

TEMPLATE T-DSH1000xERS_

Effective date: APRIL 1, 2024

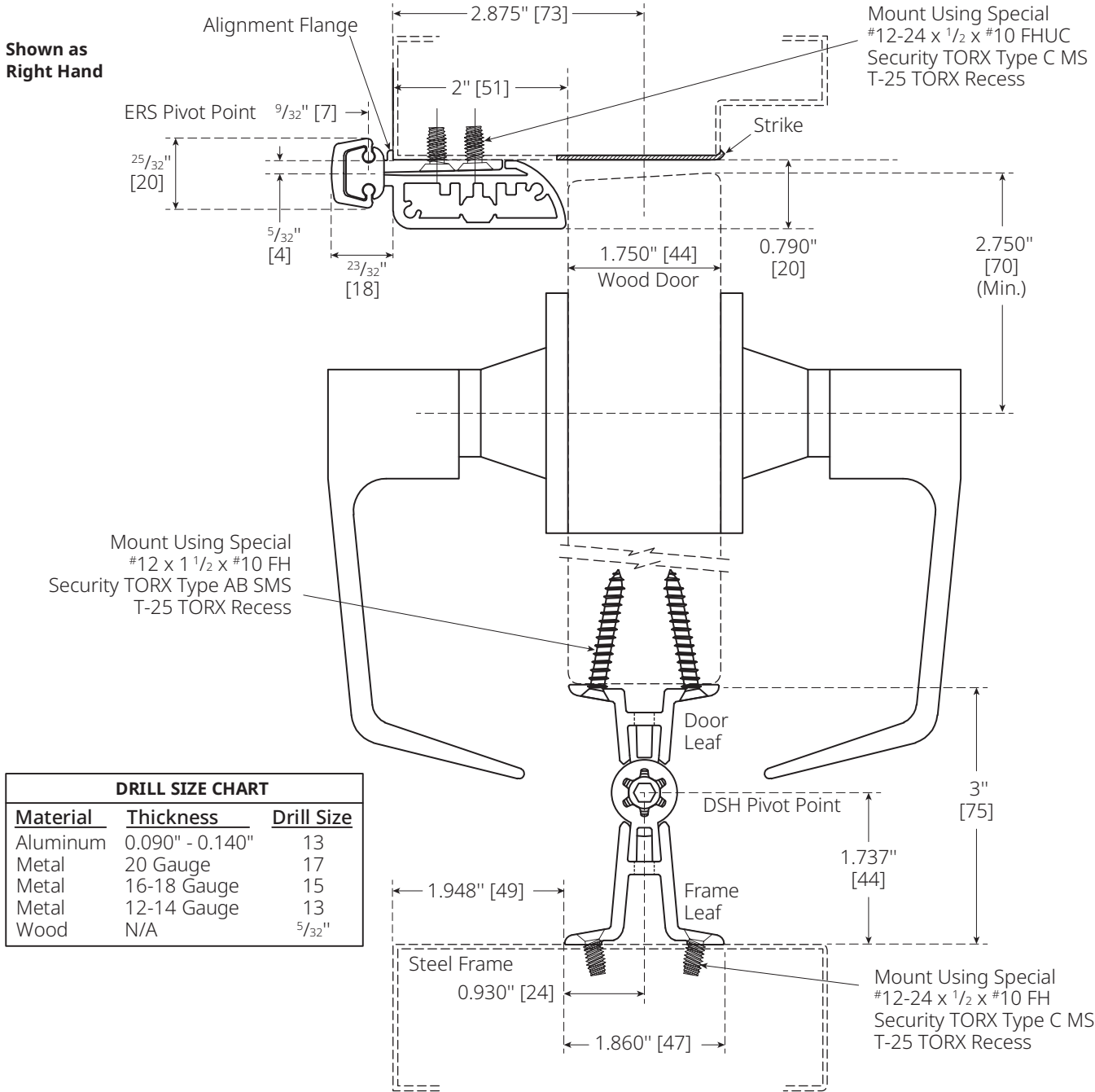
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PEMKO DOUBLE SWING 100 DEG HINGE & EMERGENCY RELEASE STOP - RIGHT HAND LAYOUT



Manufacturer reserves the right to make changes without formal notice. Contact Engineering for latest revision.

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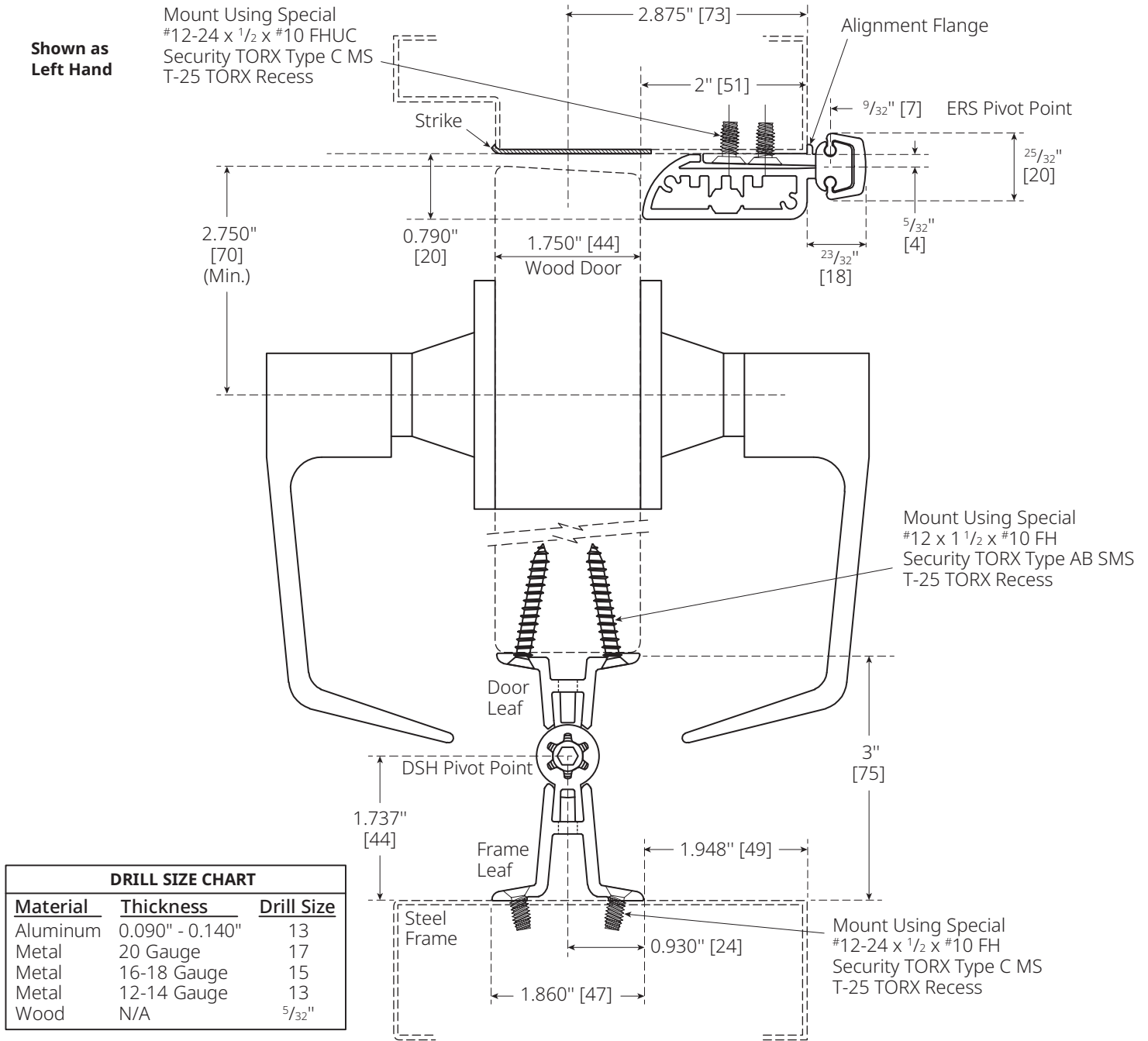
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PEMKO DOUBLE SWING 100 DEG HINGE & EMERGENCY RELEASE STOP - LEFT HAND LAYOUT



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PEMKO DOUBLE SWING 100 DEG HINGE & EMERGENCY RELEASE STOP

Frame Preparation to Accept the Locking Mechanism of the ERS and ERSMP

ERS and ERSMP Frame Preparation: $\frac{3}{8}$ " hole in header (recommend to prep in field).

- Using a $\frac{1}{8}$ " drill bit, drill pilot holes at the six locations shown in **Frame Preparation**.
- As shown in the **Drill Size** diagram below, enlarge each hole using a $\frac{3}{8}$ " drill bit.
- Enlarge the two center holes using a $\frac{3}{4}$ " drill bit.
- Each of the two preps should resemble the two preps shown in the **Drill Size** diagram.

Template is for ERSMP Only

