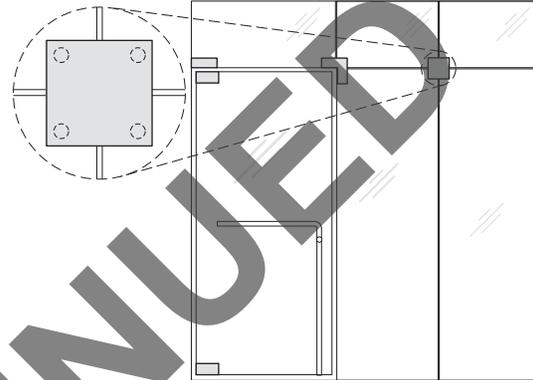
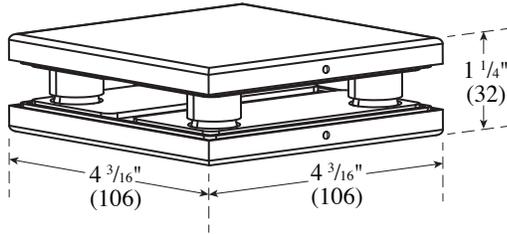


PFS-80 Sidelite Connector Patch Installation Instructions

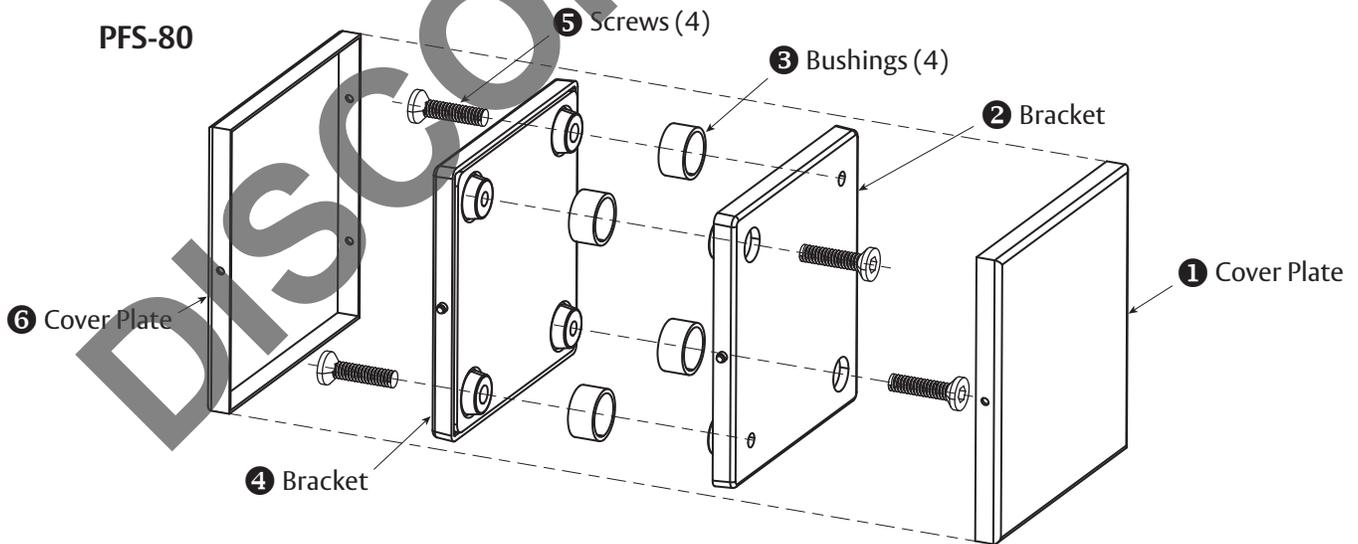
For Installation Assistance, Call 855.594.6989 • www.assaabloyglass.us



Tools Needed:
Torque Wrench and Bit
5mm Hex Wrench

NOT TO SCALE

Parts Included



PFT-80 Parts List

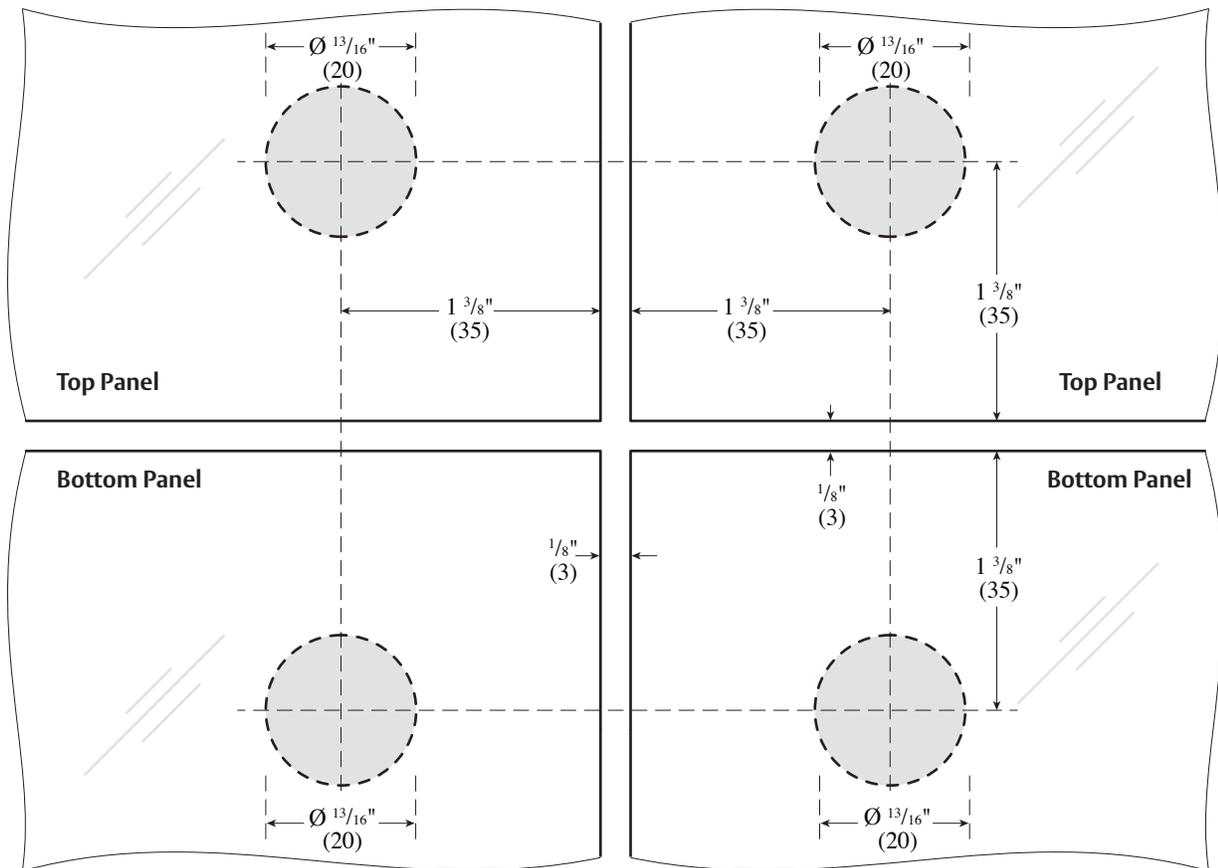
1	Cover Plate
2	Bracket
3	Bushings (4)
4	Bracket
5	1 1/16" - M6 x 27 Screws (4)
6	Cover Plate

1. Prepare the Glass

USE FABRICATION SKETCH TO DRILL AND CUT GLASS.

- Drill four $\frac{13}{16}$ " (20 mm) diameter holes.

NOT TO SCALE
DIMENSIONS IN INCHES (MILLIMETERS)



Caution: Office copiers, printers and facsimile machines may change the size of a drawing and make it inaccurate to use as a template.

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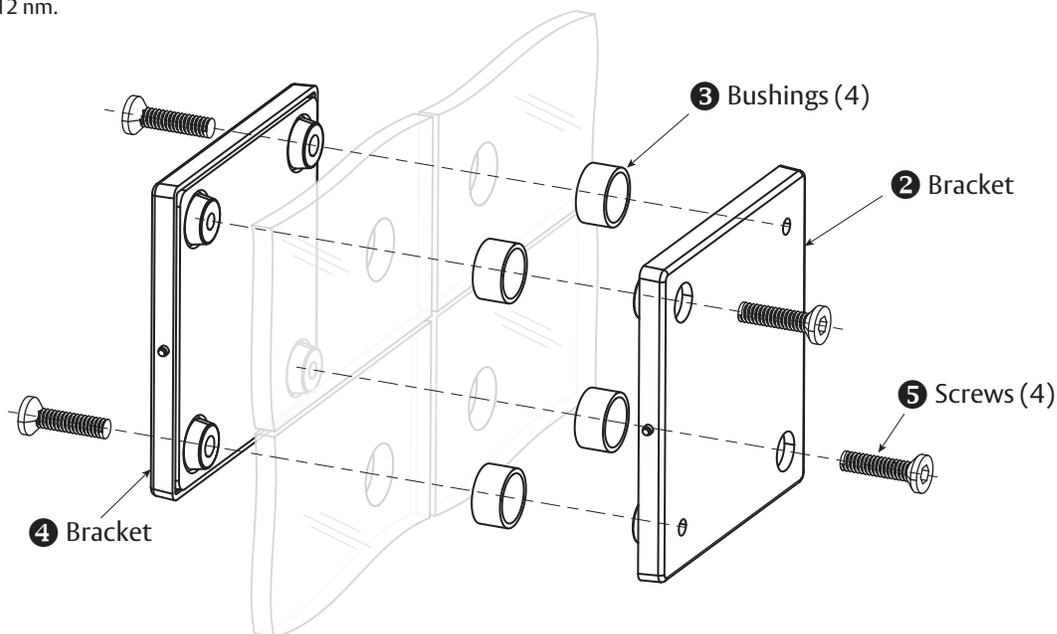
PFS-80 - 06/17

2

2. Fasten Support Brackets

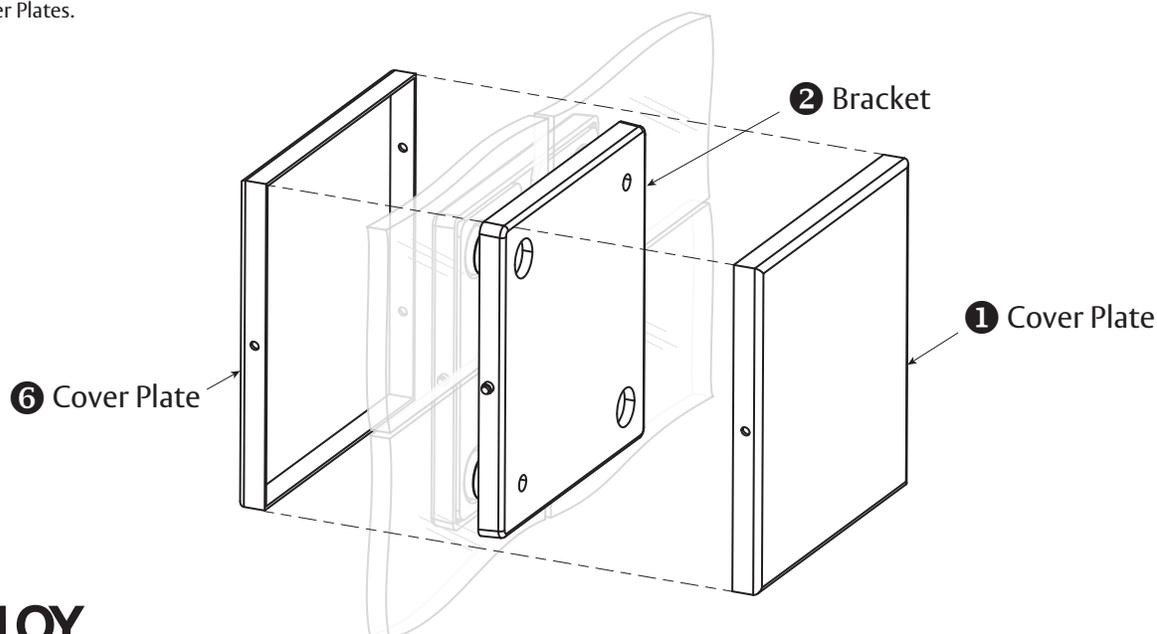
Make sure the surface is thoroughly cleaned and remove all screws.

- Insert the four Bushings **3** into prepped $1\frac{3}{16}$ " (20 mm) diameter holes.
- Place Bracket **2** into prepped area of glass door, join Bracket **4** from the other side. Insert two Screws **5** into Bracket **4** and tighten with 5 mm hex wrench to hold Brackets together. Do not tighten completely to allow for adjustments throughout installation.
- Insert two remaining Screws **5** into Bracket **2**, align fitting to desired position. Torque both Screws to 12 nm. Then tighten Bracket **4** Screws to 12 nm.



3. Adhere Cover Plates

- Remove adhesive strip paper on both Brackets (**2**, **4**) to adhere Cover Plates **1** & **6**.
- Hook Cover Plates **1** & **6** over hinge side locking pin.
- Push in spring loaded locking pin on opposite side of Bracket.
- Snap on Cover Plates.



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PFS-80 - 06/17

3

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