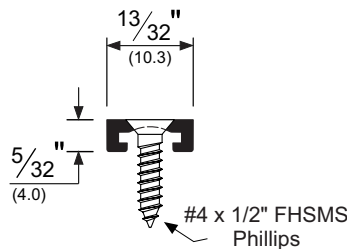


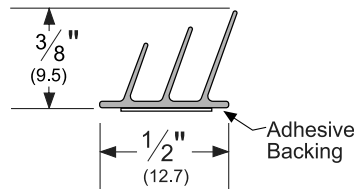
## Pemko Seal Set Kit PEMKOSFKIT2

Experience a safer  
and more open world

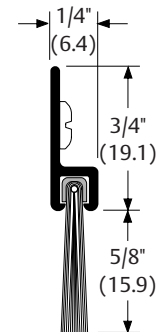
**Seal Set requires framing on wall to function properly**



**369**  
**Aluminum Shim**



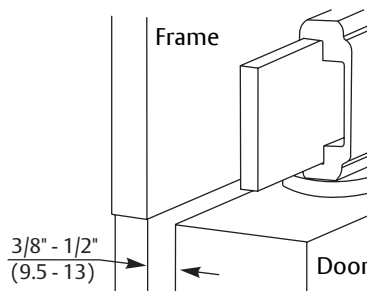
**S773**  
**Silicone Seal**



**18061**  
**Door Bottom Sweep**

1. Determine size of gap between door and frame.

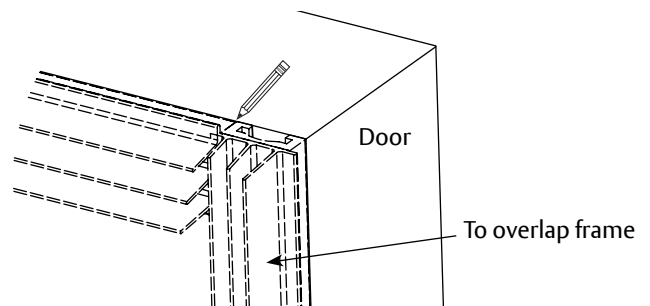
Gap must be between 3/8" and 1/2".



2. Mark location of weatherstripping on door.

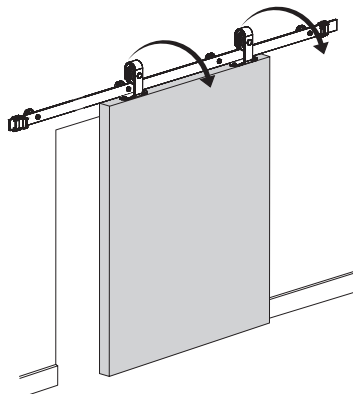
1. Fully close door.
2. Mark door across top and along each vertical side.

**NOTE:** When door is closed, weatherstripping gasket should overlap frame on both sides of door to create a seal.



3. Remove door from track.

**NOTE:** If new application, and door is not hung, this step may not be needed. Gaskets should be installed while door is not hanging on track.

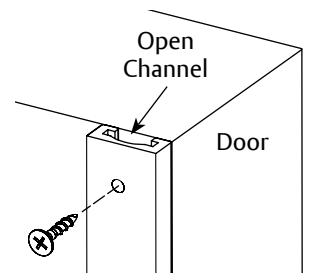


4. Install 369 Shims.

Shims are optional and used when gap between frame and door face is greater than 3/8".

Using provided #4 x 1/2" screws, install three (3) 369 aluminum shims flush with top of door and each vertical edge of door.

**NOTE:** Open channel of shim faces door allowing smooth side to be accessible to mount S773.



The ASSA ABLOY Group is the global leader in access solutions. Every day we help people feel safe, secure and experience a more open world.

## 5. Attach S773 Seal.

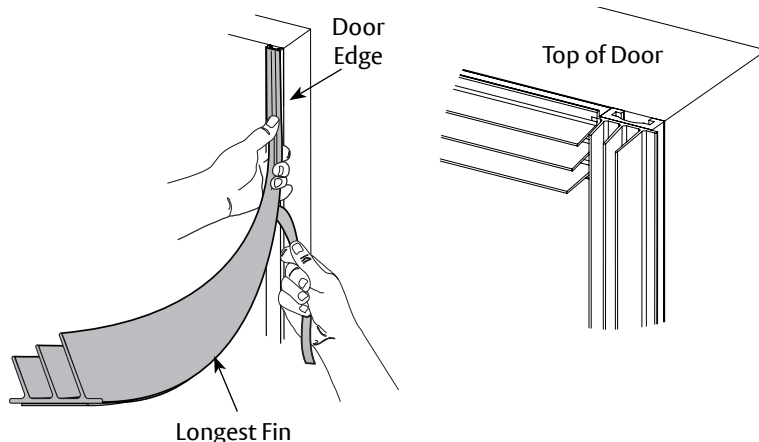
1. Review installation instructions for S773 material.
2. Clean 369 shim or face of door with towelette provided.
3. Attach S773 to smooth side of each 369 shim.

NOTE: If shim is not used, attach S773 directly to face of door at mounting locations marked in step 2.

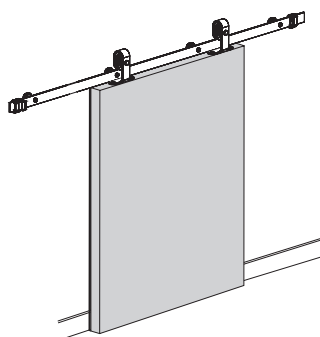
4. Cut to size and attach S773 across top of door between vertical seals.

### NOTES:

- Do not stretch or pull on S773 material during installation. This will result in adhesive coming loose from bonding surface.
- Longest fin should be installed on door edge side on vertical sides. Longest fin should be installed on bottom (closest to floor) on top of door.

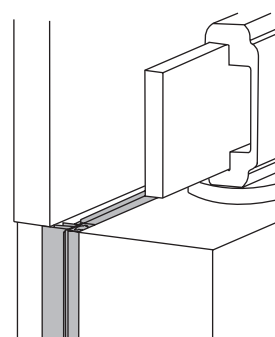


## 6. Rehang door in track.



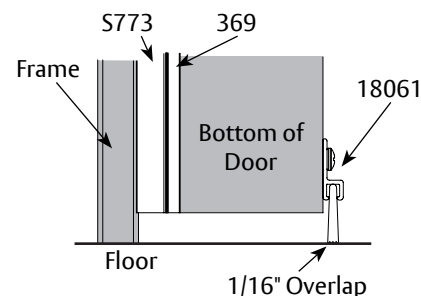
## 7. Test door operation.

Cycle door to ensure seals touch framing on both vertical edges and across top when in fully closed position.



## 8. Install 18061 Door Bottom Sweep.

1. Close door and position door bottom sweep along outside bottom edge of door so that it makes firm contact with floor surface - approximately 1/16" (1.6mm) overlap.
2. Using sweep as a template, mark door in center of slotted holes.
3. Drill pilot holes in door at marks.
4. Secure door bottom sweep to door with supplied screws.
5. Adjust to ensure firm contact with floor surface.



## ARCHITECTURAL DOOR ACCESSORIES™

Markar | McKinney | Pemko | Rockwood

ASSA ABLOY Opening Solutions  
Architectural Door Accessories  
[www.assaabloydooraccessories.us](http://www.assaabloydooraccessories.us)