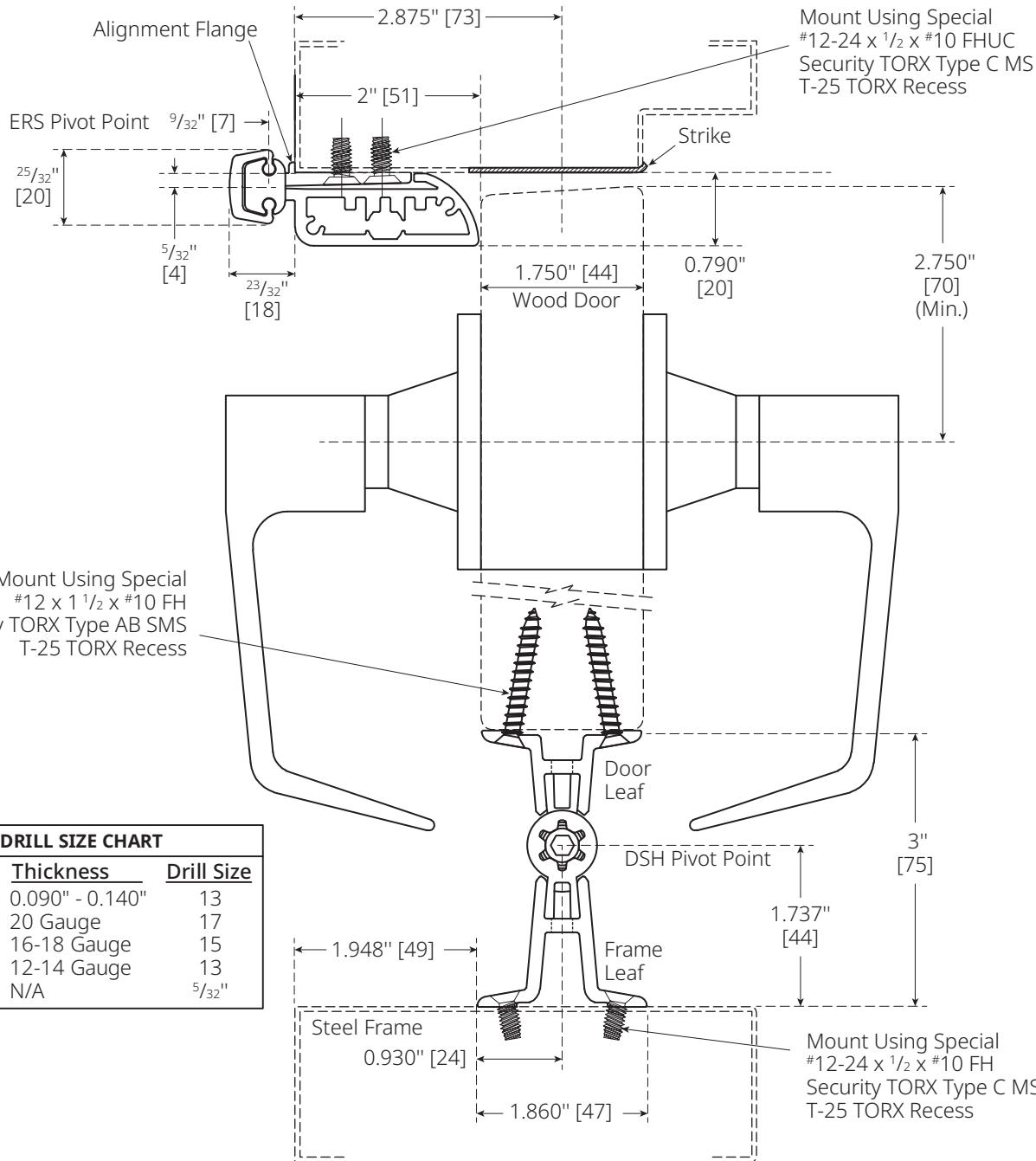


NOT TO SCALE

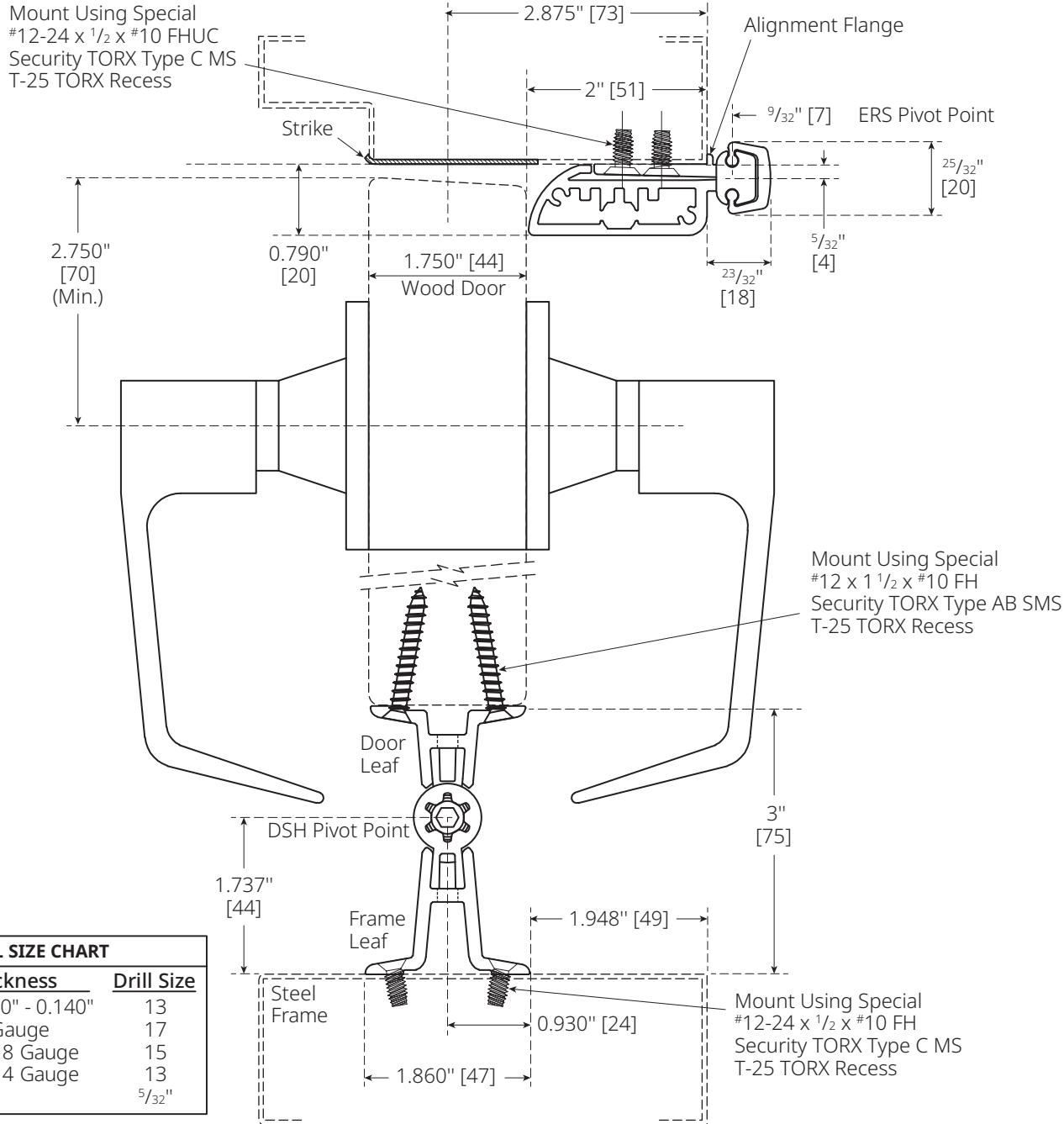
Experience a safer
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RELEASE STOP - RIGHT HAND LAYOUTShown as
Right Hand

DRILL SIZE CHART

Material	Thickness	Drill Size
Aluminum	0.090" - 0.140"	13
Metal	20 Gauge	17
Metal	16-18 Gauge	15
Metal	12-14 Gauge	13
Wood	N/A	5/32"

Manufacturer reserves the right to make changes without formal notice. Contact Engineering for latest revision.

NOT TO SCALE

Experience a safer
and more open worldPEMKO DOUBLE SWING 100 DEG HINGE & EMERGENCY
RELEASE STOP - LEFT HAND LAYOUTShown as
Left Hand

Manufacturer reserves the right to make changes without formal notice. Contact Engineering for latest revision.

NOT TO SCALE

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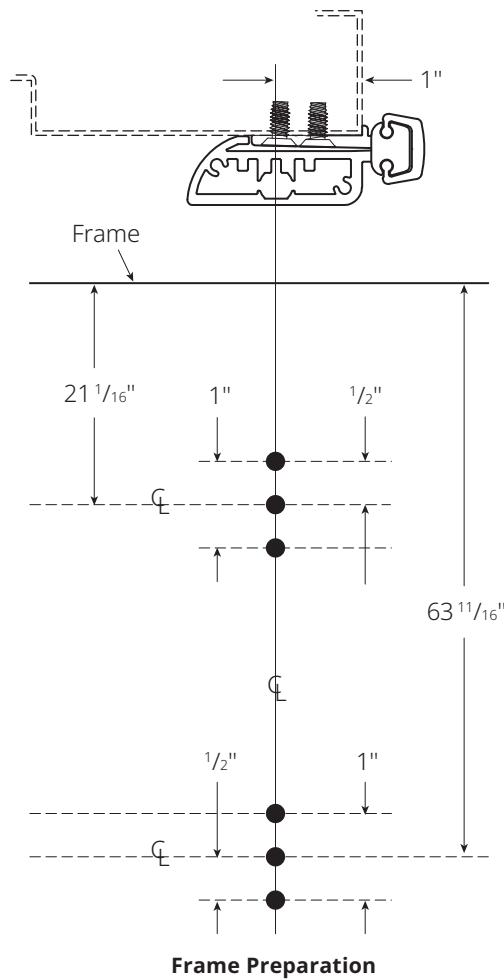
PEMKO DOUBLE SWING 100 DEG HINGE & EMERGENCY RELEASE STOP

Frame Preparation to Accept the Locking Mechanism of the ERS and ERSMP

ERS and ERSMP Frame Preparation: $\frac{3}{8}$ " hole in header (recommend to prep in field).

- Using a $\frac{1}{8}$ " drill bit, drill pilot holes at the six locations shown in **Frame Preparation**.
- As shown in the **Drill Size** diagram below, enlarge each hole using a $\frac{3}{8}$ " drill bit.
- Enlarge the two center holes using a $\frac{3}{4}$ " drill bit.
- Each of the two preps should resemble the two preps shown in the **Drill Size** diagram.

Template is for ERSMP Only



Top of Door Opening

