



ASSA ABLOY

DOOR STYLE	DOOR FACE				----- RECOMMENDED CECO DOOR -----								FRAME		
	Min. Steel Thickness												Min. Steel Thickness		
	Gage	Inches	mm										Gage	Inches	mm

SDI (STEEL DOOR INSTITUTE)

ANSI A250.8-03 LEVEL 1- LIGHT COMMERCIAL					ThruLite	Imperial	Medallion	Regent	Fuego	StormPro	RestrictDor	Legion			
Model 1	Full Flush	20	0.032	0.8		■		■	■			■	18	0.042	1.0
Model 2	Seamless	20	0.032	0.8		■		■	■			■	18	0.042	1.0

ANSI A250.8-03 LEVEL 2 - HEAVY DUTY COMMERCIAL															
Model 1	Full Flush	18	0.042	1.0		■	■	■	■			■	16	0.053	1.3
Model 2	Seamless	18	0.042	1.0		■	■	■	■			■	16	0.053	1.3

ANSI A250.8-03 LEVEL 3 - EXTRA HEAVY DUTY COMMERCIAL															
Model 1	Full Flush	16	0.053	1.3		■	■	■	■	■		■	16	0.053	1.3
Model 2	Seamless	16	0.053	1.3		■	■	■	■	■		■	16	0.053	1.3
Model 3	Stile & Rail	16	0.053	1.3	■								16	0.053	1.3

ANSI A250.8-03 LEVEL 4 - MAXIMUM DUTY COMMERCIAL															
Model 1	Full Flush	14	0.067	1.7		■	■		■	■	■	■	14	0.067	1.7
Model 2	Seamless	14	0.067	1.7		■	■		■	■	■	■	14	0.067	1.7

ANSI (AMERICAN NATIONAL STANDARDS INSTITUTE)

NAAMM (NATIONAL ASSOCIATION of ARCHITECTURAL METAL MANUFACTURERS)

HMMA (HOLLOW METAL MANUFACTURERS ASSOCIATION)

ANSI / NAAMM / HMMA 861-00 COMMERCIAL HOLLOW METAL PRODUCTS															
		18	0.042	1.0			■						16	0.053	1.3
		16	0.053	1.3			■						16	0.053	1.3
		16	0.053	1.3			■						14	0.067	1.7
		14	0.067	1.7			■						14	0.067	1.7

ANSI / NAAMM / HMMA 863-98 COMMERCIAL SECURITY PRODUCTS															
Grade 1		12	0.093	2.5	Detention (Prison) Grade Doors and Frames								12	0.093	2.5
Grade 2		12	0.093	2.5	Detention (Prison) Grade Doors and Frames								12	0.093	2.5
Grade 3		14	0.067	1.7							■		14	0.067	1.7
Grade 4		14	0.067	1.7							■		14	0.067	1.7

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and more open world