

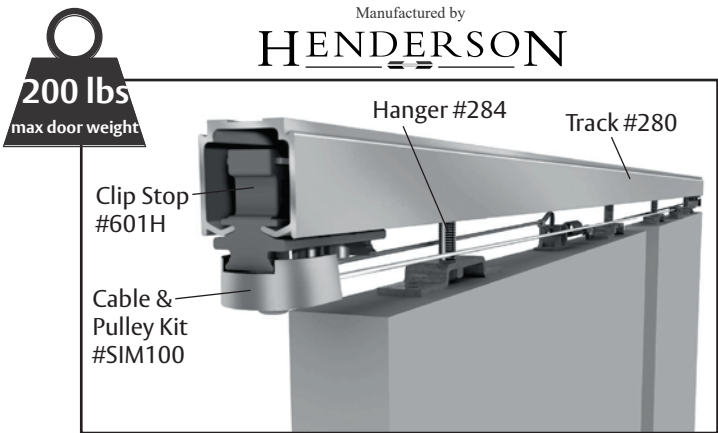
Architectural Door Accessories

Pemko SIM200A Series

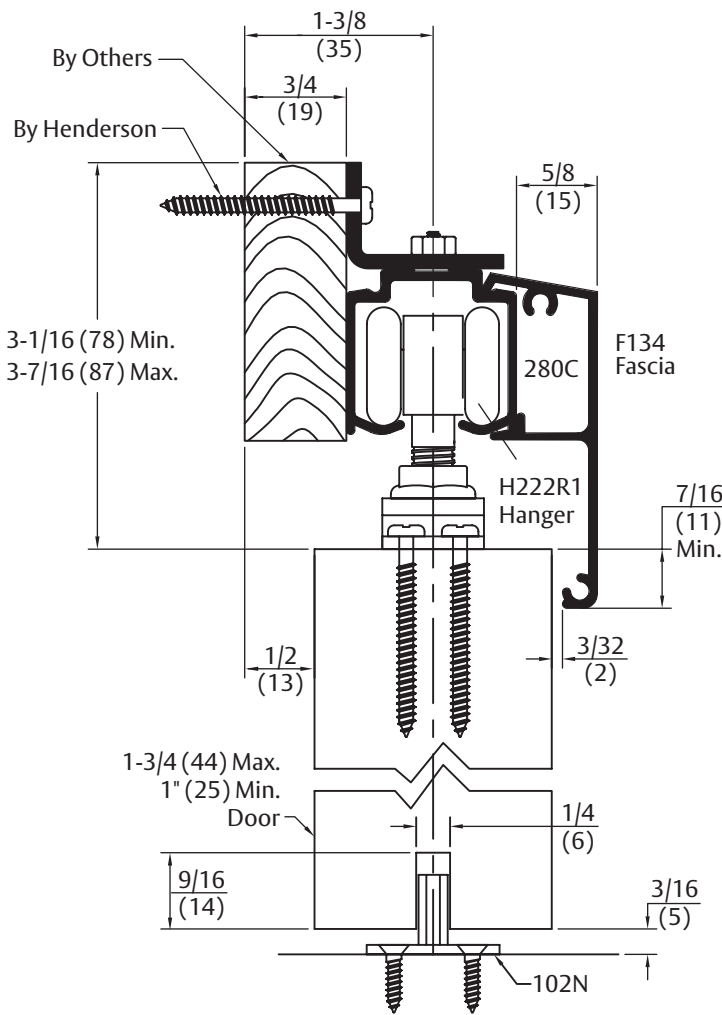
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Door Leaf Capacity - Up to 200 lbs

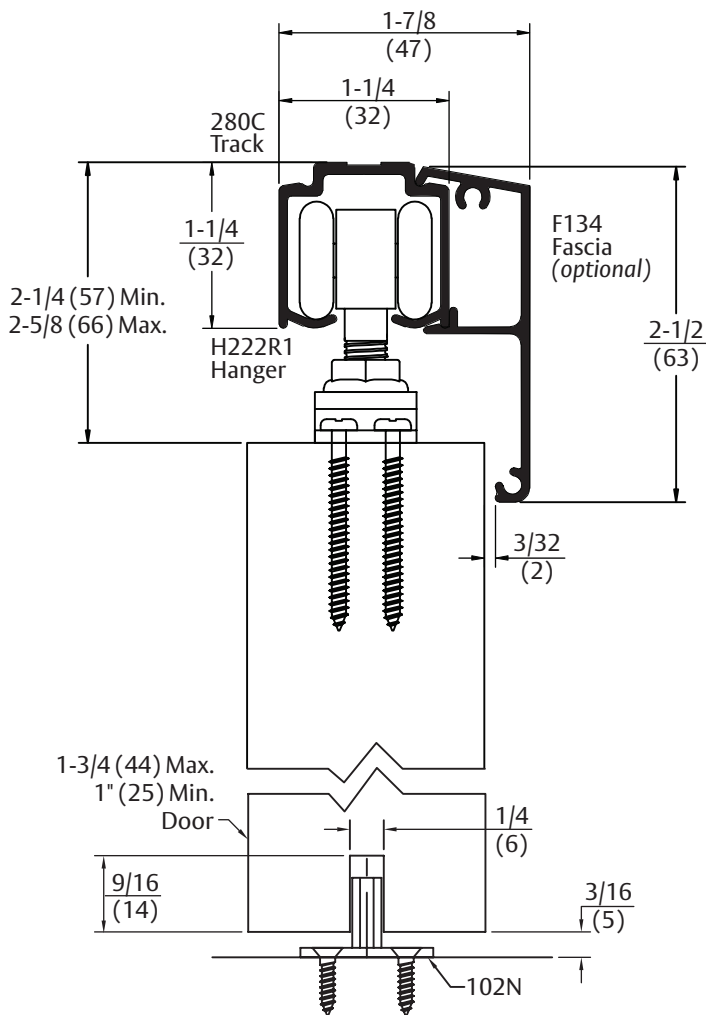
Kit No.	Material	Max Leaf Size
SIM200A/6	aluminum track / 6'	2 @ 18" x 96" x 2"
SIM200A/8	aluminum track / 8'	2 @ 24" x 96" x 2"
SIM200A/12	aluminum track / 2 @ 6'	2 @ 36" x 96" x 2"
SIM200A/16	aluminum track / 2 @ 8'	2 @ 48" x 96" x 2"



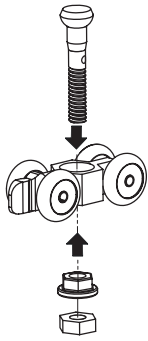
280C Side Wall Mounted



280C Soffit Mounted with Fascia

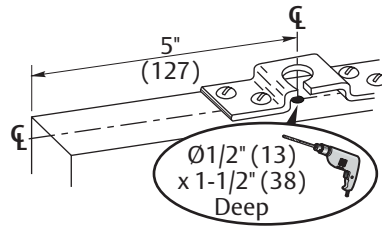


1. Assemble hanger.



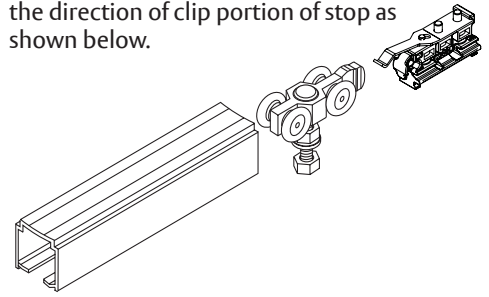
2. Fit hanger apron to door panel.

Drill $\frac{1}{2}$ " (13) dia x $1\frac{1}{2}$ " (38) deep hole 5" (127) from door edge to centerline and centered in the door thickness.



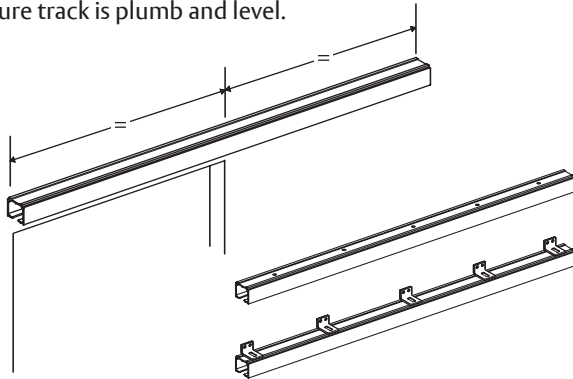
3. Insert hangers and retaining stop.

Ensure that hanger flange is pointing in the direction of clip portion of stop as shown below.



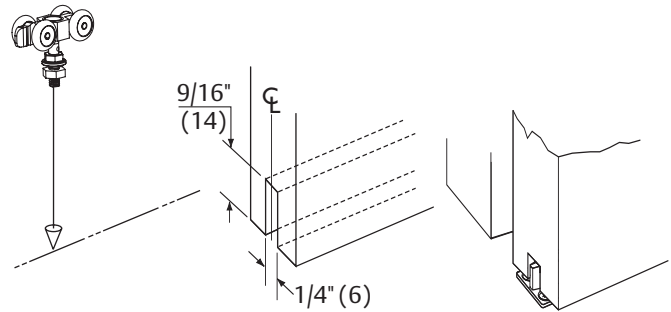
4. Secure track.

Ensure track is plumb and level.



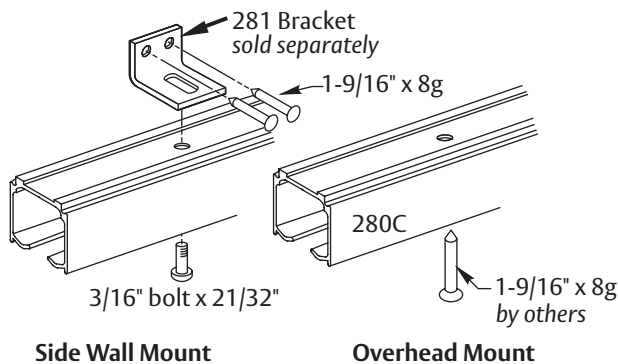
5. Mortise door and fit door guide.

Attach a plumb line to hanger. Place hanger inside track. Using plumb line, mark for position of door guide on the floor.

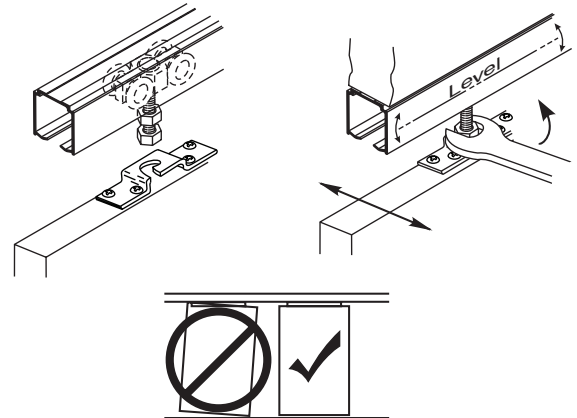


6. Face & Soffit Fix Options.

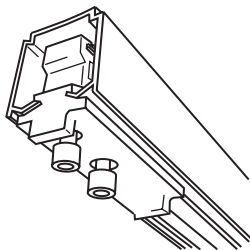
Use one bracket or fastener at each end of track and no more than 3' in between.



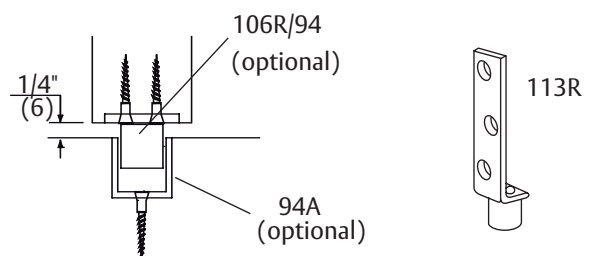
7. Attach door panel and adjust until level.



8. Position and secure retaining stop.



Alternative guides. (Sold Separately)



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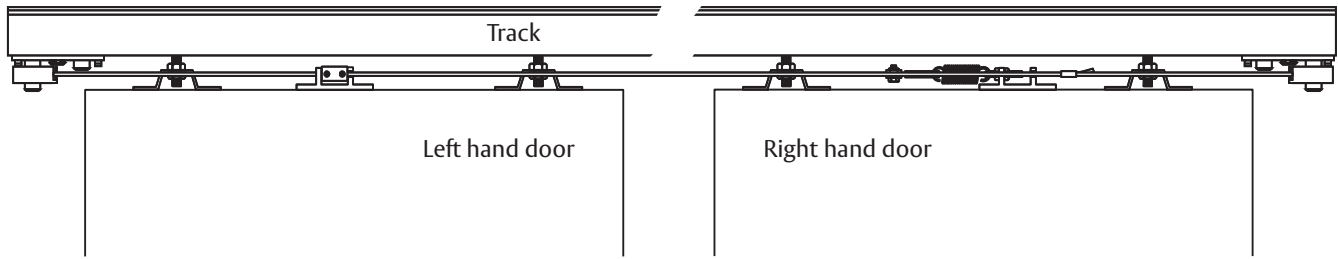
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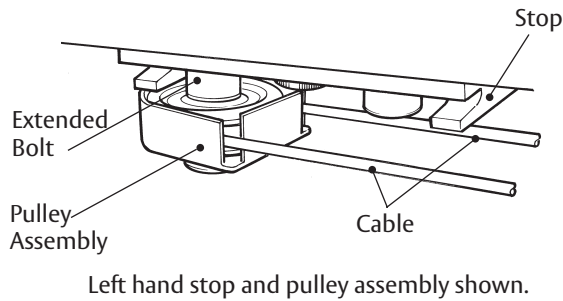
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SIM100 PULLEY & CABLE KIT INSTALLATION INSTRUCTIONS:

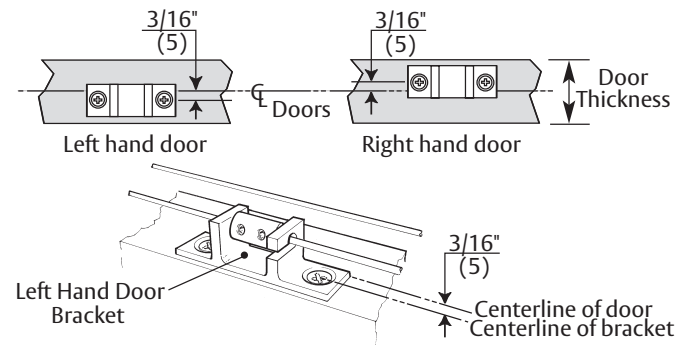
Elevation View Of System



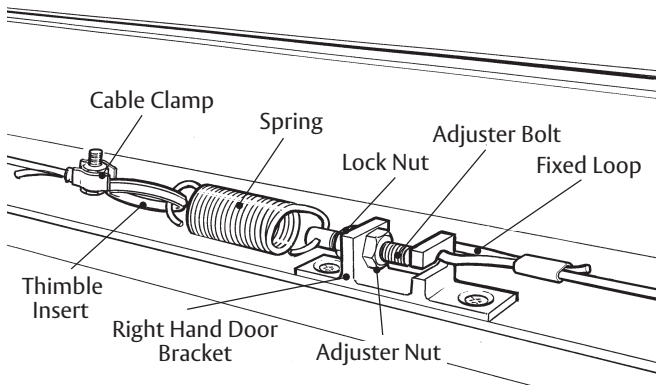
1. Remove last bolt from both stops at each end of track and replace with extended bolt with pulley assembly to both stops.



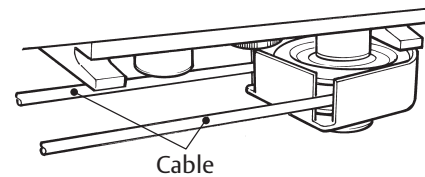
2. Disconnect doors from sliding gear and fit brackets to top of doors as shown. Re-hang doors.



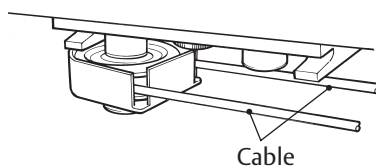
3. Hook the fixed loop end of cable to right hand door bracket.



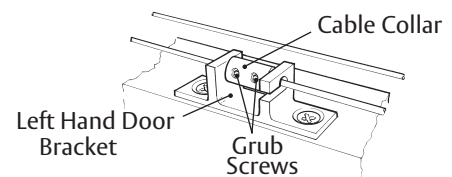
4. Feed cable through right hand pulley wheel. Ensure cable traveling in and out of the pulley runs parallel.



5. Feed cable through left hand pulley wheel. Ensure cable traveling in and out of the pulley runs parallel.



6. Place cable collar into left hand door bracket. Thread cable through collar. Do not tighten grub screws.



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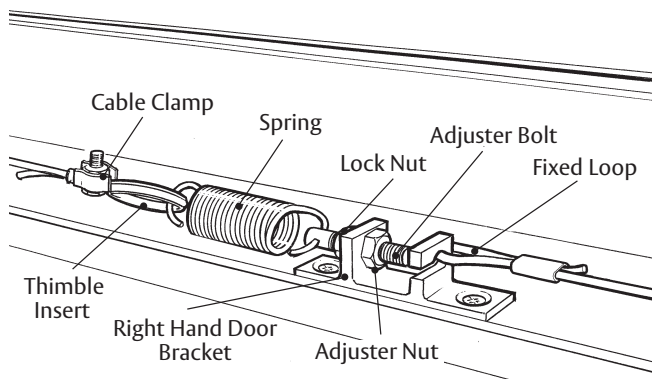
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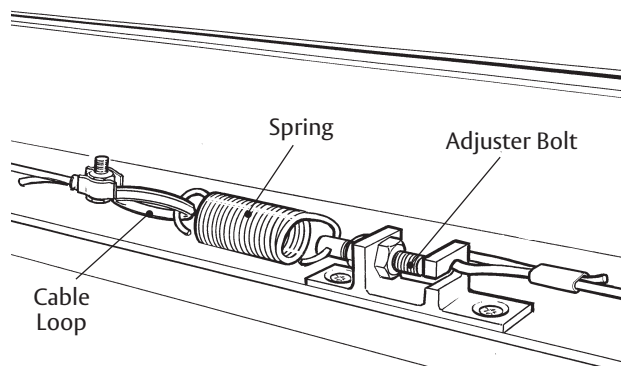
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SIM100 PULLEY & CABLE KIT INSTALLATION INSTRUCTIONS:

7. Hold cable with small amount of tension. Thread cable clamp onto the cable. Form a loop and insert thimble into loop. Feed end of cable back through cable clamp to hold loop shape.

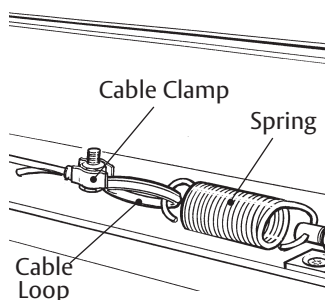


8. Fit adjuster bolt onto the right hand door bracket. Hook spring onto the adjuster bolt and hook cable loop onto the other end of the spring.

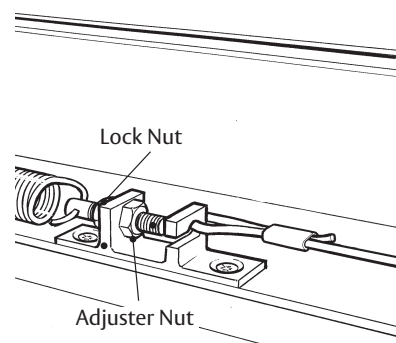


Right hand door shown.

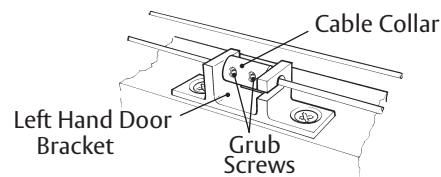
9. Pull excess cable through cable clamp until the spring starts to pull back. Tighten the cable clamp nut to secure the cable loop. Cut off any excess cable.



10. Adjust the adjuster nut to tension cable to eliminate sag. Lock off the lock nut.



11. Position doors to be centered within opening. Tighten grub screws in cable collar. Test operation of system to ensure correct installation.



www.pemko.com

USA:
Ventura, CA 93003
Phone: 800.283.9988

Memphis, TN 38141
Phone: 800.824.3018

Canada:
Vancouver, BC V2T6W3
Phone: 877.535.7888

Toronto, ON L4K4T9
Phone: 877.535.7888