

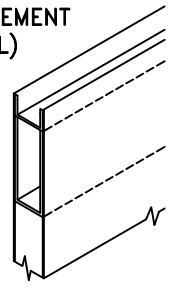
### VERTICAL SECTION



(Conversion: 1" = 25.4 mm, e.g., 1-3/4" = 44.45 mm)

C.R.S. steel is standard  
Galvannealed or galvanized steel  
is optional  
18 Gage G90 Galvanized, Not Available

14 GAGE STEEL  
CHANNEL 20"

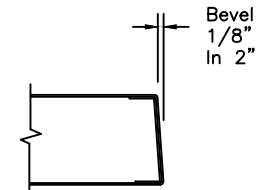


Continuous Welded Full Height of Door, Filled and Ground Smooth

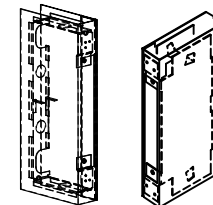
Channel

7 Gage Reinf.

Bevel  
1/8"  
In 2"



NOTE: EITHER OF THE LOCK REINFORCEMENTS/ GUARDS SHOWN MAY BE INSTALLED WITH ANY MORTISE LOCK PREPARATION.



MEETS OR EXCEEDS ANSI A250.4 PERFORMANCE TEST:  
18, 16 & 14 gage steel (1,000,000 cycles)