

Installation Instructions

SARGENT®

ASSA ABLOY

422 Cam Action Door Closer

Push and Pull Side, Door and Frame Mounted Non-Hold Open and Hold Open Applications

CAUTION

An incorrectly installed or improperly adjusted door closer can cause property damage or personal injury. These instructions should be followed to avoid the possibility of misapplication or misadjustment. Hold open units are not permitted to be installed in fire door assemblies.

NOTES:

- For special applications a separate door and frame preparation template is packed with these instructions.
- Use this instruction sheet for installation sequence and closer adjustments only.
- Use of an auxiliary door stop is always recommended.

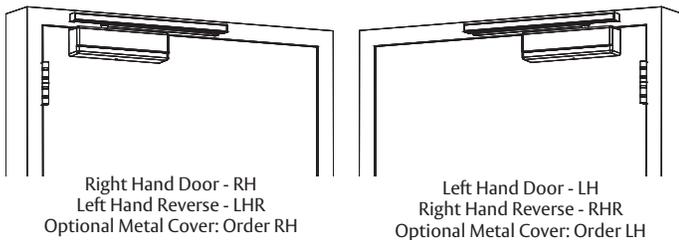
READ AND FOLLOW ALL INSTRUCTIONS.
SAVE THESE INSTRUCTIONS.



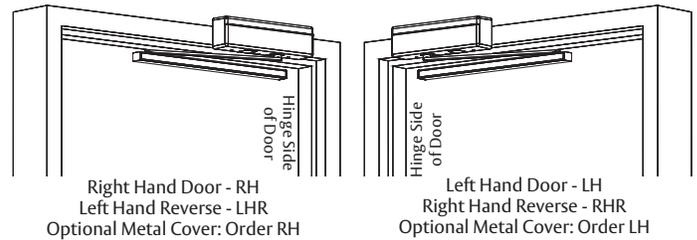
The closing force for Series 422 door closers is adjustable from a size 1 to a size 6, as outlined in ANSI Standard A156.4. When these series of door closers are installed and adjusted to conform to ADA reduced opening force requirements (5 lbs max.) for interior doors, they may not have adequate closing force to reliably close and latch the door. Power adjustments charted on page 2 are recommended where possible, to ensure proper door control.

Standard Applications

Pull Side Door Mount



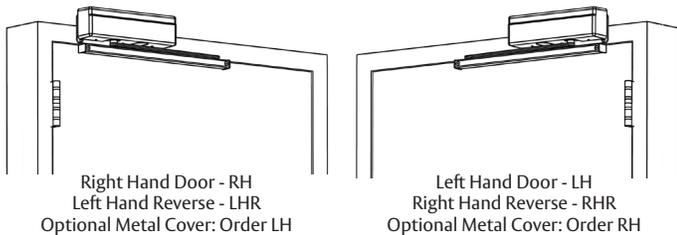
Push Side Frame Mount



Optional Applications

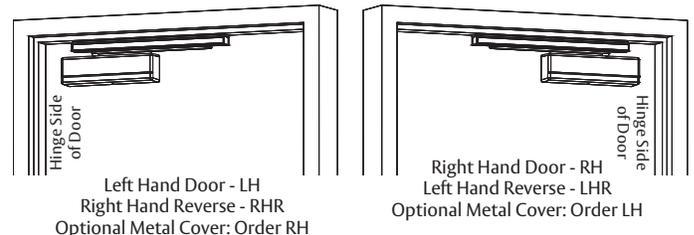
Pull Side Frame Mount

422D Back Plate required if frame face is less than 3" (76mm).

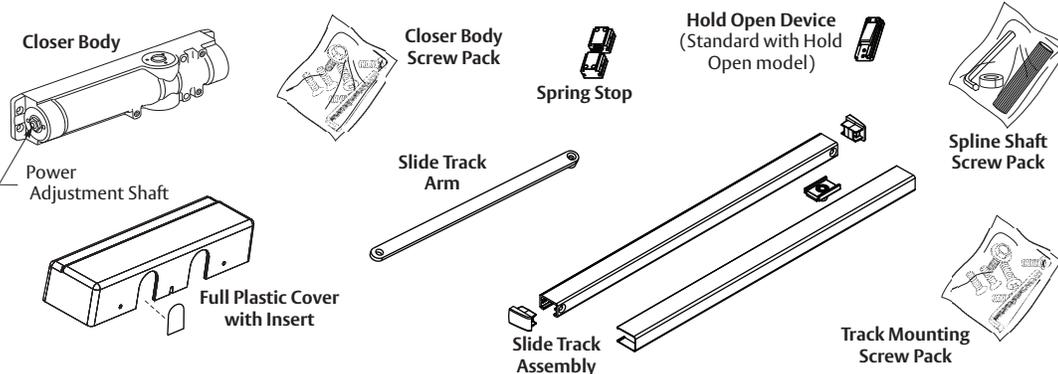


Push Side Door Mount

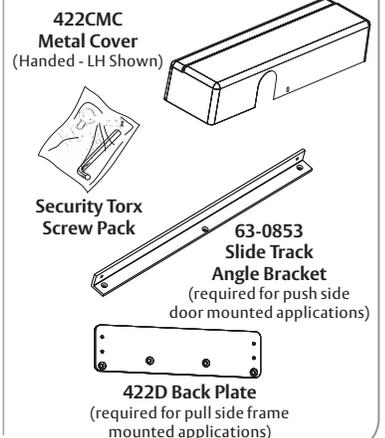
63-0853 Angle Bracket required.



Included Components



Optional Components



1-800-727-5477 • www.sargentlock.com

Copyright © 2023, 2024, SARGENT Manufacturing Company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing Company is prohibited. Patent pending and/or patent www.assaabloydss.com/patents.
A8386 07/24 Rev 5
63-8386-6000-999

Approved 2026-02-03

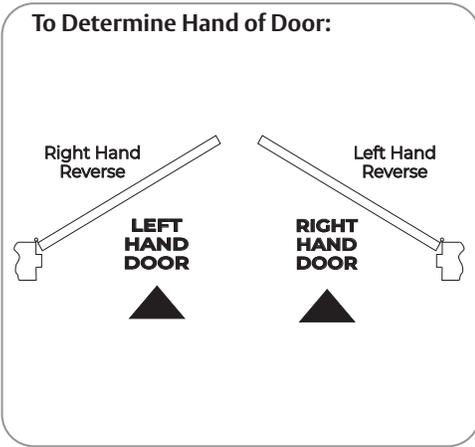
Experience a safer
and more open world

Installation Instructions
Supplied Hardware

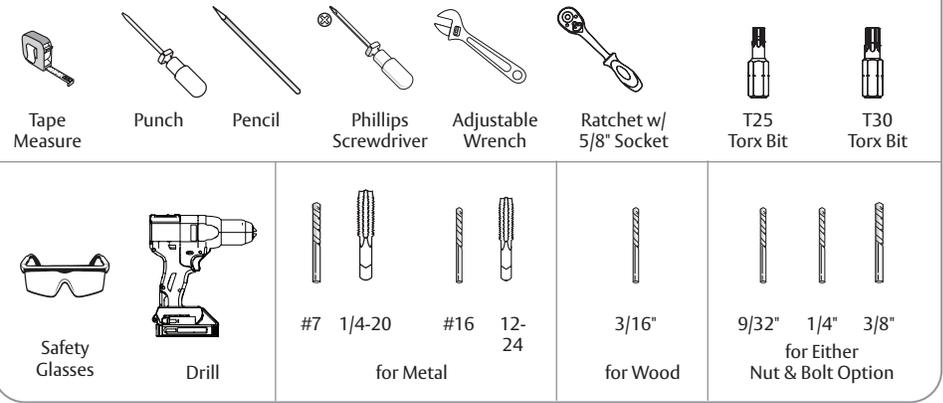
		Fasteners	Door or Frame	Drill Sizes
Standard & Security	Closer	1/4" Self-Drilling Screw (Standard)	Aluminum Metal or Wood	3/16" (4.8mm) pilot hole required (Standard)
		*12 X 1-1/2 Torx T25 (Security)		3/32" (2.4mm) pilot hole required (Security)
	Track	#12-14 Self-Drilling Screw (Standard)		3/32" (2.4mm) pilot hole required
		*12-14 X 2-1/4 Torx T25 (Security)		
Closer	1/4-20 Mach. Screw (Standard)	Metal	Drill #7 (.201 dia. or 5.10mm)	
	*1/4-20 x 3/4" Torx T25 Mach. Screw (Security)		Tap 1/4-20	
	#12-24 Mach. Screw (Standard)		Drill #16 (.017 or 4.4mm)	
Track	*12-24 X 1-3/4 Torx Mach. Screw T25 (Security)	Tap #12-24		
	Closer	**Sleeve Nut (SN) for use with 1/4-20 Mach. Screw (Standard) or *1/4-20 x 3/4" Torx T25 Mach. Screw (Security)	Hollow Metal	9/32" (7.0mm) thru 3/8" (9.5mm) door face opposite to closer
Track		**Sleeve Nut (SN) for use with *12-24 X 1-3/4 Torx Mach. Screw T25 (Security)	Aluminum or Wood	3/8" (9.5mm) thru
	Hollow Metal		1/4" (6.4mm) thru 3/8" (9.5mm) door face opposite to closer	
Closer	Thru Bolt and Grommet Nut (TBGN)	All	Aluminum or Wood	3/8" (9.5mm) thru
				9/32" (7.0mm) thru 3/8" (9.5mm) dia. x 3/8" (9.5mm) deep, door face opposite to closer

*Supplied with Security Torx option.

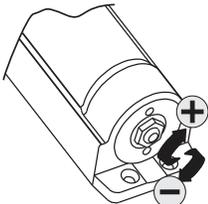
**Supplied with Security Torx option; Sleeve Nut optional for Standard product.



Tools Needed:



Power Adjustment



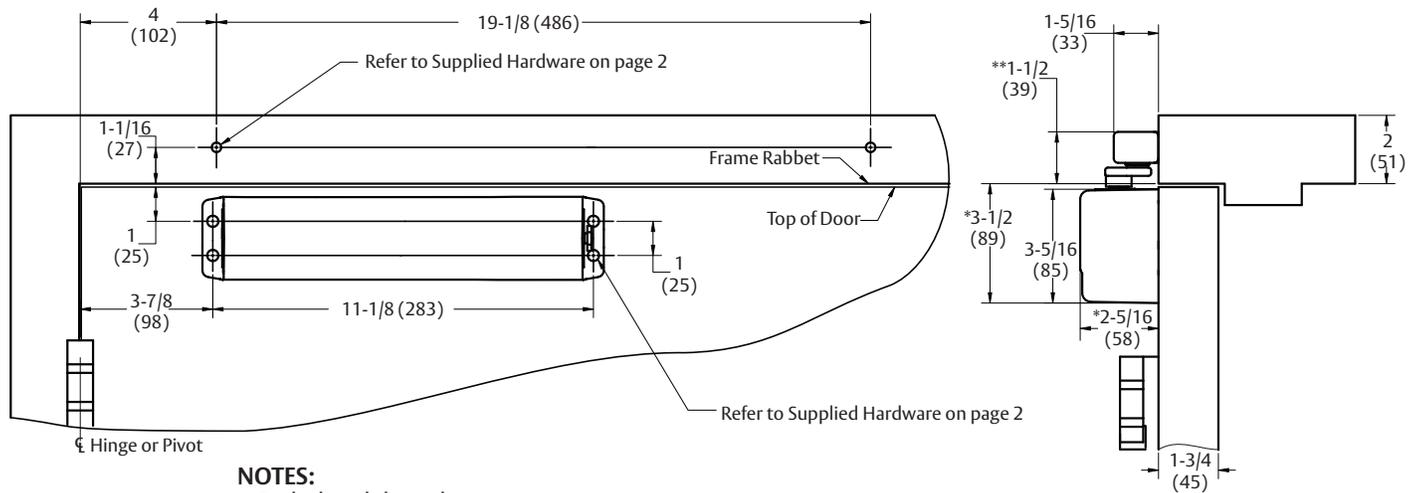
Use 5/8" Socket or Adjustable Wrench for this Adjustment

PULL SIDE 422 Power Adjustment Chart for Hold Open and Non-Hold Open			PUSH SIDE 422 Power Adjustment Chart for Hold Open and Non-Hold Open		
Number of turns from 0	Size	Approximate Closing Force Measured 30" from Hinge	Number of turns from 0	Size	Approximate Closing Force Measured 30" from Hinge
1-1/2	1	2 lbf.	2	1	2 lbf.
2	2	3 lbf.	3	2	3 lbf.
4	3	5 lbf.	5	3	5 lbf.
6	4	8 lbf.	6-1/2	4	8 lbf.
8	5	11 lbf.	9	5	11 lbf.
9	6	14 lbf.	10	6	14 lbf.

NOTE: Maximum of 14 turns (360°) of Power Adjustment Shaft. Closer is shipped set at 4 turns.

Installation Instructions

Pull Side Door Mount Installation

**NOTES:**

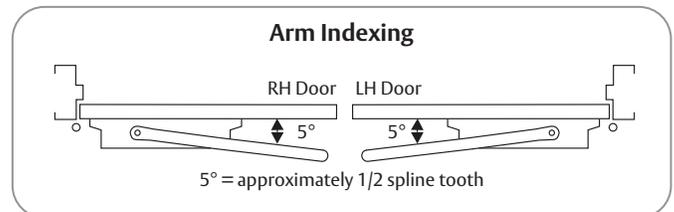
- Right hand door shown
- Do not scale drawing
- Dimensions are given in inches (mm)
- Minimum ceiling clearance for unit is 1-1/2" (39mm) from top of frame rabet
- Maximum door opening:
 - 140° Max. – Non-Hold Open and Hold Open track

* For Metal cover, add 1/8" (3mm) to these dimensions
 ** Min. Ceiling Height

Installation Sequence

- Using the template above, locate the holes on the door and frame.
 - Four (4) on door for closer
 - Two (2) on frame face for track assembly.
- Prepare door and frame for fasteners using the "Supplied Hardware" chart on page 2.
- Close the "C" and "L" valves on the closer body.
- Fasten the closer body to the door with power adjustment nut toward the lock edge of door.
- The slide track comes pre-assembled with the slider and end caps in place. If using a spring stop and/or hold open device, prepare the slide track assembly before proceeding. Refer to Adjustments on page 7

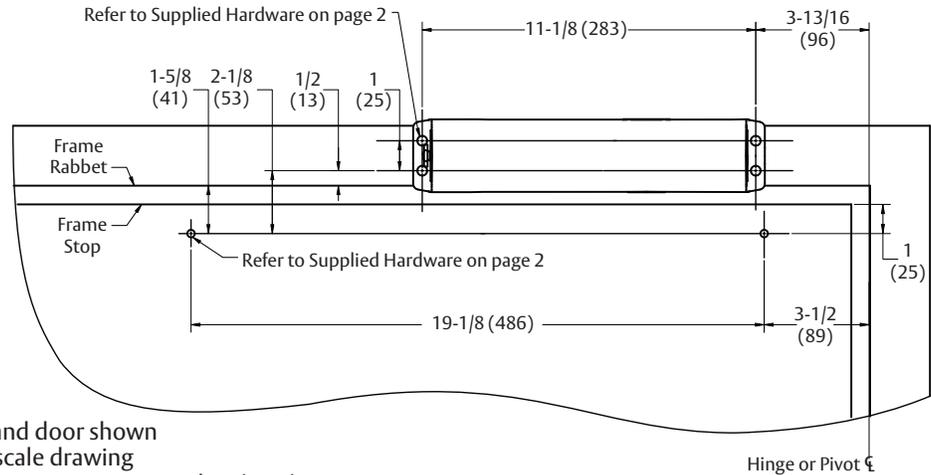
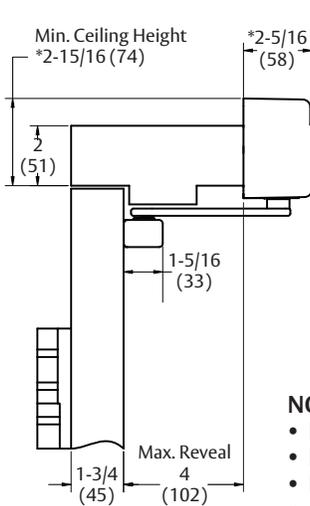
NOTE: The end caps secure the slider, spring stop, and/or hold open device in the slide track. Make sure the end caps are installed before securing the slide track assembly onto the frame with the provided screws.
- Fasten slide track assembly to frame face with open side facing down, and the spring stop and hold open device (if equipped) installed toward hinge edge of door.
- Using the provided 4mm allen wrench, secure arm to spline shaft with the M6 flathead screw. **NOTE:** Security Torx option requires T30 bit, not supplied.
- With the arm parallel to the door, insert the spline shaft into the top of closer. The spline shaft will contact gear inside the closer. For inclusive restroom/telephone booth function, refer to page 8.



- Once the spline shaft and closer gear have made contact, rotate the arm approximately 5° (as shown in Arm Indexing chart above) until the spline shaft slides further into the closer gear.
- Move the arm in position under the slider stud. Insert the 5mm hex wrench through the threaded hole in the arm and into hex on the stud. Rotate counter-clockwise until tightened. (See Figure 1 on page 7)
- Slide the spline vertically in or out of the closer up to 1/2 inch until arm is parallel to the track. Install plastic bushing on opposite side of spline shaft and secure with the M6 flathead screw using 4mm allen wrench. **NOTE:** Security Torx option requires T30 bit, not supplied.
- Slowly open the "C" and "L" valves and allow door to close to the jamb.
- Adjust closer power (see Pull Side power setting in the Power Adjustment on page 2), closer valves, and Hold Open device (for 422CTHB2 models). (See page 7)

Installation Instructions

Push Side Frame Mount Installation



NOTES:

- Right hand door shown
- Do not scale drawing
- Dimensions are given in inches (mm)
- Minimum ceiling height for unit is 2-15/16" (74mm)
- Maximum door opening:
 - 110° Max. – Non-Hold Open and Hold Open track without spring stop.
- An auxiliary stop by others is required.

* For Metal cover, add 1/8" (3mm) to these dimensions

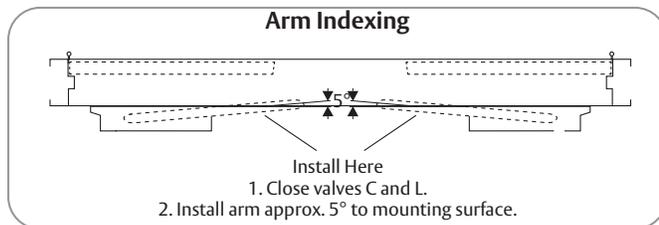
Installation Sequence

1. Using the template above, locate the holes on door and frame:
 - Four (4) on frame face for closer.
 - Two (2) on door for track assembly.
2. Prepare door and frame for fasteners using the "Supplied Hardware" chart on page 2.
3. Fasten the closer body to the frame face with power adjustment nut toward the lock edge of door.
4. Fasten the slide track assembly to right door with open side facing up.

NOTES:

- This application will not use the spring stop; do not install in track.
- For 422CTHB2 model only, install hold-open device in track. Refer to the DC152 document or Figure 6 on page 7 for proper orientation.

5. Using the provided 4mm allen wrench, secure arm to spline shaft with the M6 flathead screw. **NOTE:** Security Torx option requires T30 bit, not supplied.
6. Close the "C" and "L" valves on the closer body. See Arm Indexing figure.

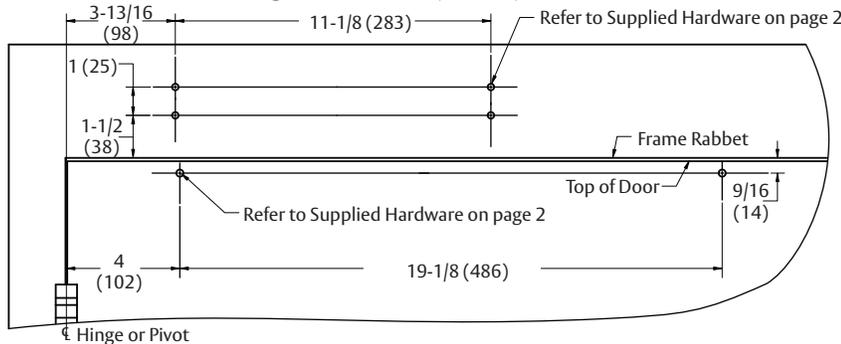


7. With arm parallel to door, insert spline into the bottom of of closer. The spline will contact the gear inside the closer. For inclusive restroom/telephone booth function, refer to page 8.
8. Once the spline shaft and closer gear have made contact, rotate the arm approximately 5° toward the door (as shown in Arm Indexing graphic) until the spline shaft slides further into the closer gear.
9. Open door slightly to gain access to top of slider in track assembly.
10. Move the arm in position over the slider stud. Insert the 5mm hex wrench through threaded hole in the arm and into hex on stud. Rotate counterclockwise until tightened. (See Figure 1 on page 7.)
11. Slide the spline vertically in or out of the closer, up to 1/2" until the arm is parallel to the track. Install plastic bushing on opposite side of spline shaft and secure with the M6 flathead screw using 4mm allen wrench. **NOTE:** Security Torx option requires T30 bit, not supplied.
12. Slowly open the "C" and "L" valves and allow door to close to the jamb.
13. Adjust closer power (see Push Side power setting in the Adjustments on page 7), closer valves, and Hold Open device (for 422CTHB2 models). (See page 7)

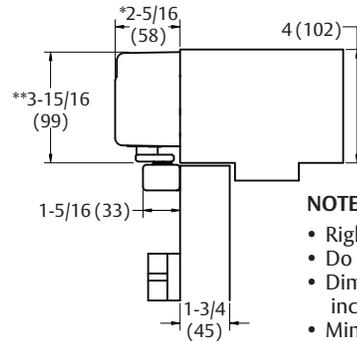
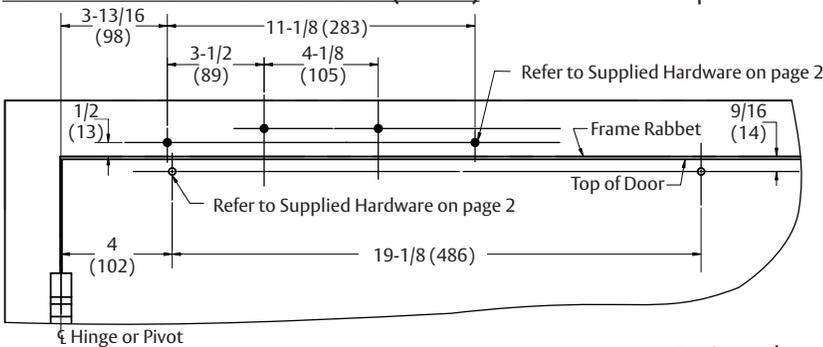
Installation Instructions

Pull Side Frame Mount Installation

Installed on a frame face greater than 3" (76mm)

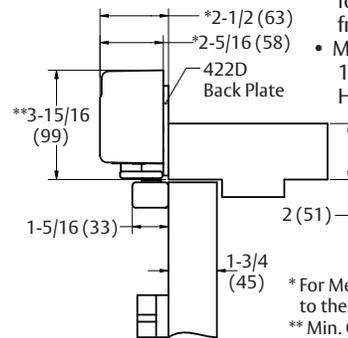


Installed on a frame face less than 3" (76mm) - 422D Back Plate required.



NOTES:

- Right hand door shown
- Do not scale drawing
- Dimensions are given in inches (mm)
- Minimum ceiling clearance for unit is 3-15/16" (99mm) from top of door
- Maximum door opening: 140° - Non-Hold Open and Hold Open track

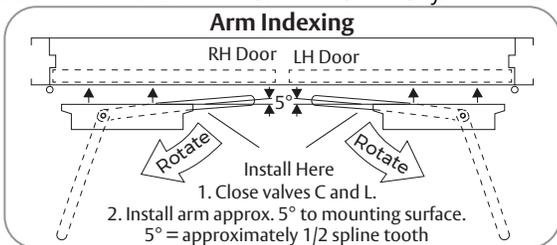


* For Metal cover, add 1/8" (3mm) to these dimensions
 ** Min. Ceiling Height

Installation Sequence

NOTE: The 422D Back Plate is required if the frame face is less than 3" (76mm).

1. Using the template above based on frame condition, locate the holes on the door and frame.
 - Four (4) on frame face for closer or 422D back plate.
 - Two (2) on door for track assembly.
2. Prepare the door and frame for fasteners using the "Supplied Hardware" chart on page 2.
3. Using the provided 4mm allen wrench, secure arm to spline shaft with the M6 flathead screw. **NOTE:** Security Torx option requires T30 bit, not supplied.
4. Close the "C" and "L" valves on the closer body.



5. Fasten the closer body to the door with the power adjustment nut toward the lock edge of door.
6. With the arm parallel to the mounting surface, insert the spline shaft into bottom of the closer. The spline shaft will contact gear inside closer. For inclusive restroom/telephone booth function, refer to page 8.

7. Once the spline shaft and closer gear have made contact, rotate arm approximately 5° (as shown in Arm Indexing graphic) until spline shaft slides further into the closer gear.
8. The slide track comes pre-assembled with the slider and end caps in place. If using a spring stop and/or hold open device, prepare the slide track assembly before proceeding. See Adjustments on page 7.

NOTE: The end caps secure the slider, spring stop, and/or hold open device in the slide track. Make sure the end caps are installed before securing the slide track assembly onto the door with the provided screws.
9. Fasten the slide track to the door with the open side facing up and spring stop and hold open device (if equipped) installed toward the hinge edge of the door.
10. Move the arm in position over the slider stud. Insert the 5mm hex wrench through the threaded hole in the arm and into hex on stud. Rotate counter-clockwise until tightened. (See Fig. 1 on page 7)
11. Slide the spline vertically in or out of the closer up to 1/2 inch until the arm is parallel to the track. Install plastic bushing on opposite side of spline shaft and secure with the M6 flathead screw using 4mm allen wrench. **NOTE:** Security Torx option requires T30 bit, not supplied.
12. Slowly open the "C" and "L" valves and allow door to close to the jamb.
13. Adjust closer power (see Pull Side power setting in the Power Adjustment on page 2), closer valves, and Hold Open device (for 422CTHB2 models). (See page 7)

1-800-727-5477 • www.sargentlock.com

Copyright © 2023, 2024, SARGENT Manufacturing Company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing Company is prohibited. Patent pending and/or patent www.assaabloyds.com/patents.

A8386 07/24 Rev 5
63-8386-6000-999

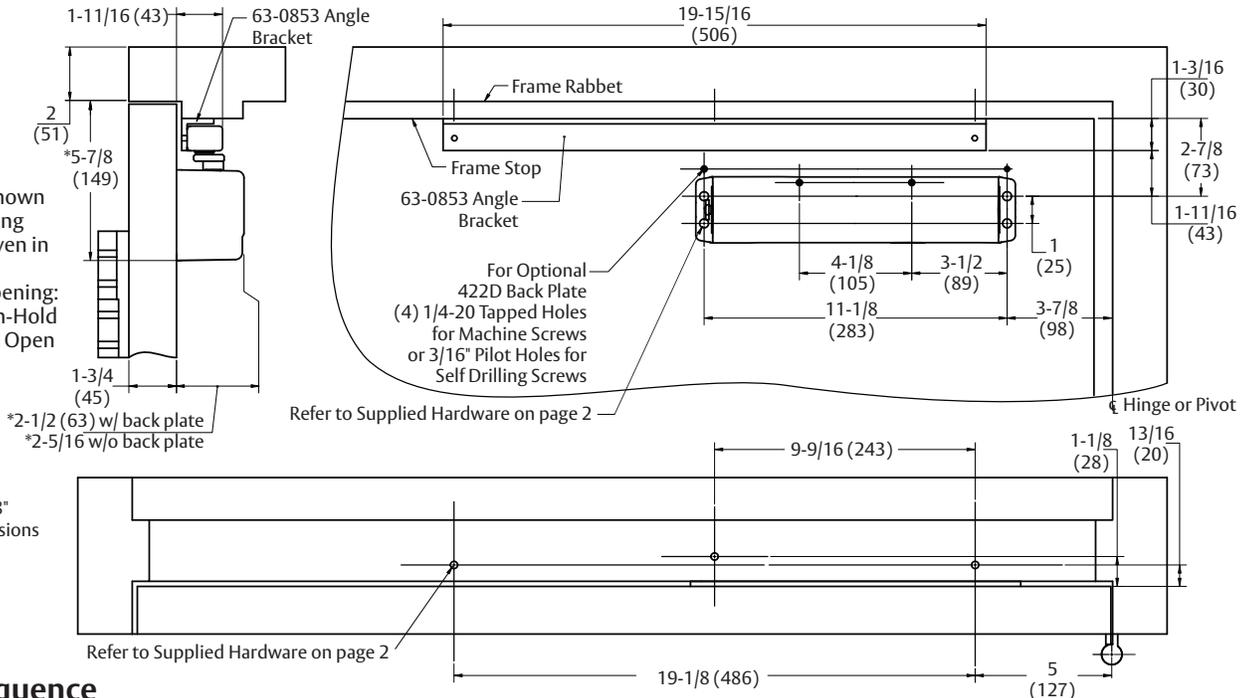
Experience a safer
and more open world

Installation Instructions

Push Side Door Mount Installation

NOTES:

- Right hand door shown
- Do not scale drawing
- Dimensions are given in inches (mm)
- Maximum door opening:
 - 110° Max. – Non-Hold Open and Hold Open track

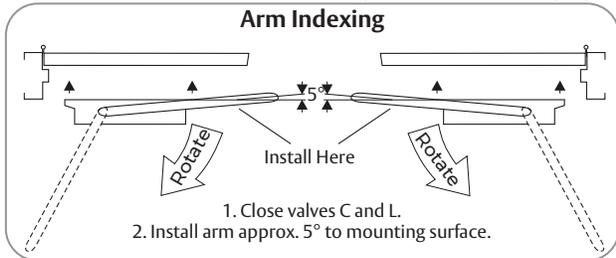


* For Metal cover, add 1/8" (3mm) to these dimensions

Installation Sequence

NOTE: The 63-0853 Angle Bracket is required for this configuration.

1. Using the template above, locate the holes on door and frame:
 - Four (4) on door for closer.
 - Three (3) on frame soffit for the 63-0853 angle bracket.
2. Prepare the door and frame for fasteners using the "Supplied Hardware" chart on page 2.
3. Using the provided 4mm allen wrench, secure arm to spline shaft with the M6 flathead screw. **NOTE:** Security Torx option requires T30 bit, not supplied.
4. Close "C" and "L" valves on the closer body. See Arm Indexing figure.



5. Rotate the arm as shown in the arm indexing graphic, and fasten the closer body to door with power adjustment nut toward lock edge of the door.
6. With power adjust nut toward the lock edge of the door and the arm parallel to the mounting surface, insert the spline shaft into top of the closer. The spline shaft will contact gear inside closer. For inclusive restroom/telephone booth function, refer to page 8.
7. Once the spline shaft and closer gear have made contact, rotate arm approximately 5° toward the door (as shown in Arm Indexing chart) until spline shaft slides further into the closer gear.

8. The slide track comes pre-assembled with the slider and end caps in place. If using a spring stop and/or hold open device, prepare the slide track assembly before proceeding. Refer to Adjustments on page 7

NOTE: The end caps secure the slider, spring stop, and/or hold open device in the slide track. Make sure the end caps are installed before securing the slide track assembly onto the frame with the provided screws.

9. Fasten the 63-0853 angle bracket to the door frame as shown above. Attach the track to the angle bracket with the open side facing down and spring stop and hold open device (if equipped) installed toward the hinge edge of the door using black screws provided with the 63-0853 angle bracket kit.
10. Move the arm in position under slider stud. Insert the 5mm hex wrench through threaded hole in the arm and into hex on the stud. Rotate counter-clockwise until tightened. (See Fig. 1 on page 7)
11. Slide the spline vertically in or out of the closer up to 1/2" until the arm is parallel to the track. Install plastic bushing on opposite side of spline shaft and secure with the M6 flathead screw using 4mm allen wrench. **NOTE:** Security Torx option requires T30 bit, not supplied.
12. Slowly open the "C" and "L" valves and allow door to close to the jamb.
13. Adjust closer power (see Push Side power setting in the Power Adjustment on page 2), closer valves, and Hold Open device (for 422CTHB2 models). (See page 7)

Installation Instructions

Adjustments

Arm Attachment to Track Slider:

Move arm in position under slider stud. Insert 5mm hex wrench through threaded hole in the arm and into hex on stud. Rotate counter-clockwise until tightened. See Figure 1.

Closing Power

422 Models are fully adjustable.
For proper sizing see chart on Page 2.
To adjust closer power – See Figure 2. Increase or decrease power as necessary.

Closing Cycle (hydraulic control) See Figure 3A.

- Valve "L" controls door speed in Latch range.
 - Valve "C" controls door speed in Sweep range.
- Use 4mm hex-key furnished & adjust as shown in Figure 4.

Opening Cycle (hydraulic control) See Figure 3B.

Valve "B" cushions (slows) door opening in the back-check range.

NOTE: Never close this valve completely or damage to closer may occur.

Use 4mm hex-key furnished & adjust as shown in Figure 5.

Installation of Cover:

Architectural plastic cover: Slide cover over the closer and snap on.

Spring Stop Opening Angle Adjustment:

The opening angle may be adjusted from 80 to 110 degrees by positioning the spring cushion assembly in the track. Refer to instructions included in the spring cushion package labeled "DC153".

NOTE: Spring stop must be installed on every configuration except the Push Side Frame Mount installation.

Hold Open Position/Power Adjustment:

If more or less hold open power is required, the power may be increased by turning the adjustment screws in the hold open device. Additionally, the hold open position may be adjusted from 80 to 110 degrees. Refer to instructions included in the hold open package labeled "DC152".

NOTE: Install spring cushion stop toward hinge then install hold open device. See Fig. 6 on this page.

Figure 1 - Arm Attachment to Track Slider

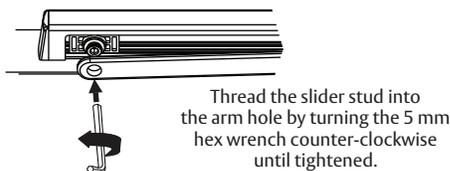


Figure 2 - Closing Power Control

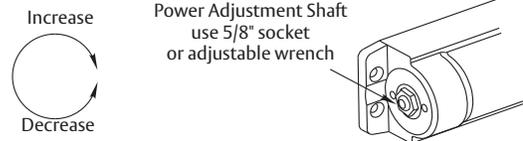


Figure 3 - Hydraulic Control

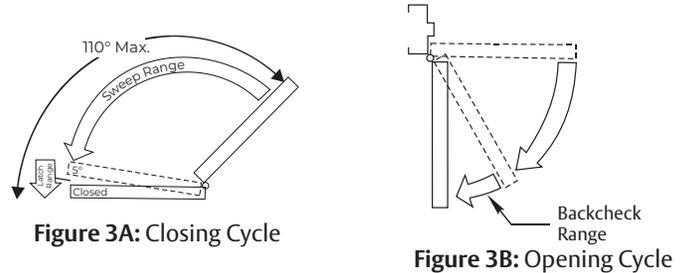


Figure 4 - Closing Speed

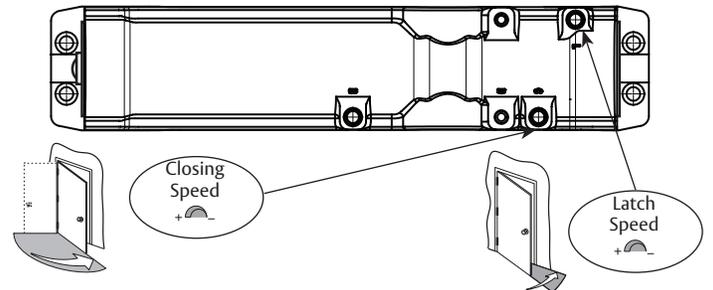


Figure 5 - Backcheck

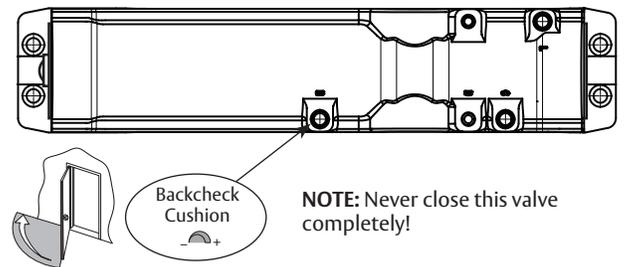
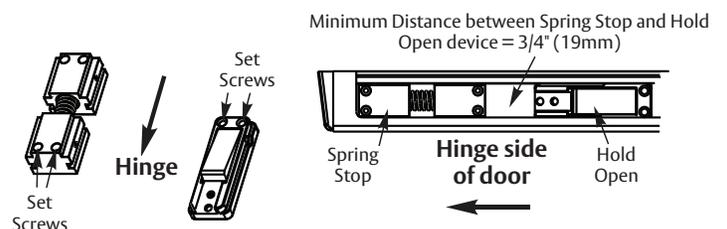
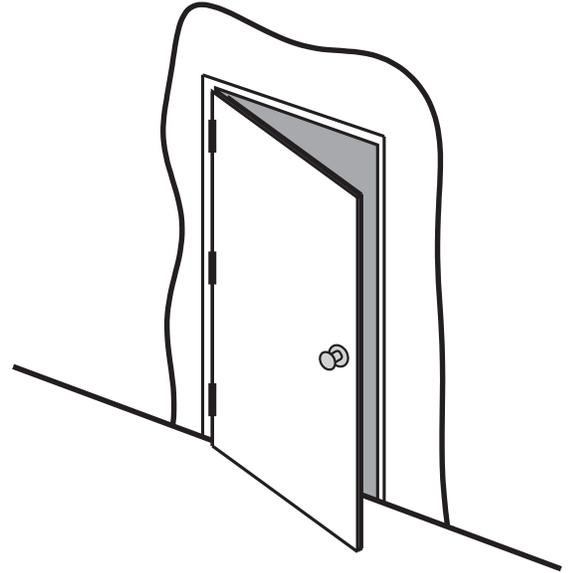


Figure 6 - Hold Open/Spring Stop



Setup for Inclusive Restroom/Telephone Booth Function

1. Open the door to the desired "propped" position.
2. With the arm parallel to the door, insert the spline shaft into the closer body.
3. Secure the arm to the slider stud using the 5mm hex wrench. Rotate counter-clockwise until tightened (see figure 1 on page 7).
4. Slide the spline vertically in or out of the closer up to 1/2" until arm is parallel to the track. Install plastic bushing on opposite side of spline shaft and secure with the M6 flathead screw using 4mm allen wrench.
NOTE: Security Torx option requires T30 bit, not supplied.
5. Slowly open the "C" and "L" valves on the closer body.
6. Adjust closer power. See "Power Adjustment" on page 2, closer valves and hold open device (for 422CTHB2 models) on page 7.



⚠ WARNING

This product can expose you to lead which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov.

⚠ WARNING

Attention Installer: Improper installation may result in damage to the product and void the factory warranty.

1-800-727-5477 • www.sargentlock.com

Copyright © 2023, 2024, SARGENT Manufacturing Company. All rights reserved. Reproduction in whole or in part without the express written permission of SARGENT Manufacturing Company is prohibited. Patent pending and/or patent www.assaabloydss.com/patents.

A8386 07/24 Rev 5
63-8386-6000-999

Approved 2026-02-03

Experience a safer
and more open world