

# ASSA<sup>®</sup>

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## ASSA ABLOY



CLIQ™, Maximum+ and Maximum+ Restricted  
*Security for the 21<sup>st</sup> Century*

High Security & Access Control Locks  
Product Catalog & Technical Specifications  
Price List for March 3, 2025

**ASSA<sup>®</sup>**  
ASSA ABLOY

**TARIFF PRICE ADJUSTMENTS EFFECTIVE:**  
(In addition to prices herein)

May 19, 2025: <https://content.assaabloyusa.com/doc/AADSS12580568.pdf>

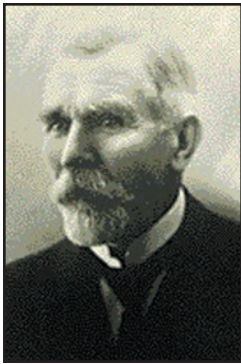
Experience a safer  
and more open world

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Maximum+  
Maximum+  
Restricted  
Twin Maximum  
CLIQ  
Twin Exclusive  
Twin V-10  
Twin Pro

*Product Price List/Catalog  
& Technical Specifications*

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**August Stenman**

**ASSA, Inc.**  
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**[www.assalock.com](http://www.assalock.com)**  
**[assaorders@assalock.com](mailto:assaorders@assalock.com)**

**In Canada: 1-800-461-3007**  
**[www.assaabloydss.ca](http://www.assaabloydss.ca)**

ASSA was established in 1881 by the blacksmith August Stenman after buying a small hinge manufacturer in the town of Eskilstuna, Sweden. One day his wife embroidered a pillow slip with his name forwards and backwards – “August Stenman, Stenman August,” and so ASSA became the name of the new company. By 1939, ASSA had produced its first cylinder lock and delivered its first 5-pin cylinder master key system seven years later. In 1959, ASSA introduced its first registered key systems with key control. In 1981, ASSA celebrated its 100th anniversary as a company with the release of the ASSA Twin 6000 system, a new cylinder concept utilizing the dual locking mechanisms of today’s ASSA High Security cylinders.

In 1984 ASSA entered the North American market by establishing ASSA, Inc. in Naperville, IL as a marketing arm of ASSA AB in Sweden. ASSA, Inc. was a full line manufacturer of mortise locks, padlocks, auxiliary locks, and high security key systems. Starting in 1992, ASSA, Inc. shifted its sales direction from independent dealer sales to institutional, industrial, and government sales and began focusing its product offering on the retrofit and replacement high security cylinder segment. With the introduction of its new master keying capabilities ASSA became the logical choice for institutions around the United States and Canada offering patent protected, unique geographically exclusive keyways for ASSA authorized security centers and end users.

In 1994 ASSA, Inc. became part of the ASSA ABLOY Group which was formed through the merger of ASSA AB in Sweden and Abloy Oy in Finland. Headquartered in Stockholm, ASSA ABLOY has grown from a regional company into an international group with around 43,000 employees, sales of about \$7 billion and operations in over 70 countries. ASSA ABLOY offers a more complete range of door opening solutions than any other company on the market and remains dedicated to satisfying end-user needs for security, safety and convenience. In the fast-growing electromechanical security segment, the Group has a leading position in areas such as access control, identification technology, entrance automation and hotel security.

By 1996, ASSA had cemented several partnerships with detention equipment manufacturers gaining a significant presence in the corrections market both in North and South America. In 2000 ASSA, Inc. opened its doors to a new 5,000 square foot facility in New Haven, CT increasing its production capabilities with state of the art machinery and assembly equipment.

In 2001, ASSA launched the ASSA CLIQ, a technological platform for intelligent cylinders – the first joint development project in ASSA ABLOY. In the same year, ASSA ABLOY participates in the Volvo Ocean Race, dramatically increasing awareness of the company among millions worldwide.

Great advancements in electronics are a common theme in the first decade of the new century. Released in 2013, the ASSA CLIQ Remote system was developed with a focus on the customer’s remote security, administration and bottom line. The innovative ASSA CLIQ Remote is yet another example of why ASSA continues to be the world’s leader in high security and patented key control solutions.

**Maximum+**

**Maximum+ Restricted**

**Twin Maximum**

**CLIQ**

**Twin Exclusive**

**Twin V-10**

**Twin Pro**

*Product Price List/Catalog & Technical Specifications*



## High Security Key Control Programs

ASSA makes profile and sidebar combinations (keyway) available to locksmith/dealers, end users, wholesale distributors, and original equipment manufacturers (OEM) on a geographically exclusive basis. These programs are designed to meet the security requirements of virtually any customer by allowing them to essentially "own" their own keyway in a contractually defined geographic territory.

### Locksmith/Dealer Program

The locksmith/dealer contracts with a wholesale distributor to have exclusive rights to sell the keyway in the defined territory. The locksmith must purchase all restricted components (key blanks, cut keys, sidebars, complete and sub-assembled cylinders and factory generated key charts) from the distributor named on the written agreement.

#### *Types of Exclusivity*

**Locally Exclusive** – Distributor establishes multiple locksmith/dealers selling the same keyway in a metropolitan area or state/province.

**Regionally Exclusive** – Distributor establishes a sole locksmith/dealer for a large territory such as entire or multiple states/provinces.

**Nationally Exclusive** – Distributor establishes a sole locksmith/dealer for an entire country.

### End User Program

The institutional End User contracts with ASSA, Inc. to have an exclusive keyway established in a defined territory for its use only. The End User can purchase restricted products (key blanks, cut keys, sidebars, complete and sub-assembled cylinders and factory generated key charts) from any authorized distributor with written authorization from an authorized signatory specified in the written agreement.

#### *Types of Exclusivity*

**Regionally Exclusive** – ASSA establishes an End User keyway for a large territory such as entire or multiple states/provinces.

**Nationally Exclusive** – ASSA establishes an End User keyway for an entire country.

**Continently/Global Exclusive** – ASSA establishes an End User keyway for an entire continent or for global exclusivity.

### Wholesale Distributor Program

The Wholesale Distributor contracts with ASSA to have exclusive rights to sell a specified "house" keyway in the defined territory. Distributors are allowed to sell this keyway to any customer as they see fit within the territory specified in the written agreement. The Distributor is also allowed to stock other keyways as necessary to service their locksmith/dealer base.

#### *Types of Exclusivity*

**Regionally Exclusive** – ASSA establishes a Distributor keyway for a large territory such as entire or multiple states/provinces.

**Nationally Exclusive** – ASSA establishes a Distributor keyway for an entire country.

Canada: For Terms & Conditions and Warranty information pertaining to product sales in Canada, please visit [www.assaabloy.ca/terms](http://www.assaabloy.ca/terms)

Note that some products may not be available in Canada as well as some of the programs offered in this price book may differ between the USA and Canada. Please contact your sales representative for more information.

## Original Equipment Manufacturer (OEM) Program

The OEM contracts with ASSA to have exclusive rights to distribute a specified keyway through installation of the restricted products (key blanks, cut keys, sidebars, complete and sub-assembled cylinders and factory generated key charts) in their product as a component part or as a supplemental product for sale.

### Types of Exclusivity

**Regionally Exclusive** – ASSA establishes an OEM keyway for a large territory such as entire or multiple states/provinces.

**Nationally Exclusive** – ASSA establishes an OEM keyway for an entire country.

**Continentially/Global Exclusive** – ASSA establishes an OEM keyway for an entire continent or for global exclusivity.

## Keyway Information

Each key control program utilizes a standard cylinder plug profile (broaching). Various sidebar codes are combined with the profile to create different unique keyways. Twin 6000 key blanks produced after August 1988 are stamped with the complete keyway code including both side code and profile, e.g. 507-51. All other series (except CLIQ and CLIQ Remote) will typically only include the side code designation. Please include side code and profile (if applicable) when ordering key blanks and cylinders, except SNS cylinders (See Cylinder form below).

## Cylinder Form

ASSA High Security locks are available in three different forms. When ordering cylinders, please be sure to indicate Cylinder Form.

**COMP (Complete)** – Fully keyed cylinder. Master keyed, keyed different, and keyed alike items include two cut keys per cylinder.

**SUB (Sub-assembled)** – Uncombined cylinder includes sidebar mechanism, but no tumbler pins, springs or key blanks. Pin chamber closure strip, plug and screws provided.

**SNS (Sub-assembled, No sidebar)** – Uncombined cylinder without sidebar and sidebar springs. Includes side pins, side pin springs, standard tailpiece items and pin chamber closure strip.

Note: The SUB option is not available for 600, Twin Low, Maximum+ Restricted Series and SFIC cylinders.

## Master Keying

ASSA locks and cylinders may be master keyed to meet virtually any requirement. Contact ASSA Key Records Department to discuss special needs.

## Finishes

Standard finishes (shown right). Cylinder plugs and LFIC shells are only available in 626/US26D Satin Chrome and 606/US4 Satin Brass. Antique brass (609) is available for deadbolts only.

Note: See specific product sections of catalog to view available finish options for that product.

ASSA BHMA Symbol	Equivalent U.S. Symbol	Finish Description
625	US 26	Bright Chrome
626	US 26D	Satin Chrome
605	US 3	Bright Brass
606	US 4	Satin Brass
609	US 5	Antique Brass
624	US 10B	Dark Oxidized
612	US 10	Satin Bronze

## Special Function Cylinders

ASSA offers two special function cylinders most commonly used in the Detention market. One is a directional cylinder, which is operated bi-directionally by one key and in one direction only (clockwise or counterclockwise) by a subordinate key. This special function is accomplished by a modification to the cylinder plug. The necessity for this product is clear; to provide functionality in the system design. However, due to the physical modification of the plug when used in a master key system, the potential size of the master key system will be reduced.

The second special function is a limited rotation cylinder. This cylinder requires two modifications and will be used in conjunction with a directional function. One key will operate bi-directionally and only one direction (clockwise or counter-clockwise) by a subordinate key stopping at a pre-determined position prior to 180°. These modifications will greatly reduce the potential of a master key system. It is essential to indicate all special function cylinders in the initial master key system design. Otherwise they may not be possible as part of the master key system.

Special function cylinders are offered in limited models and are noted by symbol: † indicating the model number is available in special functions.

## How to order

Example	Model No.	Finish	Profile – Side Bar
Specify	E8551CW-14	626	851 – 888 (For Directional Cylinders Clockwise Rotation)
	E8551CC-14	626	851 – 888 (For Directional Cylinders Counter Clockwise Rotation)
	E8551CL-14	626	851 – 888 (For Limited Rotation Cylinders Counter Clockwise Rotation)
	E8551WL-14	626	851 – 888 (For Limited Rotation Cylinders Clockwise Rotation)

## Red Core

ASSA provides Red temporary construction cores (red cores are always 51 Profile) for its interchangeable core cylinders upon request. Red cores are \$212.00 list and upon return to ASSA, credit will be issued for the full invoiced amount less a **50% handling fee**. Request for credit must be made in writing to ASSA Customer Service referencing the original invoice upon which the red cores appear. KEYS ARE NOT INCLUDED IN THE PRICE OF THE RED CORE AND ARE NOT ELIGIBLE FOR RETURN. All cut keys are invoiced at \$30.40 list each. Red Cores that are not returned within a one year period will be subject to a 75% re-stock fee. Customers have a maximum of two years from the order shipment date to return red cores.

To order interchangeable core cylinders with temporary cores, specify cylinder model number, Cam, finish, by RED CORE, example, 6552ICR-1 x 626 x RED CORE. Cylinder will be charged at COMP price. To order red core separately, specify 70600ICR. Specify change keys as TWIN-KD-RED and control keys as TWIN-CTRL-RED. To order permanent cores see page 41.

## ASSA High Security Key Systems

**Twin 6000 Classic** – The Twin 6000 Series, released in 1981, was ASSA's first key system to employ patented dual independent locking mechanisms providing optimum pick resistance and key control. Marketed to both the locksmith and end user markets, the Twin 6000 allowed the user to "own" their own private key section. The Twin 6000 remains immensely popular with lock professionals for its ease of service, very large master key system yield, and the rugged durability of the key. The Twin 6000 was the first ASSA key system to earn the Underwriter's Laboratory 437 rating, a series of tests designed to measure a cylinder's resistance to picking, pulling, drilling, and forcing attacks.

**Twin V-10** – With the introduction of the Twin V-10 system in 1996, ASSA brought to market a new patented key and cylinder design that helped to eliminate unauthorized duplicate keys and maintain a key control system unmatched in the industry. The very narrow keyway was designed to stop picking tools from easily entering the cylinder. Multiple pitched side pins allowed the master key system yield to be expanded dramatically thus offering the possibility of having more than a million locks keyed differently operated by a single master key.

**Twin Exclusive** – In 2000, ASSA introduced the Twin Exclusive, a patent-protected upgrade to the highly successful Twin 6000 series. Utilizing the same dual locking mechanism, the Twin Exclusive built on the original design and allowed one key to work both cylinders.

**Twin Pro** – Introduced to the North American market in 2003, the Twin Pro high security key control system was developed for large institutional end users and ASSA Certified Service Centers. The Twin Pro is not stocked by our traditional wholesale distributors and is shipped directly from our factory to the end user or service center thus eliminating the possibility of the system being compromised. ASSA offers training for facilities with in-house locksmiths to service these locks or they can be serviced by an ASSA Certified Service Center.

**CLIQ** – The ASSA CLIQ electro-mechanical key system was released to the North American market in 2004. CLIQ is an intelligent lock system that combines the best of mechanical key and cylinder design and electronics in the smartest possible manner. The CLIQ™ technology was developed through the collaboration of several ASSA ABLOY companies in Europe and has blossomed into the most innovative electro-mechanical key and cylinder system on the market today. The unique design provides a high security key and cylinder combination with an added electronic access control feature that requires no power source of any kind at the door opening. Power is supplied by a standard lithium battery installed in the key thus eliminating the need for hard wiring at the opening. Every time a key is inserted into a cylinder the transaction and its result are recorded with a time and date stamp and stored in both the key and cylinder enabling the user to monitor access to any area including those for which supplying power to the opening would be impractical or impossible.

**Twin Maximum** – The Twin Maximum product line introduced in 2005 was set up to interface with the ASSA CLIQ system. It is the mechanical keyway utilized by CLIQ and allows the possibility of combining mechanical keys and cylinders with the CLIQ™ technology in the same master key system. The Twin Maximum uses multiple pitched side pins like the Twin V-10 giving the potential for extremely large master key systems.

**Maximum+** – The Maximum+ product line, launched in 2013, features the most sophisticated, state of the art mechanical locking technology on the market today. Utilizing our trademarked Security Ridge™ on the key, the Maximum+ system offers a level of patented protection unmatched by industry standards. The Maximum+ carries a utility patent that extends until 2030 and is backward compatible with our Twin Maximum product enabling one key to operate both cylinders. All Maximum+ products can be fully integrated with the ASSA CLIQ electromechanical access control system ensuring full key holder accountability for virtually any opening. The ASSA Maximum+ and CLIQ combination is designed to provide maximum flexibility while maintaining the highest standards of physical security and access control.

All Legacy  
Products are  
subject to  
Pricing and  
Availability.

6000 Series  
has been  
**Discontinued**  
and is replaced by  
**7000 Series.**



**Maximum+ Restricted** – A patent restricted key system providing legal protection over unauthorized key duplication to 2030. This system is offered for interior use because it does not have the added cost of UL 437 physical protections of the Maximum+ system. Maximum+ Restricted provides a cost competitive solution where the risk of physical attack on cylinders is relatively low.

**CLIQ Remote** – Released in 2013, the ASSA CLIQ Remote system was developed with a focus on the customer's remote security, administration and bottom line. CLIQ Remote is aimed at customers who need to change authorizations relatively often, but need mechanical security. The system is designed with the advantages of both access control and mechanical key systems, which makes it suitable for geographically scattered businesses. CLIQ Remote makes it possible to give one person — regardless of location, anywhere in the world — remote access to a building. It also offers the option to decide the time of day an issued key will start and stop working, as well as in which doors. All ASSA CLIQ Remote electromechanical keys systems can be fully integrated with both Maximum Plus and Twin Maximum mechanical systems for maximum flexibility.

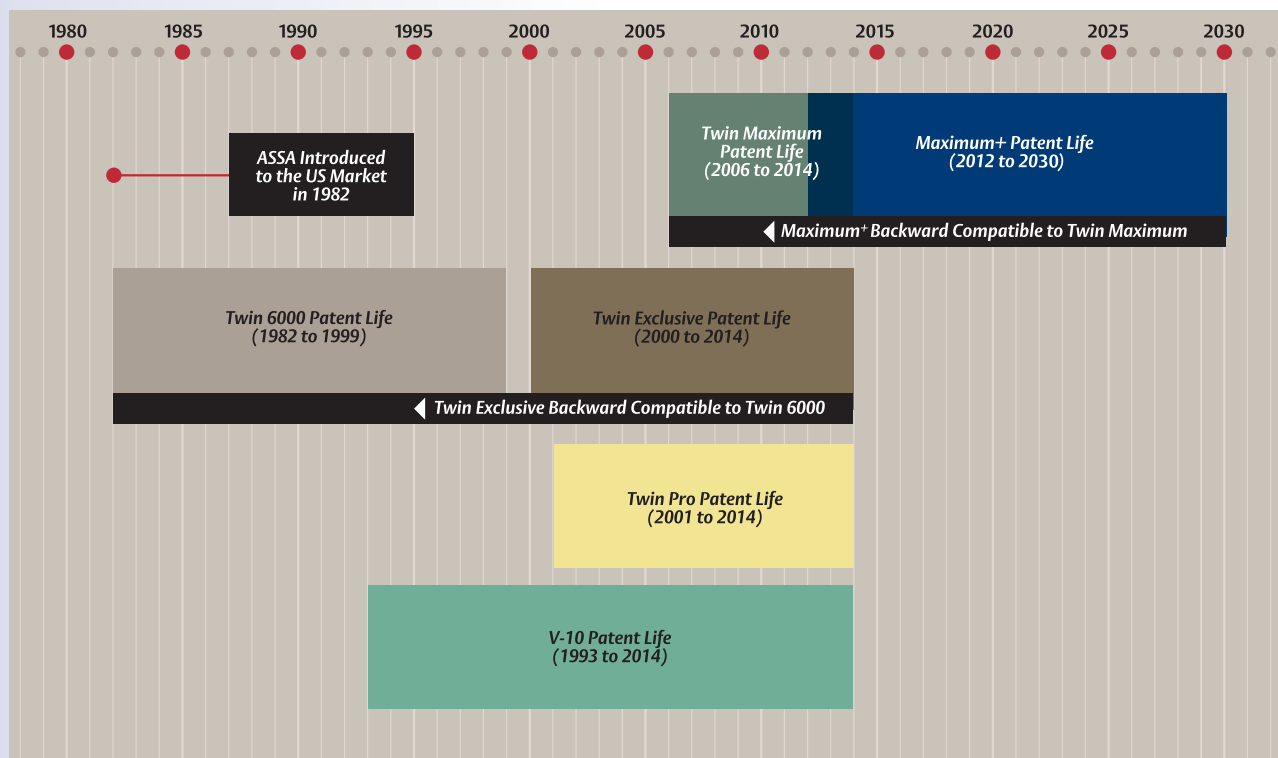
## ASSA Medium Security Key Systems

**600 Series** – The ASSA 600 Series incorporates many of the security and performance features of the High Security systems but does not have a sidebar or side pins. Keys are made of high quality nickel silver and cylinders provide a superior level of pick resistance. The 600 Series is a stand alone key system and is available in five profiles (keyways).

**Twin Low** – The Twin Low product line of cylinders is available in some of the Twin 6000 Classic profiles but without the restricted sidebar component. This product offers a lower cost alternative for interior and less sensitive openings affording the key holder the convenience of operating 3 levels of security (Twin Exclusive, Twin 6000 Classic, and Twin Low) with the same key.

**500/700 Series** – One of the oldest key systems still supported by ASSA, the 500/700 Series product was developed in the early 20th century. The 500 Series key uses a 5 pin tumbler system while the 700 Series uses 7 pins. ASSA, Inc. no longer supports cylinder or cylinder parts sales for this product series.

## Timeline of ASSA keying systems





## 1. General; Definitions

### 1.1 Entire Agreement

Unless otherwise agreed to in writing by ASSA, Inc. ("ASSA"), the terms and conditions contained herein constitute the entire agreement between the parties with respect to the subject matter hereof and supersede all prior communications and agreements. Acceptance by ASSA of Buyer's Order, or Buyer's acceptance of ASSA's proposal, is expressly limited to and conditioned upon Buyer's acceptance of these terms and conditions which may not be changed or waived except in writing signed by the parties. Any additional, inconsistent or different terms and conditions contained in Buyer's purchase order or other documentation are hereby expressly rejected.

### 1.2 Definitions

In these terms and conditions of sale: (i) "Buyer" means the person or entity who accepts a quotation of ASSA for the sale of the Products or whose Order for the Products is accepted by ASSA; (ii) "Conditions" means the standard terms and conditions of sale set out in this document and includes any special terms and conditions agreed to in writing between Buyer and ASSA; (iii) "Order" means an order for Products placed by Buyer with ASSA and accepted by ASSA; (iv) "Products" means the products ordered by Buyer and shall include all products, parts and accessories furnished to Buyer by ASSA.

## 2. Shipping; Delivery

### 2.1 Terms of Shipment

Unless otherwise agreed to in writing, all Products are shipped F.O.B. ASSA's location. ASSA reserves the right to deliver in installments.

### 2.2 Shipping Charges

Subject to Section 2.3, ASSA will pay all shipping charges in advance of shipment only for shipments of \$1,500.00 net Continental U.S. or more with delivery to Buyer at a single location. Buyer will pay all shipping charges in advance of shipment for all shipments that are less than \$1,500.00 net Continental U.S. or that require delivery to Buyer at more than a single location. Such charges will be added to Buyer's invoice.

### 2.3 Choice of Carrier; Route

Unless otherwise requested on Buyer's Order, ASSA will ship by carrier and route of its choice to any freight service point within the continental United States. If Buyer requests a carrier or route on its Order, ASSA will deliver in accordance with such request and Buyer will pay the entire amount of all shipping charges in advance of shipment.

## 3. Title and Risk of Loss

Subject to Section 5.3, title to and risk of loss of each Product purchased by Buyer shall pass to Buyer and delivery shall be deemed to be complete upon transfer of the Products to a carrier for shipment at ASSA's location or the Products otherwise leave the possession or control of ASSA. This Section 3 shall survive any expiration or termination hereof.

## 4. Orders

### 4.1 Acceptance

Orders can be sent to ASSA via the following 3 methods:

Mail: ASSA, Inc., 3625 Alleghany Drive, Salem, VA 24153

Fax: 800-892-3256

E-mail: AssaOrders@assalock.com.

ASSA reserves the right to refuse Orders and is not bound to honor any Order unless and until such Order has been accepted by ASSA. ASSA may refuse an Order by delivering notice, orally or in writing, of such refusal to Buyer within ten (10) days of ASSA's receipt of such Order. **Orders will ship Partial unless Master Keyed or otherwise noted on Purchase Order).**

Canada: For Terms & Conditions and Warranty information pertaining to product sales in Canada, please visit [www.assaabloy.ca/terms](http://www.assaabloy.ca/terms).

## 4.2 End User Security Authorization Procedures.

To insure proper control of End User restricted products, ASSA requires that the End User complete a Delivery of Controlled ASSA Components for End Users Form. The form will indicate where and to whom their restricted product will ship upon leaving the ASSA factory. Restricted product is defined as high security keyblanks, cut keys, sidebars, sub-assembled cylinders (SUB), complete and master keyed cylinders (COMP), and key charts. All orders involving an End User restricted product must be signed by the proper **authorized personnel on file at ASSA**. This is critical in order to maintain the integrity of the End User's key system. ASSA will honor the specific, written instructions of the **authorized personnel** for the shipping and handling of each purchase order. Such instructions must be included with each order. A copy of the End User Controlled Product Delivery Form is available by contacting ASSA customer service or the local ASSA sales representative. Please note the option of blanket authorization on the form. If the end user chooses this option, it is the end user's responsibility to keep the authorization current and on file. ASSA does not maintain any files of blanket authorizations. **A copy of a CURRENT authorization form signed by an authorized signatory must accompany every Distributor purchase order containing End User restricted product sent to ASSA whether the product is shipping to the End User location or not.** All orders not having this form will be suspended indefinitely or until such form is produced. In the event that any change occurs in the authorization of any End User personnel, ASSA will require that official written notification be made to ASSA by the End User on their letterhead before additional orders will be released. A copy of the authorization form "Controlled Product Delivery Form" can be found on our website @ [www.assalock.com](http://www.assalock.com). From the home page select "Resources", select "Forms and Applications", then click on "Download the Controlled Product Delivery Form Now."

## 4.3 Order Identification

All packages are identified as to contents and assigned an Order number. The Order number also appears on Order acknowledgements, packing slips, freight bills and invoices.

## 4.4 Packing

Unless otherwise specified, all locks and cylinders are packed individually.

## 4.5 Changes and Cancellations

Changes on orders cannot be made after ASSA's acknowledgement is received by Buyer, except on ASSA's written approval and with a quoted price covering cost of making the change, on which a bona fide order must be issued by Buyer authorizing the change and the cost involved. Any change, if authorized by ASSA, will have a 10% change fee in addition to any other costs incurred by ASSA.

Orders will be scheduled based on customer request date and available production capacity. Requests for order rescheduling (either pull-in or delay) may be made by Customer within 7-days (1 week) of initial acknowledgement without a change fee, however acceptance of the change will be entirely at ASSA's discretion. Orders rescheduled or delayed after the 7-day period will be subject to a 10% change fee. Notification of rescheduling or delay must be in writing via email and can be sent to [orders.ASSA@assaabloy.com](mailto:orders.ASSA@assaabloy.com). ASSA order number must be referenced on any change request.

Requests for cancellation must be in writing. Cancellation of orders after order acknowledgement/scheduling shall result in a 10% cancellation fee. Due to the custom nature of our products, if an order or a portion of an order is cancelled and products have already been manufactured and prepped for shipping, a minimum 50% restocking fee will apply.

## 4.6 Return Products Authorization

ASSA accepts product returns if the product is defective from a manufacturing flaw. Any defects or errors in Products reported within the stated warranty or notice period, for which ASSA is wholly responsible, will be promptly rectified. Returns based upon customer error may be returned at ASSA's option with a minimum 50% restocking fee and only within 90 days of date of invoice.

Approval for return of merchandise must be requested from ASSA and, when granted, a Returned Goods Authorization (RGA) number shall be issued to Buyer. No return will be accepted unless the shipping container carries the return authorization label. The RGA Number must be visible on the outside of any package returned to ASSA.

ASSA will not accept Keyed Cylinder returns.

### ASSA RGA Center

3625 Alleghany Drive, Salem, VA 24153

## 5. Price; Taxes; Payment

### 5.1 Price

Unless otherwise agreed to in writing, the price for the Products shall be ASSA's prevailing price at the time the Order is accepted by ASSA or any other price quoted in writing to Buyer. ASSA's price lists are for general information only and do not constitute a binding, open offer by ASSA for the sale of Products. ASSA reserves the right to modify its standard prices at any time without notice; prices for some Products may change frequently due to market fluctuations.

### 5.2 Taxes

Buyer shall pay the full amount of any tax or other charge now or hereafter imposed by law upon, with respect to, or measured by the sale, shipment or price of any Product sold hereunder, including without limitation any handling charges; federal, state, or local sales, use, excise, value added, gross receipts or other like taxes; customs duties; and any insurance desired by Buyer. If Buyer is exempt from an applicable tax or duty, then Buyer must provide ASSA with a valid exemption certificate before shipment of Products. Foreign shipments placed with ASSA may require additional charges for documentation and overseas packaging. Such charges will be identified on ASSA's invoices. This Section 5.2 shall survive any expiration or termination hereof.

### 5.3 Payment

Unless otherwise agreed to in writing, payment is due thirty (30) days from the date of the invoice. If payments are not made when due, Buyer will pay, in addition to the overdue payment, a late charge equal to the lesser of 1.5% per month or the highest applicable rate allowed by law on such overdue amounts. Overdue accounts will be assigned to the credit department for all transactions. Once an account has been assigned to the credit department, no Order may be taken, entered or shipped without approval from the credit manager. Buyer hereby grants ASSA a purchase money security interest in each Product and agrees to cooperate with ASSA in protecting such interest.

## 6. Insurance

### 6.1 Insurance Coverage

Buyer shall procure and maintain, at its expense, the following types of insurance from an insurer acceptable to ASSA, in the amounts at least equal to those specified below, with deductibles not in excess of \$100.00. ASSA shall not be required to supply Products to Buyer at any time that the insurance coverage provided for herein is not in full force and effect.

### 6.2 Certificates

Buyer shall, within fifteen (15) days from the date hereof, furnish ASSA with a certificate of insurance issued by the insurance company or companies issuing the insurance policies required hereby. Such certificates shall provide that written notices shall be given to ASSA at its address specified herein at least forty-five (45) days prior to any cancellation or change in any such policy.

## 7. Warranties and Limitation of Liability

### 7.1 Warranty

ASSA represents and warrants the Products against defective material and faulty workmanship for a period of one year after the date of delivery [and warrants the finish to meet quality standards at the time of delivery]. This warranty expressly does not apply to faulty product operation due to: (a) improper installation; (b) the use of any keys, cylinder pins or other accessories not expressly approved by ASSA; or (c) failure to provide reasonable maintenance. ASSA will not warranty cross-keyed cylinders.

### 7.2 Limitation of Liability

ASSA's liability under this warranty shall be limited solely to the repair or replacement of the Products, or parts thereof, or refund to the Buyer of the purchase price thereof. ASSA shall not be responsible for any defect or non-conformity in the Products that: (a) is created after the time of delivery; (b) results from Products for which materials, specifications or designs were provided by Buyer; or (c) results from modifications to the Products by Buyer or others. IN NO EVENT SHALL ASSA BE LIABLE FOR SPECIAL, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, WHETHER IN CONTRACT, WARRANTY, NEGLIGENCE, TORT, STRICT LIABILITY, OR OTHERWISE including but not limited to loss of profits or revenue, loss of use of the Products, delays, or claims of customers of the Buyer or other third parties for such other damages. ASSA's liability on all claims, whether in contract, warranty, negligence, tort, strict liability or

otherwise for any loss or damage arising out of, or connected with an Order or the performance or breach thereof, or from the design, manufacture, sale, or delivery shall in no case exceed the purchase price of the Product.

### 7.3 No Other Warranties

EXCEPT AS EXPRESSLY SET FORTH IN SECTION 7.1, ASSA MAKES NO OTHER REPRESENTATIONS OR WARRANTIES, EXPRESS OR IMPLIED, AT LAW OR IN EQUITY, WITH RESPECT TO THE PRODUCTS OR THEIR CHARACTERISTICS, QUALITY OR PERFORMANCE, INCLUDING, WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR NON-INFRINGEMENT OF ANY INTELLECTUAL PROPERTY RIGHTS OF THIRD PARTIES AND ANY SUCH REPRESENTATIONS AND WARRANTIES ARE HEREBY EXPRESSLY DISCLAIMED.

## 8. Claims

Buyer must notify ASSA of any claim [for adjustment] in writing at ASSA's address specified herein within thirty (30) days after the date of the invoice in question. Buyer must notify ASSA of any claim for shortages or incorrectly filled Orders in writing within ten (10) days after receipt of shipment. Under no circumstances will ASSA be responsible for any charges for labor or material incurred by others without the prior written consent of ASSA.

## 9. Indemnity

### 9.1 Personal Injury and Property Damage

Buyer shall indemnify ASSA and hold ASSA harmless against all claims, liability, loss or other damages (including ASSA's legal expenses) to all persons for injury of any nature, including, without limitation, sickness, and/or death, and for property damage caused by any Product or part thereof after the time of delivery of such Product or after such Product otherwise leaves the possession or control of ASSA.

### 9.2 Compliance with Law

Buyer agrees: (a) to fully comply with all applicable federal, state and local laws, rules, regulations and guidelines, including without limitation, all applicable regulations and guidelines promulgated, from time to time, by Federal and state environmental and transportation officials, and (b) to indemnify and hold harmless ASSA from and against all claims, liability, loss or other damages (including ASSA's legal expenses) resulting in any way from non-compliance therewith.

### 9.3 Survival

This Section 9 shall survive any expiration or other termination hereof.

## 10. Trademarks and Other Markings

Buyer shall remove any and all of ASSA's trademarks, labels, distinctive markings, and designs which may appear on any Product or on the packaging material therefore at the time of delivery of such Product and to refrain from making any use of such trademarks, labels, distinctive markings and designs.

## 11. Miscellaneous

### 11.1 Governing Law

The validity and interpretation of these terms and conditions of sale shall be governed by the laws of the State of Virginia without regard to its principles of conflicts of law.

### 11.2 Force Majeure

ASSA shall not be liable for its failure to perform hereunder due to any contingency beyond its reasonable control, including without limitation acts of God, fires, floods, wars, sabotage, accidents, labor disputes or shortages, governmental laws, ordinances, rules and regulations, whether valid or invalid (including, but not limited to, priorities, requisitions, allocations, and price adjustment restrictions), inability to obtain material, equipment or transportation, and any other similar contingency. In the event of delay due to any such cause, the date of delivery will be postponed by such length of time as may be reasonably necessary to compensate for the delay.

Additionally, should any such event occur, ASSA may cancel, reschedule, or suspend any order of Products made by Buyer without incurring liability to Buyer for any loss or damage.



### 11.3. No Assignment

These terms and conditions of sale are not assignable or transferable by Buyer, in whole or in part, without the prior written consent of ASSA.

### 11.4 Modification

No modification or waiver of these terms and conditions of sale shall be effective unless made in a writing signed by ASSA. No course of action shall be deemed to modify these terms and conditions of sale.

### 11.5 Severability

Whenever possible each provision and term of these terms and conditions of sale will be interpreted in a manner to be effective and valid but if any provision or term hereof is held to be prohibited by law or invalid, then such provision or term will be ineffective only to the extent of such prohibition or invalidity, without invalidating or affecting in any manner whatsoever the remainder of such provision or term or the remaining provisions or terms hereof.

### 12. Export Control and Sanctions:

The Customer represents and warrants to ASSA that it will always act in compliance with Economic Sanctions and Export Control Laws, and that:

- a) neither the Customer, its affiliates, or any of their respective directors, officers, employees nor, so far as the Customer is aware, any agents or other persons acting on behalf of any of the foregoing:
  - 1) is, or has been, a Listed Person;
  - 2) has engaged in any business dealings or activities that would reasonably be expected to result in it becoming a Listed Person;
  - 3) directly or indirectly, has conducted or is conducting any business dealings or activities with or for the benefit of, or is otherwise involved in any business with a Listed Person, or otherwise acting in violation of Economic Sanctions and Export Control Laws;
  - 4) has engaged or is engaging in any transaction that circumvents, evades or avoids, or has the purpose or effect of circumvention, evading or avoiding, or attempts to violate, any Economic Sanctions and Export Control Laws; or
  - 5) is, or has been, in violation of, or subject to, any investigation or inquiry by, or on behalf of, any governmental or other regulatory body relating to Economic Sanctions and Export Control Laws.
- b) the Customer shall act in compliance with Economic Sanctions and Export Control Laws, and shall not sell nor re-export the Product without all requisite licenses and approvals under Economic Sanctions and Export Control Laws;
- c) the Customer shall not sell, export or re-export, the Product, directly or indirectly, to the Russian Federation or Belarus or for use in the Russian Federation or Belarus (whether or not permitted under Economic Sanctions and Export Control Laws applicable to the Customer);
- d) the Customer shall undertake its best efforts to ensure that the purpose of this Clause is not frustrated by any third parties further down the commercial chain, including by possible resellers;
- e) the Customer agrees to (i) cascade the contractual obligations set forth in this Clause. in contracts with third parties, including possible resellers, further down the commercial chain.; and (ii) set up and maintain an adequate monitoring mechanism to detect conduct by any third parties further down the commercial chain, including by possible resellers, that would frustrate the purpose of this Clause;
- f) the representations and warranties set forth in the Clause above shall always remain true and correct;
- g) the Customer will provide written notice to ASSA as promptly as possible and in any event within five business days, if (i) any representation or warranty should cease to be true at any time., or (ii) the Customer should encounter any problems in applying Clauses b)- e), above, including any relevant activities by third parties that could frustrate the purpose of said clause; and
- h) the Customer will not engage in any transaction for Military End-Use unless explicitly approved by ASSA.



- i) The Customer will provide all information relating to requests for Products, that the Customer suspects could violate or circumvent Economic Sanctions and Export Control Laws, including requests from or on behalf of a Listed Person, and other attempts to acquire ASSA products in violation of Economic Sanctions and Export Control Laws. The Customer will, to the best of its abilities, cooperate with ASSA to facilitate compliance with Economic Sanctions and Export Control Laws and will upon ASSA's request provide ASSA with true, complete and correct copies of all documentation relating to any business dealings involving the Product, including but not limited to, end-user certifications, information concerning compliance with the obligations under Clause. b)- e), and other information as may be required by ASSA within two weeks of the simple request of such information.

ASSA shall not be obliged to make any payment or take any other action if ASSA believes in good faith that such action may constitute a violation, contribute to a violation, or constitute a circumvention of any Economic Sanctions and Export Control Laws.

### 13. Compliance with Anti-Trust, Anti-Corruption and Data Privacy Laws:

The Customer, its directors, officers, and employees shall perform their obligations under these Terms and Conditions in full compliance with the ASSA ABLOY Code of Conduct which is accessible online at:

CoC Business partner 2019 English.pdf

### COPYRIGHTS, PATENTS

All products shown in ASSA catalogs, brochures and price lists are either patented, copyrighted or registered by ASSA. \*Prices, products, equipment, finishes, models, specifications and availability are subject to change without notice.

All notices or other correspondence to ASSA may be made at the following address:

ASSA, Inc.  
3625 Alleghany Drive  
Salem, VA 24153

Phone: (800) 235-7482  
Fax: (800) 892-3256

Canada: For Terms & Conditions and Warranty information pertaining to product sales in Canada, please visit [www.assaabloydss.ca](http://www.assaabloydss.ca).

Note that some products may not be available in Canada as well as some of the programs offered in this price book may differ between the USA and Canada. Please contact your sales representative for more information.

ASSA ABLOY Door Security Solutions Canada  
160 Four Valley Drive  
Vaughan, ON L4K 4T9

Phone: (800) 461-3007  
Fax: (800) 461-8989  
[www.assaabloydss.ca](http://www.assaabloydss.ca)

## High Security Key System

### General requirements:

1. Provide a high security key system capable of integrating various type of lock cylinders; mogul, builder hardware, and auxiliary locks, into a patented, geographically restricted, factory master keyed system to allow control over the entire facility.
  - a. Include detention mogul cylinders, builders hardware cylinders, auxiliary locks, and padlocks keyed into one compatible system for locks specified in this section and those specified in related sections.
  - b. Proprietary Keyway: Provide written guarantee from the manufacturer that the Keyway used on this project is for the exclusive use of the Owner on a regional basis..
2. Master Keying
  - a. Provide level 3 grandmaster key system. As defined in (DHI) "Keying Systems and Nomenclature."
  - b. Provide factory established key system and keying of cylinders.
    - 1). Arrange for manufacturer to maintain permanent key identification and registration records.
3. Keys
  - a. Replacement Keys: Available only from the manufacturer upon written authorization from the Owner.
  - b. Stamping of Keys: Stamp keys with an identification code in accordance with "Keying Procedures, Systems, and Nomenclature" published by DHI.
  - c. Quantity:
    - 1) Change keys:
      - a. Allow for four (4) change keys per lock cylinder.
      - b. Furnish a minimum of six (6) keys per key set, remaining keys as instructed by the Owner.
    - 2) Master level keys:
      - a. Furnish a minimum of ten (10) of each masterkey and six (6) of each master level key above the grandmaster.
      - b. Material: Nickel silver alloy.
      - c. Minimum size: 1" x 3" long 1/8" thick.
4. Cylinders
  - a. Marking of Cylinders: Using a black indelible ink pen, mark body of cylinders with an identification code in accordance with "Keying Procedures, Systems, and Nomenclature" published by DHI.
  - b. Standard compliance
    - 1) Listed under UL 437.
    - 2) ASTM 1577 6.6 standards for Correctional Cylinders.
5. Temporary Construction Security
  - a. Provide temporary construction cylinders and keys for exterior doors, automatically locking doors where security is required, and doors to rooms used for storage.
    - 1) Temporary cylinders and keys remain the property of the contractor.
  - b. Provide temporary blank strike plates for lock bolt receivers to prevent automatic locking of doors where temporary construction cylinders are not used and security at the door during construction is not required.

The ASSA CLIQ Remote takes the CLIQ concept to a new level by making it possible to give one person, regardless of location, anywhere in the world, the ability to remotely grant or deny access to an opening for a specific period, day or time.

Administrators can make all daily changes to users' access rights without ever needing to have the keys physically or visit the opening. The web-based application CLIQ Web Manager links users with one or more remote programming devices strategically located where users frequently pass such as the staff entrance. All user keys feature a quartz clock making it possible to control the user's authorization during selected times. You can specify both a start and a stop time when a key will have access to a particular opening. Keys can be enabled to work on multiple schedules for different openings.

Employing an optional feature known as revalidation, a user key can be set to expire at regular intervals requiring that the user revalidate the key for current access permissions. Revalidation limits the liability of a lost or stolen key by blocking any future updates. For example, if keys are set to expire every 24 hours, the user must access a remote programming device in order to get new authorization for the next interval. In the event of a lost or stolen user key the electronic authorization can simply be blocked and the key becomes useless.

All ASSA CLIQ Remote electromechanical keys systems can be fully integrated with both Maximum+ and Twin Maximum mechanical systems for maximum flexibility. CLIQ Remote helps you to take a total solution approach to key administration, regardless of facility placement or size, saving both time and money.

### Benefits:

- Installation Without Wiring at the Opening
- Access Rights Updated Remotely
- User Key Revalidation
- Multiple Time Schedules
- Audit Trail with Time and Date Stamp
- Extreme Master Keying Capacity
- Cost Effectiveness
- Wide Range of Retrofit Cylinder Shapes
- Same Key Operates both Mechanical and Electronic Lock

- Encrypted (3DES) Level Key Communication

### Functionality:

- Battery Life 2 Years or 20K Openings
- HID Prox Chip Option

### Warranty:

- 2 Years on Electronics
- ASSA warrants against key breakage under normal use

### Certification:

- Patented Key Control
- Operating Temperatures: -40° F to 130° F

\* CE and RoHS Approved Key

\* EMC Tested According to EN61000-6-2, 3 (2014/30/EU)

### Technical Information:

- Power Supply is Provided by the Key
- 128 bit AES Support
- Sealed Electronics: IP57 Rated
- CLIQ Connect Bluetooth (BLE) Key available now



### ASSA ABLOY



CLIQ Remote™ C-Key,  
User Key, Master C-Key



CLIQ Remote™  
Programming Device



CLIQ Remote™  
Remote Wall  
Programming Device



CLIQ Remote™  
Remote Mobile  
Programming Device

### ASSA CLIQ Remote™

Item No.	Description	Price
CLIQ-KDRBLE	CLIQ Connect Bluetooth (BLE) User Key	264.00
CLIQ-KDR	CLIQ Remote User Key	175.00
CLIQ-KDRP	CLIQ Remote User Key with Proximity Tag	205.00
CLIQ-RMCK	CLIQ Remote Master C-Key	307.00
CLIQ-RCK	CLIQ Remote C-Key	296.00
CLIQ-PD	CLIQ Programming Device	1,931.00
CLIQ-RPD	CLIQ Remote Wall Programming Device	1,224.00
CLIQ-MPD	CLIQ Remote Mobile Programming Device	1,163.00
CLIQ-VRPD	CLIQ Remote Outdoor/Vandal Resistant Programming Device	2,250.00
CLIQ-REND	CLIQ Remote End User Kit	2,551.00
CLIQ-RDEMO	CLIQ Remote Demo Kit	10,346.00
CLIQ-TRAINING	CLIQ Professional Service	2,385.00/T&E/NET

### ASSA CLIQ™ Web Hosting Service

Item No.	Description	Annual Service Fee
CLIQ-WH-B	Basic	1,026.00
CLIQ-WH-RP	Remote Plus	2,767.00
CLIQ-WH-EPW	Enterprise Plus *Required for BLE keys	5,383.00

### ASSA CLIQ™ Customer Web Hosting Service

Item No.	Description	1-Time License Fee	Annual Maint. Fee
CLIQ-SH-EPW	Enterprise Plus with Web Services	27,680.00	—
CLIQ-SH-MAINT	Self Hosted Annual Maintenance Fee	—	2,236.00
CLIQ-SU-RP	Customer Hosted Set Up Fee	Price is quoted per installation	

### ASSA CLIQ Remote™ Web Manager Features

Part Number		CLIQ-WH-B	CLIQ-WH-RP	CLIQ-WH-EPW
Features	Description	Hosted Basic	Hosted Remote+	Hosted Enterprise
	Domain Administration	√	√	√
	Remote Programming	x	√	√
	Key Revalidation	x	√	√
	Access Profiles	x	√	√
	Temporary Access Groups	x	√	√
	Flexible Revalidation	x	x	√
	Cylinder Groups	x	x	√
	Web Services for 3rd Party Applications	x	x	√
	Bluetooth (BLE) Keys	x	x	√



CLIQ  
Cut Key



CLIQ  
C-Key



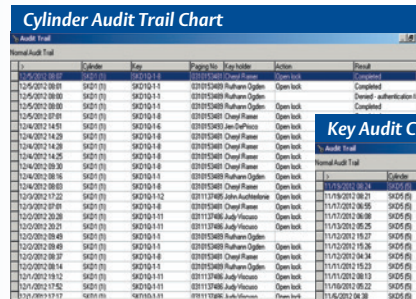
CLIQ  
Master  
C-Key

## ASSA CLIQ™ Keys

Item No.	Description	Price
CLIQ-KD	CLIQ Cut Key	170.00
CLIQ-KDP	CLIQ-Cut Key with Proximity tag	200.00
CLIQ-CK	CLIQ C-Key	296.00
CLIQ-MCK	CLIQ Master C-Key	307.00



## CLIQ Program Device



CLIQ Software

## ASSA CLIQ™ Programming Unit & Software

Item No.	Description	Price
CLIQ-END	Program Device with Single Site Performer Software – Manages CLIQ System	2,984.00
CLIQ-END-NT	Program Device with Network Performer Software – Manages CLIQ System	3,625.00
CLIQ-ESDK	Executive Sales Demo Kit	967.00/net
CLIQ-DEA	Program Device with Single Site Performer Software – Manages Multiple CLIQ Systems	2,984.00
CLIQ-DEA-NT	Program Device with Network Performer Software – Manages Multiple CLIQ Systems	3,678.00
CLIQ-PD	CLIQ Programming Device	1,931.00
CLIQ-NT-LIC	License Upgrade from Single Site to Network Installation	1,443.00
CLIQ-TRAINING	CLIQ Professional Service	2,385.00/T&E/NET
CLIQ-SDK	Sales Demo Kit	11,130.00

CLIO-WCVR-PLASTIC \$86.00

CLIQ-WCVR-METAL \$116.00



All ASSA keys are manufactured from the highest quality nickel silver material. The key's rounded back facilitates smooth operation and minimizes wear. The large key bow simplifies identification and use by manually impaired people.

Available in several profiles ASSA high security keys all feature a unique side milling on the lower portion of the key blade which is precut at the ASSA factory. Each side milling represents a proprietary key section that is factory controlled on a geographic basis providing an unmatched level of patented key control.



### Benefits:

- Two sets of key cuts designed to operate independent locking mechanisms
- Innovative key design protected by U.S. and international patents
- Patented key control offers the ultimate in high security
- Top cuts can be generated on standard, quality code cutting equipment
- ASSA's generous keying capabilities allow over 160,000 change keys under a single master key

### Certification:

- Maximum+ key listed under U.S. Patent number 8,205,473

### Warranty:

- ASSA warrants that if a key should break under normal usage, ASSA will replace it at no charge
- ASSA warrants that no other top level master key for any other ASSA factory generated master key system will operate as a top level key in an end-user's system for a specified geographic territory
- ASSA's patented key systems are legally protected against unauthorized key duplication

### Technical Information:

- High quality nickel silver material
- Key combination is read from tip to bow
- No. 1 cut is deepest, No. 9 is shallowest
- Maximum adjacent cut is 5 (example: 1-6 is acceptable, 1-7, 8 or 9 is not)
- Cut depth is measured as root depth from back of key to bottom of cut

*Special stamping and custom coining available*



Maximum+



Max+ SFIC



Twin 6000 &  
Twin Exclusive



Twin V-10



Twin Pro



UK



UM



PK



PL



UL



868062  
600 Series

### ASSA Cut Keys

Item No.	Description	Price
MAXP-KD	Maximum+ Cut Keys – KD	25.80
MAXP-KA	Maximum+ Cut Keys – KA	25.80
MAXP-MK	Maximum+ Cut Keys – MK	25.80
MAXP-CTRL	Maximum+ Control Key	25.80
TWIN-KD	Twin Exclusive/6000 Classic (Specify Profile) Cut Keys – KD	30.40
TWIN-KA	Twin Exclusive/6000 Classic (Specify Profile) Cut Keys – KA	30.40
TWIN-MK	Twin Exclusive/6000 Classic (Specify Profile) Cut Keys – MK	30.40
TWIN-CTRL	Twin Exclusive/Twin 6000 – CTRL	30.40
V-10-KD	Twin V-10 Cut Keys – KD	30.40
V-10-KA	Twin V-10 Cut Keys – KA	30.40
V-10-MK	Twin V-10 Cut Keys – MK	30.40
V-10-CTRL	Twin V-10 – CTRL	30.40
TPRO-KD	Twin Pro Cut Keys – KD	30.40
TPRO-KA	Twin Pro Cut Keys – KA	30.40
TPRO-MK	Twin Pro Cut Keys – MK	30.40
TPRO-CTRL	Twin Pro – CTRL	30.40
SFIC-KD	ASSA SFIC Cut Keys – KD	25.80
SFIC-KA	ASSA SFIC Cut Keys – KA	25.80
SFIC-MK	ASSA SFIC Cut Keys – MK	25.80
SFIC-CTRL	ASSA SFIC Cut Keys – CTRL	25.80
600-KD	600 Series Cut Keys – KD	28.00
600-KA	600 Series Cut Keys – KA	28.00
600-MK	600 Series Cut Keys – MK	28.00

### ASSA Key Blanks

Item No.	Description	Price Each
323330	Maximum+ Key Blank (Specify Sidebar Code)	10.10
762951	ASSA SFIC Blanks – Specify Sidebar Code and Profile	10.10
250694	Twin V-10 Keyblanks/Sidebar code (specify sidebar code)	11.60
816313	Twin Pro Keyblanks/Sidebar code (specify sidebar code)	11.60
E867091	Twin Exclusive Key blanks/Sidebar code (specify sidebar code)	11.60
867091	Twin 6000 Key Blanks (specify sidebar code and profile)	11.60
868062	600 Series Key Blanks – Specify Profile	10.70

Key blanks have a 50 piece minimum order quantity per blank.

### ASSA Coined Key Blanks

Item#	Description	Price
IDC	Initial die charge	355.00/net
868996	500 minimum key blank quantity each order (Specify profile and side code)	11.00

The ASSA Key Records Department carefully designs and records master key systems in compliance with customer requirements and ASSA security policy. System documents are thoroughly detailed, produced, and professionally presented, and should be considered valuable and confidential. Key Records information and service is available as follows:

## Factory Keyed Cylinders

Cylinders pinned by the factory are supplied "Keyed Different" or if so specified as one of the following options:

- Master Keyed (Bittings provided at No Charge when requested with the order).....25.90 per cylinder
- Keyed Alike/Keyed Different .....No Charge
- Single Keyed Different (Part of MK System) .....25.90 per cylinder
- Keyed Cylinders: SFIC and CLIQ.....No Charge

## Master Key Log

An ASSA Master Key order log file must be submitted electronically to ASSA Key Records for all factory master keyed orders. The form is available by contacting your ASSA Sales Representative, ASSA Customer Service, or on our web site at [www.assalock.com/en/resources/forms-and-documents](http://www.assalock.com/en/resources/forms-and-documents). The completed form is then e-mailed to ASSA Key Records at [Assaorders@assalock.com](mailto:Assaorders@assalock.com).

ASSA, Inc. uses DHI (Door Hardware Institute) nomenclature as a lock industry standard in key system design such as key coding. Any variation outside of DHI standard has risk. The ASSA Master Key System Development Department will attempt to convert any keying or key coding outside of standard DHI format but accepts no responsibility for mistakes in understanding other nomenclature outside of the DHI industry standard.

## Factory Generated Master Key Systems

ASSA will provide new master key systems for pinning by the locksmith in accordance with prices below:

Bitting lists or key charts requested for key sets ordered with a factory keyed product for new or existing master key systems will be provided at "No Charge."

Orders for bitting lists ONLY without factory keyed product will be charged per the price table below.

Orders for additional bittings for existing master key groups will be provided as follows:

- Up to 10 bittings under an existing master key already established in the system will be provided at "No Charge." Orders for all bittings requiring the establishment of a new master key in an existing master key system will be provided per the price table below.
- Orders greater than 10 bittings for an existing master key system will be provided per the price table below.
- Order acknowledgment will reflect tier number for appropriate quantity.

		ON PAPER				ELECTRONIC			
		Bittings Only		Bittings & Pinnings		Bittings Only		Bittings & Pinnings	
Tier	Quantity	Part No.	Price	Part No.	Price	Part No.	Price	Part No.	Price
1	1-50	MKBC-1B	200.00	MKBC-1BP	600.50	MKBC-1D	94.25	MKBC-1BPD	194.75
	51-200	MKBC-2B	300.50	MKBC-2BP	799.75	MKBC-2D	94.25	MKBC-2BPD	387.25
	201-1000	MKBC-3B	398.75	MKBC-3BP	999.50	MKBC-3D	94.25	MKBC-3BPD	484.75
	1001-5000	MKBC-4B	499.50	MKBC-4BP	1,600.00	MKBC-4D	94.25	MKBC-4BPD	776.75
2	5001-10000	MKBC-5B	630.25	MKBC-5BP	2,400.75	MKBC-5D	94.25	MKBC-5BPD	1,166.75
	10001-25000	MKBC-6B	858.00	MKBC-6BP	3,107.50	MKBC-6D	182.50	MKBC-6BPD	1,508.00

Over 25,000 or more contact Customer Service for quote. These prices are for a hierarchical Master Key System with no Cross-keying of selective keys. For special requirements, contact Customer Service or Key Records Department. System design changes requested by the customer to an established ASSA master key system are subject to a \$500.00 list charge.

**Systems prior to 1996, contact Customer Service for quote. Disks will be provided in flat ASCII text only.**

Standard KD/KA key stamping includes keyway designation code.

Standard MK system stamping includes standard key coding key symbol.

Do Not Duplicate and other special stamping requirements will be priced at \$7.10 per stamp. ASSA can stamp up to 6 alpha-numeric characters. If more are required please consult the factory.

## Rekeying Charges

Item No.	Description	Price
RE-KEY	Non-Master Keyed Cylinders	94.00
RE-KEY-MK	Master Keyed Cylinders	119.00

**Factory does not recommend cross-keying and will not warranty any cross-keyed cylinders.**

## Master Key Order Procedure:

Master key system orders for ASSA products are processed using proprietary software. This allows us to import the customer order data when it is submitted to us in the compatible format described below via E-mail. **All ASSA factory master key systems must be submitted electronically in this format**

## Excel File Format:

The format of an Excel file which we can import is shown below. The first row in the file should number the columns 1 through 14, the file should not contain headers or formulas.

The import of an Excel format file offers a special feature regarding systems which incorporate a ENG key. If a particular item is to be operated by the ENG key in addition to the other key indicated by the keyset you can indicate this to our software by adding a suffix of "-E" to the keyset. In such a case AA1 would become AA1-E if it should be operated by the ENG key. This specification option is not available if the imported file is supplied in ASCII format.

In order to ensure that correct master keying information is received and accurate records are maintained, ASSA has designed an Order Log Template. The following is an example of a completed sample order log:

Column	Content	Character Limit
1	Item #	4
2	Cylinder Quantity	4
3	Cyl/Cam PN	12
4	Finish	5
5	Column Unused	Column Unused
6	Keyset	12
7	Key Quantity	4
8	Door #	12
9	Comments	20
10	Special Key Stamp	12 (For stamping other than DHI or SKCS standard)
11	Column Unused	Column Unused
12	Column Unused	Column Unused
13	Column Unused	Column Unused
14	Cross Keying Info	20

	A	B	C	D	E	F	G	H	I	J	K	L	M	N
1	Item#	Cyl.Qty	Cyl/Cam Part#	Finish	None	Keyset	Key.Qty	Door # (Location)	Comments	Spl. Key Stamp	None	None	None	Cross-keying info
2	1	2	3	4	5	6	7	8	9	10	11	12	13	14
3	1	1	98611	13		AA1	2	12 - 125						
4	2	1	98611	13		AA2	2	12 - 126						
5	3	1	98611	13		AA3	2	12 - 177						
6	4	3	98611	13		AA4	2	12 - 178						
7	5	1	98611	13		XAA5	2	12 - 179		M01				OpBy A;AA;AA6;AA7;AA8
8	6	1	98611	13		AA6	2	12 - 180						

The template for the order log file that must be submitted with all factory master keyed orders can be found on our web site at [www.assalock.com/en/resources/forms-and-documents](http://www.assalock.com/en/resources/forms-and-documents).

When filling out the key quantity column, the quantity of keys entered on the line will be the total number of keys supplied for that line. This field cannot be left blank. **Even if no keys are required a zero must be entered.**

In the example above, item 4 has 3 cylinders and 2 keys specified.

The total number of keys to be supplied for this line is 2.

The Order Log Template is also available by contacting your local ASSA sales representative or ASSA Customer Service. If a computer or the Excel program is not available to you, contact your local ASSA sales representative for assistance in getting the form completed. The completed form along with the formal written purchase order is then e-mailed to ASSA Customer Service at email address [Assaorders@assalock.com](mailto:Assaorders@assalock.com).

The ASSA Key Records Department carefully designs and records master key systems in compliance with customer requirements and ASSA security policy. System documents are thoroughly detailed, produced, and professionally presented, and should be considered valuable and confidential. Key Records information and service is available as follows:

## Factory Keyed Cylinders:

Cylinders pinned by the factory are supplied "Keyed Different" or if so specified as one of the following options:

- Master Keyed (Bitings provided at No Charge when requested with the order)
- Keyed Alike/Keyed Different
- Single Keyed Different (Part of MK System)

**Factory does not recommend cross-keying  
and will not warranty any cross-keyed cylinders.**



ASSA mortise cylinders are designed to replace several original manufacturers' cylinders in their locksets offering the highest level of security available on the market today. Made to standard U.S. dimensions, these rugged cylinders are available in a variety of finishes and lengths and stand up to even the heaviest abuse. All ASSA High Security mortise cylinders are listed under U.L. 437, a set of tests for determining the cylinder's physical resistance against various forms of attack. ASSA mortise cylinders will improve the security of standard mortise locksets by Arrow, Corbin/Russwin, Sargent, Schlage, Yale and many other manufacturers.

### Benefits:

- Drill resistant cylinder housing and plug
- Case-hardened steel inserts and stainless steel pins
- Two independent locking mechanisms to ensure optimum pick resistance
- Inactive "false" gates in side pins designed to increase pick resistance
- Counter mill in each chamber position to further enhance pick resistance
- Extremely close tolerances
- Can be easily rekeyed in the field
- With the purchase of one inexpensive kit, 1-1/8" mortise cylinder is easily converted to rim cylinder

### Certification:

- All ASSA High Security Mortise cylinders are U.L. 437 Listed

### Warranty:

- ASSA warrants its cylinders against defective workmanship or wear resulting from defects for one year

### Technical Information:

- Available in cylinder lengths 1-1/8" through 2" in 1/8" increments
- Available with limited rotation and/or unidirectional features
- 13 cam options available
- Cylinder housing and plug are made of high quality brass
- Stainless steel top pins
- Bottom pins and master pins are nickel silver

### Finishes:

BHMA Symbol	U.S. Symbol	Description
625	US 26	Bright Chrome
626	US 26D	Satin Chrome
605	US 3	Bright Brass
606	US 4	Satin Brass
612	US 10	Satin Bronze
624	US 10B	Dark Oxidized Bronze
622	19	Flat Black

Note: Plug finishes available in 626 and 606 only.



Standard-pin  
Tumbler System

Coded Side Bar  
Locking System

Drill-resistant  
Cylinder Housing

Drill-resistant  
Cylinder Plug

System Code

Side Bar Code

Large Key-bow

Spool Driver Pins

Counterdrilling

Side Bar

Shear Line

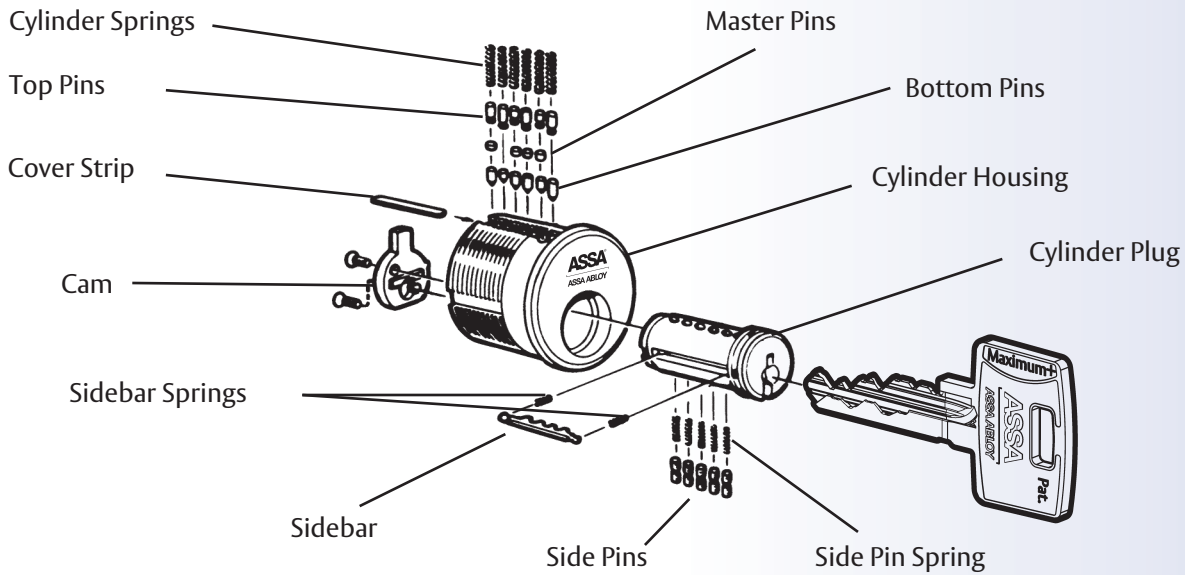
Side Bar

### No key inserted:

- Standard pins block the shear line
- Side bar rests in groove of cylinder housing, blocking movement of plug

### Correct key inserted:

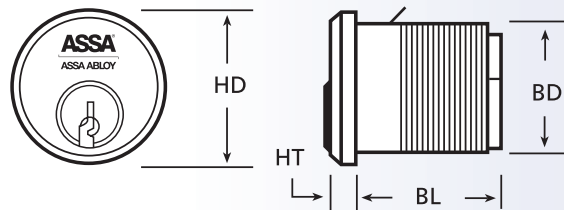
- System code of key lifts standard pins to shear line
- Side bar code of key lifts side pins into a position where the side bar can be received. Side bar then recesses into plug as key is turned



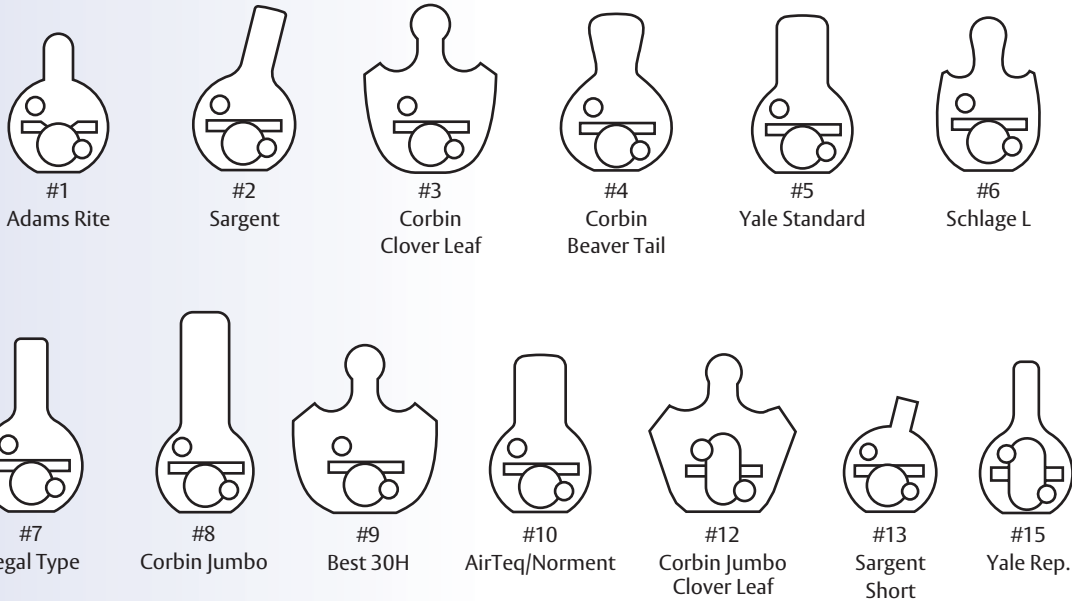
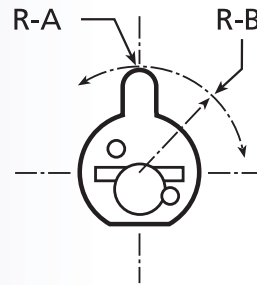
## Mortise Cylinders Specifications

### Mortise Cylinder Key:

**HD** – Head Diameter  
**HT** – Head Thickness  
**BL** – Body Length (Includes Cam)  
**BD** – Body Diameter



Description	HD Head Diameter	HT Head Thickness	BL Body Length w/Cam	BD Body Diameter
1-1/8" Mortise Cylinders	1.366"	0.138"	1.125"	1.157"
1-1/4" Mortise Cylinders			1.25"	
1-3/8" Mortise Cylinders			1.375"	
1-1/2" Mortise Cylinders			1.5"	
1-5/8" Mortise Cylinders			1.625"	
1-3/4" Mortise Cylinders			1.75"	
1-7/8" Mortise Cylinders			1.875"	
2" Mortise Cylinders			2.0"	
Corbin Jumbo Mortise Cylinder	1.648"		1.125"	1.492"

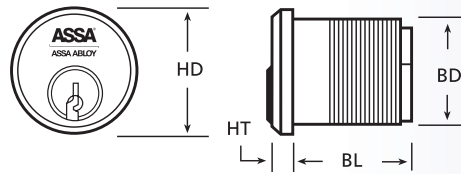


Cam #	Description	RA – Head Radius	RB – Overall Radius
#1	Adams Rite Cam	0.118"	0.555"
#2	Sargent Cam	N/A	0.709"
#3	Corbin Clover Leaf Cam	0.114"	0.602"
#4	Corbin Beaver Tail Cam	N/A	0.732"
#5	Yale Standard Cam	N/A	0.709"
#6	Schlage "L" Cam	0.124"	0.516"
#7	Segal Type Cam	N/A	0.779"
#8	Corbin Jumbo Cam	N/A	0.914"
#9	Best 30H Cam	0.114"	0.602"
#10	AirTeq/Norment Cam	N/A	0.787"
#12	Corbin Jumbo Clover Leaf	0.114"	0.828"
#13	Sargent Short Cam	N/A	0.515"
#15	Yale Replacement Cam	0.308"	0.742"









### Mortise Cylinder Key:



**HD** – Head Diameter

**HT** – Head Thickness

**BL** – Body Length (Includes Cam)

**BD** – Body Diameter

## Corbin Jumbo Mortise Cylinders

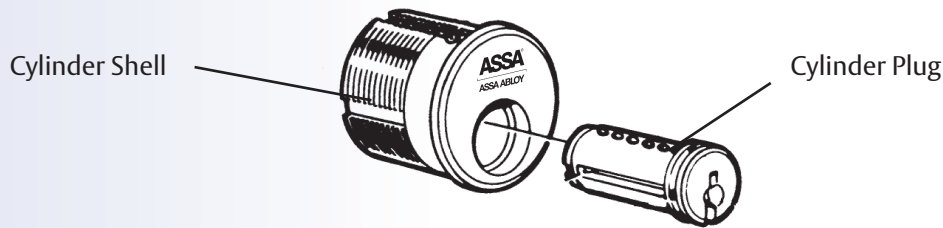
Model#/Cam	Notes	Description	HD	HT	BL	BD	Comp	Sub	SNS
Maximum+									
7951-8	†	Corbin Jumbo Mortise Cylinder with Corbin Jumbo Cam	1.648"	0.138"	1.125"	1.492"	450.00	430.00	425.00
7951-12	†	Corbin Jumbo Mortise Cylinder w/ Cor. Jumbo Clover Cam					450.00	430.00	425.00
Twin Maximum									
7851-8	† 	Corbin Jumbo Mortise Cylinder with Corbin Jumbo Cam	1.648"	0.138"	1.125"	1.492"	456.00	436.00	431.00
7851-12	† 	Corbin Jumbo Mortise Cylinder w/ Cor. Jumbo Clover Cam					456.00	436.00	431.00
Twin Exclusive									
E7551-8	†	Corbin Jumbo Mortise Cylinder with Corbin Jumbo Cam	1.648"	0.138"	1.125"	1.492"	555.00	535.00	530.00
E7551-12	†	Corbin Jumbo Mortise Cylinder w/ Cor. Jumbo Clover Cam					555.00	535.00	530.00
Twin 6000 Classic									
7551-8	†	Corbin Jumbo Mortise Cylinder with Corbin Jumbo Cam	1.648"	0.138"	1.125"	1.492"	555.00	535.00	530.00
7551-12	†	Corbin Jumbo Mortise Cylinder w/ Cor. Jumbo Clover Cam					555.00	535.00	530.00
Twin V-10									
V7551-8	†	Corbin Jumbo Mortise Cylinder with Corbin Jumbo Cam	1.648"	0.138"	1.125"	1.492"	555.00	535.00	530.00
V7551-12	†	Corbin Jumbo Mortise Cylinder w/ Cor. Jumbo Clover Cam					555.00	535.00	530.00
Twin Pro									
7151-8	†	Corbin Jumbo Mortise Cylinder with Corbin Jumbo Cam	1.648"	0.138"	1.125"	1.492"	555.00	535.00	530.00
7151-12	†	Corbin Jumbo Mortise Cylinder w/ Cor. Jumbo Clover Cam					555.00	535.00	530.00

† Available in special function cylinders, see page 5, add \$52.21.



– Twin Maximum available with either CLIQ™ Remote or CLIQ™ Technology, add \$799.00.

Example: 7851-8 x **CLIQ** x 626 x Sidebar x Comp



### Maximum+ / Twin Maximum / Twin Pro

Model#	Notes	Description	Price
867429	*	1-1/8" Cylinder Shell	130.00
867430	*	1-1/4" Cylinder Shell	130.00
867431	*	1-3/8" Cylinder Shell	220.00
867432	*	1-1/2" Cylinder Shell	220.00
867433	*	1-5/8" Cylinder Shell	207.00
867434	*	1-3/4" Cylinder Shell	215.00
867435	*	1-7/8" Cylinder Shell	230.00
867436	*	2" Cylinder Shell	238.00
807987	*	Corbin Jumbo 1-1/8" Shell	150.00
356955	*†	1-1/8" Cylinder Plug	71.70
356956	*†	1-1/4" Cylinder Plug	71.70
356957	*†	1-3/8" Cylinder Plug	79.10
356958	*†	1-1/2" Cylinder Plug	79.10
356959	*†	1-5/8" Cylinder Plug	86.20
356960	*†	1-3/4" Cylinder Plug	93.40
356961	*†	1-7/8" Cylinder Plug	93.40
356962	*†	2" Cylinder Plug	108.00

\* – Indicates Finished Components.

† – Specify Profile. 0A7, 0M7, 0P4

### Twin V-10

Model#	Notes	Description	Price
867429	*	1-1/8" Cylinder Shell	130.00
867430	*	1-1/4" Cylinder Shell	130.00
867431	*	1-3/8" Cylinder Shell	220.00
867432	*	1-1/2" Cylinder Shell	220.00
867433	*	1-5/8" Cylinder Shell	207.00
867434	*	1-3/4" Cylinder Shell	215.00
867435	*	1-7/8" Cylinder Shell	230.00
867436	*	2" Cylinder Shell	238.00
807987	*	Corbin Jumbo 1-1/8" Shell	150.00
353970	*	1-1/8" Cylinder Plug	71.70
353971	*	1-1/4" Cylinder Plug	71.70
353972	*	1-3/8" Cylinder Plug	79.10
353973	*	1-1/2" Cylinder Plug	79.10
353974	*	1-5/8" Cylinder Plug	86.20
353975	*	1-3/4" Cylinder Plug	93.40
353976	*	1-7/8" Cylinder Plug	93.40
353977	*	2" Cylinder Plug	108.00

\* – Indicates Finished Components

### Twin Exclusive / Twin 6000 Classic

Model#	Notes	Description	Price
867429	*	1-1/8" Cylinder Shell	130.00
867430	*	1-1/4" Cylinder Shell	130.00
867431	*	1-3/8" Cylinder Shell	220.00
867432	*	1-1/2" Cylinder Shell	220.00
867433	*	1-5/8" Cylinder Shell	207.00
867434	*	1-3/4" Cylinder Shell	215.00
867435	*	1-7/8" Cylinder Shell	230.00
867436	*	2" Cylinder Shell	238.00
807987	*	Corbin Jumbo 1-1/8" Shell	150.00
367019	*†	1-1/8" Cylinder Plug	71.70
367020	*†	1-1/4" Cylinder Plug	71.70
367021	*†	1-3/8" Cylinder Plug	79.10
367022	*†	1-1/2" Cylinder Plug	79.10
367023	*†	1-5/8" Cylinder Plug	86.20
367024	*†	1-3/4" Cylinder Plug	93.40
367025	*†	1-7/8" Cylinder Plug	93.40
367026	*†	2" Cylinder Plug	108.00

\* – Indicates Finished Components.

† – Specify Profile. 51, 851

Commonly used on apartment and condominium doors, ASSA rim cylinders are used on vertical deadbolt locks and are also designed for commercial exit and panic devices. Available with either horizontal/vertical break-off or lazy-motion type break-off tailpieces, ASSA rim cylinders can be ordered with the standard or the Sargent rim exit device mounting patterns. The standard rim cylinder can be easily converted to a mortise cylinder by simply replacing the rim tailpiece assembly with the appropriate cam.



### Benefits:

- Drill resistant cylinder housing and plug
- Case-hardened steel inserts and stainless steel pins
- Two independent locking mechanisms to ensure security and optimum pick resistance
- Inactive “false” gates in side pins designed to increase pick resistance
- Counter mill in each chamber position to further enhance pick resistance
- Extremely close tolerances
- Can be easily rekeyed in the field
- Standard and Sargent hole pattern available
- Standard rim cylinder is easily converted to mortise cylinder

### Warranty:

- ASSA warrants its cylinders against defective workmanship or wear resulting from defects for one year

### Certification:

- All ASSA High Security Rim cylinders are U.L. 437 Listed

### Technical Information:

- Available with limited rotation and/or unidirectional features
- Cylinder housing and plug are made of high quality brass
- Stainless steel top pins
- Bottom pins and master pins are nickel silver

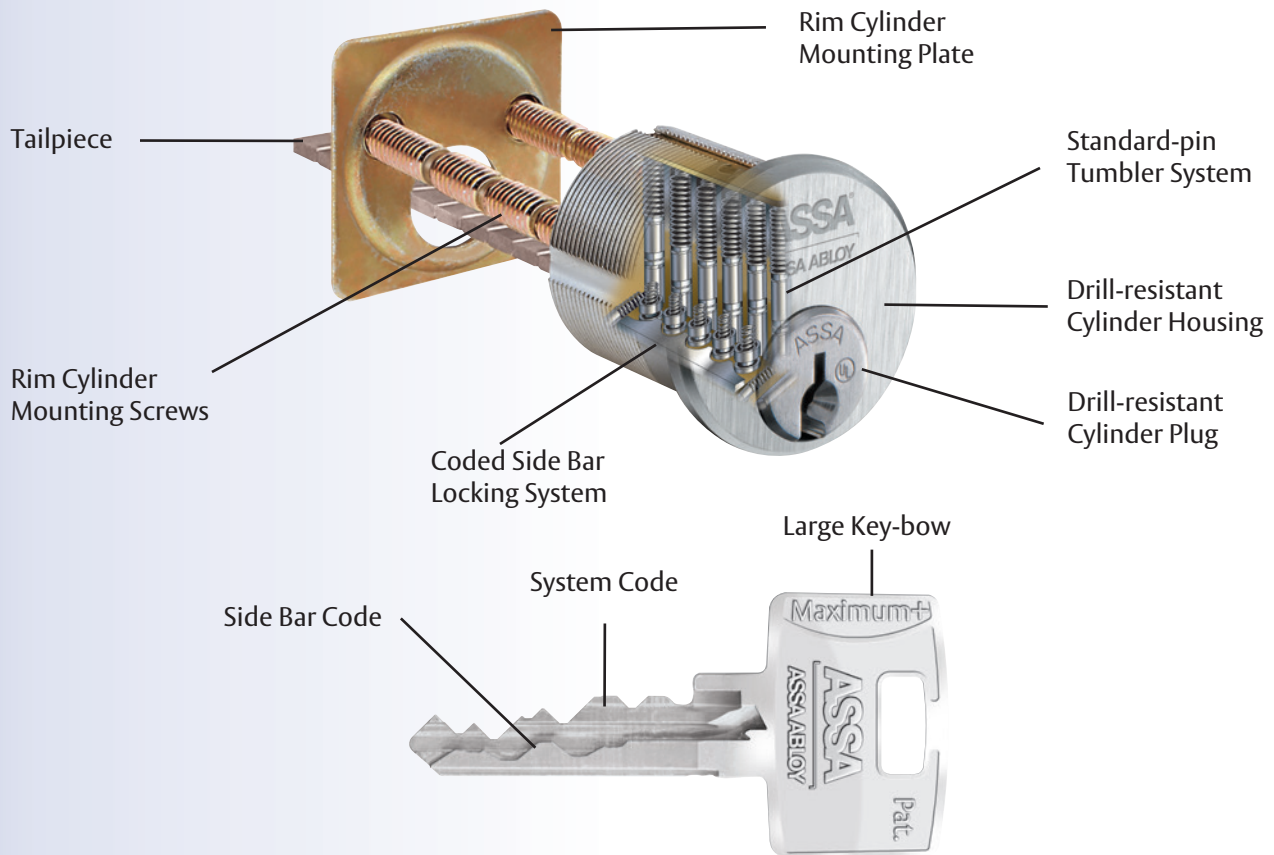
### Finishes:

BHMA Symbol	U.S. Symbol	Description
625	US 26	Bright Chrome
626	US 26D	Satin Chrome
605	US 3	Bright Brass
606	US 4	Satin Brass
612	US 10	Satin Bronze
624	US 10B	Dark Oxidized Bronze
622	19	Flat Black

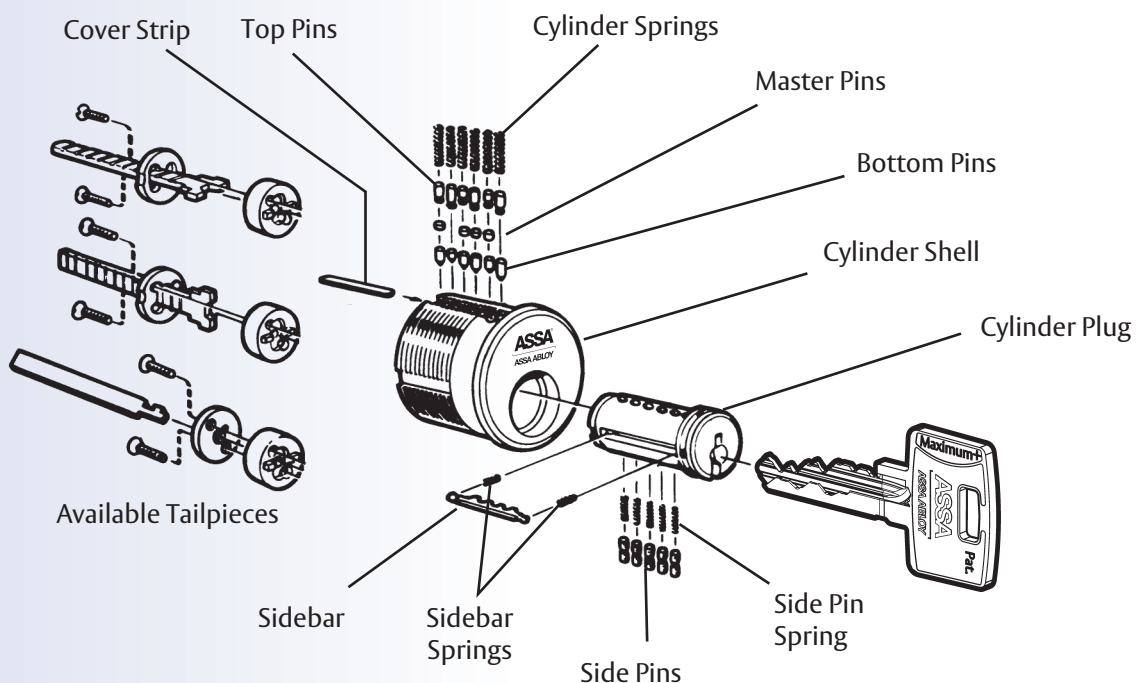
Note: Plug finishes available in 626 and 606 only.

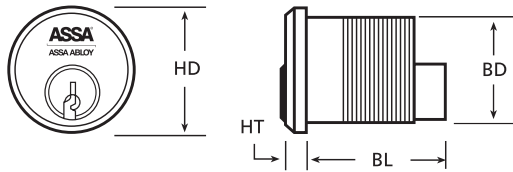


## Rim Cylinders Cut-Away View



## Rim Cylinders Exploded View





**Mortise Cylinder Key:**

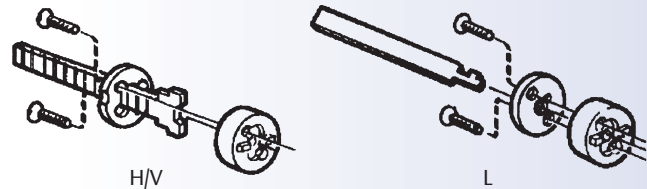
HD – Head Diameter




HT – Head Thickness

BL – Body Length (Includes Retainer)

BD – Body Diameter

### Available Tailpieces



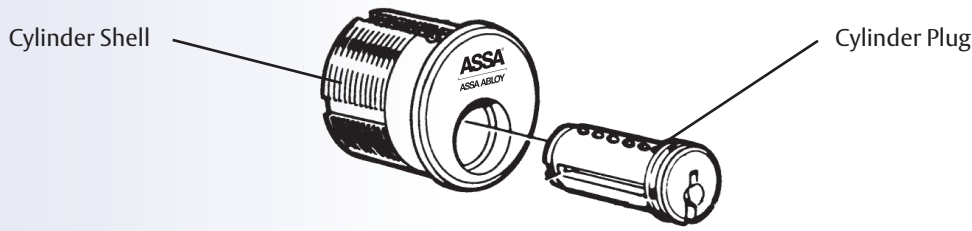
Model#	Tailpiece (Specify)	Notes	Description	HD	HT	BL	BD	Comp	Sub	SNS	
Maximum+ Rim Cylinders											
9851	H, V, or L	†	1-1/8" Rim Cylinder	1.366"	0.138"	1.290"		238.00	218.00	213.00	
7951	H, V, or L	†	Corbin Jumbo Rim Cylinder	1.643"	0.170"	1.270"		1.157"	450.00	430.00	425.00
S9851	H, V, or L	†	Special SGT Cylinder (Drilled for SGT. Devices)	1.366"	0.138"	1.290"		262.00	242.00	237.00	
Maximum+ Restricted Rim Cylinders											
R2851	H, V, or L		1-1/8" Rim Cylinder	1.366"	0.138"	1.290"	1.157"	90.60	70.60	—	
RS2851	H, V, or L		Special SGT Cylinder (Drilled for SGT. Devices)					112.00	92.00	—	
Twin Maximum Rim Cylinders											
8851	H, V, or L	† 	1-1/8" Rim Cylinder	1.366"	0.138"	1.290"		241.00	221.00	216.00	
7851	H, V, or L	† 	Corbin Jumbo Rim Cylinder	1.643"	0.170"	1.270"		1.157"	456.00	436.00	431.00
S8851	H, V, or L	† 	Special SGT Cylinder (Drilled for SGT. Devices)	1.366"	0.138"	1.290"		266.00	246.00	241.00	
Twin Exclusive Rim Cylinders											
E6551	H, V, or L	†	1-1/8" Rim Cylinder	1.366"	0.138"	1.290"		286.00	266.00	261.00	
E7551	H, V, or L	†	Corbin Jumbo Rim Cylinder	1.643"	0.170"	1.270"		1.157"	555.00	535.00	530.00
ES6551	H, V, or L	†	Special SGT Cylinder (Drilled for SGT. Devices)	1.366"	0.138"	1.290"		311.00	291.00	286.00	
Twin 6000 Classic Rim Cylinders											
6551	H, V, or L	†	1-1/8" Rim Cylinder	1.366"	0.138"	1.290"		286.00	266.00	261.00	
7551	H, V, or L	†	Corbin Jumbo Rim Cylinder	1.643"	0.170"	1.270"		1.157"	555.00	535.00	530.00
S6551	H, V, or L	†	Special SGT Cylinder (Drilled for SGT. Devices)	1.366"	0.138"	1.290"		311.00	291.00	286.00	
Twin V-10 Rim Cylinders											
V6551	H, V, or L	†	1-1/8" Rim Cylinder	1.366"	0.138"	1.290"		286.00	266.00	261.00	
V7551	H, V, or L	†	Corbin Jumbo Rim Cylinder	1.643"	0.170"	1.270"		1.157"	555.00	535.00	530.00
VS6551	H, V, or L	†	Special SGT Cylinder (Drilled for SGT. Devices)	1.366"	0.138"	1.290"		311.00	291.00	286.00	
Twin Pro Rim Cylinders											
6151	H, V, or L	†	1-1/8" Rim Cylinder	1.366"	0.138"	1.290"		286.00	266.00	261.00	
7151	H, V, or L	†	Corbin Jumbo Rim Cylinder	1.643"	0.170"	1.270"		1.157"	555.00	535.00	530.00
S6151	H, V, or L	†	Special SGT Cylinder (Drilled for SGT. Devices)	1.366"	0.138"	1.290"		311.00	291.00	286.00	

Note: All rim cylinders are supplied with a spring loaded collar. † Available in special function cylinders, see page 5, add \$52.21.

– Twin Maximum available with either CLIQ™ Remote or CLIQ™ Technology \$799.00.

Example: 8851-H x CLIQ x 626 x Sidebar x Comp

Note: V = Vertical; H = Horizontal; L = Lazy Motion.



Model#	Notes	Description	Price
<b>Maximum + / Twin Maximum / Twin Pro</b>			
354947	*	SARGENT Drilled Rim Shell	208.00
867429	*	1-1/8" Cylinder Shell	130.00
807987	*	Corbin Jumbo 1-1/8" Shell	150.00
356955	*	1-1/8" Cylinder Plug (Profile 0A7 or 0M7)	71.70
<b>Twin Exclusive / Twin 6000 Classic</b>			
354947	*	SARGENT Drilled Rim Shell	208.00
867429	*	1-1/8" Cylinder Shell	130.00
807987	*	Corbin Jumbo 1-1/8" Shell	150.00
367019	*†	1-1/8" Cylinder Plug (Profile 51 or 851)	71.70
<b>Twin V-10</b>			
354947	*	SARGENT Drilled Rim Shell	208.00
867429	*	1-1/8" Cylinder Shell	130.00
807987	*	Corbin Jumbo 1-1/8" Shell	150.00
353970	*†	1-1/8" Cylinder Plug	71.70

\* – Indicates Finished Components.

† – Specify Profile.

## How To Order ASSA Rim Cylinders:

**Example:**    **Model #**            **Tailpiece**            **Finish**            **Security Form**            **Keyway**  
                   9851- ..... H ..... 626 ..... Sub ..... 0A7-200

Contact Customer Service  
Department for Keyway  
Numbers.

Rim Cylinder mounting plates, screws included with cylinder.  
All items available separately below:

Part No.	Description	Price
900210	Rim cylinder mounting plate	3.80
900211	Rim cylinder mounting screws	2.96
900209	Kit, includes plate and 2 screws	5.40
900212	Rim cylinder collar rings (Finish 605, 624 & 626 <b>ONLY</b> )	8.96
867450	Horizontal & Vertical Rim Tailpiece Kit, includes 900209 Kit	35.90
867451	Lazy Motion Rim Tailpiece Kit, includes 900209 Kit	35.90

Aluminum blocking rings, finish 626 or 624 **ONLY**

Part No.	Thickness	Price
900219	1/4"	10.30
900220	3/8"	10.30
900221	1/2"	10.30

Adjustable collar ring, Item No. 900222,  
finish 626,605 or 624 **ONLY**, ..... 19.90  
 Hardened collar ring, Item No. 900223,  
finish 626 or 624 **ONLY**, ..... 30.40  
 Corbin Jumbo Collar, Item No. 900224,  
finish 626, **ONLY** ..... 25.20

ASSA Mogul cylinders are designed to provide the maximum level of security and durability. Available for Folger Adam, AirTeq/Norment, R.R. Brink, Sargent, and Southern Steel detention locksets, the ASSA Mogul is the smart choice for today's corrections industry. A hardened cover plate and hardened steel inserts in the cylinder shell provide protection against even the most savage and determined forms of physical attack.



### Benefits:

- Hardened plug cover plate to prevent drill attack
- Case-hardened steel inserts and stainless steel pins
- Two independent locking mechanisms to ensure security and optimum pick resistance
- Inactive "false" grooves on side pins designed to enhance pick resistance
- Counter mill in each chamber position to further enhance pick resistance
- Extremely close tolerances
- Can be easily rekeyed in the field

### Warranty:

- ASSA warrants its cylinders against defective workmanship or wear resulting from defects for one year

### Certification:

- All ASSA Max/Twin Series Mogul cylinders are U.L. 437 listed as well as ASTM F 1577 6.6 compliant for standard test methods for Detention Locks

### Technical Information:

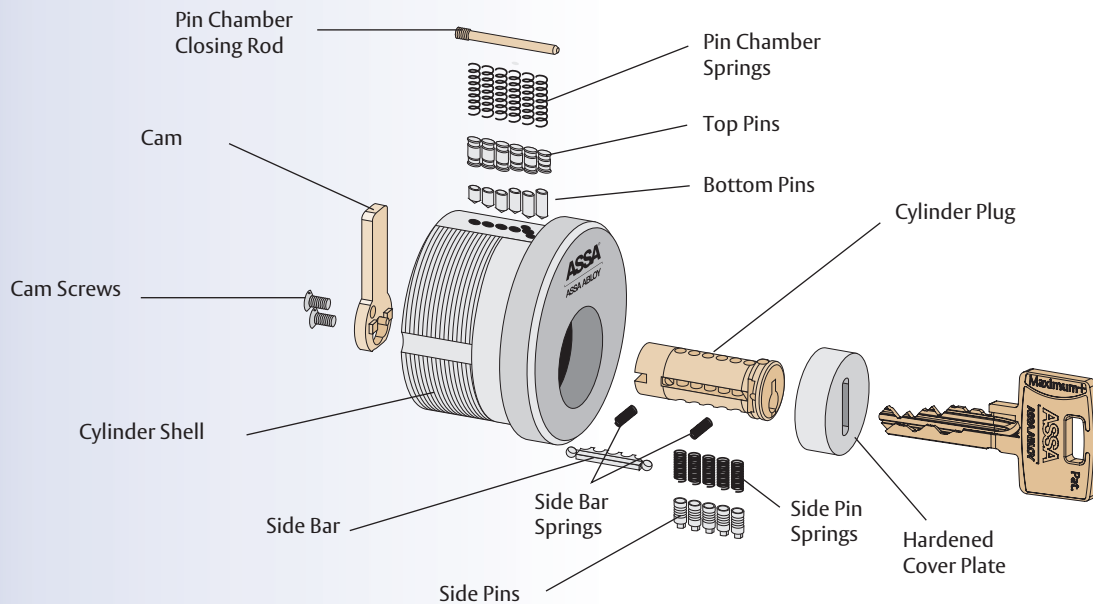
- Available in 1-1/8" and 1-1/2" lengths
- Available with limited rotation and/or unidirectional features
- Cylinder housing and plug are made of high quality brass
- Stainless steel top pins
- Bottom pins and master pins are nickel silver

### Finishes:

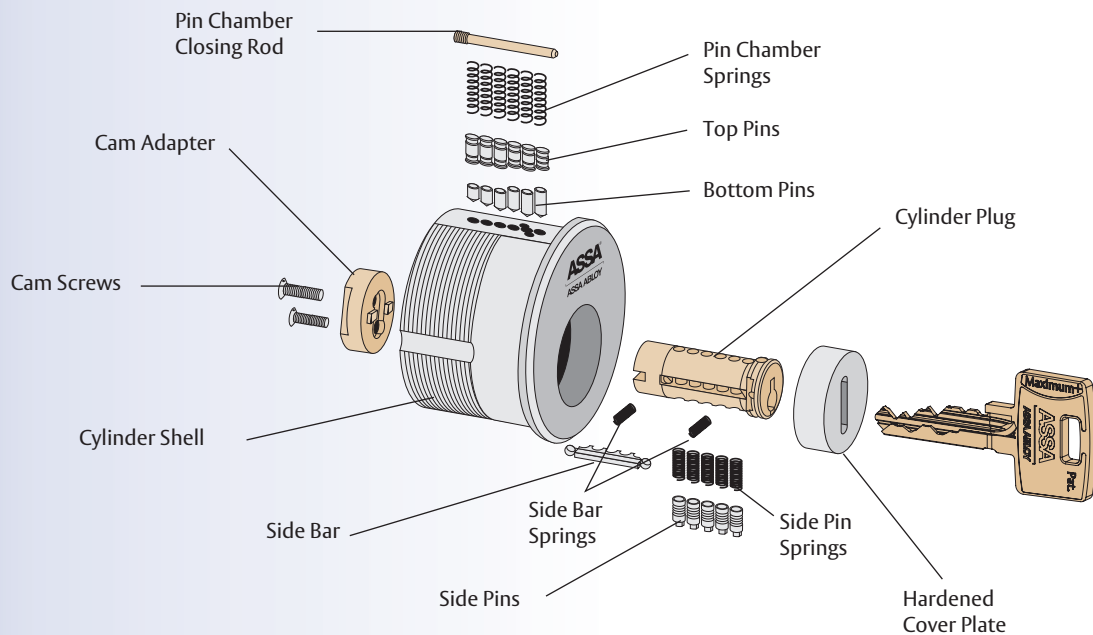
BHMA Symbol	U.S. Symbol	Description
626	US 26D	Satin Chrome
606	US 4	Satin Brass



## 1-1/8" Mogul Cylinder

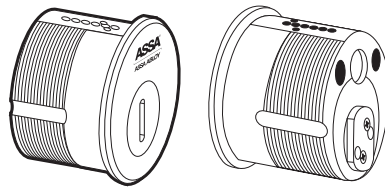


## 1-1/2" Mogul Cylinder

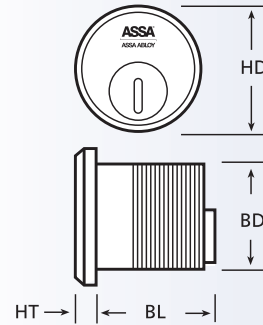




1-1/8" Mogul Cylinder  
AirTeq/Norment,  
R.R. Brink



1-1/2" Mogul Cylinder  
Southern Steel, Folger Adam,  
AirTeq/Norment



**Mogul Cylinder Key:**  
HD – Head Diameter

HT – Head Thickness

BL – Body Length  
(Includes Cam)

BD – Body Diameter

Mdl#/Cam	Notes	Size	Description	HD	HT	BL	BD	Comp	Sub	SNS
Maximum+ Mogul Cylinders										
9551-11	†	1-1/8"	AirTeq/Norment Cyl with Mogul Cam	2.245"	0.340"	1.260"	2.0"	396.00	376.00	371.00
9551-14	†	1-1/8"	AirTeq/Norment Cyl with SGT Mogul Cam					396.00	376.00	371.00
9551SS	†	1-1/2"	Southern Steel Cyl without Cam			0.120"		1.590"	396.00	376.00
Twin Maximum Mogul Cylinders										
M8551-11	†	1-1/8"	AirTeq/Norment Cyl with Mogul Cam	2.245"	0.340"	1.260"	2.0"	402.00	382.00	377.00
M8551-14	†	1-1/8"	AirTeq/Norment Cyl with SGT Mogul Cam					402.00	382.00	377.00
M8551SS	†	1-1/2"	Southern Steel Cyl without Cam			0.120"		1.590"	402.00	382.00
Twin Exclusive Mogul Cylinders										
E8551-11	†	1-1/8"	AirTeq/Norment Cyl with Mogul Cam	2.245"	0.340"	1.260"	2.0"	417.00	397.00	392.00
E8551-14	†	1-1/8"	AirTeq/Norment Cyl with SGT Mogul Cam					417.00	397.00	392.00
E8551SS	†	1-1/2"	Southern Steel Cyl without Cam			0.120"		1.590"	417.00	397.00
Twin V-10 Mogul Cylinders										
V8551-11	†	1-1/8"	AirTeq/Norment Cyl with Mogul Cam	2.245"	0.340"	1.260"	2.0"	417.00	397.00	392.00
V8551-14	†	1-1/8"	AirTeq/Norment Cyl with SGT Mogul Cam					417.00	397.00	392.00
V8551SS	†	1-1/2"	Southern Steel Cyl without Cam			0.120"		1.590"	417.00	397.00
Twin 6000 Classic Mogul Cylinders										
8551-11	†	1-1/8"	AirTeq/Norment Cyl with Mogul Cam	2.245"	0.340"	1.260"	2.0"	417.00	397.00	392.00
8551-14	†	1-1/8"	AirTeq/Norment Cyl with SGT Mogul Cam					417.00	397.00	392.00
8551SS	†	1-1/2"	Southern Steel Cyl without Cam			0.120"		1.590"	417.00	397.00

## No Cams offered for 1-1/2" Mogul cylinders

† Available in special function cylinders, see page 5, add \$52.21.

## How To Order ASSA High Security Mogul Cylinders:

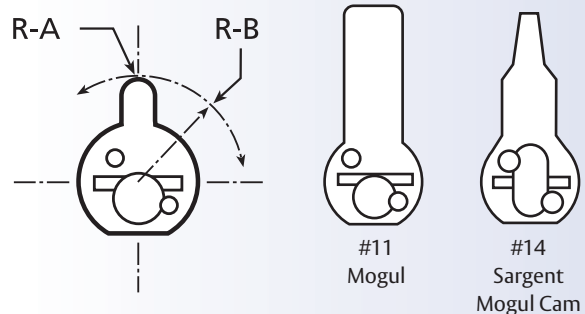
Example: Model # Cam Finish Security Form Keyway  
E8551- ..... 11 ..... 626 ..... Sub ..... 851-200

Contact Customer  
Service Department for  
Keyway Numbers.

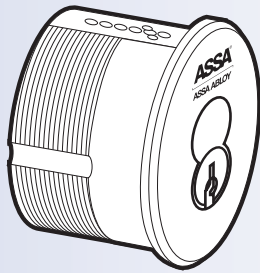
## Available Cams for High Security Mogul Cylinders

## No Cams offered for 1-1/2" Mogul Cylinders.

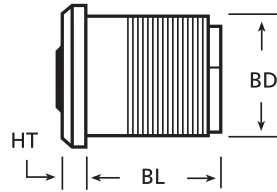
† Available in special function cylinders, see page 5.



Cam #	Description	RA – Head Radius	RB – Overall Radius
#11	Mogul Cam	N/A	1.165"
#14	Sargent Mogul Cam	N/A	1.043"



1-1/2" IC Mogul Cylinder



### Mogul Cylinder Key:

HD – Head Diameter  
HT – Head Thickness  
BL – Body Length (Includes Cam)  
BD – Body Diameter

Model#/Cam	Notes	Size	Description	HD	HT	BL	BD	Comp	Sub	SNS
<b>Maximum+ Interchangeable Core Mogul Cylinders</b>										
9551SSIC	•	1-1/2"	Southern Steel IC Cyl w/o Cam	2.245"	0.120"	1.590"	2.0"	552.00	532.00	527.00
<b>Twin Maximum Interchangeable Core Mogul Cylinders</b>										
M8551SSIC		1-1/2"	Southern Steel IC Cyl w/o Cam	2.245"	0.120"	1.590"	2.0"	560.00	540.00	535.00
<b>Twin Exclusive Interchangeable Core Mogul Cylinders</b>										
E8551SSIC		1-1/2"	Southern Steel IC Cyl w/o Cam	2.245"	0.120"	1.590"	2.0"	574.00	554.00	549.00
<b>Twin V-10 Interchangeable Core Mogul Cylinders</b>										
V8551SSIC		1-1/2"	Southern Steel IC Cyl w/o Cam	2.245"	0.120"	1.590"	2.0"	574.00	554.00	549.00
<b>Twin 6000 Classic Interchangeable Core Mogul Cylinders</b>										
8551SSIC	•	1-1/2"	Southern Steel IC Cyl w/o Cam	2.245"	0.120"	1.590"	2.0"	574.00	554.00	549.00
<b>ASSA 1-1/2" Temporary Interchangeable Red Core Mogul Cylinders</b>										
8551SSICR		1-1/2"	Southern Steel IC Cyl w/o Cam	2.245"	0.120"	1.590"	2.0"	574.00	—	—

For temporary cores refer to Red Core on page 5.

• Available in Raised Plug Face, upcharge will apply.

## High Security Mogul Component Parts

Model#/Cam	Description	Price
354050	Twin Exclusive Plug for 1-1/8" Mogul Cylinder	100.00
250893	Twin Exclusive Plug for 1-1/2" Mogul Cylinder	100.00
250861	Twin V-10 Plug for 1-1/8" Mogul Cylinder	100.00
250894	Twin V-10 Plug for 1-1/2" Mogul Cylinder	100.00
360451†	Max+/Twin Max Plug for 1-1/8" Mogul Cylinder	87.70
251126†	Max+/Twin Max Plug for 1-1/2" Mogul Cylinder	87.70
8551DUM	1-1/8" Mogul Dummy Cylinder	197.00
8551SSDUM	1-1/2" Mogul Dummy Cylinder	197.00
80601*	1-1/2" Mogul IC Housing	346.00
354051*	1-1/8" Mogul Cylinder Housing	143.00
357672*	1-1/2" Mogul Cylinder Housing	148.00
354993	Cam Adapter for 1-1/2" Cylinder	30.60
809339*	Mogul Cylinder Plug Cover Plate	30.30
907035	Mogul Chamber Screw Wrench	2.80
806974	Closing Rod	2.29
812151	Cam Adapter Screws	1.50

\* – Indicates Finished Components.

† – Specify Profile: 0A7 or 0M7.

To order Interchangeable Cores separately – see pages 39, 40 & 41 for details.

Designed with both security and convenience in mind, the ASSA Large Format Interchangeable core cylinder is perfect for apartment buildings, dormitories, classrooms, and other applications requiring instant rekeying capabilities. This cylinder is adaptable to a variety of large format interchangeable core applications and can be integrated into master keyed systems that use both standard and interchangeable core cylinders. Available in standard ASSA format, large format Schlage, Yale 6 pin, Sargent 6 pin, and Corbin-Russwin 6 pin formats. Only ASSA format High Security Interchangeable core cylinders are listed under U.L. 437.



### Benefits:

- Easily rekeyed openings in the field
- Can be used in master key system with standard locks
- Available in multiple manufacturers' formats
- Drill resistant cylinder housing and plug
- Case-hardened steel inserts and stainless steel pins
- Two independent locking mechanisms to ensure security and optimum pick resistance
- Inactive "false" gates in side pins designed to increase pick resistance
- Counter mill in each chamber position to further enhance pick resistance

### Technical Information:

- Available for 1-1/4" and 1-3/4" mortise and rim cylinders
- Build-up pins in first four positions operate control feature
- Cylinder housing and interchangeable core are made of high quality brass
- Stainless steel top pins
- Bottom pins and master pins are nickel silver

### Warranty:

- ASSA warrants its cylinders against defective workmanship or wear resulting from defects for one year

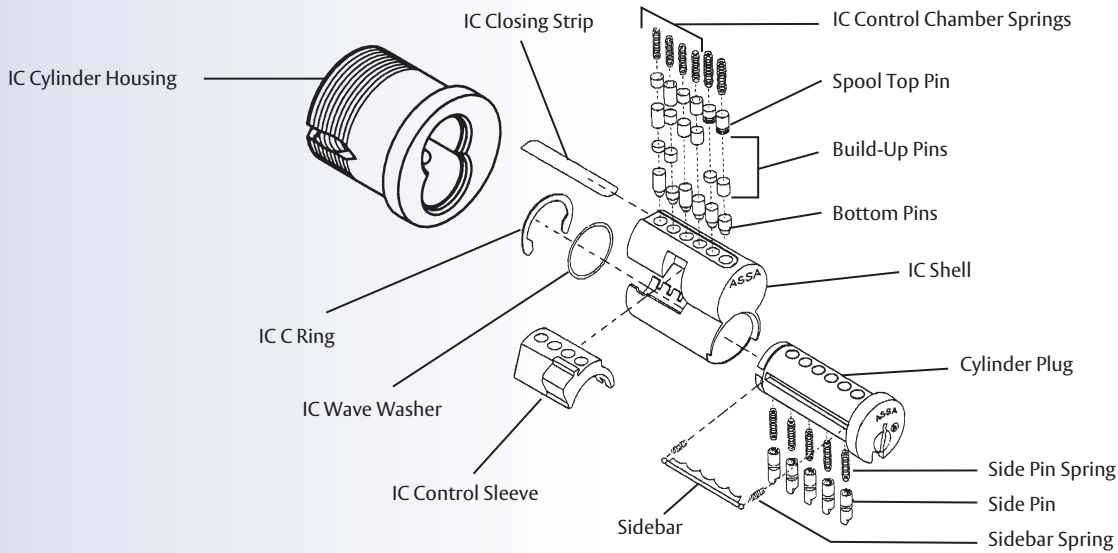
### Certification:

- Only ASSA format High Security Interchangeable core cylinders are listed under U.L. 437

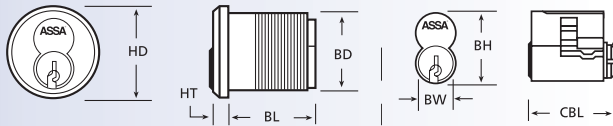
### Finishes IC Mortise Cylinder Housings Only:

BHMA Symbol	U.S. Symbol	Description
625	US 26	Bright Chrome
626	US 26D	Satin Chrome
605	US 3	Bright Brass
606	US 4	Satin Brass
612	US 10	Satin Bronze
624	US 10B	Dark Oxidized Bronze

Note: Plug and IC Shells available in 626 and 606 finishes only.



## Mortise and Rim IC Cylinders



### Mortise Cylinder Key:

HD – Head Diameter  
HT – Head Thickness  
BL – Body Length (Includes Cam)  
BD – Body Diameter  
BH – Body Height  
BW – Body Width  
CBL – IC Core Body Length  
R – Retainer

Cam or Model#	Tailpiece Notes (Specify)	Description	HD	HT	BL	BD	BH	BW	CBL	R	Comp	Sub	SNS
<b>Maximum+ Mortise and Rim IC Cylinders</b>													
9852IC	Cam	1-1/4" IC Mortise Cylinder	1.366"								310.00	290.00	285.00
9852IC	H, V or L	1-1/4" IC Rim Cylinder		0.175"	1.25"	1.157"	1.055"	0.655"	1.247"	0.036"	346.00	326.00	321.00
7951IC	Cam	1-1/4" Corbin Jumbo IC Mortise Cyl	1.643"								544.00	524.00	519.00
7951IC	H, V or L	1-1/4" Corbin Jumbo IC Rim Cyl									579.00	559.00	554.00
<b>Interchangeable Cores Only</b>													
98600IC		ASSA IC 6 Pin Core Only					1.055"	0.655"	1.247"		187.00	167.00	162.00
99060IC	†	Sargent Style IC 6 Pin Core Only					N/A	N/A	1.247"	0.036"	187.00	167.00	162.00
91060IC		Schlage Style IC 6 Pin Core Only	N/A	N/A	N/A	N/A	1.045"	0.628"	1.450"		187.00	167.00	162.00
98060IC		Yale Style IC 6 Pin Core Only					1.045"	0.671"	1.415"		187.00	167.00	162.00
95060IC	▲	Corbin Russwin Style IC 6 Pin Core Only					N/A	N/A	N/A	N/A	230.00	210.00	205.00
<b>Maximum+ Restricted Mortise and Rim IC Cylinders</b>													
R2852IC	Cam	1-1/4" IC Mortise Cylinder	1.366"	0.175"	1.25"	1.157"	1.055"	0.655"	1.247"	0.036"	218.00	198.00	—
R2852IC	H, V or L	1-1/4" IC Rim Cylinder									254.00	234.00	—
<b>Interchangeable Cores Only</b>													
R28600IC		ASSA IC 6 Pin Core Only					1.055"	0.655"	1.247"		148.00	128.00	—
R28060IC		Yale Style IC 6 Pin Core Only	N/A	N/A	N/A	N/A	1.045"	0.671"	1.415"	0.036"	139.00	119.00	—
R21060IC		Schlage Style IC 6 Pin Core Only					1.045"	0.628"	1.450"		139.00	119.00	—

## New Product

ASSA SFIC	Comp	Sub	SNS
R28600SFIC-XXX-0B7-ASSA SFIC (6 Pin Only)	92.00	—	82.00
R28601SFIC-XXX-0B7-ASSA SFIC (6 Pin Only) – Less ASSA Logo	92.00	—	82.00

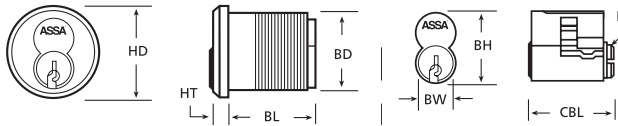
**Notes:** For temporary cores refer to Red Core on page 5.

† This cylinder requires part # SGRCTOOL for mortise and rim cylinder housings. See page 97.

▲ This cylinder requires part # CRRCTOOL for mortise and rim cylinder housings. See page 97.

• Available in Raised Plug Face, upcharge will apply.





### Mortise Cylinder Key:

HD – Head Diameter

HT – Head Thickness

**BL** – Body Length

(Includes Cam)








**BD** – Body Diameter

**BH** – Body Height

**BW** – Body Width

CBL – IC Core Body Length

R – Retainer

Model#	Cam or Tailpiece (Specify)	Notes	Description	HD	HT	BL	BD	BH	BW	CBL	R	Comp	Sub	SNS
Twin Maximum Mortise and Rim IC Cylinders														
8852IC	Cam		1-1/4" IC Mortise Cylinder	1.366"	0.175"	1.25"	1.157"	1.055"	0.655"	1.247"	0.036"	315.00	295.00	290.00
8852IC	H, V or L		1-1/4" IC Rim Cylinder									351.00	331.00	326.00
7851IC	Cam		1-1/4" Corbin Jumbo IC Mortise Cyl	1.643"								552.00	532.00	527.00
7851IC	H, V or L		1-1/4" Corbin Jumbo IC Rim Cyl									588.00	568.00	563.00
Interchangeable Cores Only														
88600IC			ASSA IC 6 Pin Core Only	N/A	N/A	N/A	N/A	1.055"	0.655"	1.247"	0.036"	189.00	169.00	164.00
89060IC		†	Sargent Style IC 6 Pin Core Only					N/A	189.00	169.00		164.00		
81060IC			Schlage Style IC 6 Pin Core Only					N/A	189.00	169.00		164.00		
88060IC			Yale Style IC 6 Pin Core Only					N/A	189.00	169.00		164.00		
85060IC		▲	Corbin Russwin Style IC 6 Pin Core Only					N/A	233.00	213.00		208.00		
Twin Exclusive Mortise and Rim IC Cylinders														
E6552IC	Cam		1-1/4" IC Mortise Cylinder	1.366"	0.175"	1.25"	1.157"	1.055"	0.655"	1.247"	0.036"	387.00	367.00	362.00
E6552IC	H, V or L		1-1/4" IC Rim Cylinder									423.00	403.00	398.00
E7551IC	Cam		1-1/4" Corbin Jumbo IC Mortise Cyl									647.00	627.00	622.00
E7551IC	H, V or L		1-1/4" Corbin Jumbo IC Rim Cyl									683.00	663.00	658.00
Interchangeable Cores Only														
E70600IC			ASSA IC 6 Pin Core Only	N/A	N/A	N/A	N/A	1.055"	0.655"	1.247"	0.036"	227.00	207.00	202.00
E90600IC		†	Sargent Style IC 6 Pin Core Only					N/A	227.00	207.00		202.00		
E10600IC			Schlage Style IC 6 Pin Core Only					N/A	227.00	207.00		202.00		
E80600IC			Yale Style IC 6 Pin Core Only					N/A	227.00	207.00		202.00		

**Notes:** For temporary cores refer to Red Core on page 5.

† This cylinder requires part # SGTRCTOOL for mortise and rim cylinder housings. See page 97.

▲ This cylinder part # CRRCTOOL for mortise and rim cylinder housings. See page 97.

 – Twin Maximum available with either CLIQ™ Remote or CLIQ™ Technology, add \$799.00.  
Example: 8852IC-1 x **CLIQ** x 626 x Sidebar x Comp.

## How To Order ASSA Mortise and Rim IC Cylinders:

<b>Example:</b>	<b>Model #</b>	<b>Cam #</b>	<b>Finish</b>	<b>Security Form</b>	<b>Keyway</b>
	9852IC- .....	1 (Cams 1-6 no extra charge) .....	626 .....	Sub .....	0A7-200
		(Cams 7-15 add \$5.00 to price of cylinder)			Contact Customer Service

Contact Customer Service Department for Keyway Numbers.





ASSA Key in Knob/Key in Lever cylinders are designed to replace many original manufacturers' cylinders in their locksets including Arrow, Corbin/Russwin, Falcon, Sargent, Schlage, Yale and many other manufacturers thus offering the highest level of security available on the market today.

### Benefits:

- Two independent locking mechanisms to ensure security and optimum pick resistance
- Inactive "false" gates in side pins designed to increase pick resistance
- Counter mill in each chamber position to further enhance pick resistance
- Extremely close tolerances
- Can be easily rekeyed in the field
- Patented key control

### Warranty:

- ASSA warrants its cylinders against defective workmanship or wear resulting from defects for one year

### Certification:

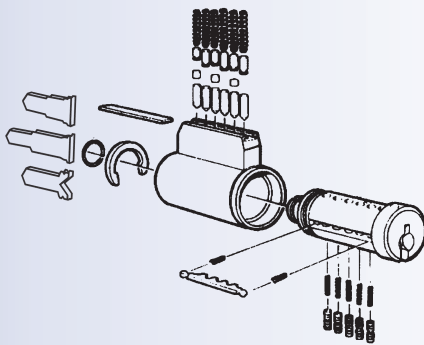
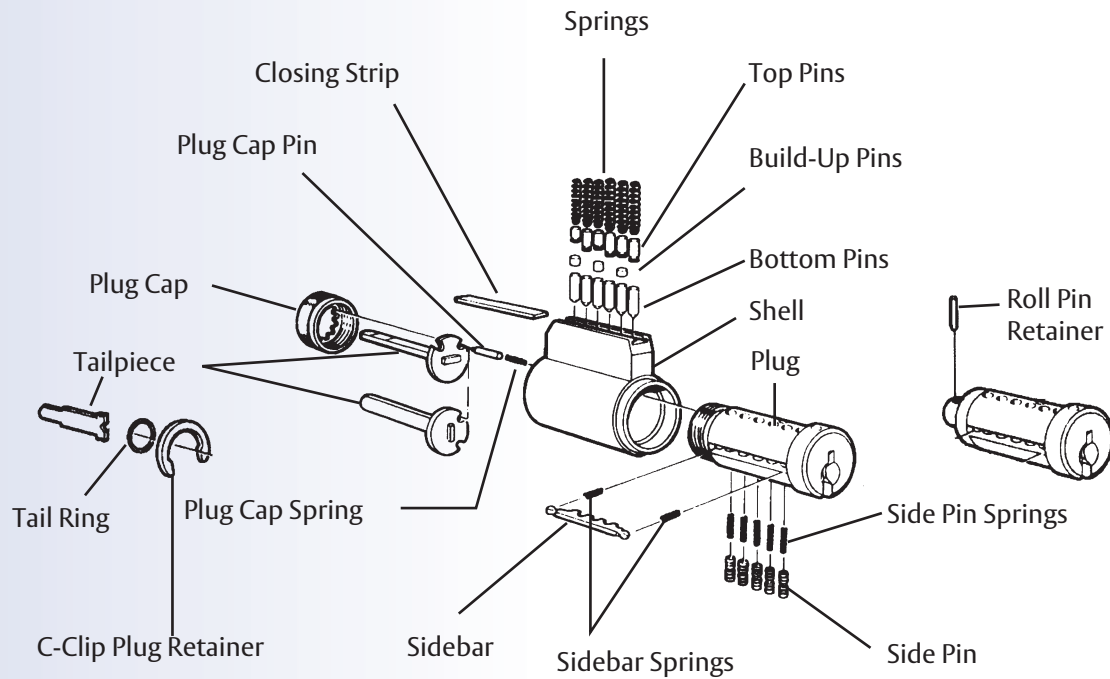
- All ASSA Key-in-Knob/Lever cylinders are U.L. 437 listed

### Technical Information:

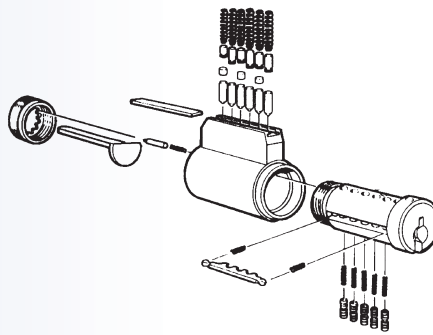
- Available in 15 different retrofit assemblies
- Cylinder shell and plug made of high quality brass
- Stainless steel top pins
- Bottom pins and master pins are nickel silver

### Finishes:

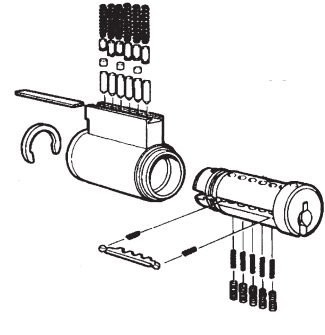
BHMA Symbol	U.S. Symbol	Description
626	US 26D	Satin Chrome
606	US 4	Satin Brass
622	19	Flat Black



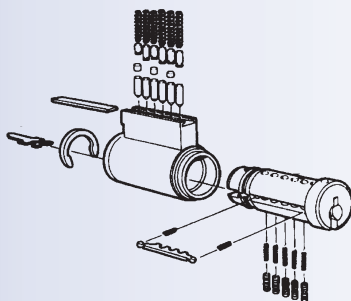
XX691 – Arrow



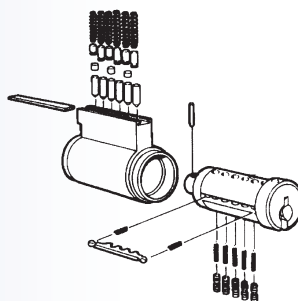
XX692 – Arrow



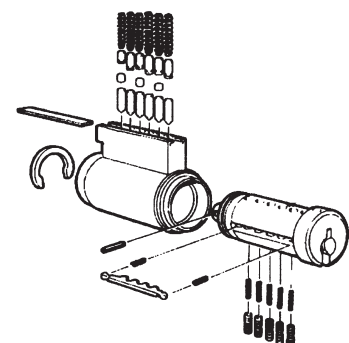
XX651 – Corbin/Russwin



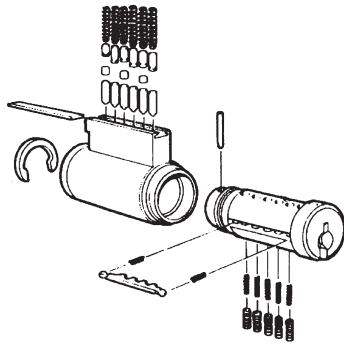
XX652 – Corbin/Russwin



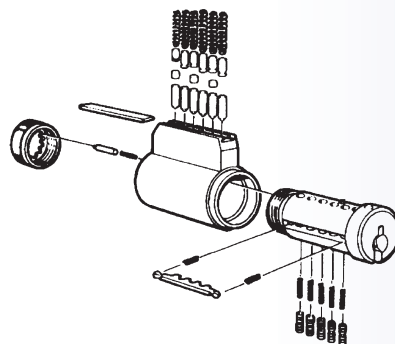
XX653 – Corbin/Russwin



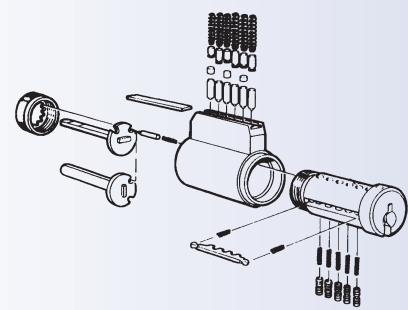
XX654 – Corbin/Russwin



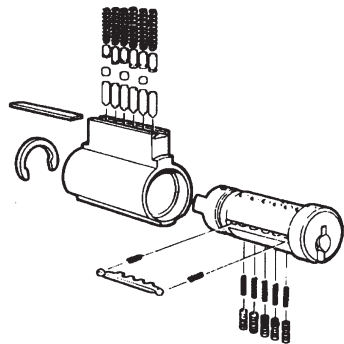
XX655 – Corbin/Ruswin



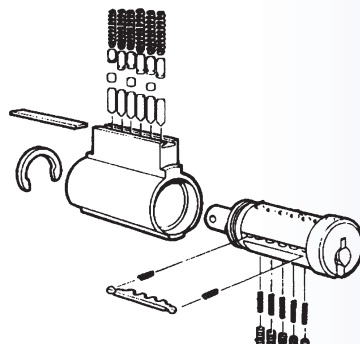
XX661 – Falcon



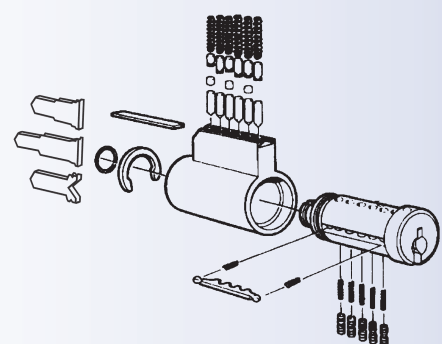
XX611 – Schlage



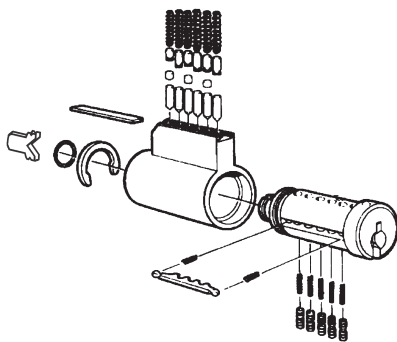
XX671 – Sargent



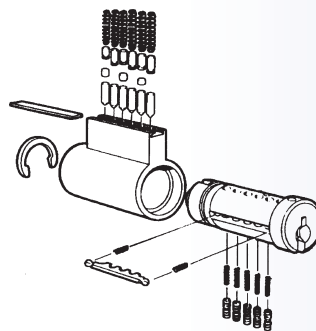
XX672 – Sargent



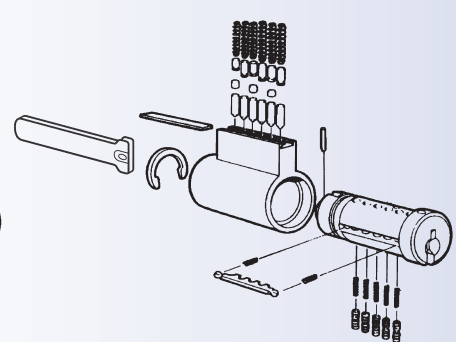
XX673 – Sargent



XX673-TZ – Sargent

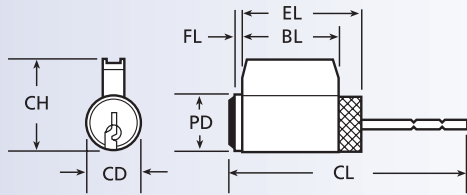


XX631 – Yale



XX632 – Yale

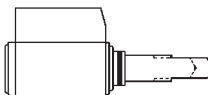

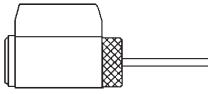

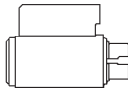

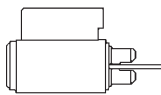

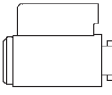





### Key-in-Knob/Lever Key:

BL – Bible Length  
CD – Cylinder Diameter  
CH – Cylinder Height  
CL – Cylinder Length

EL – Effective Length  
FL – Front Length  
PD – Plug Face Diameter

Make	Model #	Comp	Sub	SNS	Description	BL	CD	CH	CL	EL	FL	PD
Arrow												
Maximum+	98691	176.00	156.00	151.00	  Standard and heavy-duty, 3 tailpiece included for Arrow C, H, L, M, Q, S & W Series Key-in-Knob & Key-in-Lever styles							
Maximum+ Restricted	R28691	67.90	47.90	—								
Twin Maximum 	88691	179.00	159.00	154.00		1.022	0.634	1.020	2.000	1.268	0.070	0.560
Twin Exclusive	E65691	200.00	179.00	174.00					2.315			
Twin 6000 Classic	65691	200.00	179.00	174.00								
Twin V-10	V65691	200.00	179.00	174.00								
Twin Pro	61691	200.00	179.00	174.00								
Arrow												
Maximum+	98692	176.00	156.00	151.00	  For Arrow deadbolts only, includes tailpieces for double & single cylinders							
Twin Maximum 	88692	179.00	159.00	154.00		1.022	0.634	1.020	3.465	1.352	0.000	0.560
Twin Exclusive	E65692	200.00	179.00	174.00								
Twin 6000 Classic	65692	200.00	179.00	174.00								
Twin V-10	V65692	200.00	179.00	174.00								
Twin Pro	61692	200.00	179.00	174.00								
Corbin/Russwin												
Maximum+	98651	176.00	156.00	151.00	  Heavy-duty, new style (Not 3400, 3600, 3800 series) Use for CK4200, & UT5200							
Maximum+ Restricted	R28651	67.90	47.90	—								
Twin Maximum 	88651	179.00	159.00	154.00		1.038	0.677	1.071	N/A	1.453	0.135	0.560
Twin Exclusive	E65651	200.00	179.00	174.00								
Twin 6000 Classic	65651	200.00	179.00	174.00								
Twin V-10	V65651	200.00	179.00	174.00								
Twin Pro	61651	200.00	179.00	174.00								
Corbin/Russwin												
Maximum+	98652	176.00	156.00	151.00	  Standard-duty, new style tailpiece included. For 5600, & B2, G2, G3 exit trim							
Maximum+ Restricted	R28652	67.90	47.90	—								
Twin Maximum 	88652	179.00	159.00	154.00		1.038	0.677	1.071	2.165	1.453	0.135	0.560
Twin Exclusive	E65652	200.00	179.00	174.00								
Twin 6000 Classic	65652	200.00	179.00	174.00								
Twin V-10	V65652	200.00	179.00	174.00								
Twin Pro	61652	200.00	179.00	174.00								
Corbin/Russwin												
Maximum+	98653	219.00	199.00	194.00	  Russwin cylinder 19F35							
Twin Maximum 	88653	237.00	217.00	212.00		1.038	0.677	1.071	N/A	1.275	0.135	0.560
Twin Exclusive	E65653	248.00	228.00	223.00								
Twin 6000 Classic	65653	248.00	228.00	223.00								
Twin V-10	V65653	248.00	228.00	223.00								
Twin Pro	61653	248.00	228.00	223.00								

## How To Order ASSA Key-in-Knob/Lever Cylinders:

**Example:** Model # 98611- ..... Finish 626 ..... Security Form Sub ..... Keyway 0A7-200 ..... Contact Customer Service Department for Keyway Numbers.

 – Twin Maximum available with either CLIQ™ Remote or CLIQ™ Technology, add \$799.00. Example: 88611 x CLIQ x 626 x Sidebar x Comp

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Electronic Access Control

Keys & Keying

Mortise Cyls.

Rim Cyls.

Mogul Cyls.

IC Core Cyls.

KIK/KIL Cyls.

Deadbolts

Auxiliary Locks

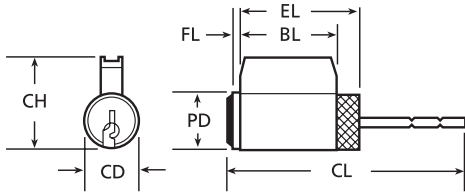
Padlocks

Profile Cyls.

Pin Kits Tools & Accessories

Care & Maint.

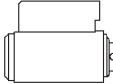


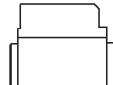
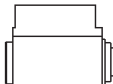
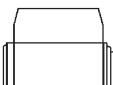
Technical Specs.

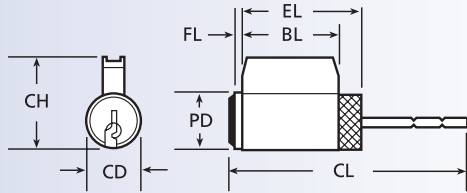


### Key-in-Knob/Lever Key:

BL – Bible Length  
CD – Cylinder Diameter  
CH – Cylinder Height  
CL – Cylinder Length

EL – Effective Length  
FL – Front Length  
PD – Plug Face Diameter

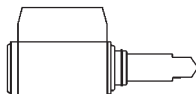

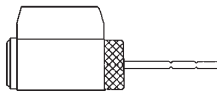



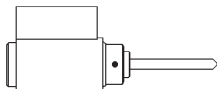

Make	Model #	Comp	Sub	SNS	Description	BL	CD	CH	CL	EL	FL	PD
<b>Corbin/Russwin</b>												
Maximum+	98654	219.00	199.00	194.00								
Twin Maximum	88654	237.00	217.00	212.00								
Twin Exclusive	E65654	248.00	228.00	223.00		1.038	0.677	1.071	N/A	1.299	0.135	0.560
Twin 6000 Classic	65654	248.00	228.00	223.00								
Twin V-10	V65654	248.00	228.00	223.00								
Twin Pro	61654	248.00	228.00	223.00	Russwin cylinder 25F26, 25F56, 24F15, 67F69, 55F76							
<b>Corbin/Russwin</b>												
Maximum+	98655	219.00	199.00	194.00								
Twin Maximum	88655	237.00	217.00	212.00								
Twin Exclusive	E65655	248.00	228.00	223.00		1.038	0.677	1.071	N/A	1.305	0.135	0.560
Twin 6000 Classic	65655	248.00	228.00	223.00								
Twin V-10	V65655	248.00	228.00	223.00								
Twin Pro	61655	248.00	228.00	223.00	Russwin cylinder 25F65							
<b>Falcon</b>												
Twin Exclusive	E65661	248.00	228.00	223.00		1.022	0.634	1.020	N/A	1.325	0.071	0.560
Twin 6000 Classic	65661	248.00	228.00	223.00								
Twin V-10	V65661	248.00	228.00	223.00								
					S & X Series, Use original manufacturer cap and tailpiece							
<b>Sargent</b>												
Maximum+	98671	219.00	199.00	194.00								
Twin Maximum	88671	237.00	217.00	212.00								
Twin Exclusive	E65671	248.00	228.00	223.00		1.025	0.677	1.071	N/A	1.447	0.000	0.560
Twin 6000 Classic	65671	248.00	228.00	223.00								
Twin V-10	V65671	248.00	228.00	223.00								
Twin Pro	61671	248.00	228.00	223.00	Integra							
<b>Sargent</b>												
Maximum+	98672	176.00	156.00	151.00								
Maximum+ Restricted	R28672	67.90	47.90	—								
Twin Maximum	88672	179.00	159.00	154.00		1.010	0.677	1.071	N/A	1.663	0.020	0.560
Twin Exclusive	E65672	200.00	179.00	174.00								
Twin 6000 Classic	65672	200.00	179.00	174.00								
Twin V-10	V65672	200.00	179.00	174.00								
Twin Pro	61672	200.00	179.00	174.00	Heavy-duty 7, 8, 9 lines KIK							
<b>Sargent</b>												
Maximum+	98673	176.00	156.00	151.00								
Maximum+ Restricted	R28673	67.90	47.90	—								
Twin Maximum	88673	179.00	159.00	154.00		0.990	0.634	1.020	2.000	1.235	0.000	0.560
Twin Exclusive	E65673	200.00	179.00	174.00					2.040	2.315		
Twin 6000 Classic	65673	200.00	179.00	174.00								
Twin V-10	V65673	200.00	179.00	174.00								
Twin Pro	61673	200.00	179.00	174.00	Standard duty 4 tailpieces included 6 Line KIK, 7 Line KIL, 10 Line KIL and 10X Line with OEM spacer & tailpiece							



### Key-in-Knob/Lever Key:

BL – Bible Length  
CD – Cylinder Diameter  
CH – Cylinder Height  
CL – Cylinder Length

EL – Effective Length  
FL – Front Length  
PD – Plug Face Diameter

Make	Model #	Comp	Sub	SNS	Description	BL	CD	CH	CL	EL	FL	PD
Sargent T-Zone												
Maximum+	98673-TZ	176.00	156.00	151.00	 T-Zone 11 Line KIL							
Maximum+ Restricted	R28673-TZ	67.90	47.90	—								
Twin Maximum 	88673-TZ	179.00	159.00	154.00		0.990	0.634	1.020	1.720	1.235	0.000	0.560
Twin Exclusive	E65673-TZ	200.00	179.00	174.00								
Twin 6000 Classic	65673-TZ	200.00	179.00	174.00								
Twin V-10	V65673-TZ	200.00	179.00	174.00								
Twin Pro	61673-TZ	200.00	179.00	174.00								
Schlage												
Maximum+	98611	176.00	156.00	151.00	 Schlage 6 pin KIK, KIL, and Deadbolts. Also for most standard and heavy-duty locks that use a "Schlage style" cylinder. Accepts most OEM tailpieces.							
Maximum+ Restricted	R28611	67.90	47.90	—								
Twin Maximum 	88611	179.00	159.00	154.00		1.023	0.634	1.020	2.465	1.250	0.071	0.560
Twin Exclusive	E65611	200.00	179.00	174.00								
Twin 6000 Classic	65611	200.00	179.00	174.00								
Twin V-10	V65611	200.00	179.00	174.00								
Twin Pro	61611	200.00	179.00	174.00								
Yale												
Maximum+	98631	176.00	156.00	151.00	 Standard and heavy-duty knob							
Maximum+ Restricted	R28631	67.90	47.90	—								
Twin Maximum 	88631	179.00	159.00	154.00		1.000	0.677	1.071	N/A	1.429	0.000	0.560
Twin Exclusive	E65631	200.00	179.00	174.00								
Twin 6000 Classic	65631	200.00	179.00	174.00								
Twin V-10	V65631	200.00	179.00	174.00								
Twin Pro	61631	200.00	179.00	174.00								
Yale												
Maximum+	98632	176.00	156.00	151.00	 Key-In-Lever style							
Maximum+ Restricted	R28632	67.90	47.90	—								
Twin Maximum 	88632	179.00	156.00	154.00		1.000	0.677	1.071	2.975	1.429	0.000	0.560
Twin Exclusive	E65632	200.00	179.00	174.00								
Twin 6000 Classic	65632	200.00	179.00	174.00								
Twin V-10	V65632	200.00	179.00	174.00								
Twin Pro	61632	200.00	179.00	174.00								

## How To Order ASSA Key-in-Knob/Lever Cylinders:

**Example:**    **Model #**            **Finish**            **Security Form**            **Keyway**            *Contact Customer Service Department for Keyway Numbers.*  
 98672- ..... 626 ..... Sub ..... 0A7-200

 – Twin Maximum available with either CLIQ™ Remote or CLIQ™ Technology, add \$799.00. Example: 88673 x  x 626 x Sidebar x Comp

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### Maximum+ / Twin Maximum / Twin Pro

Model#	Notes	Description	Price
868056		Schlage Cylinder Shell	79.10
868057		Yale Cylinder Shell	79.10
367156		Russwin/Corbin Cylinder Shell	79.10
868060		Sargent Integra Cylinder Shell	79.10
868061		Sargent Heavy-duty Cylinder Shell	79.10
367159		Sargent Standard-duty Cylinder Shell	79.10
250619		Arrow Cylinder Shell	79.10
907203		Arrow Deadbolt/Weiser KIK Shell	79.10
356982	*†	Schlage Cylinder Plug	86.20
356983	*†	Yale Cylinder Plug – (Must specify KIK or KIL)	83.30
356988	*†	Sargent Integra Cylinder Plug	83.30
356989	*†	Sargent Heavy-Duty 7, 8, 9 Cylinder Plug	83.30
356990	*†	Arrow/Sargent 6-line Cylinder Plug	83.30
356984	*†	Russwin/Corbin std. & Heavy-Duty Cylinder Plug	83.30
356985	*†	Russwin/Corbin 19F35 Cylinder Plug	83.30
356986	*†	Corbin 25F26 Cylinder Plug	83.30
356987	*†	Russwin/Corbin 25F65 Cylinder Plug	83.30
92C-114		Arrow Deadbolt Cap	5.74
92C-127		Schlage KIK Plug Cap Spring	2.03
868960		Schlage KIK Plug Cap Pin	1.93
92C-121		Arrow Deadbolt Washer	2.03
92C-123		Arrow Deadbolt Blocking Piece	4.31
D61-44		Arrow Deadbolt Long Tailpiece (Single Cylinder)	5.74
D62-44		Arrow Deadbolt Short Tailpiece (Double Cylinder)	4.31

\* - Indicates Finished Components

† – Specify Profile 0A7, 0M7, 0P4.

### Twin V-10

Model#	Notes	Description	Price
868056		Schlage Cylinder Shell	79.10
868057		Yale Cylinder Shell	79.10
367156		Russwin/Corbin Cylinder Shell	79.10
868060		Sargent Integra Cylinder Shell	79.10
868061		Sargent Heavy-duty Cylinder Shell	79.10
367159		Sargent Standard-duty Cylinder Shell	79.10
250619		Arrow Cylinder Shell	79.10
907203		Arrow Deadbolt/Weiser KIK Shell	79.10
353978	*	Schlage Cylinder Plug	86.20
353979	*	Yale Cylinder Plug – (Must specify KIK or KIL)	83.30
353980	*	Sargent Integra Cylinder Plug	83.30
353981	*	Sargent Heavy-Duty 7, 8, 9 Cylinder Plug	83.30
353982	*	Falcon S & X Series/Weiser Deadbolt Plug	83.30
353983	*	Arrow/Sargent 6-line Cylinder Plug	83.30
353984	*	Russwin/Corbin std. & Heavy-Duty Cylinder Plug	83.30
353985	*	Russwin/Corbin 19F35 Cylinder Plug	83.30
353986	*	Corbin 25F26 Cylinder Plug	83.30
353787	*	Russwin/Corbin 25F65 Cylinder Plug	83.30
92C-114		Arrow Deadbolt Cap	5.74
92C-127		Schlage KIK Plug Cap Spring	2.03
868960		Schlage KIK Plug Cap Pin	1.93
92C-121		Arrow Deadbolt Washer	2.03
92C-123		Arrow Deadbolt Blocking Piece	4.31
D61-44		Arrow Deadbolt Long Tailpiece (Single Cylinder)	5.74
D62-44		Arrow Deadbolt Short Tailpiece (Double Cylinder)	4.31

\* - Indicates Finished Components

### Twin Exclusive / Twin 6000 Classic

Model#	Notes	Description	Price
868056		Schlage Cylinder Shell	79.10
868057		Yale Cylinder Shell	79.10
367156		Russwin/Corbin Cylinder Shell	79.10
868060		Sargent Integra Cylinder Shell	79.10
868061		Sargent Heavy-duty Cylinder Shell	79.10
367159		Sargent Standard-duty Cylinder Shell	79.10
250619		Arrow Cylinder Shell	79.10
907203		Arrow Deadbolt/Weiser KIK Shell	79.10
367068	*†	Schlage Cylinder Plug	86.20
367069	*†	Yale Cylinder Plug – (Must specify KIK or KIL)	83.30
367073	*†	Sargent Integra Cylinder Plug	83.30
367074	*†	Sargent Heavy-Duty 7, 8, 9 Cylinder Plug	83.30
868233	†	Falcon S & X Series/Weiser Deadbolt Plug	83.30
868607	*†	Arrow/Sargent 6-line Cylinder Plug	83.30
868649	*†	Russwin/Corbin std. & Heavy-Duty Cylinder Plug	83.30
868650	*†	Russwin/Corbin 19F35 Cylinder Plug	83.30
868651	*†	Corbin 25F26 Cylinder Plug	83.30
868652	*†	Russwin/Corbin 25F65 Cylinder Plug	83.30
467068	*†	Arrow Deadbolt Plug	83.30
92C-114		Arrow Deadbolt Cap	5.74
92C-127		Schlage KIK Plug Cap Spring	2.03
868960		Schlage KIK Plug Cap Pin	1.93
92C-121		Arrow Deadbolt Washer	2.03
92C-123		Arrow Deadbolt Blocking Piece	4.31
D61-44		Arrow Deadbolt Long Tailpiece (Single Cylinder)	5.74
D62-44		Arrow Deadbolt Short Tailpiece (Double Cylinder)	4.31

\* - Indicates Finished Components

† – Specify Profile 51, 851.

## 7000 Series Deadbolt

### Stands up to **sawing through the bolt**

Virtually impossible to saw through the hardened steel bolt with a hacksaw

### Protects against **kicking**

A specially designed strike plate has 2 screws to anchor the strike directly to the building

### Security Shield

Guards against ice pick attacks

### Shields against **hammer attacks**

Made of solid brass and secured with high tensile steel bolts for maximum resistance

### Protects against **drill attacks**

Built with strategically placed hardened steel inserts

### Guards against **wrenching off the lock**

Free spinning guard collars prevent wrenching

### Built to **resist prying with a crowbar**

Hardened steel bolt is surrounded by heavy-gauge tubular steel

### No copying of keys

Keys are protected under patent, making it illegal for keys to be duplicated without proper authorization

The ASSA 7000 Series deadbolt is designed to withstand any form of physical attack including drilling, prying, driving, or pulling. Its free spinning guard collars protect it from pipe wrenching while its hardened inserts guard against drilling. The 7000 comes equipped with the ASSA Security Guard to protect it from outside through-the-door attacks known as "ice picking." All ASSA High Security products feature our unique dual locking mechanism rendering them virtually pick proof.

### Benefits:

- ASSA Hardhat™ to prevent physical attack
- Free spinning guard collars to prevent wrenching
- High security solid brass cylinders
- 1/4" Aircraft strength steel mounting bolts
- Hardened bolt with full 1" throw
- Non-handed

### Warranty:

- ASSA warrants its cylinders and deadbolts against defective workmanship or wear resulting from defects for one year

### Certification:

- All ASSA 7000 Deadbolts are U.L. 437 Listed
- All ASSA 7000 Deadbolts are Fire Listed R38765

### Technical Information:

- Cylinder shell and plug made of high quality brass
- Stainless steel top pins
- Bottom pins and master pins are nickel silver

### Finishes:

BHMA Symbol	U.S. Symbol	Description
625	US 26	Bright Chrome
626	US 26D	Satin Chrome
605	US 3	Bright Brass
606	US 4	Satin Brass
609	US 5	Antique Brass
612	US 10	Satin Bronze
624	US 10B	Dark Oxidized Bronze





## 7000 Series Deadbolt Parts

Model#	Description	Price
13-88965D *	Outside Shell, ASSA DB	92.20
13-88800D	Inside Shell, ASSA DB	80.20
353969 *	Twin V-10 Cylinder Plug	71.00
356071 *	Twin Exclusive Cylinder Plug	71.00
806974	Closing Rod	2.29
816068 *†	Maximum+ / Twin Maximum / Twin Pro Cylinder Plug	92.60
867046	Tailpiece Washer DBOLT/PDLK	8.50
867090	Phillips Screw for Cams, Mortise & Deadbolt Tailpiece – Sold in packs of 100	82.00/pk
900700	2-3/4" Bolt, Drive-In	98.30
900701	2-3/8" Bolt, Drive-In	98.30
900702 *	2-3/4" Bolt, Faceplate	98.30
900703 *	2-3/8" Bolt, Faceplate	98.30
900704	Single Screwpack (Also used with Classroom and No Thumbturn)	24.10
900705	Double Screwpack	24.10
900750 *	Thumbturn Trim Plate Package	11.10
900751 *	Inside Assembly with Thumbturn	117.00
900752	Thumbturn Trim Package Single Cylinder	15.10
900754 *	Double Cylinder Trim Plate Package	13.00
900755 *	Single and Double Cylinder Strike Plate Screw Package	22.00
900757	Strike Reinforcement, Steel Box	6.86
900758	Plastic Dust Cup, Deadbolt	5.03
900759	Strike Reinforcement, Flat Steel	5.03
900760	Security Sleeve	34.30
900761	Security Ring	3.94
900762	DB Drill Protection Pin	3.45
900763 *	#8 X 3/4 Combination WD/Machine Screw	0.98
900764 *	Thumbturn	67.50
900766	Round Front Drive-In Assembly	50.00
900767 *	Strike Plate	13.90
900768 *	Collar, 6 Pin ASSA DB	86.60
900769 *	Spacer Rings for 1 3/8" Door for 7000 Series Deadbolt (Package of 2)	53.80
900770	Thumbturn Retaining Ring	2.15
900771	#8-32 X 3/8 Thumbturn Set Screw	0.98
900772	Thumbturn Tailpiece, Extended, DB	9.63
900773	Thumbturn Spring	1.45
900774	Spindle Retaining Ring	0.81
900775	Thumbturn Spindle, Zinc, DB	5.60
900776	7000 Break Off Tailpiece (For Doors up to 2 1/2" Thick)	9.63
900778	.191 Dia. Ball	0.36
900779	.202 Dia. Ball	0.36

\* - Indicates Finished Components

† – Specify Profile 0A7 for Maximum+ or 0M7 for Twin Maximum 0P4 for Twin Pro.

ASSA's auxiliary lock line brings the same level of key control and durability to cam locks, window locks, drawer and desk locks are standard for all of our high security products. All of our auxiliary locks are operated by the same 6 pin uniquely side coded keys as the rest of our high security line eliminating the need for maintaining separate key systems.



### Benefits:

- All locks operated by same high security key
- Unlimited number of applications
- Two independent locking mechanisms to ensure security and optimum pick resistance
- Inactive "false" gates in side pins designed to increase pick resistance
- Can be easily rekeyed in the field

### Technical Information:

- Cylinder housing and plug made of high quality brass
- Stainless steel top pins
- Bottom pins and master pins are nickel silver

### Warranty:

- ASSA warrants its cylinders against defective workmanship or wear resulting from defects for one year

ASSA manufactures the most rugged high security cam locks on the market today. The sturdy design makes it perfect for inner safe doors and compartments, cash storage containers, drug carts, gun cabinets, alarm control panels, and key storage cabinets. ASSA cam locks are operated with the same ASSA 6 pin high security key as the rest of our product offering and are available in both key retaining and non-key retaining models.



### Benefits:

- Operated by 6 pin high security key
- Available in key retaining and non-key retaining
- 31 different catches available
- Two independent locking mechanisms to ensure security and optimum pick resistance
- Inactive "false" gates in side pins designed to increase pick resistance

### Technical Information:

- Installation prep 22 mm, 7/8" Double "D" (punch available from ASSA)
- Uses stainless steel hollow interchangeable core drivers
- Body and plug chromium plated brass
- Bottom pins and master pins are nickel silver

### Warranty:

- ASSA warrants its cylinders against defective workmanship or wear resulting from defects for one year

### Finishes:

BHMA Symbol	U.S. Symbol	Description
625	US 26	Bright Chrome

## Cam Locks Exploded View

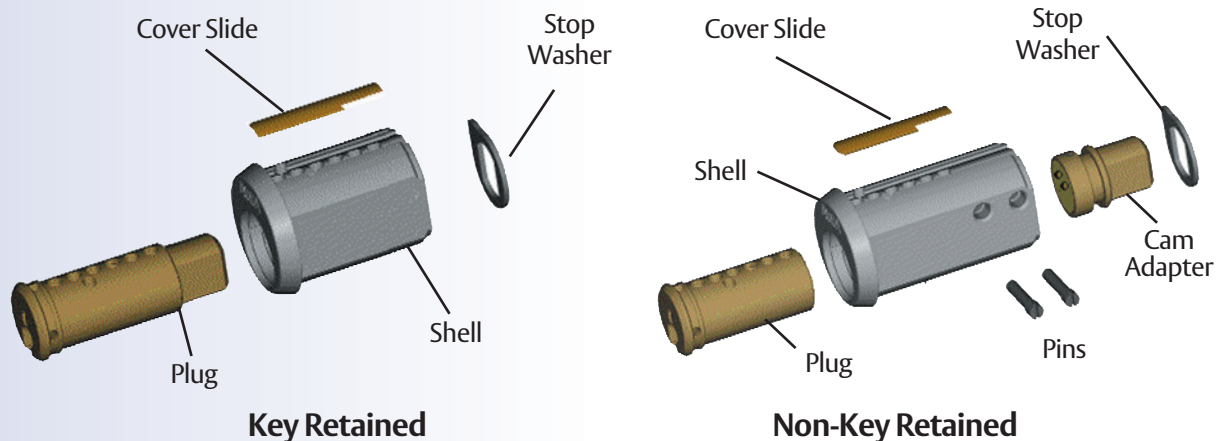
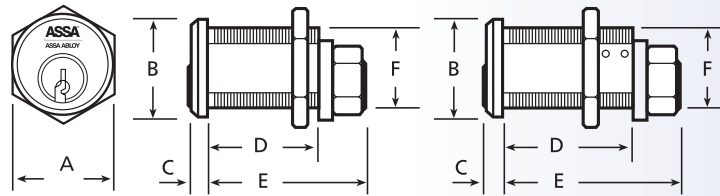


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Model#	Notes	Description	A	B	C	D	E	F	Comp	Sub	SNS
<b>Maximum +</b>											
9871		Key Retaining Cam Lock 90°	1.025	0.980	0.110	1.070	1.490	0.860	141.00	121.00	116.00
9872		Non-Key Retaining Cam Lock 360°	1.025	0.980	0.150	1.510	1.865	0.860	141.00	121.00	116.00
<b>Maximum + Restricted</b>											
R2871		Key Retaining Cam Lock 90°	1.025	0.980	0.110	1.070	1.490	0.860	106.00	86.00	—
R2872		Non-Key Retaining Cam Lock 360°	1.025	0.980	0.150	1.510	1.865	0.860	106.00	86.00	—
<b>Twin Maximum</b>											
8871	CLIQ	Key Retaining Cam Lock 90°	1.025	0.980	0.110	1.070	1.490	0.860	157.00	137.00	132.00
8872		Non-Key Retaining Cam Lock 360°	1.025	0.980	0.150	1.510	1.865	0.860	157.00	137.00	132.00
<b>Twin Exclusive</b>											
E6571		Key Retaining Cam Lock 90°	1.025	0.980	0.110	1.070	1.490	0.860	157.00	137.00	132.00
E7571		Non-Key Retaining Cam Lock 360°	1.025	0.980	0.150	1.510	1.865	0.860	157.00	137.00	132.00
<b>Twin 6000 Classic</b>											
6571		Key Retaining Cam Lock 90°	1.025	0.980	0.110	1.070	1.490	0.860	157.00	137.00	132.00
7571		Non-Key Retaining Cam Lock 360°	1.025	0.980	0.150	1.510	1.865	0.860	157.00	137.00	132.00
<b>Twin V-10</b>											
V6571		Key Retaining Cam Lock 90°	1.025	0.980	0.110	1.070	1.490	0.860	157.00	137.00	132.00
V7571		Non-Key Retaining Cam Lock 360°	1.025	0.980	0.150	1.510	1.865	0.860	157.00	137.00	132.00
<b>Twin Pro</b>											
6171		Key Retaining Cam Lock 90°	1.025	0.980	0.110	1.070	1.490	0.860	157.00	137.00	132.00
7171		Non-Key Retaining Cam Lock 360°	1.025	0.980	0.150	1.510	1.865	0.860	157.00	137.00	132.00

CLIQ – Twin Maximum available with CLIQ™ Technology. Example: 8871 x CLIQ x 626 x Sidebar x Comp

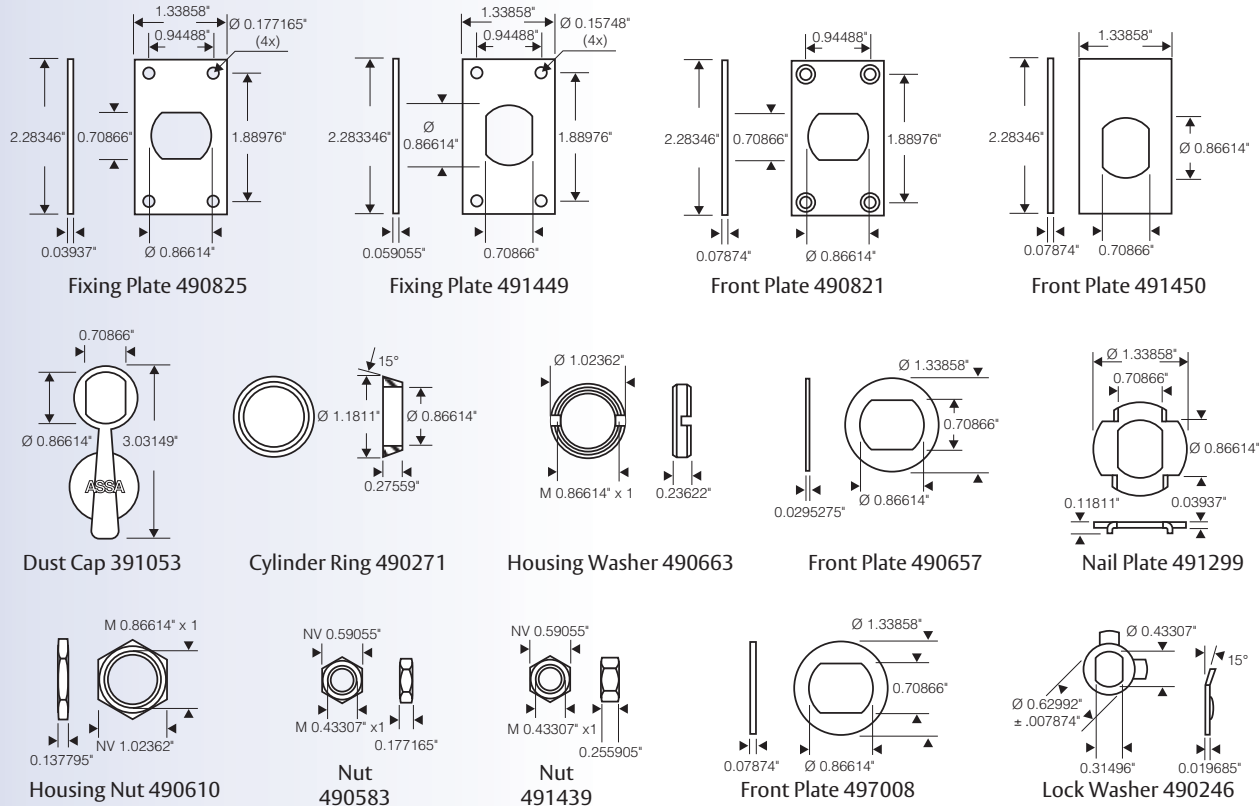
## How To Order ASSA Auxiliary Locks:

Example: Model # Security Form Keyway  
 9871 ..... Sub ..... 0A7-200

Contact Customer Service Department for Keyway Numbers.



## Cam Locks Accessories



Model#	Description	Price
See catalog pages 56-57 for product number	Cam Lock Catches	4.31
CLK-1	Cam Lock Catch Kit (Includes 2 ea. of 31 Cam Catches)	227.00
CLP-D	7/8" Double D Cam Lock/Switch Lock Punch	919.00
490271	Cam Lock cylinder ring	18.60
391053	Cam Lock dust cap	11.50
490825	Cam Lock fixing plate	7.18
491449	Cam Lock fixing plate	7.18
497008	Cam Lock front plate	10.00
490657	Cam Lock front plate	10.00
490821	Cam Lock front plate	10.00
491450	Cam Lock front plate	10.00
490246	Cam Lock washer	2.86
491299	Cam Lock nail plate	4.31
490583	Cam Lock nut	4.31
491439	Cam Lock nut (m11x1)	4.31
490610	Cam Lock housing nut (m22x1)	7.18
490663	Cam Lock housing washer	10.00
492069	Cam Lock turn stop washer	10.00

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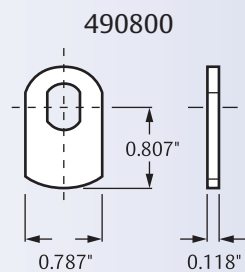
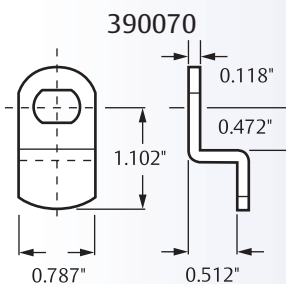
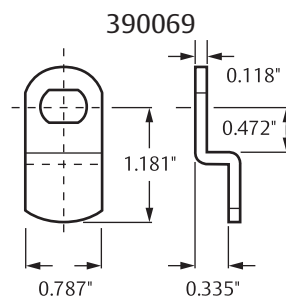
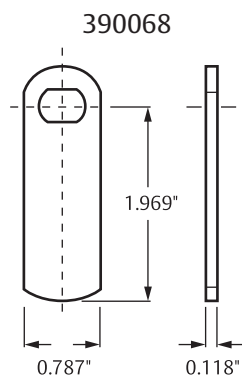
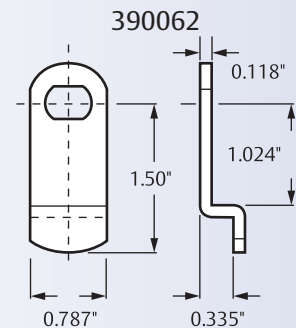
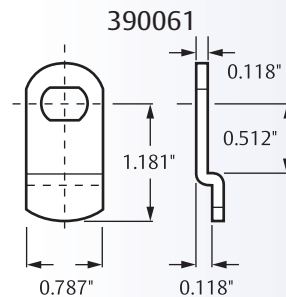
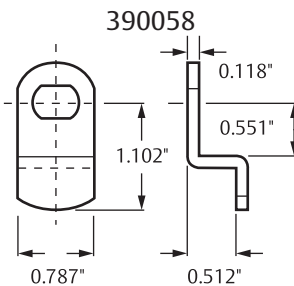
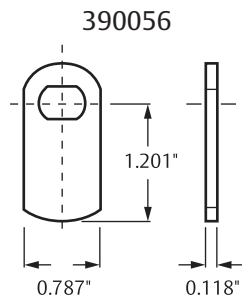
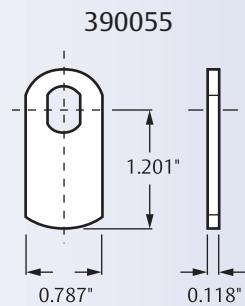
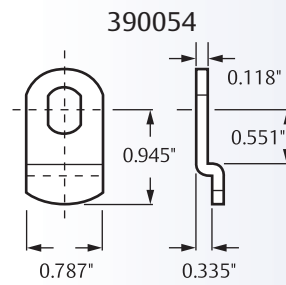
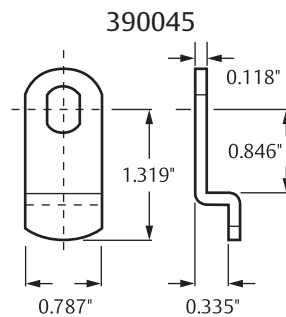
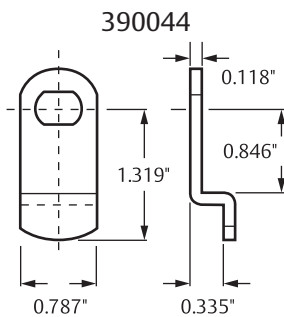
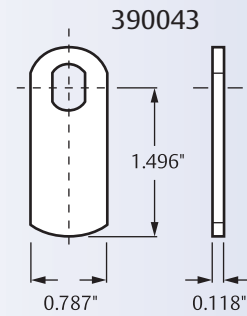
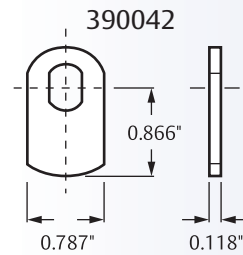
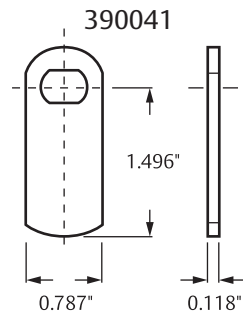
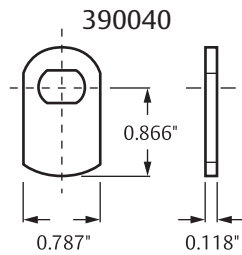
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Pin Kits Tools & Accessories

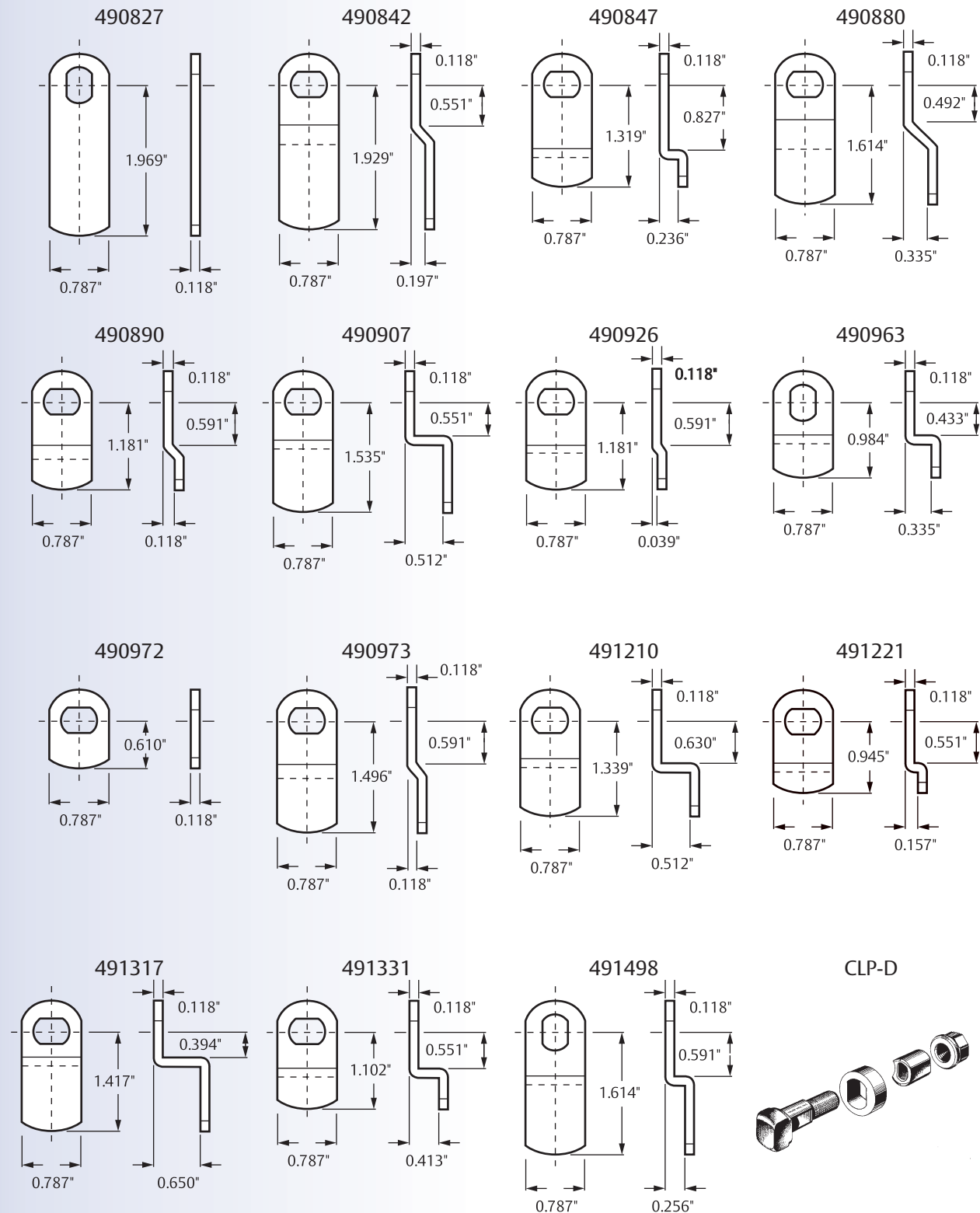
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## Cam Lock Catches



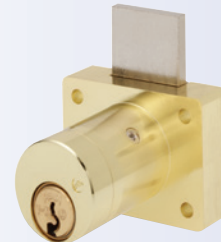
## Cam Lock Catches



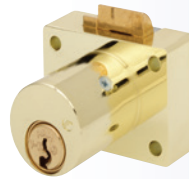
ASSA cabinet and desk locks feature our high security U.L. 437 listed cylinders. These versatile locks can be keyed into any ASSA master key system. The cylinder can be easily rekeyed by removing the set screw on the side of the cylinder housing.



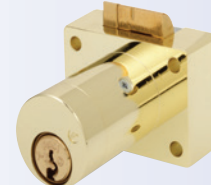
1-3/8" Door Lock



1-3/8" Drawer Lock



7/8" Deadlocking Latch



1-3/8" Deadlocking Latch

### Benefits:

- ASSA U.L. 437 high security cylinder
- Setscrew for easy rekeying
- Two independent locking mechanisms to ensure security and optimum pick resistance
- Inactive "false" gates in side pins designed to increase pick resistance

### Technical Information:

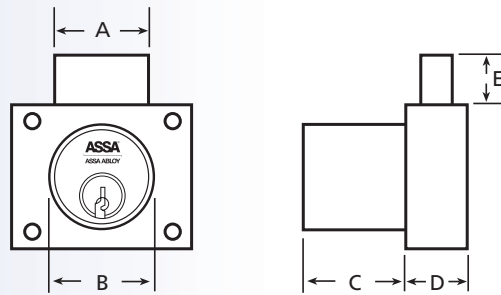
- Available with plastic spacer and strike
- Cabinet lock available with horizontal or vertical bolt and deadlatch
- Desk lock available in 7/8" and 1-3/8" mounting thickness
- Bolt material high quality brass
- Stainless steel top pins
- Bottom pins and master pins are nickel silver

### Warranty:

- ASSA warrants its cylinders against defective workmanship or wear resulting from defects for one year

### Finishes:

BHMA Symbol	U.S. Symbol	Description
626	US 26D	Satin Chrome
605	US 3	Bright Brass



## Cabinet Locks

Model#	Notes	Description	A	B	C	D	E	Comp	Sub	SNS
Maximum +										
98700AS-138	*	1-3/8" Door Lock	1.010	1.120	1.420	0.515	0.965	184.00	164.00	159.00
98800AS-138	*	1-3/8" Drawer Lock						184.00	164.00	159.00
98850AS-078	*	7/8" Deadlocking Latch			1.185	0.635	0.320	226.00	206.00	201.00
98850AS-138	*	1-3/8" Deadlocking Latch			1.420	0.515	0.965	226.00	206.00	201.00
Maximum + Restricted										
R28700AS-138	*	1-3/8" Door Lock	1.010	1.120	1.420	0.515	0.965	97.70	77.70	–
R28800AS-138	*	1-3/8" Drawer Lock						97.70	77.70	–
R28850AS-078	*	7/8" Deadlocking Latch			1.185	0.635	0.320	138.00	118.00	–
R28850AS-138	*	1-3/8" Deadlocking Latch			1.420	0.515	0.965	141.00	121.00	–
Twin Maximum										
88700AS-138	* 	1-3/8" Door Lock	1.010	1.120	1.420	0.515	0.965	186.00	166.00	161.00
88800AS-138	* 	1-3/8" Drawer Lock						186.00	166.00	161.00
88850AS-078	* 	7/8" Deadlocking Latch			1.185	0.635	0.320	230.00	210.00	205.00
88850AS-138	* 	1-3/8" Deadlocking Latch			1.420	0.515	0.965	230.00	210.00	205.00
Twin Exclusive										
E700AS-138	*	1-3/8" Door Lock	1.010	1.120	1.420	0.515	0.965	186.00	166.00	161.00
E800AS-138	*	1-3/8" Drawer Lock						186.00	166.00	161.00
E850AS-078	*	7/8" Deadlocking Latch			1.185	0.635	0.320	230.00	210.00	205.00
E850AS-138	*	1-3/8" Deadlocking Latch			1.420	0.515	0.965	230.00	210.00	205.00
Twin 6000 Classic										
700AS-138	*	1-3/8" Door Lock	1.010	1.120	1.420	0.515	0.965	186.00	166.00	161.00
800AS-138	*	1-3/8" Drawer Lock						186.00	166.00	161.00
850AS-078	*	7/8" Deadlocking Latch			1.185	0.635	0.320	230.00	210.00	205.00
850AS-138	*	1-3/8" Deadlocking Latch			1.420	0.515	0.965	230.00	210.00	205.00
Twin V-10										
V700AS-138	*	1-3/8" Door Lock	1.010	1.120	1.420	0.515	0.965	186.00	166.00	161.00
V800AS-138	*	1-3/8" Drawer Lock						186.00	166.00	161.00
V850AS-078	*	7/8" Deadlocking Latch			1.185	0.635	0.320	230.00	210.00	205.00
V850AS-138	*	1-3/8" Deadlocking Latch			1.420	0.515	0.965	230.00	210.00	205.00
Twin Pro										
61700AS-138	*	1-3/8" Door Lock	1.010	1.120	1.420	0.515	0.965	186.00	166.00	161.00
61800AS-138	*	1-3/8" Drawer Lock						186.00	166.00	161.00
61850AS-078	*	7/8" Deadlocking Latch			1.185	0.635	0.320	230.00	210.00	205.00
61850AS-138	*	1-3/8" Deadlocking Latch			1.420	0.515	0.965	230.00	210.00	205.00

 – Twin Maximum available with CLIQ™ Technology, add \$799.00. Example: 88700AS-138 x CLIQ x 626 x Sidebar x Comp

\* Indicate product finish, Cabinet locks are available in 605 & 626 only.



Combining state of the art Securitron designed technology with the versatility of an ASSA non key retaining cam lock, this switch lock is fully reversible from maintained to momentary.

### Benefits:

- Choice of actuation (plunger as well as a variety of integral and auxiliary actuators)
- Choice of electrical termination (solder, quick connect, PCB)
- Available with standard or narrow stile mounting plate with LED

### Technical Information:

- Single pull double throw (SPDT) pin actuator and solder termination standard
- 3 amp at 12 or 24 VDC
- Uses stainless steel hollow interchangeable core drivers
- Body and plug chromium plated brass
- Stainless steel top pins
- Bottom pins and master pins are nickel silver

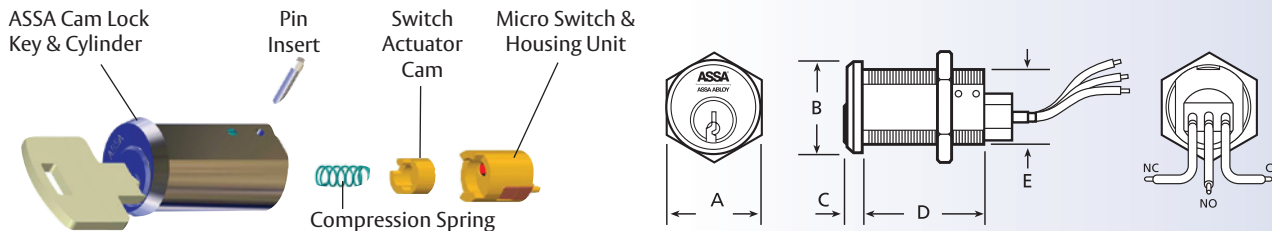


### Warranty:

- ASSA warrants its cylinders against defective workmanship or wear resulting from defects for one year

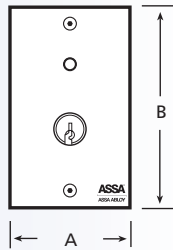
### Finishes:

BHMA Symbol	U.S. Symbol	Description
626	US 26D	Satin Chrome

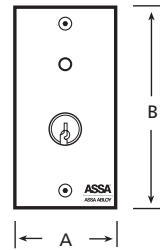


### Keyswitches

Model#	Notes	Description	A	B	C	D	E	Comp	Sub	SNS
<b>Maximum +</b>										
9870-LP		Keyswitch Switch Momentary	1.025	0.980	0.110	1.510	0.860	396.00	376.00	371.00
9871-LP		Keyswitch Switch On/Off						396.00	376.00	371.00
<b>Twin Maximum</b>										
8870-LP		Keyswitch Switch Momentary	1.025	0.980	0.110	1.510	0.860	402.00	382.00	377.00
8871-LP		Keyswitch Switch On/Off						402.00	382.00	377.00
<b>Twin Exclusive</b>										
E7700-LP		Keyswitch Switch Momentary	1.025	0.980	0.110	1.510	0.860	402.00	382.00	377.00
E7771-LP		Keyswitch Switch On/Off						402.00	382.00	377.00
<b>Twin 6000 Classic</b>										
7700-LP		Keyswitch Switch Momentary	1.025	0.980	0.110	1.510	0.860	402.00	382.00	377.00
7771-LP		Keyswitch Switch On/Off						402.00	382.00	377.00
<b>Twin V-10</b>										
V7700-LP		Keyswitch Switch Momentary	1.025	0.980	0.110	1.510	0.860	402.00	382.00	377.00
V7771-LP		Keyswitch Switch On/Off						402.00	382.00	377.00
<b>Twin Pro</b>										
6700-LP		Keyswitch Switch Momentary	1.025	0.980	0.110	1.510	0.860	402.00	382.00	377.00
6771-LP		Keyswitch Switch On/Off						402.00	382.00	377.00



Single Gang Plate



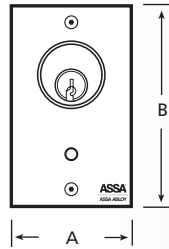
Narrow Stile Plate

## Keyswitches with Single Gang Plate





Model#	Notes	Description	A	B	Comp	Sub	SNS
Maximum +							
9870-SG		Single Gang Plate Bi/LED Momentary	2.75	4.50	539.00	519.00	514.00
9871-SG		Single Gang Plate Bi/LED On/Off			539.00	519.00	514.00
Twin Maximum							
8870-SG		Single Gang Plate Bi/LED Momentary	2.75	4.50	546.00	526.00	521.00
8871-SG		Single Gang Plate Bi/LED On/Off			546.00	526.00	521.00
Twin Exclusive							
E7700		Single Gang Plate Bi/LED Momentary	2.75	4.50	546.00	526.00	521.00
E7771		Single Gang Plate Bi/LED On/Off			546.00	526.00	521.00
Twin 6000 Classic							
7700		Single Gang Plate Bi/LED Momentary	2.75	4.50	546.00	526.00	521.00
7771		Single Gang Plate Bi/LED On/Off			546.00	526.00	521.00
Twin V-10							
V7700		Single Gang Plate Bi/LED Momentary	2.75	4.50	546.00	526.00	521.00
V7771		Single Gang Plate Bi/LED On/Off			546.00	526.00	521.00
Twin Pro							
6700		Single Gang Plate Bi/LED Momentary	2.75	4.50	546.00	526.00	521.00
6771		Single Gang Plate Bi/LED On/Off			546.00	526.00	521.00

## Keyswitches with Narrow Stile Plate

Model#	Notes	Description	A	B	Comp	Sub	SNS
Maximum +							
9870-N		Narrow Stile Plate Bi/LED Momentary	1.75	4.50	539.00	519.00	514.00
9871-N		Narrow Stile Plate Bi/LED On/Off			539.00	519.00	514.00
Twin Maximum							
8870-N		Narrow Stile Plate Bi/LED Momentary	1.75	4.50	546.00	526.00	521.00
8871-N		Narrow Stile Plate Bi/LED On/Off			546.00	526.00	521.00
Twin Exclusive							
E7700-N		Narrow Stile Plate Bi/LED Momentary	1.75	4.50	546.00	526.00	521.00
E7771-N		Narrow Stile Plate Bi/LED On/Off			546.00	526.00	521.00
Twin 6000 Classic							
7700-N		Narrow Stile Plate Bi/LED Momentary	1.75	4.50	546.00	526.00	521.00
7771-N		Narrow Stile Plate Bi/LED On/Off			546.00	526.00	521.00
Twin V-10							
V7700-N		Narrow Stile Plate Bi/LED Momentary	1.75	4.50	546.00	526.00	521.00
V7771-N		Narrow Stile Plate Bi/LED On/Off			546.00	526.00	521.00
Twin Pro							
6700-N		Narrow Stile Plate Bi/LED Momentary	1.75	4.50	546.00	526.00	521.00
6771-N		Narrow Stile Plate Bi/LED On/Off			546.00	526.00	521.00

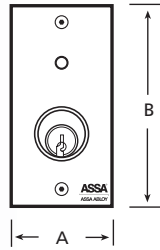


## Mortise Keyswitches with Single Gang Plate





Model#	Notes	Description	A	B	Comp	Sub	SNS
Maximum +							
9851MKS	*	Single Gang Plate Mortise Bi/LED with One SPDT Momentary Switch	2.75	4.50	539.00	519.00	514.00
9851MKSA	*	Single Gang Plate Mortise Bi/LED with One SPDT Alternate - On/Off Switch			539.00	519.00	514.00
9851MKS2	*	Single Gang Plate Mortise Bi/LED with One DPDT Momentary Switch			539.00	519.00	514.00
9851MKS2A	*	Single Gang Plate Mortise Bi/LED with One DPDT Alternate - On/Off Switch			539.00	519.00	514.00
Twin Maximum							
8851MKS	* 	Single Gang Plate Mortise Bi/LED with One SPDT Momentary Switch	2.75	4.50	546.00	526.00	521.00
8851MKSA	* 	Single Gang Plate Mortise Bi/LED with One SPDT Alternate - On/Off Switch			546.00	526.00	521.00
8851MKS2	* 	Single Gang Plate Mortise Bi/LED with One DPDT Momentary Switch			546.00	526.00	521.00
8851MKS2A	* 	Single Gang Plate Mortise Bi/LED with One DPDT Alternate - On/Off Switch			546.00	526.00	521.00
Twin Exclusive							
E6551MKS	*	Single Gang Plate Mortise Bi/LED with One SPDT Momentary Switch	2.75	4.50	632.00	612.00	607.00
E6551MKSA	*	Single Gang Plate Mortise Bi/LED with One SPDT Alternate - On/Off Switch			632.00	612.00	607.00
E6551MKS2	*	Single Gang Plate Mortise Bi/LED with One DPDT Momentary Switch			632.00	612.00	607.00
E6551MKS2A	*	Single Gang Plate Mortise Bi/LED with One DPDT Alternate - On/Off Switch			632.00	612.00	607.00
Twin 6000 Classic							
6551MKS	*	Single Gang Plate Mortise Bi/LED with One SPDT Momentary Switch	2.75	4.50	632.00	612.00	607.00
6551MKSA	*	Single Gang Plate Mortise Bi/LED with One SPDT Alternate - On/Off Switch			632.00	612.00	607.00
6551MKS2	*	Single Gang Plate Mortise Bi/LED with One DPDT Momentary Switch			632.00	612.00	607.00
6551MKS2A	*	Single Gang Plate Mortise Bi/LED with One DPDT Alternate - On/Off Switch			632.00	612.00	607.00
Twin V-10							
V6551MKS	*	Single Gang Plate Mortise Bi/LED with One SPDT Momentary Switch	2.75	4.50	632.00	612.00	607.00
V6551MKSA	*	Single Gang Plate Mortise Bi/LED with One SPDT Alternate - On/Off Switch			632.00	612.00	607.00
V6551MKS2	*	Single Gang Plate Mortise Bi/LED with One DPDT Momentary Switch			632.00	612.00	607.00
V6551MKS2A	*	Single Gang Plate Mortise Bi/LED with One DPDT Alternate - On/Off Switch			632.00	612.00	607.00
Twin Pro							
6151MKS	*	Single Gang Plate Mortise Bi/LED with One SPDT Momentary Switch	2.75	4.50	632.00	612.00	607.00
6151MKSA	*	Single Gang Plate Mortise Bi/LED with One SPDT Alternate - On/Off Switch			632.00	612.00	607.00
6151MKS2	*	Single Gang Plate Mortise Bi/LED with One DPDT Momentary Switch			632.00	612.00	607.00
6151MKS2A	*	Single Gang Plate Mortise Bi/LED with One DPDT Alternate - On/Off Switch			632.00	612.00	607.00

\* Mortise Keyswitch assemblies can take up to two switches and are supplied with one switch. All switches are listed on page 64.

– Twin Maximum available with CLIQ™ Technology. Example: 8851 MKS x x 626 x Sidebar x Comp



## Mortise Keyswitches with Narrow Stile Plate

Model#	Notes	Description	A	B	Comp	Sub	SNS
Maximum +							
9851MKS-N	*	Narrow Stile Plate Mortise Bi/LED with One SPDT Momentary Switch	1.75	4.50	552.00	532.00	527.00
9851MKSA-N	*	Narrow Stile Plate Mortise Bi/LED with One SPDT Alternate - On/Off Switch			552.00	532.00	527.00
9851MKS2-N	*	Narrow Stile Plate Mortise Bi/LED with One DPDT Momentary Switch			552.00	532.00	527.00
9851MKS2A-N	*	Narrow Stile Plate Mortise Bi/LED with One DPDT Alternate - On/Off Switch			552.00	532.00	527.00
Twin Maximum							
8851MKS-N	* 	Narrow Stile Plate Mortise Bi/LED with One SPDT Momentary Switch	1.75	4.50	560.00	540.00	535.00
8851MKSA-N	* 	Narrow Stile Plate Mortise Bi/LED with One SPDT Alternate - On/Off Switch			560.00	540.00	535.00
8851MKS2-N	* 	Narrow Stile Plate Mortise Bi/LED with One DPDT Momentary Switch			560.00	540.00	535.00
8851MKS2A-N	* 	Narrow Stile Plate Mortise Bi/LED with One DPDT Alternate - On/Off Switch			560.00	540.00	535.00
Twin Exclusive							
E6551MKS-N	*	Narrow Stile Plate Mortise Bi/LED with One SPDT Momentary Switch	1.75	4.50	632.00	612.00	607.00
E6551MKSA-N	*	Narrow Stile Plate Mortise Bi/LED with One SPDT Alternate - On/Off Switch			632.00	612.00	607.00
E6551MKS2-N	*	Narrow Stile Plate Mortise Bi/LED with One DPDT Momentary Switch			632.00	612.00	607.00
E6551MKS2A-N	*	Narrow Stile Plate Mortise Bi/LED with One DPDT Alternate - On/Off Switch			632.00	612.00	607.00
Twin 6000 Classic							
6551MKS-N	*	Narrow Stile Plate Mortise Bi/LED with One SPDT Momentary Switch	1.75	4.50	632.00	612.00	607.00
6551MKSA-N	*	Narrow Stile Plate Mortise Bi/LED with One SPDT Alternate - On/Off Switch			632.00	612.00	607.00
6551MKS2-N	*	Narrow Stile Plate Mortise Bi/LED with One DPDT Momentary Switch			632.00	612.00	607.00
6551MKS2A-N	*	Narrow Stile Plate Mortise Bi/LED with One DPDT Alternate - On/Off Switch			632.00	612.00	607.00
Twin V-10							
V6551MKS-N	*	Narrow Stile Plate Mortise Bi/LED with One SPDT Momentary Switch	1.75	4.50	632.00	612.00	607.00
V6551MKSA-N	*	Narrow Stile Plate Mortise Bi/LED with One SPDT Alternate - On/Off Switch			632.00	612.00	607.00
V6551MKS2-N	*	Narrow Stile Plate Mortise Bi/LED with One DPDT Momentary Switch			632.00	612.00	607.00
V6551MKS2A-N	*	Narrow Stile Plate Mortise Bi/LED with One DPDT Alternate - On/Off Switch			632.00	612.00	607.00
Twin Pro							
6151MKS-N	*	Narrow Stile Plate Mortise Bi/LED with One SPDT Momentary Switch	1.75	4.50	632.00	612.00	607.00
6151MKSA-N	*	Narrow Stile Plate Mortise Bi/LED with One SPDT Alternate - On/Off Switch			632.00	612.00	607.00
6151MKS2-N	*	Narrow Stile Plate Mortise Bi/LED with One DPDT Momentary Switch			632.00	612.00	607.00
6151MKS2A-N	*	Narrow Stile Plate Mortise Bi/LED with One DPDT Alternate - On/Off Switch			632.00	612.00	607.00

\* Mortise Keyswitch assemblies can take up to two switches and are supplied with one switch. All switches are listed on page 64.

 – Twin Maximum available with CLIQ™ Technology. Example: 8851 MKS-N x **CLIQ** x 626 x Sidebar x Comp

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Padlocks

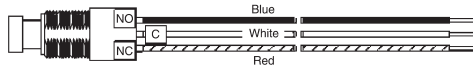
Profile Cyls.

Pin Kits Tools & Accessories

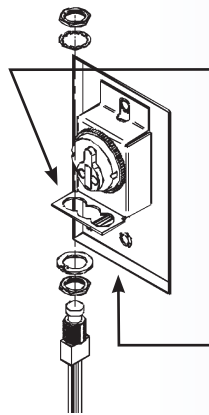
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### Switch (Momentary/Alternate)



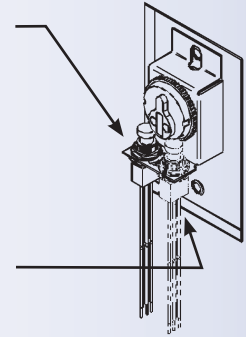
SPTD: 3-Wire (As Shown)  
DPDT: 6-Wire (As Shown x 2 Pole Sets)



### Switch Assembly

Switch Position  
for 90° Clockwise  
(3 O'Clock Activation)

Optional/Additional  
Switch Position for 90°  
Counter-Clockwise  
(9 O'Clock Activation)  
Or: 180° Individual  
CW-CCW  
(9 & 3 O'Clock Activation)



## Optional Switches for Mortise Switch Plates

Model#	Description	Price
ASMKS	SPDT Momentary	129.00
ASMKSA	SPDT Alternate (ON/OFF)	129.00
ASMKS2	DPDT Momentary	204.00
ASMKS2A	DPDT Alternate (ON/OFF)	204.00



ASSA manufactures high security padlocks in three classes, all of which can be integrated into any new or existing ASSA master key system. Our heavy duty padlocks are made from the highest quality materials and have withstood the most rigorous testing procedures. ASSA padlocks are used in a wide variety of applications including storage rooms, perimeter fences, and armories.



### Benefits:

- Sturdy design ensures maximum durability
- Class 2 available in key retaining and non-key retaining, extended shackle
- Shackle made of rust resistant case hardened steel
- Hockey Puck style shackleless design provides maximum protection against hacksaw and bolt cutter attacks
- Drain holes to prevent freezing
- No external screws or rivets
- A protective dust cover made from durable molded plastic is available for use with these padlocks

### Technical Information:

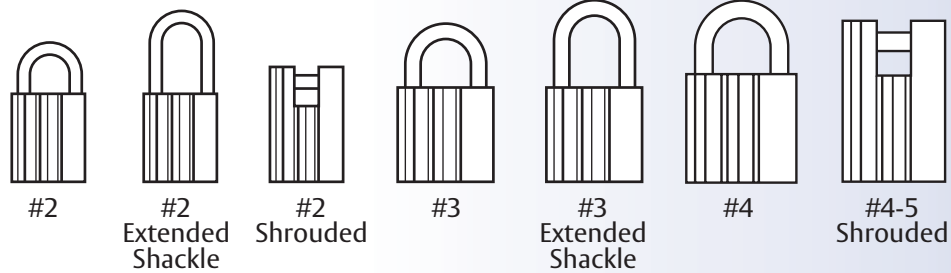
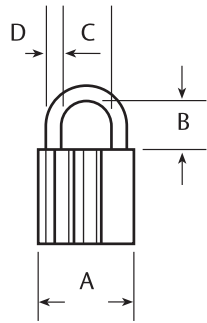
- Class 2 body extruded brass, rust resistant case hardened steel shackle, tensile strength 1.5 tons. (Class 2 not recommended for exterior use)
- Class 2 convertible from key retaining to non-key retaining
- Class 3 body case hardened steel, rust resistant case hardened steel shackle, tensile strength 4.5 tons
- Hockey Puck style body can withstand up to 10,000 lbs of force from bolt cutters
- Stainless steel top pins
- Bottom pins and master pins are nickel silver

### Warranty:

- ASSA warrants its cylinders against defective workmanship or wear resulting from defects for one year

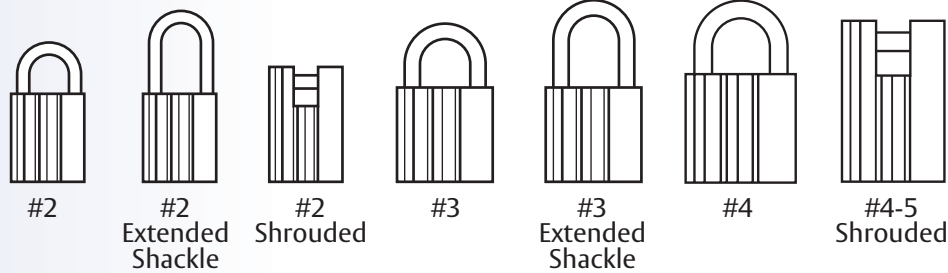
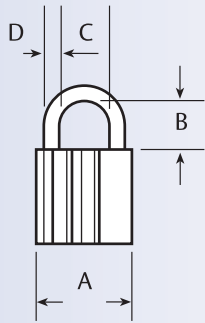
### Certification:

- All ASSA High Security Padlocks are U.L. 437 listed




Model#	Notes	Description	A	B	C	D	Comp	Sub	SNS
<b>Maximum +</b>									
98190B		No.2 Non-Key-Retaining	1.900	1.100	0.940	0.315	212.00	192.00	187.00
98190LB		No.2 Non-Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	219.00	199.00	194.00
98190SB		No.2 Non-Key-Ret. w/Shrouded Shackle	1.900	0.535	0.475	0.315	241.00	221.00	216.00
98191B		No.2 Key-Retaining	1.900	1.100	0.940	0.315	212.00	192.00	187.00
98191LB		No.2 Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	219.00	199.00	194.00
98391B		No.3 Key-Retaining	2.450	1.235	1.295	0.395	411.00	391.00	386.00
98391LB		No.3 Key-Retaining Ext. Shackle	2.450	1.875	1.295	0.395	424.00	404.00	399.00
98391SB		No.3 Key Ret. w/Shrouded Shackle	2.450	0.710	0.590	0.395	466.00	446.00	441.00
98491B		No.4 Key-Retaining	3.150	0.985	0.830	0.550	636.00	616.00	611.00
98591SB		No.5 Key Ret. w/Shrouded Shackle	3.150	0.985	0.830	0.550	679.00	659.00	654.00
<b>Maximum + Restricted Padlocks</b>									
R28190B		No.2 Non-Key-Retaining	1.900	1.100	0.940	0.315	155.00	135.00	—
R28190LB		No.2 Non-Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	170.00	150.00	—
R28190SB		No.2 Non-Key-Ret. w/Shrouded Shackle	1.900	0.535	0.475	0.315	184.00	164.00	—
R28191B		No.2 Key-Retaining	1.900	1.100	0.940	0.315	184.00	164.00	—
R28191LB		No.2 Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	192.00	172.00	—
R28391B		No.3 Key-Retaining	2.450	1.235	1.295	0.395	311.00	291.00	—
<b>Twin Maximum</b>									
88190B	CLIQ™	No.2 Non-Key-Retaining	1.900	1.100	0.940	0.315	215.00	195.00	190.00
88190LB	CLIQ™	No.2 Non-Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	223.00	203.00	198.00
88190SB	CLIQ™	No.2 Non-Key-Ret. w/Shrouded Shackle	1.900	0.535	0.475	0.315	244.00	224.00	219.00
88191B	CLIQ™	No.2 Key-Retaining	1.900	1.100	0.940	0.315	215.00	195.00	190.00
88191LB	CLIQ™	No.2 Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	223.00	203.00	198.00
88391B	CLIQ™	No.3 Key-Retaining	2.450	1.235	1.295	0.395	417.00	397.00	392.00
88391LB	CLIQ™	No.3 Key-Retaining Ext. Shackle	2.450	1.875	1.295	0.395	431.00	411.00	406.00
88391SB	CLIQ™	No.3 Key Ret. w/Shrouded Shackle	2.450	0.710	0.590	0.395	473.00	453.00	448.00
88491B	CLIQ™	No.4 Key-Retaining	3.150	0.985	0.830	0.550	646.00	626.00	621.00
88591SB	CLIQ™	No.5 Key Ret. w/Shrouded Shackle	3.150	0.985	0.830	0.550	689.00	669.00	664.00
<b>Twin Exclusive</b>									
E65190B		No.2 Non-Key-Retaining	1.900	1.100	0.940	0.315	259.00	239.00	234.00
E65190LB		No.2 Non-Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	272.00	252.00	247.00
E65190SB		No.2 Non-Key-Ret. w/Shrouded Shackle	1.900	0.535	0.475	0.315	288.00	268.00	263.00
E65191B		No.2 Key-Retaining	1.900	1.100	0.940	0.315	259.00	239.00	234.00
E65191LB		No.2 Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	272.00	252.00	247.00
E65391B		No.3 Key-Retaining	2.450	1.235	1.295	0.395	460.00	440.00	435.00
E65391LB		No.3 Key-Retaining Ext. Shackle	2.450	1.875	1.295	0.395	510.00	490.00	485.00
E65391SB		No.3 Key Ret. w/Shrouded Shackle	2.450	0.710	0.590	0.395	525.00	505.00	500.00
E65491B		No.4 Key-Retaining	3.150	0.985	0.830	0.550	717.00	697.00	692.00
E65591SB		No.5 Key Ret. w/Shrouded Shackle	3.150	0.985	0.830	0.550	791.00	771.00	766.00


CLIQ™ – Twin Maximum available with CLIQ™ Technology. Example: 88191B x CLIQ x 626 x Sidebar x Comp

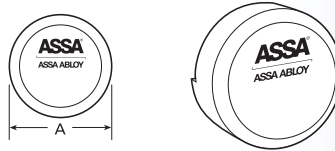


Model#	Notes	Description	A	B	C	D	Comp	Sub	SNS
<b>Twin 6000 Classic</b>									
65190B		No.2 Non-Key-Retaining	1.900	1.100	0.940	0.315	259.00	239.00	234.00
65190LB		No.2 Non-Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	272.00	252.00	247.00
65190SB		No.2 Non-Key-Ret. w/Shrouded Shackle	1.900	0.535	0.475	0.315	288.00	268.00	263.00
65191B		No.2 Key-Retaining	1.900	1.100	0.940	0.315	259.00	239.00	234.00
65191LB		No.2 Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	272.00	252.00	247.00
65391B		No.3 Key-Retaining	2.450	1.235	1.295	0.395	460.00	440.00	435.00
65391LB		No.3 Key-Retaining Ext. Shackle	2.450	1.875	1.295	0.395	510.00	490.00	485.00
65391SB		No.3 Key Ret. w/Shrouded Shackle	2.450	0.710	0.590	0.395	525.00	505.00	500.00
65491B		No.4 Key-Retaining	3.150	0.985	0.830	0.550	717.00	697.00	692.00
65591SB		No.5 Key Ret. w/Shrouded Shackle	3.150	0.985	0.830	0.550	791.00	771.00	766.00
<b>Twin V-10</b>									
V65190B		No.2 Non-Key-Retaining	1.900	1.100	0.940	0.315	259.00	239.00	234.00
V65190LB		No.2 Non-Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	272.00	252.00	247.00
V65190SB		No.2 Non-Key-Ret. w/Shrouded Shackle	1.900	0.535	0.475	0.315	288.00	268.00	263.00
V65191B		No.2 Key-Retaining	1.900	1.100	0.940	0.315	259.00	239.00	234.00
V65191LB		No.2 Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	272.00	252.00	247.00
V65391B		No.3 Key-Retaining	2.450	1.235	1.295	0.395	460.00	440.00	435.00
V65391LB		No.3 Key-Retaining Ext. Shackle	2.450	1.875	1.295	0.395	510.00	490.00	485.00
V65391SB		No.3 Key Ret. w/Shrouded Shackle	2.450	0.710	0.590	0.395	525.00	505.00	500.00
V65491B		No.4 Key-Retaining	3.150	0.985	0.830	0.550	717.00	697.00	692.00
V65591SB		No.5 Key Ret. w/Shrouded Shackle	3.150	0.985	0.830	0.550	791.00	771.00	766.00
<b>Twin Pro</b>									
61190B		No.2 Non-Key-Retaining	1.900	1.100	0.940	0.315	259.00	239.00	234.00
61190LB		No.2 Non-Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	272.00	252.00	247.00
61190SB		No.2 Non-Key-Ret. w/Shrouded Shackle	1.900	0.535	0.475	0.315	288.00	268.00	263.00
61191B		No.2 Key-Retaining	1.900	1.100	0.940	0.315	259.00	239.00	234.00
61191LB		No.2 Key-Retaining Ext. Shackle	1.900	2.035	0.940	0.315	272.00	252.00	247.00
61391B		No.3 Key-Retaining	2.450	1.235	1.295	0.395	460.00	440.00	435.00
61391LB		No.3 Key-Retaining Ext. Shackle	2.450	1.875	1.295	0.395	510.00	490.00	485.00
61391SB		No.3 Key Ret. w/Shrouded Shackle	2.450	0.710	0.590	0.395	525.00	505.00	500.00
61491B		No.4 Key-Retaining	3.150	0.985	0.830	0.550	717.00	697.00	692.00
61591SB		No.5 Key Ret. w/Shrouded Shackle	3.150	0.985	0.830	0.550	791.00	771.00	766.00


### Padlock Cylinders Only

Model#	Notes	Description	Comp	Sub	SNS
<b>Maximum +</b>					
98911		Padlock Cylinder No. 2, 3, 4-5	138.00	130.50	123.50
<b>Twin Maximum</b>					
88911		Padlock Cylinder No. 2, 3, 4-5	147.00	139.50	132.50
<b>Twin Exclusive</b>					
E65911		Padlock Cylinder No. 2, 3, 4-5	152.00	144.50	137.50
<b>Twin 6000 Classic</b>					
65911		Padlock Cylinder No. 2, 3, 4-5	152.00	144.50	137.50
<b>Twin V-10</b>					
V65911		Padlock Cylinder No. 2, 3, 4-5	152.00	144.50	137.50
<b>Twin Pro</b>					
61911		Padlock Cylinder No. 2, 3, 4-5	152.00	144.50	137.50

 – Twin Maximum available with CLIQ™ Technology. Example: 88191B x **CLIQ** x 626 x Sidebar x Comp



### “Hockey Puck” Shackle Less Padlock

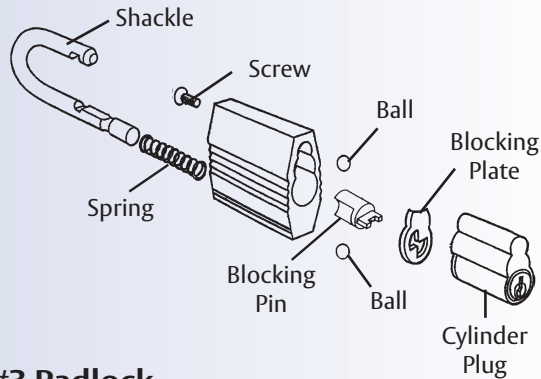
Model#	Notes	Description	A	Comp	Sub	SNS
<b>Maximum +</b>						
9845		Hockey Puck Style Padlock	2.875	201.00	181.00	176.00
<b>Twin Maximum</b>						
8845		Hockey Puck Style Padlock	2.875	214.00	194.00	189.00
<b>Twin Exclusive</b>						
E6545		Hockey Puck Style Padlock	2.875	229.00	209.00	204.00
<b>Twin V-10</b>						
V6545		Hockey Puck Style Padlock	2.875	229.00	209.00	204.00
<b>Twin Pro</b>						
6145		Hockey Puck Style Padlock	2.875	229.00	209.00	204.00



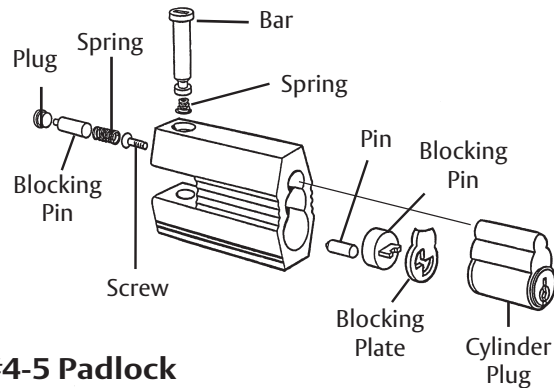
### Dial Puck Lock – Shackle Less Resettable Combination

Model#	Description	W	D	X	Y	MSRP
AA-SR400	Resettable Dial Puck Lock 10,000 Combinations	2.875	.375	0.5	1.71875	145.00
AA-SR400-D	Resettable Dial Puck Lock 10,000 Combinations Visual Package	2.875	.375	0.5	1.71875	145.00

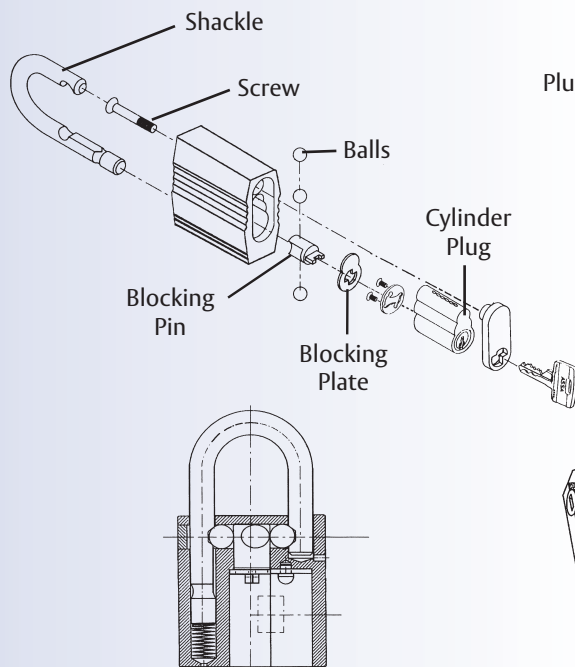
### #2 Padlock



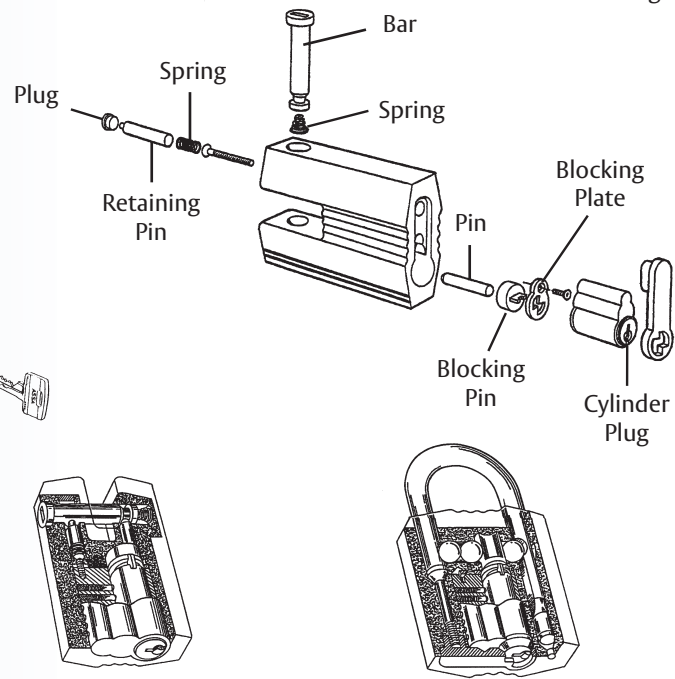
### #2 Shrouded Padlock



### #3 Padlock



### #4-5 Padlock

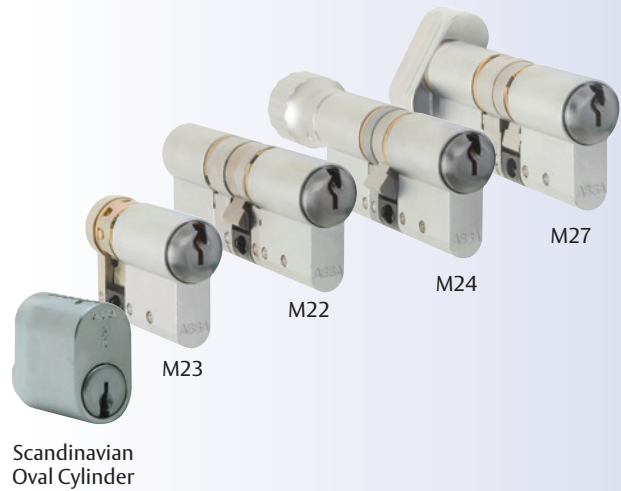


### Padlock Component Parts

Model#	Description	Price
806898	No.2 Regular Shackle	54.50/ea
807217	No.2 Extended Shackle	58.30/ea
P250517	No.2 Shackle Spring	2.39/ea
806910	No.3 Padlock Shackle	70.00/ea
809387	No.2 Key-Retaining Blocking pin	9.06/ea
809388	No.2 Non-Key-Retaining Conversion Kit (Includes Blocking Pin/Spring/Tailpiece)	66.40/ea
P793810	No.2 Tailpiece Cam Screws	2.39/ea
867046	No.2 Tailpiece Washer	8.50/ea
P857300	No.2 Plate & No. 3 Plate	1.93/ea
803607	No.2 Locking Balls	1.93/ea
P793110	No.2 Cylinder Retaining Screw	2.39/ea
806913	No.3 Cylinder Retaining Screw	11.40/ea
803575	No.3 Locking Ball Bearings	3.66/ea
806911	No.3 Blocking Pin	43.60/ea
089280	No.3 Extended Shackle	53.00
353969	Twin V-10 Padlock Cylinder Plug	71.30
367018	Twin 6000 Classic Padlock Cylinder Plug (Specify Profile 50,52,61,62)	71.30
356071	Twin Exclusive / 6000 Classic Padlock Cylinder Plug (Specify Profile 51,851)	71.00
816068	Maximum+ / Twin Maximum Padlock Cylinder Plug (Specify Profile 0A7, 0M7)	92.60



ASSA manufactures a variety of European cylinders including the Scandinavian oval and the Euro Din (M20 Series). Available for different door thicknesses and featuring a cam actuator, ASSA Euro Din cylinders can be used with many types of imported locksets and specialty hardware. All European cylinders can be keyed into any new or existing ASSA key system.



### Benefits:

- Retrofits variety of European applications
- Two independent locking mechanisms to ensure security and optimum pick resistance
- Inactive “false” grooves on side pins designed to increase pick resistance

### Technical Information:

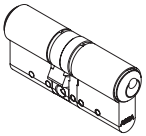
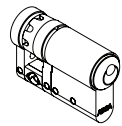
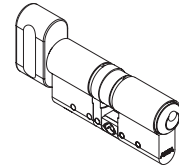
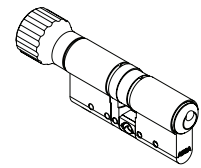
- M20 Series available for different door thicknesses
- Cylinder housing and plug made of high quality brass
- Stainless steel top pins
- Bottom pins and master pins are nickel silver

### Warranty:

- ASSA warrants its products against defective workmanship or wear resulting from defects for one year

### Finishes:

BHMA Symbol	U.S. Symbol	Description
626	US 26D	Satin Chrome
605	US 3	Bright Brass

Double Cylinder	Single Cylinder	Cylinder, Design Turn	Cylinder, Narrow Profile Turn
 <p>Extension outside (A=+0 mm) Cylinder shape Extension inside (C=+10 mm) Cylinder series</p> <p>61 M 22 A C</p> <p>Extension outside Cylinder length 61 mm Extension inside</p> <p>Code</p> <p>XXM22/25</p>	 <p>Cylinder shape Extension (C=+10 mm) Cylinder series</p> <p>61 M 23 C</p> <p>Extension outside Cylinder length 40 mm</p> <p>Code</p> <p>XXM23</p>	 <p>Extension outside (A=+0 mm) Cylinder shape Extension inside (C=+10 mm) Cylinder series</p> <p>61 M 27 A C</p> <p>Extension outside Cylinder length 61 mm Extension inside</p> <p>Code</p> <p>XXM27</p>	 <p>Extension outside (A=+0 mm) Cylinder shape Extension inside (C=+10 mm) Cylinder series</p> <p>61 M 24 A C</p> <p>Extension outside Cylinder length 61 mm Extension inside</p> <p>Code</p> <p>XXM24</p>

Guideline for M20 EURO accessories  
Location of lock cases, cylinders and accessories

1. Specification of M20 Cylinder/turn and accessories.
  - a) Measure the door thickness (A).
  - b) Measure the distance between the centre of the lock case and the security side of the door (B).
  - c) Measure the distance between the centre of the lock case and the inside of the door (C).
  - d) Add the thickness of the cylinder accessories to the B and C measurement. The result will be the length of the cylinder/turn.

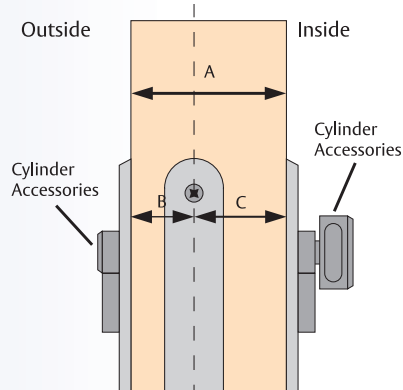






Table Measurement

Code	Length mm
A	+0
B	+5
C	+10
D	+15
E	+20
F	+25
G	+30
H	+35
I	+40
J	+45
K	+50
L	+55

## M20 Din Euro Profile Cylinders

Model#	Notes	Description	Comp
Maximum +			
98M27		Large Thumbturn Single Cylinder	Call Factory For Pricing.
98M24		Small Thumbturn Single Cylinder	
98M22		Double Cylinder	
98M23		Single Cylinder No Thumbturn	
Twin Maximum			
88M27		Large Thumbturn Single Cylinder	Call Factory For Pricing.
88M24		Small Thumbturn Single Cylinder	
88M22		Double Cylinder	
88M23		Single Cylinder No Thumbturn	
Twin Exclusive			
E65M27		Large Thumbturn Single Cylinder	Call Factory For Pricing.
E65M24		Small Thumbturn Single Cylinder	
E65M22		Double Cylinder	
E65M23		Single Cylinder No Thumbturn	
Twin V-10			
V65M27		Large Thumbturn Single Cylinder	Call Factory For Pricing.
V65M24		Small Thumbturn Single Cylinder	
V65M22		Double Cylinder	
V65M23		Single Cylinder No Thumbturn	
Twin 6000 Classic			
65M27	†	Large Thumbturn Single Cylinder	Call Factory For Pricing.
65M24	†	Small Thumbturn Single Cylinder	
65M22	†	Double Cylinder	
65M23	†	Single Cylinder No Thumbturn	

 – Twin Maximum available with CLIQ™ Technology. Example: 88M27 x CLIQ x Comp

† Limited Twin 6000 profiles available.

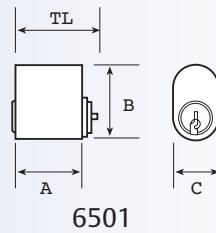
### Profile Cylinder Key:

TL – Total Length

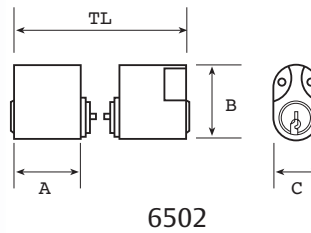
A – Cylinder Length

B – Cylinder Height

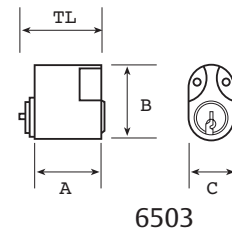
C – Cylinder Width



6501



6502



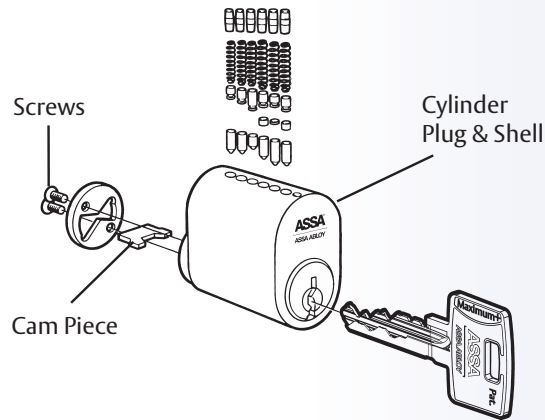
6503

## Oval Cylinders

Model#	Notes	Description	TL	A	B	C	Comp	Sub	SNS
Maximum +									
9801		Oval, Outside	1.577	1.236	1.376	0.784	251.00	243.50	236.00
9802		Oval, Double	N/A				512.00	498.50	482.00
9803		Oval, Inside	1.577				254.00	246.00	239.00
Twin Maximum									
8801	CLIQ	Oval, Outside	1.577	1.236	1.376	0.784	280.00	272.50	265.00
8802	CLIQ	Oval, Double	N/A				572.00	558.50	542.00
8803	CLIQ	Oval, Inside	1.577				284.00	276.00	269.00
Twin Exclusive									
E6501		Oval, Outside	1.577	1.236	1.376	0.784	291.00	283.50	276.00
E6502		Oval, Double	N/A				595.00	581.50	565.00
E6503		Oval, Inside	1.577				295.00	287.00	280.00
Twin 6000 Classic									
6501		Oval, Outside	1.577	1.236	1.376	0.784	291.00	283.50	276.00
6502		Oval, Double	N/A				595.00	581.50	565.00
6503		Oval, Inside	1.577				295.00	287.00	280.00
Twin V-10									
V6501		Oval, Outside	1.577	1.236	1.376	0.784	291.00	283.50	276.00
V6502		Oval, Double	N/A				595.00	581.50	565.00
V6503		Oval, Inside	1.577				295.00	287.00	280.00

CLIQ – Twin Maximum available with CLIQ™ Technology. Example: 8801 x CLIQ x Comp

NOTE: Oval cylinders do not include cylinder rings, mounting screws or other trim.



## Oval Cylinder Parts

Model#	Description	Price
<b>Maximum+ / Twin Maximum</b>		
867064	Oval Cyl. Housing, Outside	82.30
867110	Oval Cyl. Housing, Inside	104.00
816068 †	Oval Cylinder Plug	92.60
<b>Twin Exclusive / 6000 Classic</b>		
867064	Oval Cyl. Housing, Outside	82.30
867110	Oval Cyl. Housing, Inside	104.00
356071 †	Oval Cylinder Plug (Specify Profile)	71.00
<b>Twin V-10</b>		
867064	Oval Cyl. Housing, Outside	82.30
867110	Oval Cyl. Housing, Inside	104.00
353969	Oval Cylinder Plug	71.00

† – Specify Profile



ASSA provides all the necessary tools for both the retail and institutional locksmith to service and maintain our locks in the field. We offer several sizes of pinning kits from large, full service kits designed for the shop environment to smaller, convenient kits appropriate for service calls.

Also available are high quality key cutting equipment, all approved ASSA cylinder lubricants.



### MPK Master Pin Kit

Item Number	Description	Quantity	Price Per Kit
353838	Left Side Pin V-10	50	2,519.00
359654	Twin-Max Sidepin Left		
362808	Corbin RC Cover Strip	10	
867046	Tail Piece Washer DBOLT/PDLK	2	
806974	Closing Rods	20	
807164	V-10/T Pro Spring For Side Bar	100	
807165	V-10/T Pro Sidepin Springs		
807401	RC C-Ring	4	
807402	RC Cover Slide	15	
807403	RC Cam Adapter	2	
807404	RC Wave Washer	10	
807405	RC Rubber Stop	6	
809312	IC Core Plug Spacer Washer		
809314	Master Pin 9, IC Core Cylinders	100	
809315	Master Pin 10, IC Core Cylinders		
809316	Master Pin 11, IC Core Cylinders		
809317	Master Pin 12, IC Core Cylinders		
809318	Master Pin 13, IC Core Cylinders		
809319	Master Pin 14, IC Core Cylinders		
809320	Master Pin 15, IC Core Cylinders		
809321	Master Pin 16, IC Core Cylinders		
809322	Master Pin 17, IC Core Cylinders		
809328	Top Pin 2, IC Core Cylinders		
809329	Top Pin 3, IC Core Cylinders		

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### MPK Master Pin Kit (Continued)

Item Number	Description	Quantity	Price Per Kit
809330	Top Pin 4, IC Core Cylinders	100	2,519.00
809331	Top Pin 5, IC Core Cylinders		
809332	Top Pin 6, IC Core Cylinders		
809333	Top Pin 7, IC Core Cylinders		
809334	Top Pin 8, IC Core Cylinders		
809335	Top Pin 9, IC Core Cylinders		
809336	Top Pin 10, IC Core Cylinders		
809340	IC Core Chamber Springs (1-4)		
816080	Twin-Pro Sidepin	50	
867015	Side Pin, ASSA Twin		
867065	600/Twin Pin Chamber Springs	100	
807261	Top Pin A, Twin & 600		
807262	Top Pin B, Twin & 600		
807263	Top Pin C, Twin & 600		
807264	Top Pin D, Twin & 600		
867070	Master Pin 1, Twin & 600		
867071	Master Pin 2, Twin & 600		
867072	Master Pin 3, Twin & 600		
867073	Master Pin 4, Twin & 600		
867074	Master Pin 5, Twin & 600		
867075	Master Pin 6, Twin & 600		
867076	Master Pin 7, Twin & 600		
867077	Master Pin 8, Twin & 600		
867078	Bottom Pin 1, Twin & 600		
867079	Bottom Pin 2, Twin & 600		
867080	Bottom Pin 3, Twin & 600		
867081	Bottom Pin 4, Twin & 600		
867082	Bottom Pin 5, Twin & 600		
867083	Bottom Pin 6, Twin & 600		
867084	Bottom Pin 7, Twin & 600		
867085	Bottom Pin 8, Twin & 600		
867086	Bottom Pin 9, Twin & 600		
867087	Twin Spring For Side Pin		
867088	Twin Spring For Side Bar		
867090	Std Tail Piece Screw Twin/600	25	
867445	Cam, Adams Rite 600/Twin	2	
867446	Cam, Clover Leaf 600/Twin		
867447	Cam, Beaver Tail 600/Twin		
867452	Cam, Sargent 600/Twin		
867453	Cam, Schlage		
868141	M/R Cover Strip 600/Twin	50	
868624	Rollpin Corbin/4—Sargent/2	10	
868958	Schlage Plug Cap	4	
92C-127	Schlage KIK Plug Cap Spring		
868960	Schlage KIK Plug Cap Pin		
872610	Cam, Standard 600/Twin	2	
900257	Yale Tailpiece Roll Pin	10	

### PK-1 Pin Kit

Item Number	Description	Quantity	Price Per Kit
353838	Left Side Pin V-10	50	1,440.00
359654	Twin-Max Sidepin Left		
807164	V-10/T Pro Spring For Side Bar	100	
807165	V-10/T Pro Sidepin Springs		
816080	Twin-Pro Sidepin	50	
867015	Side Pin, ASSA Twin		
867065	600/Twin Pin Chamber Springs	500	
807261	Top Pin A, Twin & 600	100	
807262	Top Pin B, Twin & 600		
807263	Top Pin C, Twin & 600		
807264	Top Pin D, Twin & 600		
867070	Master Pin 1, Twin & 600		
867071	Master Pin 2, Twin & 600		
867072	Master Pin 3, Twin & 600		
867073	Master Pin 4, Twin & 600		
867074	Master Pin 5, Twin & 600		
867075	Master Pin 6, Twin & 600		
867076	Master Pin 7, Twin & 600		
867077	Master Pin 8, Twin & 600		
867078	Bottom Pin 1, Twin & 600		
867079	Bottom Pin 2, Twin & 600		
867080	Bottom Pin 3, Twin & 600		
867081	Bottom Pin 4, Twin & 600		
867082	Bottom Pin 5, Twin & 600		
867083	Bottom Pin 6, Twin & 600		
867084	Bottom Pin 7, Twin & 600		
867085	Bottom Pin 8, Twin & 600		
867086	Bottom Pin 9, Twin & 600		
867087	Twin Spring For Side Pin		
867088	Twin Spring For Side Bar		
867090	Standard Tail Piece Screw Twin/600		
868141	M/R Cover Strip 600/Twin		

### PK-IC Interchangeable Core Pin Kit

Item Number	Description	Quantity	Price Per Kit
362808	Corbin RC Cover Strip	10	1,350.00
807401	RC C-Ring	50	
807402	RC Cover Slide		
807405	RC Rubber Stop		
809312	IC Core Plug Spacer Washer		
809314	Master Pin 9, IC Core Cylinders	100	
809315	Master Pin 10, IC Core Cylinders		
809316	Master Pin 11, IC Core Cylinders		
809317	Master Pin 12, IC Core Cylinders		
809318	Master Pin 13, IC Core Cylinders		
809319	Master Pin 14, IC Core Cylinders		
809320	Master Pin 15, IC Core Cylinders		
809321	Master Pin 16, IC Core Cylinders		
809322	Master Pin 17, IC Core Cylinders		
809328	Top Pin 2, IC Core Cylinders		
809329	Top Pin 3, IC Core Cylinders		
809330	Top Pin 4, IC Core Cylinders		
809331	Top Pin 5, IC Core Cylinders		
809332	Top Pin 6, IC Core Cylinders		
809333	Top Pin 7, IC Core Cylinders		
809334	Top Pin 8, IC Core Cylinders		
809335	Top Pin 9, IC Core Cylinders		
809336	Top Pin 10, IC Core Cylinders		
809340	IC Core Chamber Springs (1-4)		

### PK-Cam Pin Kit

Item Number	Description	Quantity	Price Per Kit
807402	RC Cover Slide	50	225.00
809328	Top Pin 2, IC Core Cylinders		
809329	Top Pin 3, IC Core Cylinders		
809330	Top Pin 4, IC Core Cylinders		
809331	Top Pin 5, IC Core Cylinders		
809332	Top Pin 6, IC Core Cylinders		
809333	Top Pin 7, IC Core Cylinders		
809334	Top Pin 8, IC Core Cylinders		
809335	Top Pin 9, IC Core Cylinders		
809340	IC Core Chamber Springs (1-4)		

### SFIC Pin Kit

Item Number	Description	Price Per Kit
PK-SFIC	Small Format Interchangeable Core Pin Kit	1,436.00



















### MAX Pin Kit

Item Number	Description	Price Per Kit
PK-MAX	Maximum+ Pin Kit	1,436.00

### PKMM Pin Kit

Item Number	Description	Quantity	Price Per Kit
807164	V-10/T Pro Spring For Side Bar	25	316.00
867065	600/Twin Pin Chamber Springs		
807261	Top Pin A, Twin & 600		
807262	Top Pin B, Twin & 600		
807263	Top Pin C, Twin & 600		
807264	Top Pin D, Twin & 600		
867070	Master Pin 1, Twin & 600		
867071	Master Pin 2, Twin & 600		
867072	Master Pin 3, Twin & 600		
867073	Master Pin 4, Twin & 600		
867074	Master Pin 5, Twin & 600		
867075	Master Pin 6, Twin & 600		
867076	Master Pin 7, Twin & 600		
867077	Master Pin 8, Twin & 600		
867078	Bottom Pin 1, Twin & 600		
867079	Bottom Pin 2, Twin & 600		
867080	Bottom Pin 3, Twin & 600		
867081	Bottom Pin 4, Twin & 600		
867082	Bottom Pin 5, Twin & 600		
867083	Bottom Pin 6, Twin & 600		
867084	Bottom Pin 7, Twin & 600		
867085	Bottom Pin 8, Twin & 600		
867086	Bottom Pin 9, Twin & 600		
867088	Twin Spring For Side Bar		
867090	Std Tail Piece Screw Twin/600		

### ASSA ABLOY

 T2 .047" 1.2mm	 T3 .071" 1.8mm	 T4 .094" 2.4mm	 T5 .118" 3.0mm	 T6 .142" 3.6mm	 T7 .165" 4.2mm	 T8 .189" 4.8mm	 T9 .213" 5.4mm	 T10 .236" 6.0mm	 M9 .213" 5.4mm	 M10 .236" 6.0mm	 M11 .260" 6.6mm	 M12 .283" 7.2mm	 M13 .307" 7.8mm	 M14 .331" 8.4mm	 M15 .354" 9.0mm	 M16 .378" 9.6mm	 M17 .402" 10.2mm
809328	809329	809330	809331	809332	809333	809334	809335	809336	809314	809315	809316	809317	809318	809319	809320	809321	809322

#### Top Pins for IC Core and Cam Locks Cyls. Only

Model#	Description	Pkg. Qty.	Price
809328	Top Pin #2	100	55.00/pk
809329	Top Pin #3		55.00/pk
809330	Top Pin #4		55.00/pk
809331	Top Pin #5		55.00/pk
809332	Top Pin #6		55.00/pk
809333	Top Pin #7		55.00/pk
809334	Top Pin #8		55.00/pk
809335	Top Pin #9		55.00/pk
809336	Top Pin #10		55.00/pk

#### Master Pins (Build Up) for IC Core Cyls. Only

Model#	Description	Pkg. Qty.	Price
809314	Master Pin #9	100	58.00/pk
809315	Master Pin #10		58.00/pk
809316	Master Pin #11		58.00/pk
809317	Master Pin #12		58.00/pk
809318	Master Pin #13		58.00/pk
809319	Master Pin #14		58.00/pk
809320	Master Pin #15		58.00/pk
809321	Master Pin #16		58.00/pk
809322	Master Pin #17		58.00/pk

#### Interchangeable Core Parts

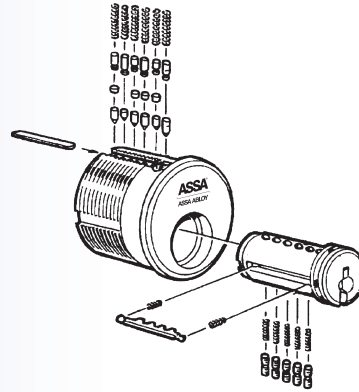
Model#	Notes	Description	Pkg. Qty.	Price
354023		Control Sleeve		86.30/ea
359058		Maximum+ and Twin Maximum Inner Plug (Specify 0A7, 0M7)		78.50
353213	*	Twin 6000 Classic and Twin Exclusive IC Inner Plug (Specify 51, 851)		78.00/ea
353968	*	V-10 IC Inner Plug		60.70/ea
807401		IC C-Ring		2.03/ea
807402		IC& Cam Lock Cover Slide		3.58/ea
807403		IC Cam Adapter		65.10/ea
807404		IC Wave Washer		2.96/ea
807405		IC Rubber Stop		4.39/ea
810695	*	IC Core (Figure-8) Housing		131.00/ea
807411	*	IC Mortise/Rim Housing		160.00/ea
809340		IC Core Chamber Spring (1st Four Chambers)	100	55.00/pk
809312		IC Plug Spacer Washer		2.15/ea

\*Indicate product finish.

#### SFIC Pin Parts

Model#	Description	Pkg. Qty.	Price
909001	SFIC Bottom Pin # 1	100	16.00/pk
909002	SFIC Bottom Pin # 2		16.00/pk
909003	SFIC Bottom Pin # 3		16.00/pk
909004	SFIC Bottom Pin # 4		16.00/pk
909005	SFIC Bottom Pin # 5		16.00/pk
909006	SFIC Bottom Pin # 6		16.00/pk
909007	SFIC Bottom Pin # 7		16.00/pk
909008	SFIC Bottom Pin # 8		16.00/pk
911001	SFIC Master Pin #1		14.00/pk
911002	SFIC Master Pin #2		14.00/pk
911003	SFIC Master Pin #3		14.00/pk
911004	SFIC Master Pin #4		14.00/pk
911005	SFIC Master Pin #5		14.00/pk
911006	SFIC Master Pin #6		14.00/pk
911007	SFIC Master Pin #7		14.00/pk
911008	SFIC Master Pin #8		14.00/pk
911009	SFIC Master Pin #9		14.00/pk
911010	SFIC Master Pin #10		14.00/pk
911011	SFIC Master Pin #11		14.00/pk
911012	SFIC Master Pin #12		14.00/pk
809340	Chamber Springs		55.00/pk
910013	Caps		16.00/pk





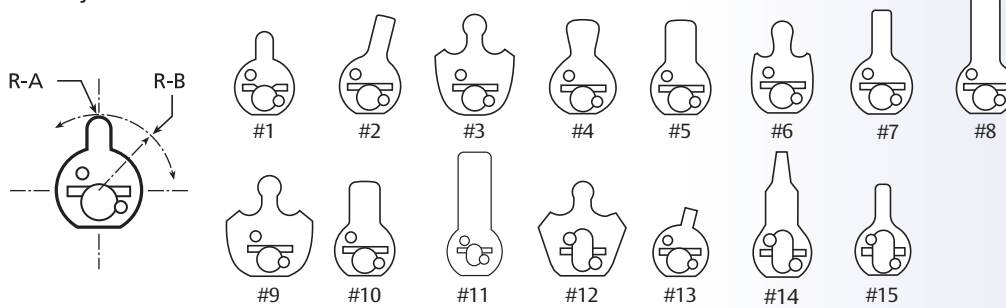
## Sidebars

Model#	Description	Price
267008	Sidebar (Specify Side Code) Minimum order 25 pieces	18.20 each

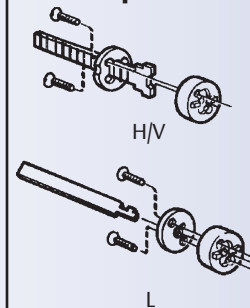
## Pins, Spring & Closers

Model#	Description	Pkg. Qty.	Price
807261	Driver Pin 1-2 (A)	100	58.00/pk
807262	Driver Pin 3-4 (B)		58.00/pk
807263	Driver Pin 5-6 (C)		58.00/pk
807264	Driver Pin 7-8-9 (D)		58.00/pk
867070	Master Pin 1		58.00/pk
867071	Master Pin 2		58.00/pk
867072	Master Pin 3		58.00/pk
867073	Master Pin 4		58.00/pk
867074	Master Pin 5		58.00/pk
867075	Master Pin 6		58.00/pk
867076	Master Pin 7		58.00/pk
867077	Master Pin 8		58.00/pk
867078	Bottom Pin 1		58.00/pk
867079	Bottom Pin 2		58.00/pk
867080	Bottom Pin 3		58.00/pk
867081	Bottom Pin 4		58.00/pk
867082	Bottom Pin 5		58.00/pk
867083	Bottom Pin 6		58.00/pk
867084	Bottom Pin 7		58.00/pk
867085	Bottom Pin 8		58.00/pk
867086	Bottom Pin 9		58.00/pk
867065	Cylinder Springs		58.00/pk
867015	Twin Side Pins	50	131.00/pk
353838	V-10 Left Hand Side Pins		103.50/pk
359654	Maximum+ / Twin Maximum Left Hand Side Pins		111.50/pk
816080	Twin Pro Side Pins	100	122.50/pk
807164	Maximum+ / Twin Maximum / V-10 Sidebar Springs		37.00/pk
807165	Maximum+ / Twin Maximum / V-10 Sidepin Springs		37.00/pk
867087	Twin Sidepin Springs		39.00/pk
867088	Twin Sidebar Springs		39.00/pk
868141	Pin Chamber Closing Strips, Mort, Rim, KIK		130.00/ea
867093	Closing Plugs, Oval Cylinders		22.00/pk
806346	Top Closing Screw		204.00/pk

Cam Key: R-A – Head Radius • R-B – Overall Radius



### Tailpieces



### Cams & Tailpieces

Model#	Description	R-A	R-B	Pkg. Qty.	Price
867445	#1 Adams Rite Cam	0.118	0.555		10.90/ea
867452	#2 Sargent Cam	N/A	0.709		10.90/ea
867446	#3 Corbin Clover Leaf Cam	0.114	0.602		10.90/ea
867447	#4 Corbin Beaver Tail Cam	N/A	0.732		12.10/ea
872610	#5 Yale/Standard Cam	N/A	0.709		10.90/ea
867453	#6 Schlage "L" Cam	0.124	0.516		26.10/ea
805412	#7 Segal Type Cam	N/A	0.779		26.10/ea
806471	#8 Jumbo Corbin Cam	N/A	0.914		26.10/ea
907306	#9 Best 30H Series	0.114	0.602		26.90/ea
353445	#10 Airteq/Norment Cam	N/A	0.787		10.50/ea
809337	#11 Airteq/Norment Mogul Cam	N/A	1.165		27.90/ea
354945	#12 Corbin Jumbo Clover Leaf Cam	0.114	0.828		27.90/ea
355849	#13 Sargent Short Cam	N/A	0.515		27.90/ea
355850	#14 Sargent Mogul	N/A	1.043		27.90/ea
872612	#15 Yale Replacement Cam	0.308	0.742		26.10/ea
867450	Horizontal & Vertical Rim Tailpiece kit				35.90/ea
867451	Lazy-motion Rim Tailpiece kit				35.90/ea
868958	Schlage KIK Plug Cap			10	55.30/pk
92C-127	Schlage KIK Plug Cap Spring				203.00/pk
868960	Schlage KIK Plug Cap Pin			100	193.00/pk
804877	Schlage Break-off Tailpiece			10	112.00/pk
868654	Corbin New Style Standard-duty Tailpiece			10	62.40/pk
868624	Rollpin - Corbin			10	19.30/pk
868231	Cylinder Plug Retaining Ring			100	203.00/pk
900250	Sargent 6-line, Arrow Tailpiece (short)				5.96/ea
900251	Sargent 6-line, Arrow Tailpiece (long)				5.96/ea
900252	Sargent 6-line, Arrow Tailpiece retaining ring				1.93/ea
900253	Sargent/Arrow Tailpiece (Med.)				5.03/ea
900254	Sargent 11-line T-Zone Tailpiece				11.20/ea
900256	Yale Key-In-Lever Tailpiece				14.90/ea
900257	Yale Key-In-Lever Roll Pin				5.53/ea
867046	Tailpiece Washer			50	425.00/pk
867090	Phillips Screws for Cams, Mortise & Oval Tailpiece				82.00/pk
868138	Slotted Screws for Rim Tailpiece			100	296.00/pk
868134	Tail Extension for Rim Cylinder				25.90/ea
867109	Break-off Tailpiece for V/H Rim Cylinder				15.70/ea
868136	Lazy Motion Tailpiece for Rim Cylinder				15.30/ea
867454	Sargent RC Tailpiece (7 Line Lever)				23.10/ea
867455	Sargent RC Tailpiece (10 Line Lever)				23.10/ea
867456	Sargent RC Tailpiece (11 Line Lever)				23.10/ea

Positive Stop  
Code Machine  
PS6000T

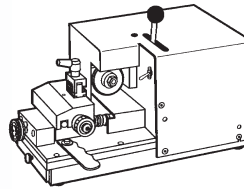


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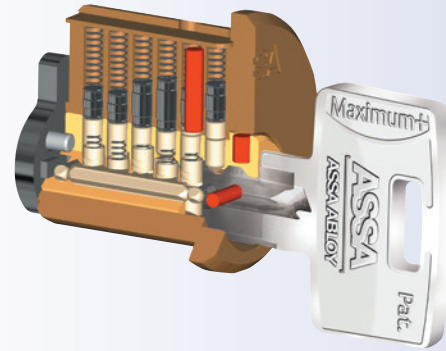
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## Pin Kits & Tools

Model#	Description	Price
PK-1	Pin Kit No.1 Full-Size Standard Kit for Twin	1,440.00
PK-IC	Pin Kit-Interchangeable Core Upgrade	1,350.00
PK-MM	Micro Mini Pin Kit	316.00
PK-CAM	PK Cam Lock Upgrade	225.00
MPK	Master Pinning Kit Twin & IC	2,519.00
869018	Twin Series Cutter Wheel for HPC Code Max CM90Z/.032"	892.00
869017	Twin Series Framon Cutter Wheel	768.00
867056	Cutter Wheel for PS-7000R	1,038.00
KXASDC	Depth Cam for KX-1 ASSA	292.00
KXASSC	Space Cam for KX-1 ASSA	292.00
KXAS01	Cam Set for KX-1	624.00
KXAS02	Cam Set Plus Vise	1,055.00
KXAS03	Cam Set Plus Cutter	1,343.00
KXAS04	Cam Set (Cutter Vise)	1,823.00
F2SH050A	ASSA Vise for PS-6000T, KX-1, FRA2	480.00
807718	ASSA Lock Spray Lubricant	34.40
816296	ASSA Lock Spray Cleaner/De-Icer	34.40
PS-6000T	Positive Stop Code Key Machine	10,537.00
907200	PK-1 Pin Kit Box Only	318.00
907205	PK-IC Pin Kit Box Only	328.00
907206	MPK Pin Kit Box Only	435.00
907207	Micro Mini Pin Kit Box Only	145.00
907208	Pin Kit Cam Lock Upgrade Box Only	145.00
907009	Clear Deadbolt Mounting Ring	34.70
SGTRCTOOL	Shearing Tool for Sargent style Interchangeable Core	657.00
CRRCTOOL	Shearing Tool for Corbin Russwin style Interchangeable Core	657.00
KD-98	ASSA Key Gauge	63.30
907044	ASSA Plug Follower	9.76
907046	ASSA Screwdriver	27.40
900800	SFIC Ejector Tool	62.40
STAMPING	Key Stamping/Serialization (Any stamping other than keyset or registry ID)	7.10
DND	DO NOT DUPLICATE Key Stamping	7.10
STMP-CORE	Concealed IC Stamping (Other than SFIC)	11.80
MKC	Master Key Upcharge	25.90
KBC	Key Blank Credit	-5.66
907060	ASSA Pinning Mat	35.90

ASSA products are the highest quality cylinder products on the market today. The following information for maintaining proper condition of your ASSA cylinders and keys will insure the best performance for you and your clients.

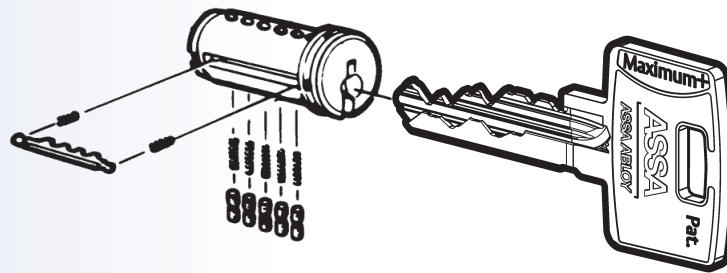


Make sure that all key cutting equipment is properly calibrated in accordance to ASSA manufacturer specification. This is the first consideration in the proper performance of ASSA cylinders. Regularly inspect keys in use and replace any keys that show physical wear immediately.

ASSA cylinders are mechanical devices and like any mechanical device they need regular preventive maintenance. At the time of installation cylinders must be lubricated with ASSA approved lubricant. ASSA recommends part #807718-ASSA Lock Spray Lubricant. Wipe off any excess lubricant on exposed surfaces. Cleaning and lubricating the lock mechanism that the ASSA cylinder is being installed into is important as well. ASSA cylinders should be lubricated at least twice a year as normal maintenance.

- **Do not use graphite or silicone lubricants. Use only ASSA approved lubricants.**
- **Do not expose ASSA cylinders to chemical wash.**
- **Do not paint any cylinder surfaces.**

Do not over lubricate ASSA cylinders. If you suspect cylinder has been over lubricated or suspect excessive dirt or other particles or debris, thoroughly flush with ASSA cleaner de-icer or use an alcohol base electrical contact cleaner that leaves no residue. Let dry or dry with compressed air then re-lubricate with ASSA approved lubricant.



## Basic Cylinder Assembly

**Step One.** Invert the cylinder plug and place the side pin springs in the side pin holes. Insert the side pins.

**NOTE!** The side pins are all identical. It is imperative that the springs locate correctly or the cylinder will malfunction.

**Step Two.** With the cylinder still inverted, insert a key with the correct side code to hold the side pins in place.

**Step Three.** Position the short sidebar springs at each end of the sidebar slot.

**NOTE!** It is imperative that the springs are located in the prepared holes.

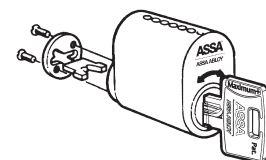
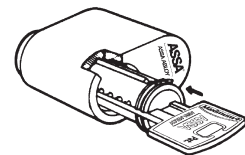
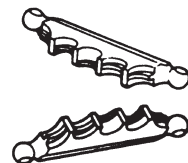
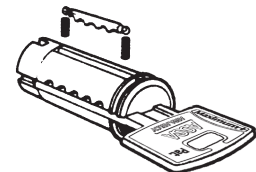
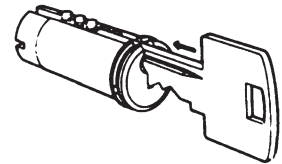
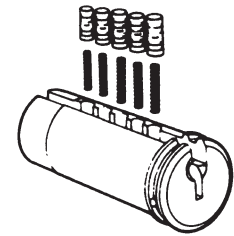
**Step Four.** Lay the sidebar in the slot so that the fences correspond to the opening gates in the side pins. It should now be possible to press the sidebar down in its slot so that it is flush with the outer face of the cylinder plug.

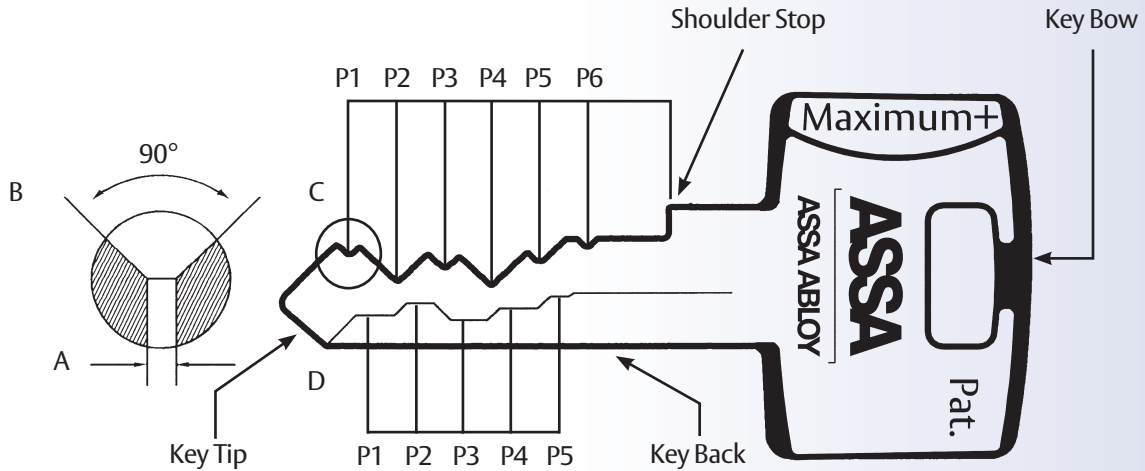
**NOTE!** The key should remain in the cylinder plug during this operation.

**Step Five.** Place the cylinder plug in the cylinder house. If the sidebar is fitted correctly, the cylinder plug can now be turned within the shell. Hold the cylinder plug in place when withdrawing the key.

**Step Six.** Fit the tailpiece and secure.

Note: Cylinder plug diameter is .510".





A. 0.8mm (0.032") wide flat base.

B. 90° cutting angle.

C. The six top cut positions are counted from tip to bow at nine depths of cut.

D. The five side cut positions are counted from tip to bow at five depths of cut and are restricted to factory production only.

**The chart below only references top cut spacing.**

Measurement	P1	P2	P3	P4	P5	P6
mm	25.7	21.9	18.1	14.3	10.5	6.7
Inch	1.0118	0.8622	0.7126	0.5630	0.4134	0.2638
Tolerance	+0.02 / -0.03mm +0.0008 / -0.0012					

### General Rules

The cut depth should be measured from the back of the key to the bottom of the cut.

Spacing is calculated from the shoulder of the key.

The key combinations are cut from the tip of the key towards the bow.

The system code must be cut at 90° cutting angle and a 0.8mm (0.032") wide flat base.

No.1 cut is deepest cut, no. 9 is shallowest.

Maximum Adjacent Cut Specification (MACS) = 5.

Example: 1 cut adjacent to 6 cut is acceptable.

1 cut adjacent to 7, 8, or 9 cut NOT acceptable.

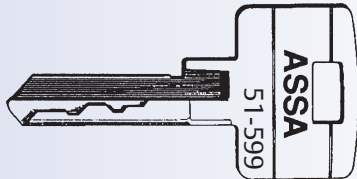
Depths: Key Combinations		
Normal depths for key combinations		
Depths:	mm	Inch
N0. 1	4.03	0.1587
N0. 2	4.63	0.1823
N0. 3	5.23	0.2059
N0. 4	5.83	0.2295
N0. 5	6.43	0.2531
N0. 6	7.03	0.2768
N0. 7	7.63	0.3004
N0. 8	8.23	0.3240
N0. 9	8.83	0.3476
Measure from back of key to bottom of cut		
Tolerance	+ 0.00 - 0.04mm	
	+0.00" - .0016"	



## Ordering:

When ordering key blanks, the profile and geographically assigned code must be stated.

A. Side bar Code is cut at ASSA Factory only. Key blanks are provided as shown.



B. Side bar code/profile can be identified on key bow. Example: for Twin 6000 Series, 51-599; there are 5 different profiles in the ASSA Twin 6000 Series which are; 50, 51, 52, 61, and 62.



## Key Stamping:

All new key blanks and cut keys will be stamped as original from factory in accordance with assigned keyway.



Maximum+  
Profile 0A7



Maximum+ SFIC  
Profile 0B7



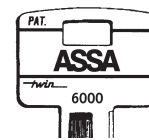
Twin Maximum  
Profile 0M7



Twin Pro  
Profile 0P4



Twin Exclusive  
Profile 851



Twin 6000  
Profiles  
50, 51, 52, 61, 62



Twin V-10  
Profile 95

## Key Cutting:

Key combination can be cut on many code machines and duplicating machines. Code cutting machines historically, produce better keys than Key-duplicating machines. The ASSA key is a quality key. ASSA recommends quality cutters. ASSA supplies cutting wheels for the HPC 1200 CM and Code Max code machine as well as cutters, vises, and cams for Framon KX1.

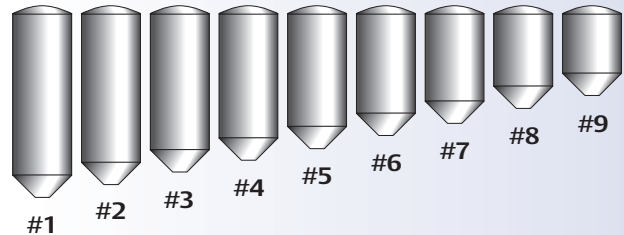
## ASSA Recommended Code Machines:

- ASSA PS-6000T (Made by Framon)
- Any Framon Machine designed to cut ASSA Twin and Max+ Series keys
- Silca Ultra Code 199
- HPC Code Max
- ITL 9700 Series Code Machine

## ASSA Twin Series Pinning

The same bottom and master pins used in all ASSA Twin Series, Maximum+, and 600 Series product are made of high-quality nickel silver. The deepest cut on a Twin Series and Maximum+ key is the #1 length and the shallowest is the #9 length. This makes the #1 pin the longest and the #9 pin the shortest. All pins are 0.114" in diameter.

Bottom Pin Part Numbers & Lengths		
Pin Size	Part Number	Length
#1	867078	0.3503"
#2	867079	0.3267"
#3	867080	0.3031"
#4	867081	0.2795"
#5	867082	0.2559"
#6	867083	0.2322"
#7	867084	0.2086"
#8	867085	0.1850"
#9	867086	0.1614"



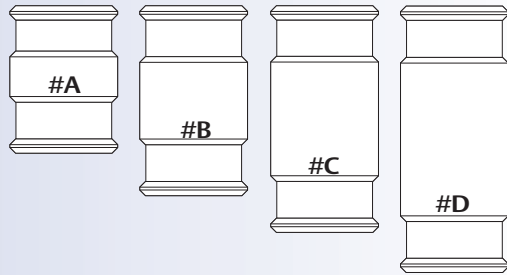
Pins for ASSA cylinders do not taper to a ball nose radius like most pin tumbler pins, but have a flat tip that is 0.020" in diameter. This provides more reliable contact between tumbler and key.

Master Pin Part Numbers & Lengths		
Pin Size	Part Number	Length
#1	867070	0.0236"
#2	867071	0.0472"
#3	867072	0.0708"
#4	867073	0.0944"
#5	867074	0.1181"
#6	867075	0.1417"
#7	867076	0.1652"
#8	867077	0.1889"

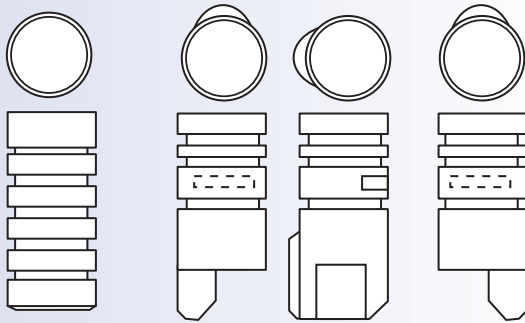


ASSA Twin master pins are engineered for single step \masterkeying, creating the largest master key capabilities of any pin tumbler lock in production.

By numbering from the smallest to the largest, pinning may easily be calculated by subtracting the master pin number from the bottom pin number. (i.e. 7 - 3 = 4. A #3 master pin with a #7 bottom pin is the same physical length as a #4 bottom pin alone.) If the master pin (or pins) leave a remainder of less than one when subtracted from the bottom pin, the overall stack height of the chamber is wrong.



Top Pins/Spool Drivers	
Height	Width
A – 4 mm/0.15 inch	2.9 mm/0.114 inch
B – 5 mm/0.19 inch	2.9 mm/0.114 inch
C – 6 mm/0.23 inch	2.9 mm/0.114 inch
D – 7 mm/0.27 inch	2.9 mm/0.114 inch



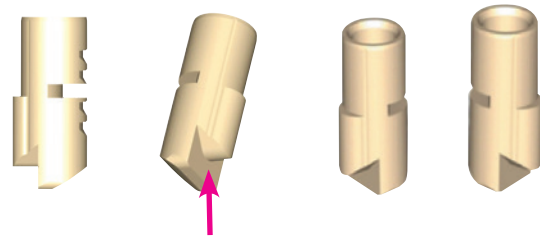
Twin 6000 & Twin Exclusive Side Pin

Left hand & right hand Twin V-10 side pins flanking a side view.

Top Pin Part Numbers & Uses		
Driver	Part Number	Stack Height
A	807261	1 or 2
B	807262	3 or 4
C	807263	5 or 6
D	807264	7 or 8 or 9

**Example:** When using a #4 bottom pin, a B top pin (driver) is required for proper stack height in the chamber. A #7 bottom pin and a #3 master pin would also require a B top pin.

KIK & KIL cylinders measuring 1.020" in the CH dimension listed in the product section will use a modified pin stack. This is done by calculating the required top pin and then using one size smaller in the cylinder, i.e. using an A top pin instead of a B in the above example. If the shortest top pin (A) needs to be shortened, a #5 master pin should be substituted. The #5 master pin is one increment step shorter than the A top pin.



Twin Pro Side pin drawing on the left shows the back of the Twin Pro side pin and its lift point.

Twin Maximum and Maximum+ side pins are available in left or right hand similar to V-10.

Like the Twin Pro side pin, the Twin Maximum and Maximum+ side pins are lifted at the bottom of the centering tab.

There are six different types of side pins used in ASSA High Security Twin Series and Maximum+ cylinders. The Twin 6000 and Twin Exclusive use one type of side pin with two false grooves above and below the opening gate.

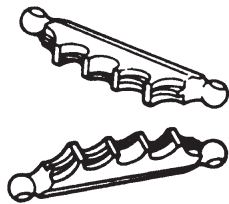
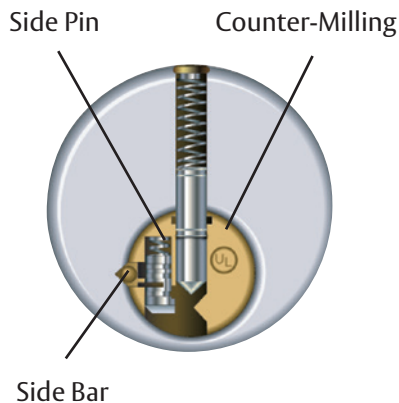
Twin Series and Maximum+ Series side pins are lifted by the side cut on the key blank to a proper height to match the fence pattern on the geographically controlled side bar.

There are two different Twin V-10 side pins, left or right hand. Four false side grooves are provided for pick resistance. The Twin V-10 side pin has an eccentric shape and must be properly positioned before insertion in the side pin chamber of the plug. Left and right hand side pins offer the flexibility to utilize multiplexing capabilities.

The Twin Pro side pin is similar to the design of the Twin V-10 but there is only one type for all five side pin positions. This side pin design is lifted at the back of the pin rather than the bottom surface.

Twin Maximum and Maximum+ side pins are available in left and right hand offering the flexibility of multiplexing similar to Twin V-10. The ASSA Twin Maximum and Maximum+ series cylinder is the mechanical platform that is integrated by CLIQ and CLIQ Remote electromechanical keys and cylinders.

## Side Bar Operation



There are five side pins in every ASSA Twin and Maximum+ Series cylinder. In the Twin 6000 and Twin Exclusive, there is only the one type of side pin and for the Twin V-10 Series there are left-hand and right-hand side pins. ASSA Twin Pro has yet another single type of side pin. For Twin Maximum and Maximum+ there are left- and right-hand side pins similar to Twin V-10 for multiplexing capability.

The actual side code combination is machined into the side bar itself and again on the side cut of the Twin Series and Maximum+ key.

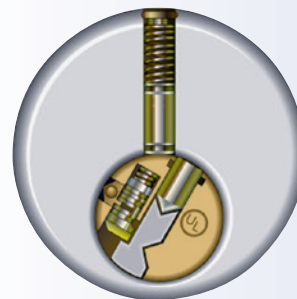
The purpose of the side pins is to align the opening gate by the side-cut milled on the side of the key that will align the side pin with the coded side bar fence. If they match, then the side bar will be unlocked.

With five depths in each position and five positions on each side bar, there are 3,125 different side codes possible. ASSA has 2,805 available. ASSA Twin side codes are assigned to dealers, distributors and end-users on a restricted geographical basis.

ASSA refers to the sidecode as an “intelligent” keyway that is unique to the market area of each dealer and end-user. The sidecode assures ultimate key control while the technicians have total control of the keying and pinning.

ASSA sidebars are reversible. Each sidebar is assigned with two matching key blanks, the obverse and reverse side codes. Twin V-10, Twin Maximum, and Maximum+ operations are capable of additional key blanks, and these capabilities are assigned only by and from the factory.

Note: Plug diameter is .510".



## ASSA Master Keying Capability

ASSA offers single step progression master key systems. Unlike most standard progression systems that are restricted to two step progression, industry standards require a minimum of .023" from one step increments to the next for all lock manufacturers in order to prevent unwanted interchange in master key systems.

Considering ASSA's high tolerance and approximate 0.024" step increments, its nine depths of cut in six positions offers considerably more theoretic and usable combinations than any other lock manufacturer on the market today.

Figure 1

<b>TMK</b>	2	5	8	3	6	9
	4	7	0	5	8	1
<b>K</b>	6	9	2	7	0	3
<b>B</b>	8	1	4	9	2	5
<b>A</b>	0	3	6	1	4	7

64 pages

64 changes  
per page

**Figure 1** shows a standard two step progression chart. If the last three columns are progressed, the theoretic total change keys under a single master key would be 64 change keys on a page. If the first three columns were then progressed, there would be 64 pages for a total of 4,096 theoretic change keys under a single master key. If we were to consider that there is a MACS of 7, this system would yield approximately 3,000 usable change key combinations.

Figure 2

<b>TMK</b>	1	2	6	9	5	8
	2	3	7	1	6	9
	3	4	8	2	7	1
<b>K</b>	4	5	9	3	8	2
<b>B</b>	5	6	1	4	9	3
<b>A</b>	6	7	2	5	1	4
	7	8	3	6	2	5
	8	9	4	7	3	6
	9	1	5	8	4	7

**Figure 2** shows ASSA's single step progression chart. If we were to progress only the last two columns, we would get a theoretic total of 64 change keys on a page. If we then progressed the two center columns, we would then get a theoretic total of 64 pages. So you see, we have already matched the total 4,096 theoretic change keys in the first exercise from Figure 1, but only four of our six chambers have been progressed. Now let's progress the first two columns to get 64 volumes, of 64 pages, of 64 changes per page. This gives us a theoretic total of 262,144 change keys under a single master key. With a MACS of 5 we typically lose about one half of our theoretic total, still yielding about 130,000 and in some cases as many as 160,000 usable change key combinations under a single master key, on each of our 1,402 available reversible sidebars.

## Calculating Pin Stacks

Always choose the bottom pin, in a given chamber, by comparing the cuts in that chamber. Always select the highest number for the bottom pin since that would be the shortest possible pin. Next, subtract the remaining cut to obtain the master pin needed. The driver pins are calculated by subtracting the master pins from the bottom pins, chamber by chamber. In the case of stacked master pins always total the master pins then subtract that number from the bottom pin.

### Example:

AA - 495599	AB - 495499	AC - 495699
AA1 - 495524	AB1 - 495464	AC1 - 495625
AA2 - 495536	AB2 - 495438	AC2 - 495644
AA3 - 495562	AB3 - 495426	AC3 - 495637

The following would describe typical pinning arrangements for bottom, master and driver pins from our sample systems.

495799	"AA" Key	495799	"GMK" Key
495327	"1AA" Key	495599	"AA" Key
		495536	"AA2" Key

495799	Bottom Pins	495799	Bottom Pin
-- -472	Master Pins	-- -263	Master Pins
BDCBAD	Top Pins	BDCCBC	Top Pins



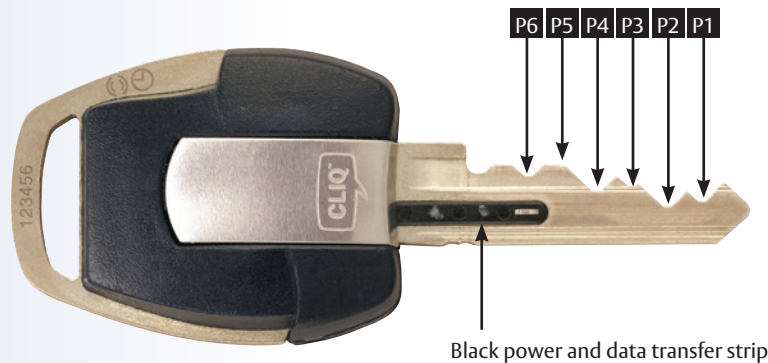
## ASSA C-4 CLIQ & CLIQ Remote

The ASSA CLIQ technology is designed with the advantages of both electronic access control and mechanical key systems making it suitable for organizations spread over wide geographic areas. The ASSA CLIQ features time schedule access control, the ability to grant or deny authorizations electronically and provide an audit trail. This unique technology provides a high security key and cylinder combination requiring no power source of any kind at the opening.

For more detailed information please see pages 16 & 17 or visit our website [www.assalock.com](http://www.assalock.com) and select the "Products" tab.

## Considerations for Master Key System design

There is a black power and data transfer strip inserted alongside the CLIQ electromechanical keys as part of the electronics. When designing a masterkey system where CLIQ will be used there is a cut depth restriction in the sixth position. A number one or two depth of cut can not be used so that the black power and data strip is not damaged when cutting the key. Clamping the key into a the vice jaw of a key duplicating or code cutting machine will also damage the black power and data transfer strip. CLIQ keys, are always cut at the factory.



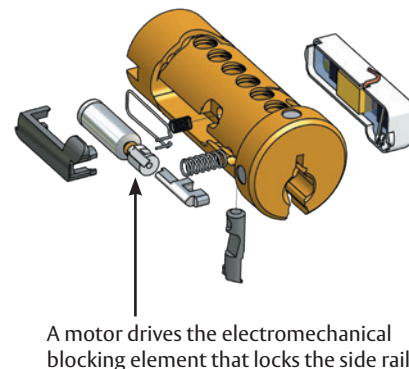
## Servicing ASSA CLIQ cylinders

The ASSA CLIQ electronic components, Motor and actuator are sealed in the cylinder plug and are not field serviceable. All ASSA CLIQ cylinders are keyed at the factory.

## Lubrication

The only approved lubricant is the ASSA Lock Spray part number 807718.

The ASSA Lock Spray is conductive and the formula resists collection of dust and dirt. Any other lubricant used can mask the contact read for power and data transfer.



## ASSA Large Format Interchangeable Core, ASSA Yale & ASSA Corbin Russwin LFIC

With the discontinuation of the ASSA removable core (RC) product, in 1996 ASSA introduced a new Large Format Interchangeable core (LFIC) product which may be mounted in the same figure eight housing as the old product.

The new LFIC product is designed to be compatible with systems written for the old product and may even safely be supplied as expansion in some key systems not originally designed with the RC or LFIC product in mind.

### VALUES

C	= Control Bitting	CK	= Change Key Bitting
BP	= Bottom Pin	MK	= Master Key Bitting
MP	= Master Pin		
BUP	= Build-up Pin		
TP	= Top Pin		
Stack	= 20		

This LFIC has a control “sleeve” in the first four pin chambers and pinning for those chambers is calculated using specific formulas to determine the two top components of the pin stack. The TOP PIN (TP) is determined from the control KEY combination, simply add one to the bitting of the control key in the first four positions to determine the size of the top pin for the corresponding pin chamber.

$$TP = C + 1$$

The sizes of the BOTTOM PIN (BP) and MASTER PIN (MP) are determined using the normal method. The only other component in the stack is the buildup pin and the following formula will give you the correct size to use in the pin chamber.

Master Keyed	Non-Master Keyed
BP = MAX (CK/MK)	BP = CK
MP = ABS (CK-MK)	MP = 0
TP = C + 1	TP = C + 1
BUP = 20 - {TP + [10 - (BP-MP)]}	BUP = 20 - [TP + (10-CK)]

If the particular chamber is cross keyed, it will have more than one master pin in it and the formula should be modified to reflect that condition. The pinning for the last two pin chambers should be calculated in the same manner used for ASSA non-IC products.

Using the formula isn't any more difficult than adding and subtracting. The example here is for a master keyed LFIC cylinder, and this formula will apply to the first four pin chambers only. As with all formulas, it should be worked from the inside out. Our keys for this cylinder are:

<u>CTRL</u>	<u>216499</u>
AA	495799
1AA	642799

The Top Pin is calculated as CTRL Biting + 1, in this case.

### Pin Chamber 1

CTRL Biting 2 + 1 = 3 TP

### Pin Chamber 2

CTRL Biting 1 + 1 = 2 TP

### Pin Chamber 3

CTRL Biting 6 + 1 = 7 TP

### Pin Chamber 4

CTRL Biting 4 + 1 = 5

The only pin size we don't now know is the BUP (Build-up Pin). The formula will tell us that.

$$BUP = 20 - \{ TP + [10 - (BP - MP)] \}$$

### Pin Chamber 1

$$BUP = 20 - \{ 3 + [10 - (6 - 2)] \}$$

$$BUP = 20 - \{ 3 + [10 - 4] \}$$

$$BUP = 20 - \{ 3 + 6 \}$$

$$BUP = 20 - 9$$

$$BUP = 11$$

### Pin Chamber 2

$$BUP = 20 - \{ 2 + [10 - (9 - 5)] \}$$

$$BUP = 20 - \{ 2 + [10 - 4] \}$$

$$BUP = 20 - \{ 2 + 6 \}$$

$$BUP = 20 - 8$$

$$BUP = 12$$

### Pin Chamber 3

$$BUP = 20 - \{ 7 + [10 - (5 - 3)] \}$$

$$BUP = 20 - \{ 7 + [10 - 2] \}$$

$$BUP = 20 - \{ 7 + 8 \}$$

$$BUP = 20 - 15$$

$$BUP = 5$$

### Pin Chamber 4

$$BUP = 20 - \{ 5 + [10 - (7 - 0)] \}$$

$$BUP = 20 - \{ 5 + [10 - 7] \}$$

$$BUP = 20 - \{ 5 + 3 \}$$

$$BUP = 20 - 8$$

$$BUP = 12$$

From this formula we know that the pinning of the cylinder would be:

TP	3	2	7	5	D	D
BUP	11	12	5	12	-	-
MP	2	5	3	-	-	-
BP	6	9	5	7	9	9

The build-up pin may be any size from 1 up to 17. As part of the product release we have created 9 new master pins for use as build-up pins. They are numbered 9 through 17. In conjunction with this product release ASSA has produced nine new top pins 2 through 10. These new top pins have a recess drilled into the top of them to accept the new, smaller diameter top pin spring which must be used in the first four control sleeve chambers of the cylinder.

If you are generating your own key systems, there are some new combination selection rules which should be followed for the TMK and the CTRL (Control Key).

- 1) The TMK should have a number 9 depth as one of the first four cut positions and the corresponding position in the CTRL key should be a number 1 depth.
- 2) The last two cut depths of the CTRL key should be the same as the TMK.

With the exception of the preceding rules, the other cut positions in the CTRL key may be any depth except the TMK depth. The combination used for the CTRL key should be removed from the key system if it is generated as part of the progression.

## ASSA Sargent Large Format Interchangeable Core

Follow the same formula and rules as specified for the ASSA Large Format Interchangeable & Yale & Corbin Russwin LFIC but change the stack to 19.

**IMPORTANT:** If the build-up pin (BUP) is equal to 0 no build-up pin is used.

CTRL	216969
AA	495769
1AA	642169

The Top Pin is calculated as CTRL Bitting + 1, in this case.

Pin Chamber 1	Pin Chamber 2	Pin Chamber 3	Pin Chamber 4
CTRL Bitting 2 + 1 = 3 TP	CTRL Bitting 1 + 1 = 2 TP	CTRL Bitting 6 + 1 = 7 TP	CTRL Bitting 9 + 1 = 10
Pin Chamber 1	Pin Chamber 2	Pin Chamber 3	Pin Chamber 4
TP = 2 + 1 = 3	TP = 1 + 1 = 2	TP = 6 + 1 = 7	TP = 9 + 1 = 10

The only pin size we don't now know is the BUP (Build-up Pin). The formula will tell us that.

$$BUP = 19 - \{ TP + [10 - (BP - MP)] \}$$

Pin Chamber 1	Pin Chamber 2	Pin Chamber 3	Pin Chamber 4
BUP=19-{3+[10-(6-2)]}	BUP=19-{2+[10-(9-5)]}	BUP=19-{7+[10-(5-3)]}	BUP=19-{10+[10-(7-6)]}
BUP=19-{3+[10-4)]}	BUP=19-{2+[10-4)]}	BUP=19-{7+[10-2)]}	BUP=19-{10+[10-1]}
BUP=19-{3+6}	BUP=19-{2+6}	BUP=19-{7+8}	BUP=19-{10+9}
BUP=19-9	BUP=19-8	BUP=19-15	BUP=19-19
BUP=10	BUP=11	BUP=4	BUP=0 (no BUP is used in this chamber)

From this formula we know that the pinning of the cylinder would be:

TP	3	2	7	10	C	D
BUP	10	11	4	-	-	-
MP	2	5	3	6	-	-
BP	6	9	5	7	6	9

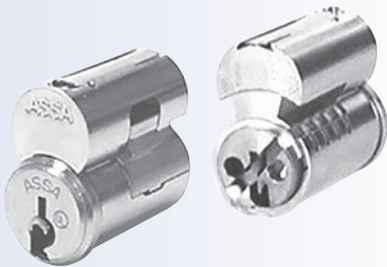
The build-up pin may be any size from 1 up to 17. As part of the product release we have created 9 new master pins for use as build-up pins. They are numbered 9 through 17. In conjunction with this product release ASSA has produced nine new top pins 2 through 10. These new top pins have a recess drilled into the top of them to accept the new, smaller diameter driver spring which must be used in the first four control sleeve chambers of the cylinder.

If you are generating your own key systems, there are some new combination selection rules which should be followed for the TMK and the CTRL (Control Key).

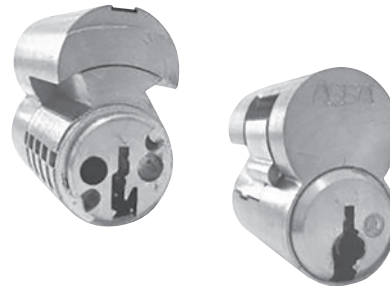
- 1) The TMK should have a number 9 depth as one of the first four cut positions and the corresponding position in the CTRL key should be a number 1 depth.
- 2) The last two cut depths of the CTRL key should be the same as the TMK.

With the exception of the preceding rules, the other cut positions in the CTRL key may be any depth except the TMK depth. The combination used for the CTRL key should be removed from the key system if it is generated as part of the progression.

## ASSA Sheering Tool for Sargent and Corbin Russwin LFIC Original Housings

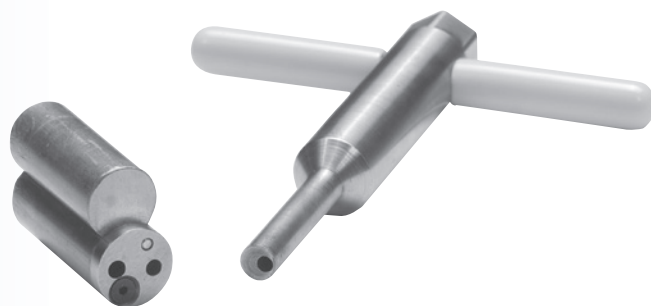


Sargent 6 Pin LFIC



Corbin Russwin 6 Pin LFIC

The ASSA Sargent & Corbin Russwin retrofit LFIC cores require a sheering tool to cut the drive pin in existing Sargent or Corbin Russwin housings that is in line with the ASSA side bar. This simple and effective hand tool is inserted fully into the figure 8 opening of a Sargent or Corbin Russwin LFIC housing over both drive pins. The T handle is inserted into the large opening on the left and turned shearing the left drive pin to the proper length.



**Model #**  
CRRCTOOL  
SGTRCTOOL

**Description**  
Sheering Tool for Corbin Russwin style IC  
Sheering Tool for Sargent style IC

## ASSA Schlage Removable Core

The Schlage removable core has a control sleeve in the first cut position at the ASSA key tip

Only the number 8 or 9 depth of cut can be used for the operating keys

The control key can be cut to the 1, 2, 3 or 4 depth of cut only, in the first position at the ASSA key tip.

A build-up pin hollowed top pin and an ASSA IC top pin spring is used in the first chamber position to engage the control sleeve and drive blocking pin to lock or unlock the core in the Schlage original housing.

No master pinning is allowed in the control chamber position. Positions 2 through 6 can be used for normal ASSA master pinning.

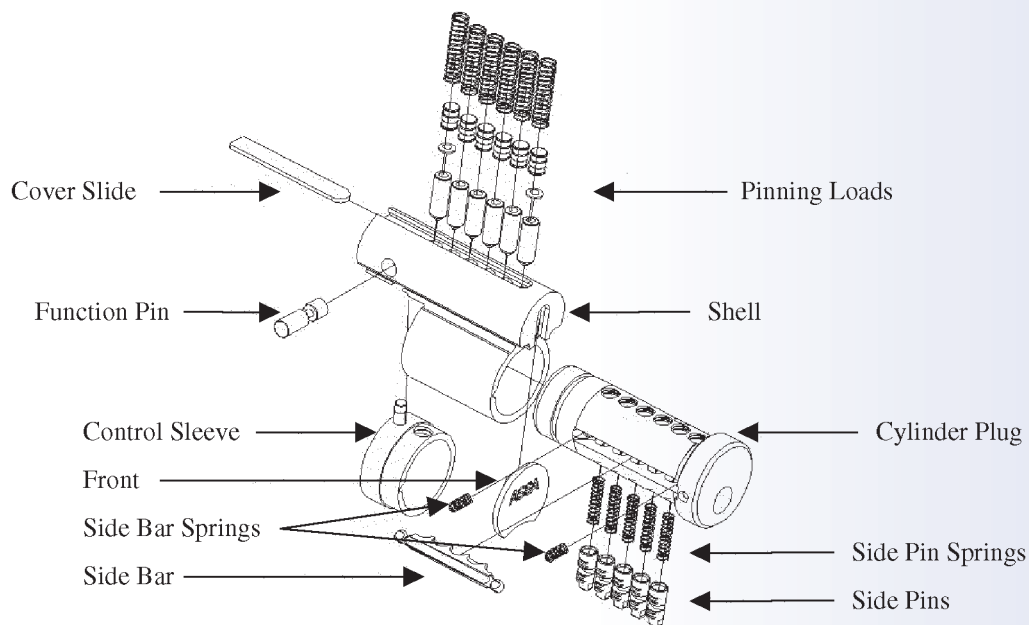
Calculating the loads is as follows:

The Top Pin is equal to the control cut plus 6

$$TP = CTRL + 6$$

The build-up pin is equal to the operating cut minus the control cut plus 2

$$BUP = 2 + (\text{Operating Cut} - \text{CTRL Cut})$$





The chart below shows pinning combinations available in the first pin chamber position.

Schlage Removable Core pinning combinations for 1st position.			
CTRL Cut	Operating Cut	Build-up Pin	Top Pin
1	8	9	7
1	9	10	7
2	8	8	8
2	9	9	8
3	8	7	9
3	9	8	9
4	8	6	10
4	9	7	10
Build-up pins and hollowed top pins can be found in the ASSA PK-IC upgrade pinning kit, MPK pinning kit or purchased separately.			

Note: Positions 2 through 6 use the ASSA modified pin stacks by downsizing top pins by one increment.

### ASSA Small Format Interchangeable Core

The pinning format is not similar to the traditional Best A2 or A4 specification. The pinning format is unique to ASSA SFIC.

Only 6 pin cores available.

The depth and spacing is the same as all ASSA Twin keys, except for the #9 depth cut is not available.

Direction of cuts is from tip to bow.

Single step progression is used.

MACS = 5

General rules:

6 pin chambers

8 heights, 1 to 8

In any of the pin chambers 1-6 the keys need to be different between control key and operating keys in at least one position.

In at least one pin chamber the control key must be lower than any operating key.

The control key can be a maximum of 5 increments higher than the operating key in any pin chamber.

Bottom Pins = calculated per usual

Master Pins = calculated per usual

Build Up Pins = [bottom pin] - [all master pins] - [control key code] + 5 (0=No build up pin)

Driver (Top) Pins = [control key code] + 1

Stack height calculation = top pin + master pin(s) + BUP - bottom pin = 6 (always)

#### Example:

Control key	4	6	4	8	7	6
Master key	3	2	6	5	2	4
Change key	1	2	6	8	5	8

TP	5	7	5	9	8	7
BUP	2	1	7	2	0	3
MP	2	0	0	3	3	4
BP	3	2	6	8	5	8

BP	3	2	6	8	5	8
----	---	---	---	---	---	---

MP	-2	0	0	-3	-3	-4
----	----	---	---	----	----	----

CB (Control Biting)	-4	-6	-4	-8	-7	-6
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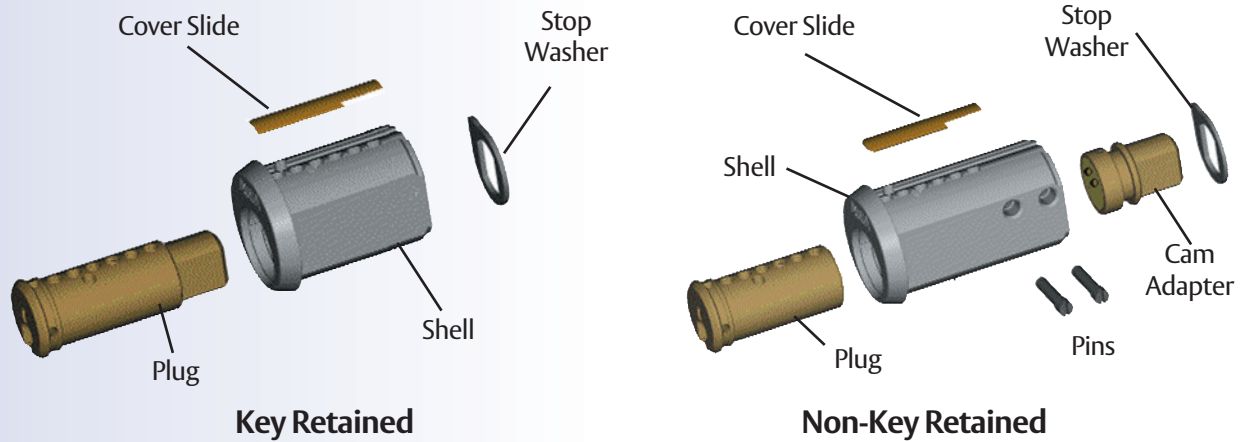
Plus 5	-3	-4	2	-3	-5	-2
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BUP	5	5	5	5	5	5
-----	---	---	---	---	---	---

Stack height calculation: top pin + master pin(s) + BUP - bottom pin = 6 (always)

TP	5	7	5	9	8	7
BUP	2	1	7	2	0	3
MP	2	0	0	3	3	4
BP	-3	-2	-6	-8	-5	-8

Stack =	6	6	6	6	6	6
---------	---	---	---	---	---	---



ASSA cam locks are serviced with standard Twin bottom and master pins. The tops pins, or drivers and springs used in ASSA cam locks are the hollowed top pins used in the ASSA Interchangeable Core product T-2 through T-9. The top pin used in each chamber is equal to the total operating stack. A #7 bottom pin uses a T-7 top pin. For master keying a #5 bottom pin – a #3 master pin equals a total operating stack of 2. The T-2 top pin is used. Due to stack height restrictions the #1 depth of cut cannot be used in ASSA cam locks.

Top Pin #2 – 809328

Top Pin #3 – 809329

Top Pin #4 – 809330

Top Pin #5 – 809331

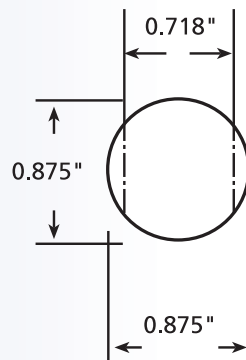
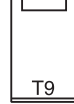
Top Pin #6 – 809332

Top Pin #7 – 809333

Top Pin #8 – 809334

Top Pin #9 – 809335

IC Core Chamber Spring – 809340



For metal installation use 7/8" double D punch.



## ASSA-312 FORM

- The ASSA-312 form may be used to verify customer signatures at the time of sale and issuance of cut keys.
- Customer will sign the form in the signature block portion, date the signature and copy any stamping information in the space provided.
- Locksmith will check the signature against the original ASSA-343 signature registration card to verify and authorize key cutting.
- Form number is then recorded on the back side of the ASSA-343 card.

RESTRICTED KEY ORDER FORM  
USE WITH AUTHORIZATION CARD

X Only one circle below for quantity of keys required.

1	2	3	4	5	6	7	8	9
10	15	20	25	30	35	40	45	50
55	60	65	70	75	80	85	90	100

I hereby certify that I am the owner or authorized agent of the owner of the lock cylinder(s) for which key(s) are being produced, and as such authorize the above merchant to process the order for said keys.

IF YOUR KEY IS PART OF A MASTER KEY SYSTEM, COPY THE NUMBER STAMPED ON THE KEY HERE ➡

SIGNATURE

DATE

ASSA 312  
2895
ASSA, INC.
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### Notes:

This image shows a full page of white paper with horizontal blue ruling lines. The lines are evenly spaced and run across the width of the page, providing a template for writing or drawing. There are no margins, text, or other markings on the paper.



## Finishes Available – Commercial & Industrial Locks



**05**  
**(US03)**  
**Bright Brass**



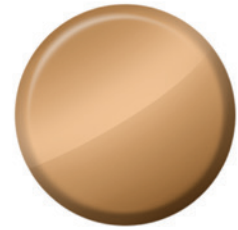
**06**  
**(US04)**  
**Satin Brass**



**09**  
**(US5)**  
**Antique Brass**



**10**  
**Satin Brass  
Blackened**



**11**  
**(US9)**  
**Bright Bronze**



**12**  
**(US10)**  
**Satin Bronze**



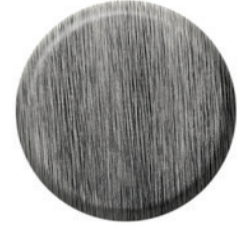
**13**  
**(US10B)**  
**Dark Bronze/  
Oil Rubbed**



**18**  
**(US14)**  
**Bright Nickel**



**19**  
**(US15)**  
**Satin Nickel**



**20**  
**(US15A)**  
**Antique Nickel**



**22**  
**Flat Black**



**24**  
**(US20A)**  
**Dark Bronze/  
Clear Coat**



**25**  
**(US26)**  
**Bright Chrome**



**26**  
**(US26D)**  
**Satin Chrome**



**BB**  
**Matte Black**

*Note: Product appearance may differ from this chart as a result of the differences in plated versus printed materials.*



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To submit an order, master key system request,  
or to obtain a returned goods authorization (RGA):  
[assaorders@assalock.com](mailto:assaorders@assalock.com)

Website: [www.assalock.com](http://www.assalock.com)

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Website: [www.assaabloydss.ca](http://www.assaabloydss.ca)



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window hardware, locks, perimeter fencing,  
access control and service.