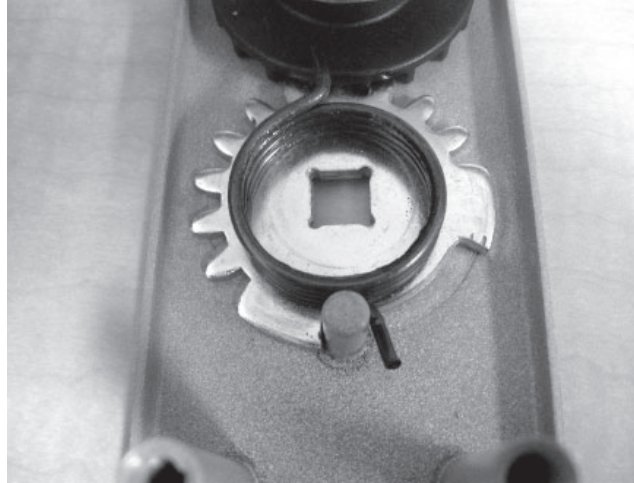


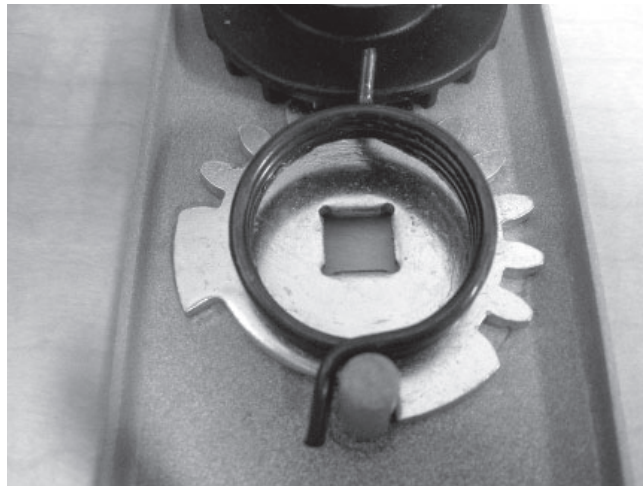
426F, 427F, 428F, 626F, 627F, 628F, 690F, and 691F Series Exit Device Trim Installation Instructions

ACCENTRA
ASSA ABLOY

Left Hand Reverse Gear & Spring Orientation



Right Hand Reverse Gear & Spring Orientation



⚠ WARNING

This product can expose you to lead which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov.

⚠ WARNING

Attention Installer: Any retrofit or other field modification to a fire rated opening can potentially impact the fire rating of the opening, and ASSA ABLOY makes no representations or warranties concerning what such impact may be in any specific situation. When retrofitting any portion of an existing fire-rated opening, or specifying and installing a new fire-rated opening, please consult with a code specialist or local code official (Authority Having Jurisdiction) to ensure compliance with all applicable codes and ratings.

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80-8470-0600-000 04/24

1. Installation

A. To Change Hands

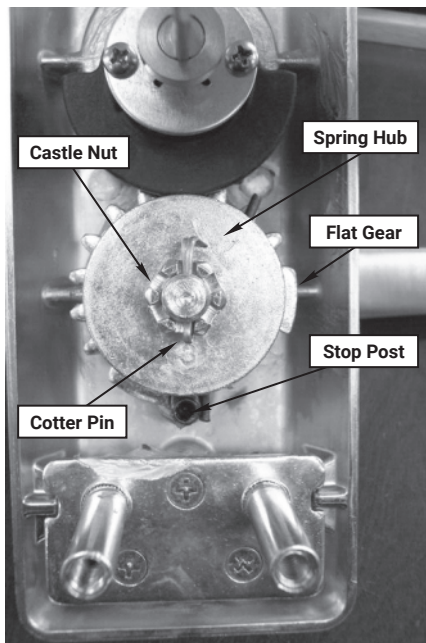
NOTES:

1. During change ensure black driven gear does not rotate.
2. Please wear safety glasses and be aware of spring tension on spring hub upon removal and assembly.
3. Light lubrication is recommended under flat gear, white lithium grease can be used.

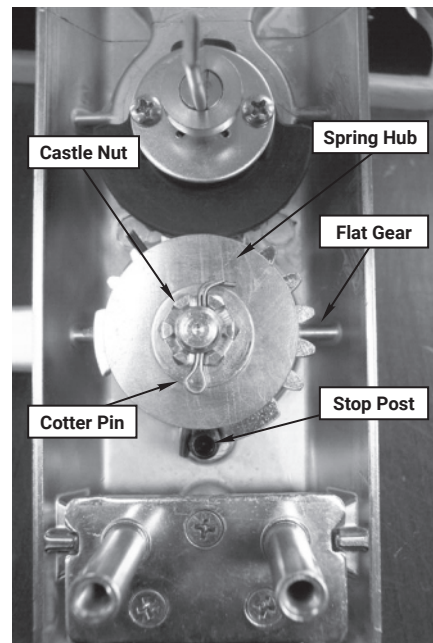
Tools Needed: Needle Nose pliers, Crescent wrench.

1. Remove cotter pin.
2. Remove castle nut.
3. Remove washer.
4. Carefully pull up on spring hub to disengage spring.
5. Remove spring and note orientation.
6. Remove lever handle.
7. Pick-up flat gear, flip and orient stop on opposite side of stop post. See pictures for orientation.
8. Install spring upside down from original orientation and place spring leg on opposite side of stop post from original installation orientation. See pictures for orientation.

Left Hand Reverse



Right Hand Reverse



1. Installation

A. To Change Hands

9. Install lever 180 degrees from original position.
10. Install spring hub with stamped number in the 6 o'clock position.
11. Rotate spring leg around with needle nose pliers to engage notch in spring hub, refer to pictures for reference position. Press down on spring hub to ensure complete engagement.
12. Install washer.
13. Install castle nut, do not over tighten, verify by insuring lever returns horizontally on its own.
14. Install cotter pin.

