Based on 1-3/4" door thickness. Collar length required must be specified for cylinders and/or housings ordered separately. LFIC = Large Format Interchangeable Core SFIC = Small Format Interchangeable Core

18 Copyright © 2006-2025, ASSA ABLOY Access and Egress Hardware Group, Inc. All rights reserved. Reproduction in whole or in part without the express written permission of ASSA ABLOY Access and Egress Hardware Group, Inc. is prohibited. Patent pending and/or patent www.assaabloydss.com/patents.

CYLINDERS

Mortise

The following chart details mortise cylinders for use with 350F/650F, 660F/670F, and KRM200 and KRM200SM mullions:

Assa ABLOT Assa ABLOT			350F/650F		660F/670F		KRM 200			
Model #	Description	Pins	Length	Cam	Collar	Cam	Collar	Length	Cam	Collar
2153	Standard Fixed Core	6	1-1/2"					1-1/8"		1765.312
2153	Standard Fixed Core	7	1-1/2"		No Collar		KP4	1-1/4"		1765.500
2196	LFIC Complete	6	1-1/2"					1-1/2"		1765.750
2197	LFIC Complete	7	1-11/16"		KP4		1765.250	1-11/16"		1765.844
5153	Security Fixed Core	6	1-1/2"	0160	No Collor	0160	KD4	1-1/8"	0160	1765.312
5153	Security Fixed Core	7	1-1/2"	2160	No Collar	2160	KP4	1-1/4"	2160	1765.500
U5153	High Security Fixed Core	6	1-1/8"		NIA		NIA	NA	-	NIA
U5153	High Security Fixed Core	7	1-1/4"		NA		NA			NA
5196	Security LFIC Complete	6	1-1/2"		No Collar		KP4	1-1/2"		1765.750
5197	Security LFIC Complete	7	1-11/16"		KP4	17	1765.250	1-11/16"		1765.844
K100	ASSA ABLOY ACCENTRA® KeyMark® Standard Fixed Core	6 or 7	1-1/2"	KC1	No Collar	KC1	KP4	1-1/8"	KC1	1765.312
K100	ASSA ABLOY ACCENTRA® KeyMark® Standard Fixed Core	6 or 7	1-3/4"	Riveted	KP4	Riveted	1765.375			
K820/ K860	ASSA ABLOY ACCENTRA® KeyMark® LFIC Complete / Housing Only	6	1-1/2"		No Collar		KP4	1-1/2"		1765.750
K820/ K860	ASSA ABLOY ACCENTRA® KeyMark® LFIC Complete / Housing Only	7	1-11/16"	KC1	KP4	KC1	1765.375	1-11/16"	KC1	1765.000
K620/ K660	ASSA ABLOY ACCENTRA® KeyMark® SFIC Complete / Housing Only	6	1-1/4"	KUT	NIA	KU I	NA	1-1/4"	KC I	1765.500
K620/ K660	ASSA ABLOY ACCENTRA® KeyMark® SFIC Complete / Housing Only	6 or 7	1-3/8"		NA		No Collar	1-3/8"		1765.563
K620/ K660	ASSA ABLOY ACCENTRA® KeyMark® SFIC Complete / Housing Only	6	1-3/4"	Riveted	KP4	Riveted	1765.375			
A620/ K660	Best® Keyway SFIC Complete / Housing Only	6	1-1/4"	V01		1/01	NA	1-1/4"	KO1	1765.500
A620/ K660	Best® Keyway SFIC Complete / Housing Only	6 or 7	1-3/8"	KC1	NA	KC1	No Collar	1-3/8"	KC1	1765.563
A620/ K660	Best® Keyway SFIC Complete / Housing Only	6	1-3/4"	Riveted	KP4	Riveted	1765.375			
2553	Schlage [®] "C" Keyway Fixed Core. Available 0-bitted or keyed random.	6	1-1/8"	2160	NA	2160	NA	1-1/8"	2160	1765.312

Based on 1-3/4" door thickness. Collar length required must be specified for cylinders and/or housings ordered separately.

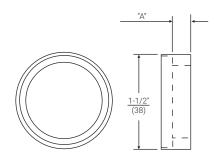
LFIC = Large Format Interchangeable Core

SFIC = Small Format Interchangeable Core

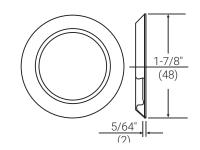
CYLINDERS

Cylinder Collars

If required, cylinder collar size must be specified.

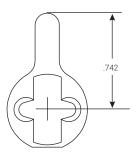


1765 Recessed Cylinder Collar "A" Dimension: Thicknesses from 1/16" (2mm) to 1-15/32" (37mm) as required. **Material:** Brass, Bronze

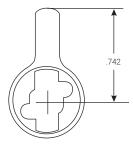


KP4 Flush Mount Cylinder Collar Material: Brass, Bronze

Cams

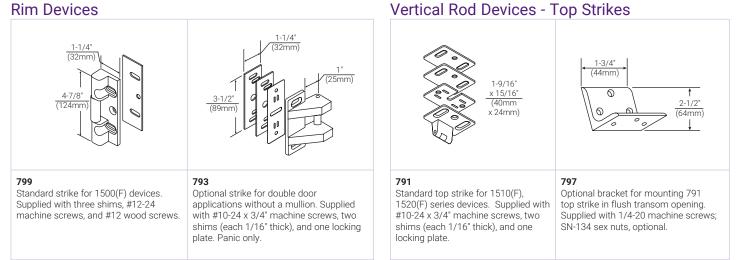


2160

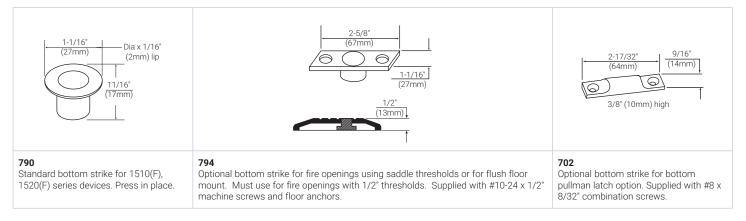


KC1

Rim Devices



Vertical Rod Devices - Bottom Strikes



Mortise Devices

1-1/4" (32mm) 4-7/8" (124mm)	4-7/8" (124mm) 4-7/8" (124mm) (105mm) (105mm) (105mm) (105mm) (105mm) (105mm) (107m	1-1/4" (32mm) 0 4-7/8" (124mm)	3-1/2* (89mm) ↓
798 Standard curved lip ANSI strike used with 1530(F) devices. (1-1/4" lip)	712 Optional flat lip ANSI strike used with 1530 devices for pairs of doors with astragals. (7/8" lip)	718 Optional open back strike. Permits opening of the inactive door for pairs of doors where approved by door manufacturer.	202 Optional strike box for ANSI strikes. 7/8" (22mm) deep.

Specialty Fasteners

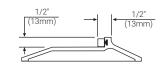
SNB, 3/8" (10mm) diameter sex nuts for screws packed with exit devices. Supplied in exact number required on factory orders, or use packs as follows. Specify finish.

SN134 - Pack of (4) 1/4-20 sex nuts.

Torx® Security Screws - to deter tampering, supplied only with product order.

Bottom Pullman Latch





Extension Rods

Model #	Length
7010-2	2" (51mm)
7010-6	6" (152mm
7010-12	12" (305mm)
7010-24	24" (610mm)

Specify finish

(P/No. 60-7010-0051-999), for use only with 1510 SVR devices in openings with pullman latch threshold as shown, threshold by others, or 702 floor strike.

To order with devices, specify "BPL."

MULLIONS



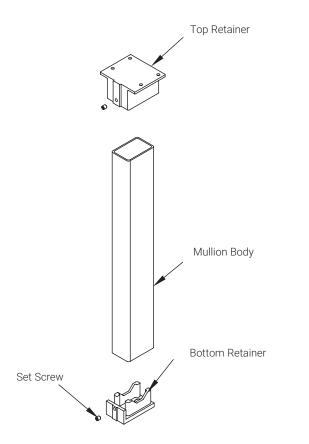
M200(F) Removable Mullion

M200(F) steel mullions are for use with 1500(F) series exit devices. Mullions may be field cut to fit opening. Gray paint finish.

- M200 panic rated. Tubular steel, 2" x 3" (51mm x 76mm). Specify 7'2".
- M200F 3 hour fire rated. Tubular steel, 2" x 3" (51mm x 76mm). Specify 7'2" or 10'1 (Fire rated up to 8')

Notes:

1. For 8' length Mullion must be order as M200F option and cut in the field to 8' size.



M200(F) Options

MULLIONS

KRM200(F) Keyed Removable Mullion (KRM)

Keyed removable mullions are for use with 1500(F) series exit devices. They are designed for simple removing when an unobstructed large opening is required and easy replacement and locking to maintain the integrity of the opening.

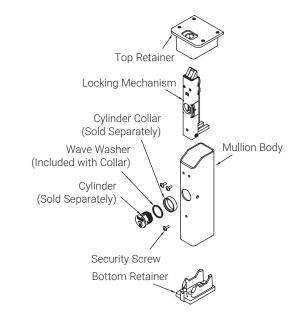
- KRM200 panic rated. Specify 7'2".
- KRM200F 1-1/2 hour fire rated. Specify 7'2" or 10'1 (Fire rated up to 8')

Notes:

1. For 8' length Mullion must be order as KRM200F option and cut in the field to 8' size.

KRM Features

- Easy cylinder installation.
- Mullion automatically relocks when reinstalled without the use of the cylinder key.
- When ordering, add KR prefix to mullion, example: KRM200 and KRM200F.



Split Mullion

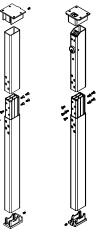
 Hassle-free transportation with a 30% smaller packaging size. Mullions may be field cut to fit opening. Gray painted finish. Available only in 8'. When ordering add suffix SM, example M200SM and KRM200SM

M200SM Standard

- Panic rated. Specify 8'
- Tubular steel, 2" x 3" (51mm x 76mm).

KRM200SM Key Removable Split Mullion

- · Easy cylinder installation.
- Panic rated. Specify 8'
- Tubular steel, 2" x 3" (51mm x 76mm).



M200SM KRM200SM

MULLION CYLINDER KIT AND OPTIONS

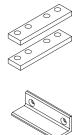
KRM Options

M203 Spacer Block

Recommended for double rabbeted frames where the stop face width is less than the mounting hole spacing or for applications with 5-3/4" (146mm) or less door frames.

M204 Angle Bracket

Recommended for any header configuration with less than 3" (76mm) of mounting surface.





Mullion Cylinder Kit	Available with the following mullions series
AMCK1	KRM200
	KRM200F
	KRM200SM

Note: Mullion cylinder kit contains washer, collar and cylinder *Specify finishes and cylinder keyed code when ordering

EX: AMCK1 X FINISH X CYLINDER KEYED CODE (i.e. AMCK1 X 630 X CT6)

Keyed Codes	Description
CT6	LFIC Complete, 6 Pin
CT6LL	ASSA ABLOY ACCENTRA® KeyMark® LFIC w/Temp LFIC, 6 Pin
CT6SD	ASSA ABLOY ACCENTRA® KeyMark® SFIC w/Temp Disposable SFIC, 6 Pin
CT6SL	ASSA ABLOY ACCENTRA® KeyMark® SFIC w/Temp Lockable SFIC, 6 Pin
CT7	LFIC Complete, 7 Pin
CT7LL	ASSA ABLOY ACCENTRA® KeyMark® LFIC w/Temp LFIC, 7 Pin
CT7SD	ASSA ABLOY ACCENTRA® KeyMark® SFIC w/Temp Disposable SFIC, 7 Pin
CT7SL	ASSA ABLOY ACCENTRA® KeyMark® SFIC w/Temp Lockable SFIC, 7 Pin
CY	Standard Fixed Core
ICLC	LFIC, Less Core
KM	ASSA ABLOY ACCENTRA® KeyMark® Standard Fixed Core
KMLIC	ASSA ABLOY ACCENTRA® KeyMark® LFIC Complete
KMLICH	ASSA ABLOY ACCENTRA® KeyMark® LFIC Housing Only
KMSIC	ASSA ABLOY ACCENTRA® KeyMark® SFIC Complete
KMSICH	ASSA ABLOY ACCENTRA® KeyMark® SFIC Housing Only
S	Security Fixed Core
SC	Schlage [®] "C" Keyway Fixed Core
SFIC	Best [®] Keyways SFIC Complete
SFICLC	Best® Keyway SFIC Housing Only
SIC	Security LFIC Complete

TECHNICAL SPECIFICATIONS & LISTINGS



Certified ANSI/BHMA A156.3, Grade 1.



Fire Listings

1500F series exit devices are UL-cUL Listed for use on fire doors having a rating up to and including 3-hours unless otherwise noted.

Note: Any retrofit or other field modification to a fire rated opening can potentially impact the fire rating of the opening, and ASSA ABLOY ACCENTRA® makes no representations or warranties concerning what such impact may be in any specific situation. When retrofitting any portion of an existing fire rated opening, or specifying and installing a new fire-rated opening, please consult with a code specialist or local code official (Authority Having Jurisdiction) to ensure compliance with all applicable codes and ratings.

ISO 9001

Designed and manufactured under a certified ISO 9001 quality system.

Warranty

The 1500 series exit devices carry a one-year warranty. Trims carry a five-year warranty.



The ASSA ABLOY Group is the global leader in access solutions. Every day, we help billions of people experience a more open world.

ASSA ABLOY Opening Solutions leads the development within door openings and products for access solutions in homes, businesses and institutions. Our offering includes doors, frames, door and window hardware, mechanical and smart locks, access control and service.



TECHNICAL SUPPORT

(troubleshooting, product use and application, returns) Tel: 855-557-5078 Email: techsupport.accentra@assaabloy.com

CUSTOMER SUPPORT

(orders, product configuration, pricing, lead-time) Tel: 855-557-5078 x2 Email: <u>Customerservice.Accentra@assaabloy.com</u>

U.S.A.: ASSA ABLOY ACCENTRA® 225 Episcopal Road Berlin, CT 06037-4004 Tel: 1-800-438-1951 Fax: 1-800-338-0965 www.accentra-assaabloy.com

Canada:

ASSA ABLOY Door Security Solutions Canada 160 Four Valley Drive Vaughan, Ontario L4K 4T9 Tel: 1-800-461-3007 Fax: 1-800-461-8989 assaabloydss.ca International: ASSA ABLOY Americas International Tel: 1-905-821-7775 Fax: 1-905-821-1429 assaabloyai.com

ASSA ABLOY ACCENTRA® is a brand associated with ASSA ABLOY Access and Egress Hardware Group, Inc., an ASSA ABLOY Group company. Copyright © 2006-2025, ASSA ABLOY Access and Egress Hardware Group, Inc., all rights reserved. Reproduction in whole or in part without the express written permission of ASSA ABLOY Access and Egress Hardware Group, Inc. all rights reserved. Reproduction in whole or in part without the express written permission of ASSA ABLOY Access and Egress Hardware Group, Inc. and ASSA ABLOY Access ABLOY Ac