



- NOTES:**
1. Do not scale drawing.
  2. Dimensions are in inches (mm).
  3. LHR door shown. Preparation is typical for both door hands.
  4. Minimum door stile width: 4-1/2" (114).
  5. Prepare mounting holes when installing the device.
  6. Unreinforced frames require using blind rivet nuts (by others) to mount the strike.
  7. This hole **MUST** be field located using physical part as template, after installation is complete and device is fully operational.
  8. For recommended door reinforcements see template 7400-0000. Unreinforced doors require SNB option to mount the device components.
  9. Bottom bolt should retract to 1/8" (3.2) above floor strike. Floor coverings in the door path must be laid accordingly.
  10. Provide door stiffeners, as needed to prevent door collapse due to installation with power tools, or door use, or abuse.
  11. Device mount to hinge stile (not shown) requires hole location and preparation during device installation.
  12. For outside trim preparation and device mounting holes see appropriate trim template.

**RESPONSIBILITY**  
 DOOR AND FRAME MANUFACTURERS ARE RESPONSIBLE FOR PROVIDING ADEQUATE CONSTRUCTION OR REINFORCEMENTS FOR PROPER INSTALLATION OF HARDWARE SHOWN. ALL ARCHITECTURAL BUILDERS HARDWARE MUST BE INSTALLED ON PROPERLY REINFORCED DOORS AND FRAMES, REGARDLESS OF TYPE, MATERIAL, OR METHOD OF CONSTRUCTION.

**1520 and 1520F Concealed Vertical Rod Exit Devices x Active Trim**  
 Application for Metal Door and Frame With x 794 Floor Strike Option  
 1-855-557-5078 Ext. 2  
 www.accentra-assaabloy.com

**ACCENTRA**  
**ASSA ABLOY**

Experience a safer and more open world

Copyright © 2007, 2023, 2024, ASSA ABLOY Access and Egress Hardware Group, Inc. All rights reserved. Reproduction in whole or in part without the express written permission of ASSA ABLOY Access and Egress Hardware Group, Inc. is prohibited.

SUPERSEDES 7415-0027 (12/23)	DO NOT SCALE DRAWING	
TEMPLATE NUMBER 7415-0027	SHEET 1 of 1	DATE 07/24