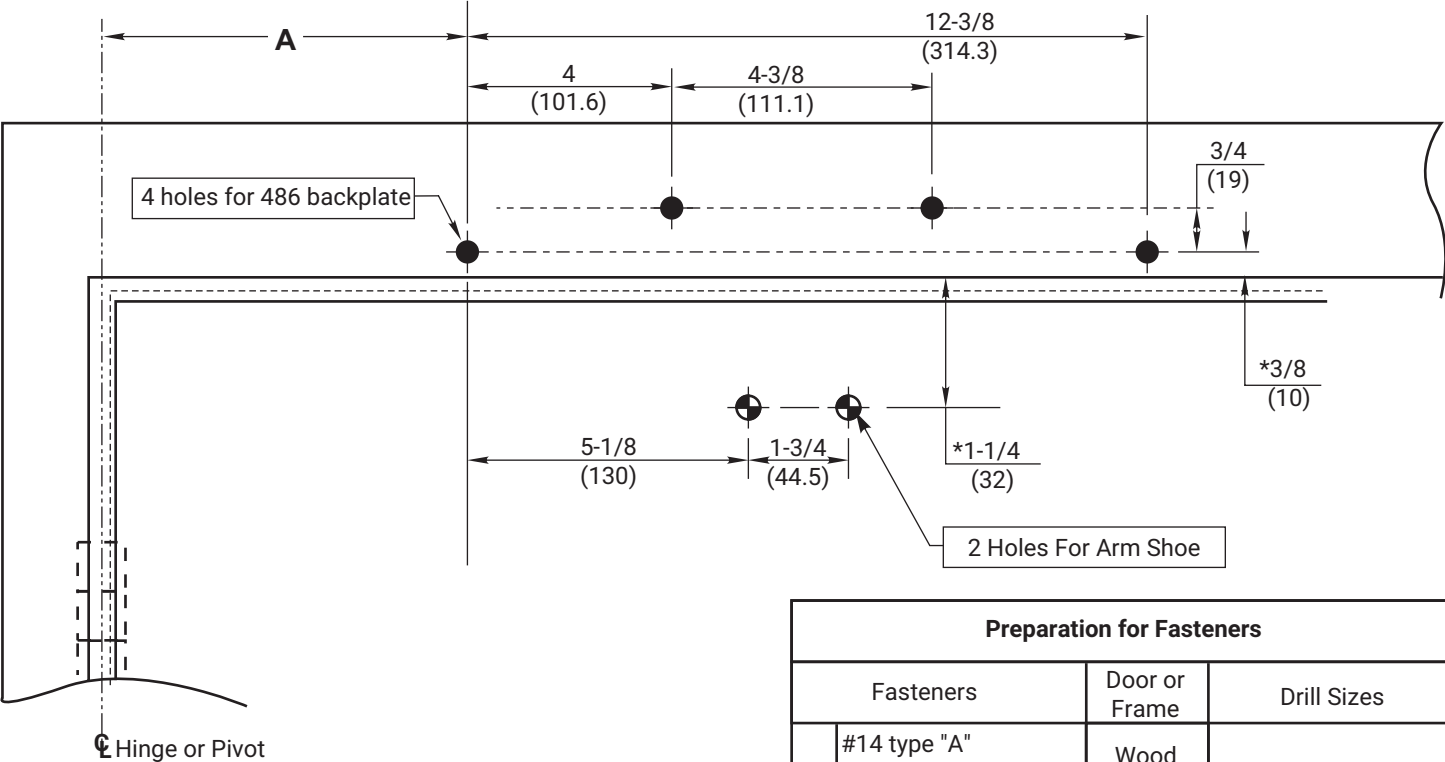


Opening	Dimension "A"	
	inches	mm
To 100°	7-5/8	194
100° to 120°	6-5/8	168
120° to 150°	4-5/8	117
150° to 180°	4-1/8	105



- NOTES::**
- Do not scale drawing.
 - Left hand door shown.
 - Dimensions are in inches (mm).
 - Hollow metal doors require channel or box type reinforcement when thru bolt mount is specified.
 - Sex bolts may be required for wood or plastic faced fire door mounting.
 - Minimum thickness recommended for reinforcements in hollow metal doors are frames: .1046" (2.66mm) unless other- wise noted.

CAUTION: Door swing may be limited by door, frame, wall or hardware conditions.

* Always use frame or transom rabbet as reference plane, not bottom of stop.

Preparation for Fasteners			
Fasteners		Door or Frame	Drill Sizes
Standard	#14 type "A" S.M. screw Arm: 1-1/4" (32mm) Closer: 2-3/4 (70mm)	Wood	7/32" (5.50mm)
		Aluminum	
	1/4-20 machine-screw	Metal	drill: #7 (.201" dia) tap: 1/4-20
Optional	Sex-nuts and bolts	Hollow-Metal	9/32" (7.00mm) through; 3/8" (9.50mm) on door or transom-face opposite to closer
		Aluminum or Wood	3/8" (9.500mm) through
	Through-bolts and grommet-nuts	All	9/32" (7.00mm) through; 3/8" (9.50mm) dia. x 3/8" (9.500mm) deep on door or transom-face opposite to closer

4400 Series Door Closer
Models 4480 and (TJ)4480 With 486 Drop Plate
Top Jamb Low Profile Application, Non-Hold Open

ACCENTRA
ASSA ABLOY

TEMPLATE NUMBER

7344-0157

REV

3

DATE

05/24