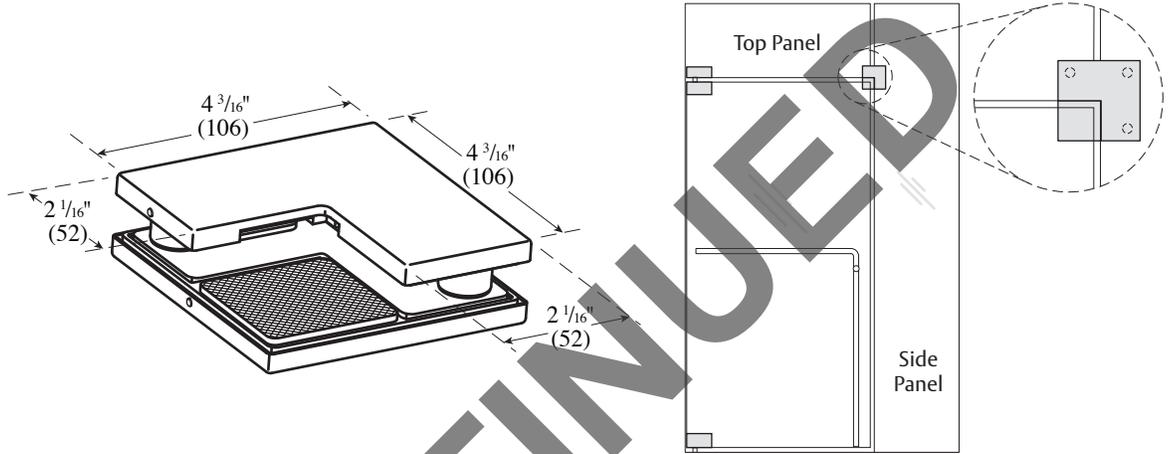


# PFT-62 Sidelite Transom Patch Fitting w/Stop Installation Instructions

For Installation Assistance, Call 855.594.6989 • www.assaabloyglass.us

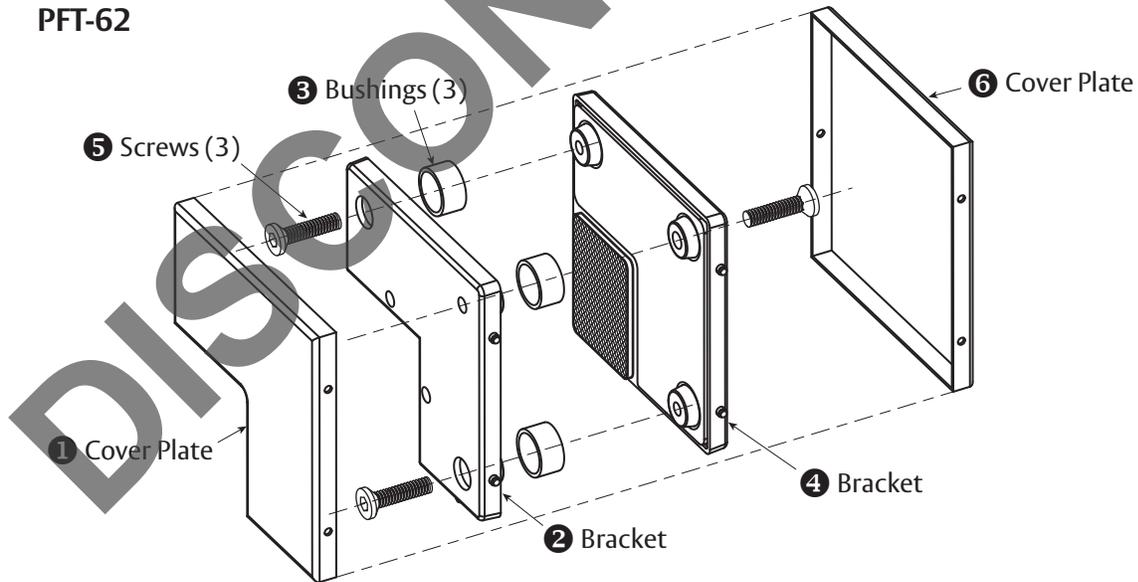
**Tools Needed:**  
Torque Wrench and Bit  
5mm Hex Wrench



NOT TO SCALE

## Parts Included

PFT-62



### PFT-62 Parts List

1	Cover Plate
2	Bracket
3	Bushings (3)
4	Bracket
5	1 $\frac{1}{16}''$ - M6 x 27 Screws (3)
6	Cover Plate

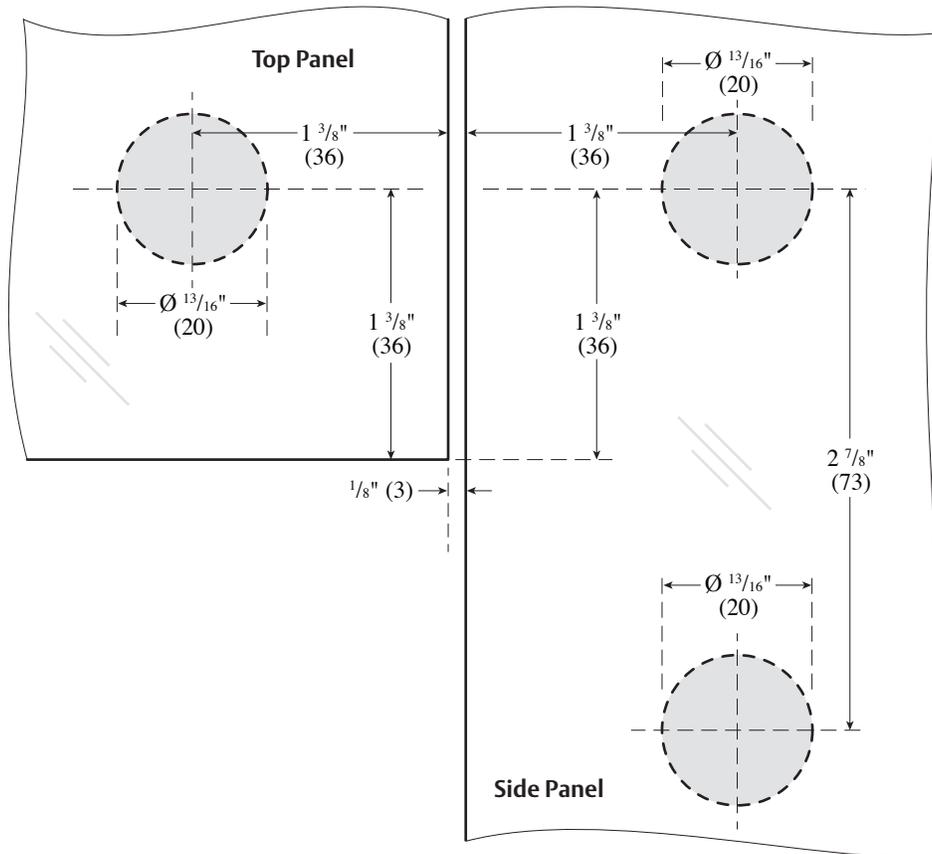
# 1. Prepare the Glass

## USE FABRICATION SKETCH TO DRILL GLASS.

- Drill three  $\frac{13}{16}$ " (20 mm) diameter holes.

NOT TO SCALE

DIMENSIONS IN INCHES (MILLIMETERS)



**Caution:** Office copiers, printers and facsimile machines may change the size of a drawing and make it inaccurate to use as a template.

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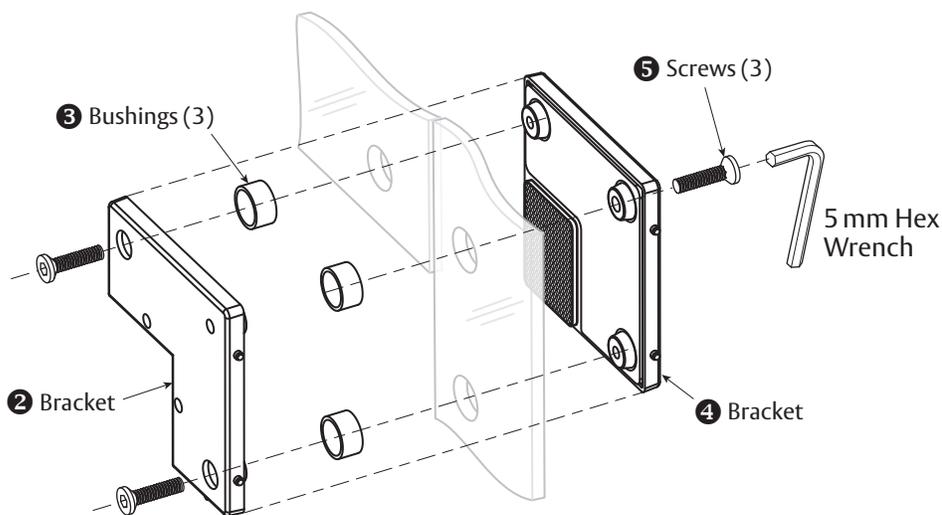
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## 2. Fasten Support Brackets

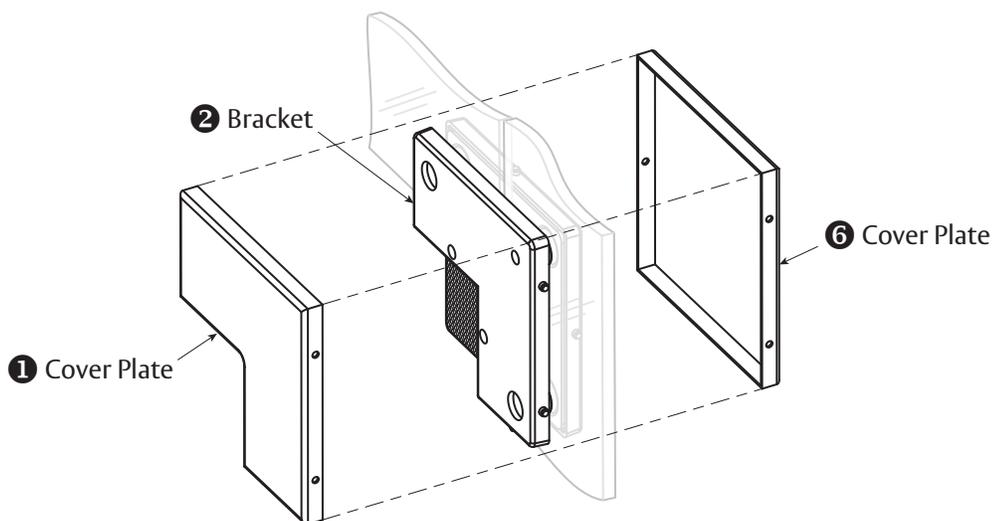
Make sure the surface is thoroughly cleaned and remove all screws.

- Insert the three Bushings (3) into prepped  $\frac{13}{16}$ " (20 mm) diameter holes.
- Place Bracket (2) into prepped area of glass, join Bracket (4) from the other side. Insert Screw (5) into Bracket (2) and tighten with 5 mm hex wrench to hold Brackets together. Do not tighten completely to allow for adjustments throughout installation.
- Insert two Screws (5) into Bracket (4), align fitting to desired position. Torque both Screws to 12 nm. Then tighten Bracket (2) Screw to 12 nm.



## 3. Adhere Cover Plates

- Remove adhesive strip paper on both Brackets (2, 4) to adhere Cover Plates (1 & 6).
- Hook Cover Plates (1 & 6) over hinge side locking pins.
- Push in spring loaded locking pin on opposite side of Bracket.
- Snap on Cover Plates.



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