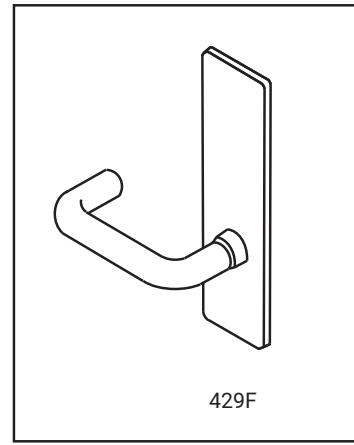
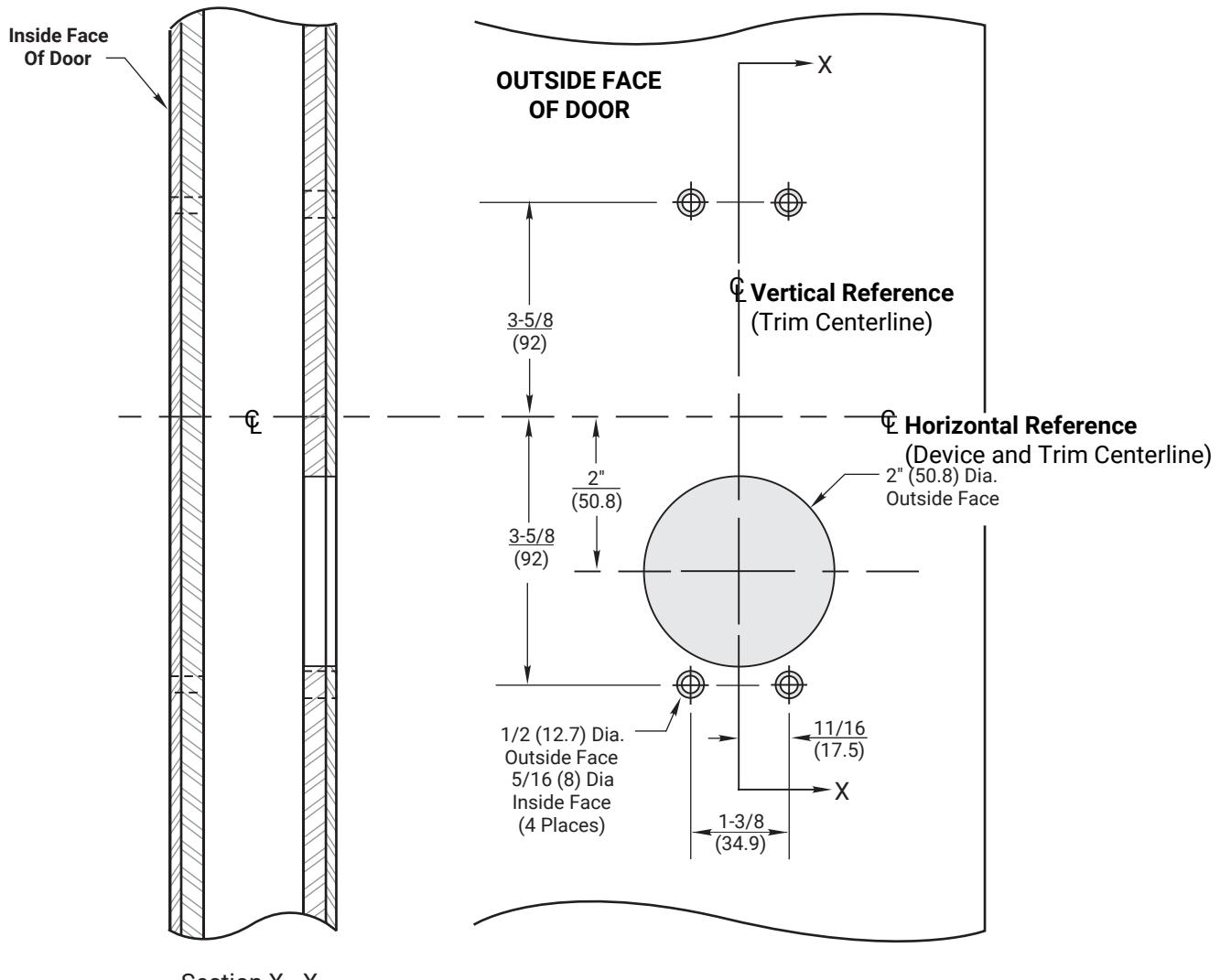


Notes:

1. This template is an addition to the device template. Locate centerlines using horizontal and vertical references on device template.
2. Do not scale drawing.
3. Dimensions are in inches (mm).
4. LHR door shown preparation is typical for both door hands.
5. For door reinforcement see template 7400-0000.
6. Prepare mounting holes when installing trim.
7. Provide adequate internal support to prevent door deformation after trim is bolted to the device.



Note: Lever design prefix does not affect door prep



**RESPONSIBILITY**  
DOOR AND FRAME MANUFACTURERS ARE  
RESPONSIBLE FOR PROVIDING ADEQUATE  
CONSTRUCTION OR REINFORCEMENTS FOR  
PROPER INSTALLATION OF HARDWARE SHOWN.  
ALL ARCHITECTURAL BUILDERS HARDWARE MUST  
BE INSTALLED ON PROPERLY REINFORCED  
DOORS AND FRAMES, REGARDLESS OF TYPE,  
MATERIAL, OR METHOD OF CONSTRUCTION.

**428F Trim**  
With 1800(F), 6100(F) or 6170(F) Series  
Rim and Vertical Rod Exit Devices  
Metal Door Preparation  
1-855-557-5078 Ext. 2  
[www.accentra-assaabloy.com](http://www.accentra-assaabloy.com)

**ACCENTRA**  
**ASSA ABLOY**

Experience a safer  
and more open world

Copyright ©2024, ASSA ABLOY ACCENTRA™ Access and Egress Hardware Group, Inc. All rights reserved. Reproduction in whole or in part without the express written permission of ASSA ABLOY Access and Egress Hardware Group, Inc. is prohibited.

SUPERSEDES	DO NOT SCALE DRAWING		
TEMPLATE NUMBER	7400-0429	1 of 1	DATE 04/24