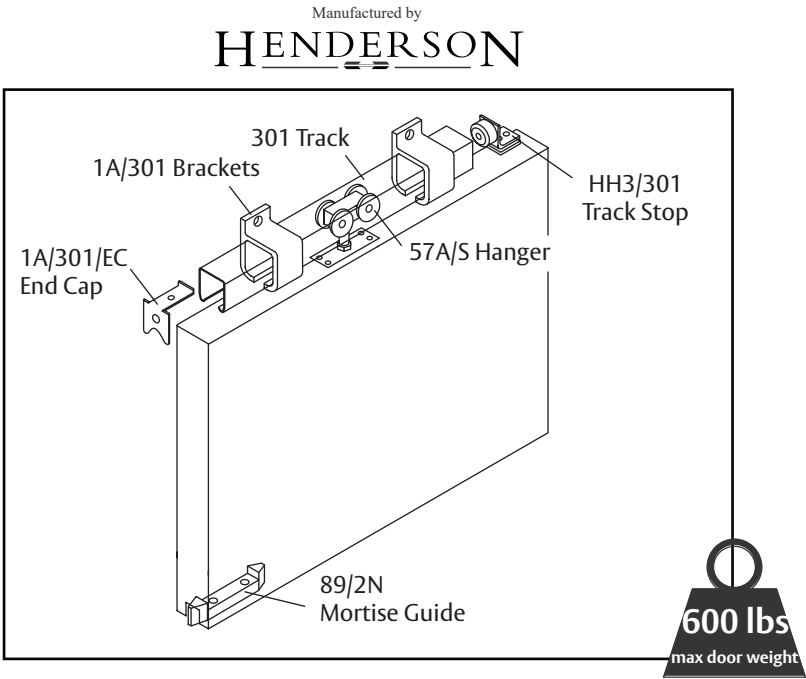


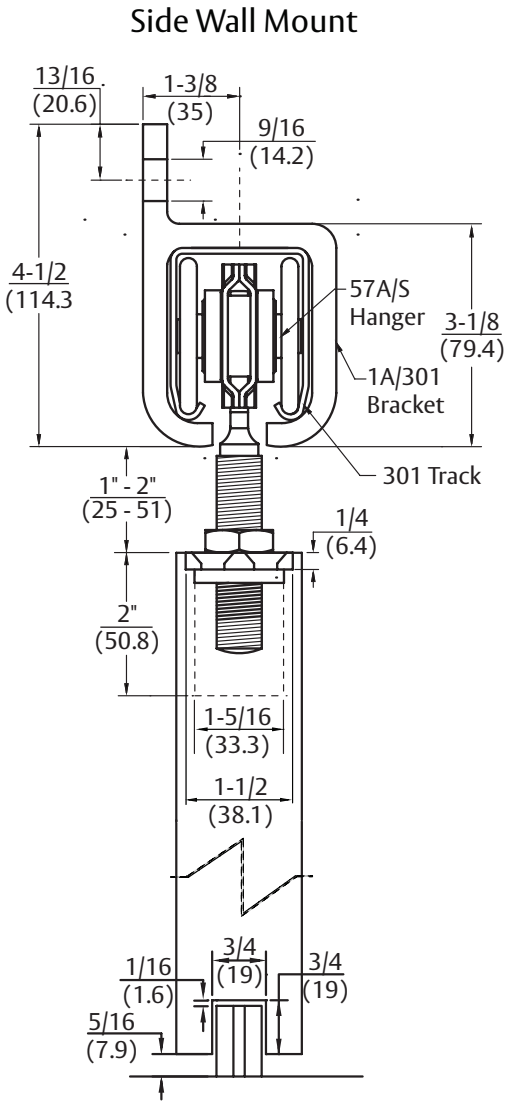
Pemko H600S-SW Sliding Door Hardware

The global leader in door opening solutions

Door Leaf Capacity - Up to 600 lbs.



Part Number	Material	Track Length	Door Width
H600S-SW/6	Steel	72"	36"
H600S-SW/8	Steel	96"	48"
H600S-SW/10	Steel	120"	60"
H600S-SW/12	Steel	144"	72"



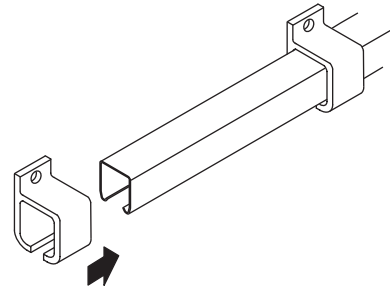
H600S-SW Kits Include:

- 1 ea 301 Galvanized Steel Track
 - 1A/301 Side Wall Mount Track Brackets (One at each end and no more than three feet in between)
- 2 ea 1A/301/EC Aluminum Alloy End Caps
- 2 ea 57A/S Zinc Coated Steel Body, Wheels, and Pendant Bolt Hangers
- 2 ea HH3/301 Galvanized Steel In-Track Stops
- 1 ea 89/2N Gray Nylon Mortise Guide

1. Install brackets.

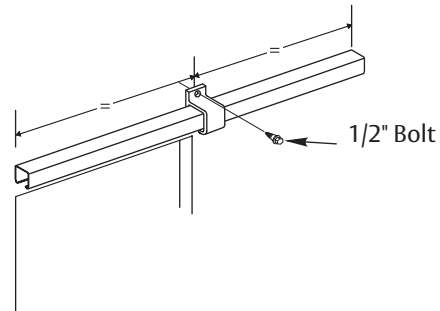
Slide brackets onto track. Inward brackets should be 2' (61m) from each end and centered on track.

Do not install end brackets with end caps at this time.



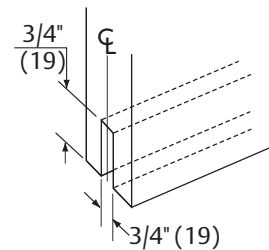
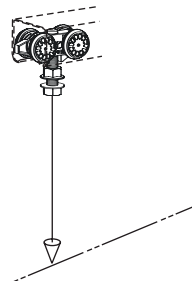
2. Secure track to wall.

Ensure track is plumb and level.

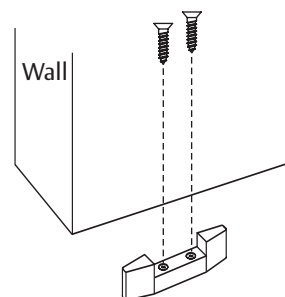


3. Mortise door for door guide.

Attach a plumb line to hanger. Remove one end bracket. Place hanger inside track. Using plumb line, mark the centerline of door guide.



4. Fit door guide to floor.



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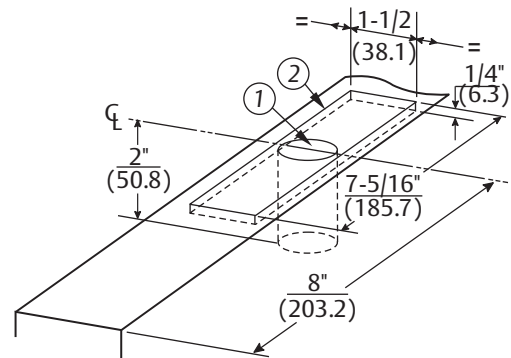
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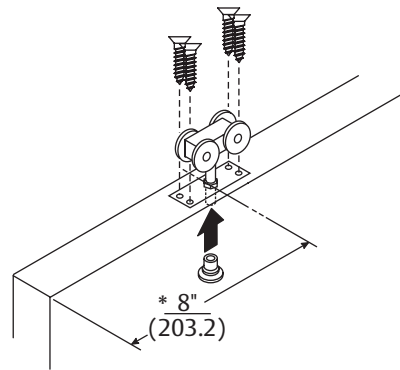
2

5. Prepare top of door for hanger hardware.

- ① Drill $1\frac{5}{16}$ " (33.3) dia. x 2" (50.8) deep hole 8" (203.2) from door edge to centerline of hole and centered in thickness of door.
- ② Route door for $\frac{1}{4}$ " (6.4) thick, $7\frac{5}{16}$ " (185.7) long, and $1\frac{1}{2}$ " (38.1) wide plate centered on centerline of hole and thickness of door.



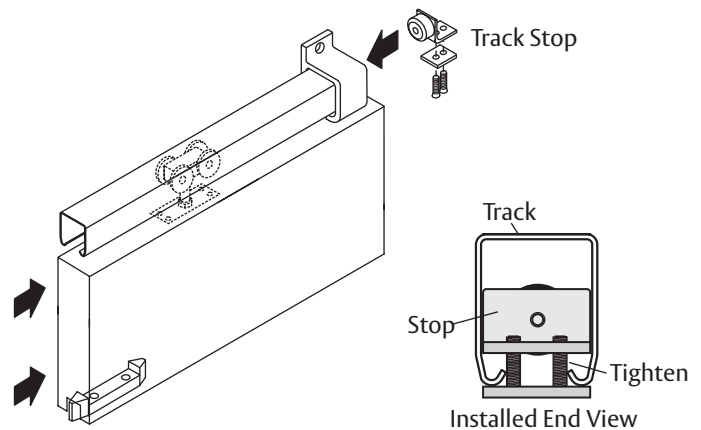
6. Attach hangers to doors.



*From door edge to centerline of hanger bolt and plate.

7. Hang door.

Slowly guide complete door unit into track using installed floor guide. Install track stops.



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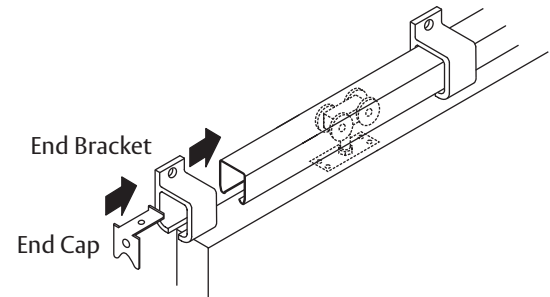
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8. Install end bracket caps.

Replace end brackets onto ends of track with end caps in position. Check for smooth operation. Adjust and tighten stops.



IMPORTANT:

Visually check all bolts and screws; tighten if necessary.
If access door is installed, check operation.
Check operation of doors for ease.

- Door catches floor guide: Check that the track is level. Ensure that the track and floor guide are parallel to within $\pm 1/8"$ (3).
- Door scrubs: Check that the door is level on hangers.
- Door moves while in operation: Check hangers are installed correctly.