

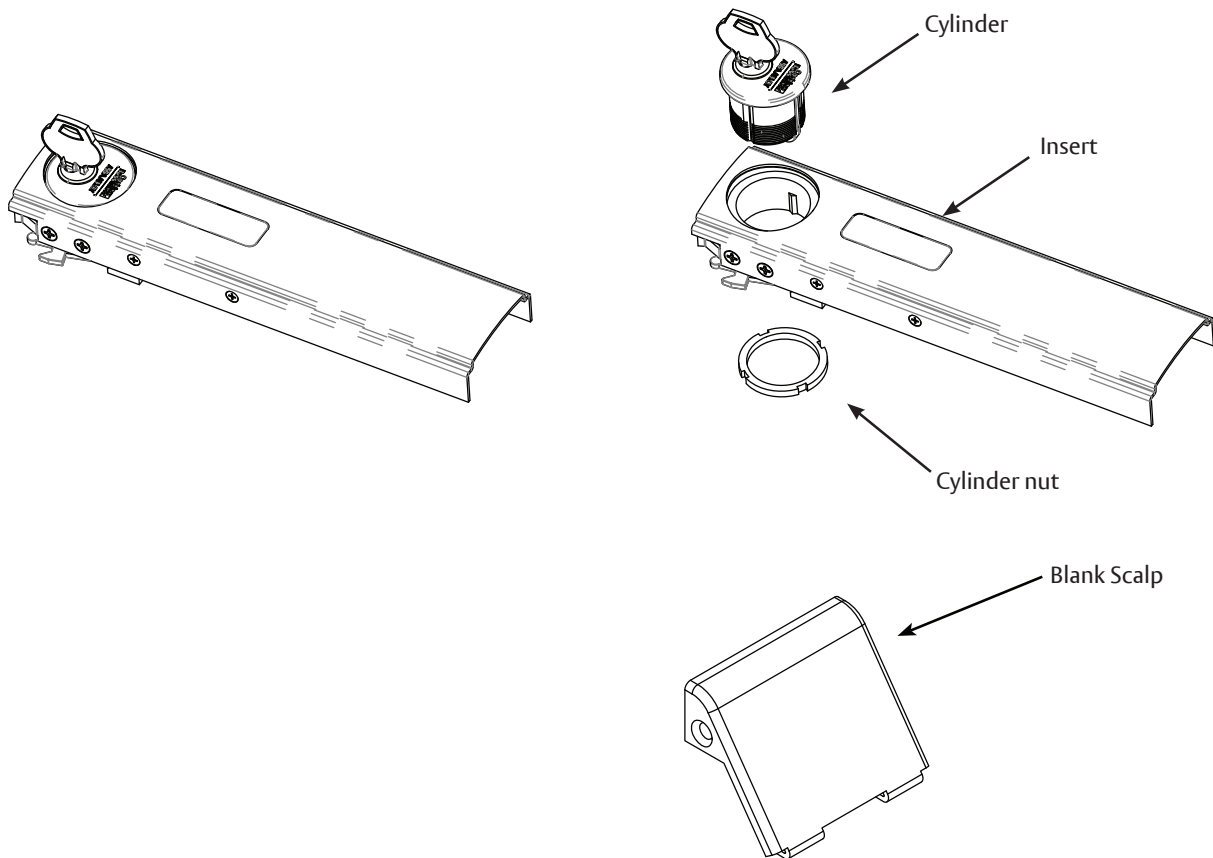
# Installation Instructions



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## Active Indicator with Cylinder Retrofit Kit

### PED Series Exit Devices



Active Indicator Retrofit Kit components shown

#### **WARNING**

This product can expose you to lead which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65warnings.ca.gov](http://www.P65warnings.ca.gov).

#### **WARNING**

Attention Installer: Improper installation may result in damage to the product and void the factory warranty.

For installation assistance contact Corbin Russwin  
1-800-543-3658 • [techsupport.corbinrusswin@assaabloy.com](mailto:techsupport.corbinrusswin@assaabloy.com)

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# Active Indicator with Cylinder Retrofit Kit

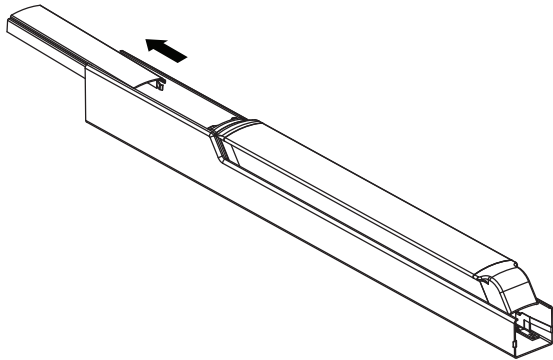


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## PE80 Series Exit Devices

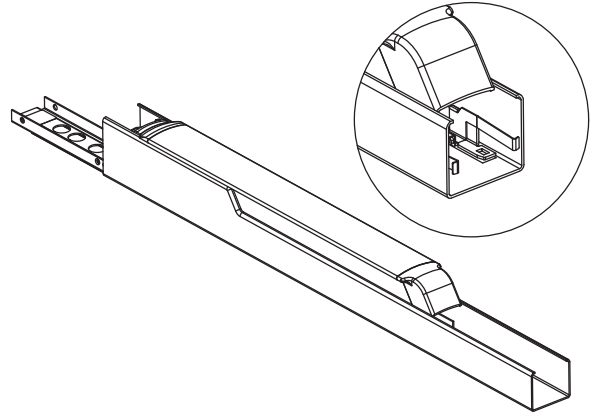
### Installation Instructions

1



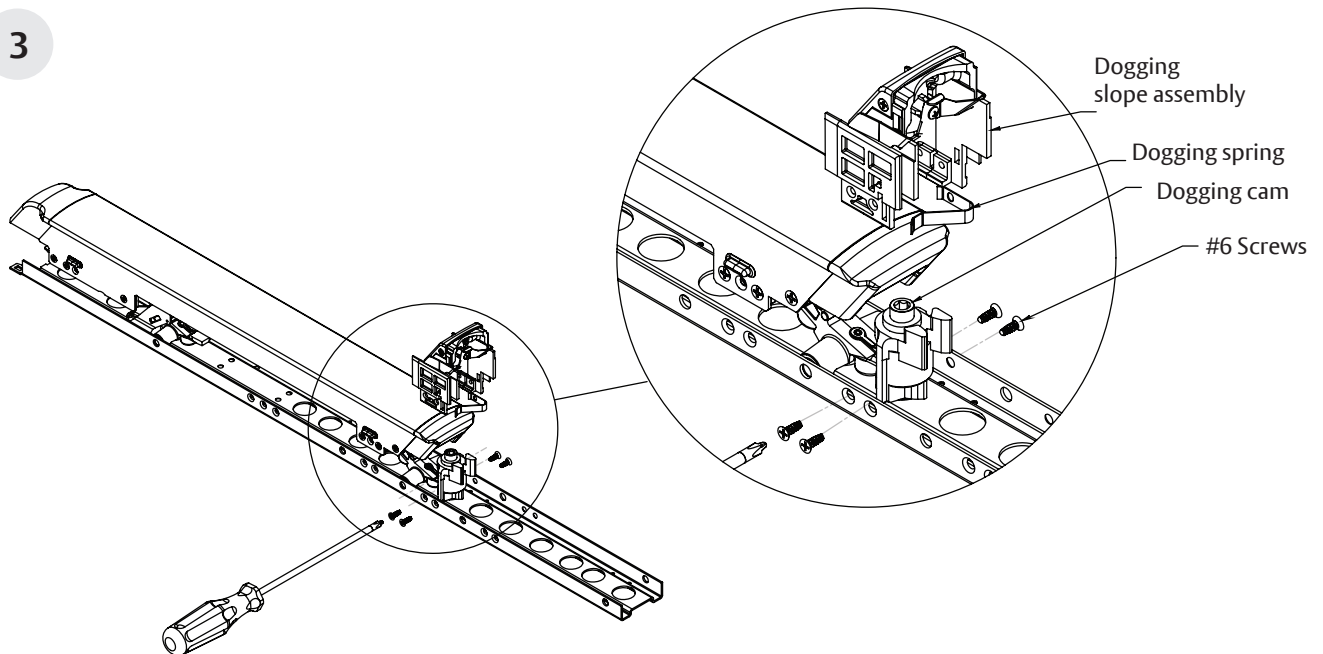
Remove insert from the rail.

2



Squeeze the two clips in the front and slide the carrier / push assembly back to release it from the end of the mount.

3



Remove four #6 screws to remove dogging slope assembly.

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# Active Indicator with Cylinder Retrofit Kit

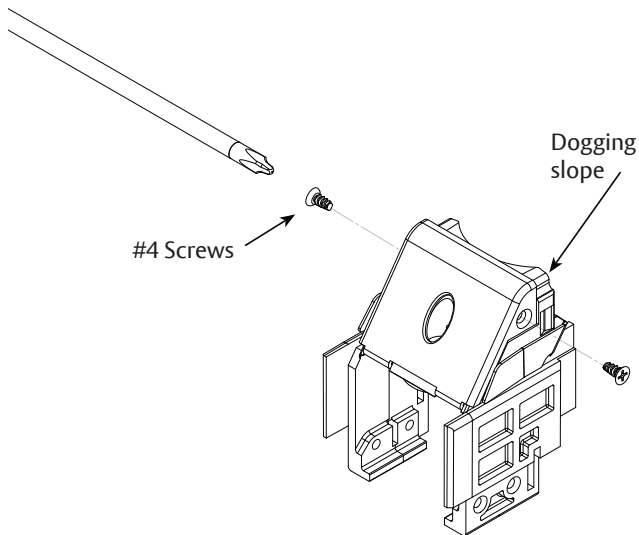


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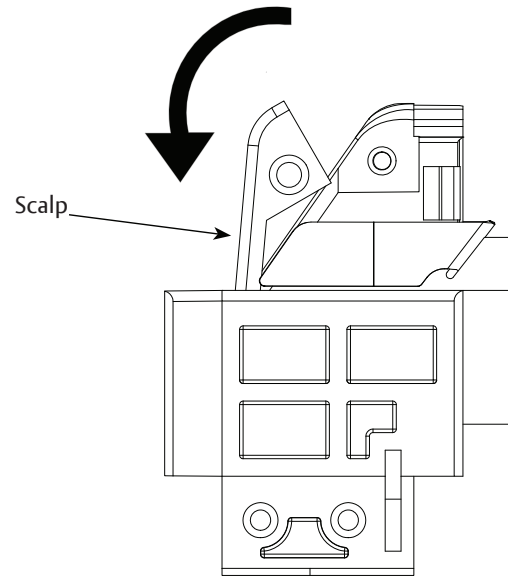
## PE80 Series Exit Devices

### Installation Instructions

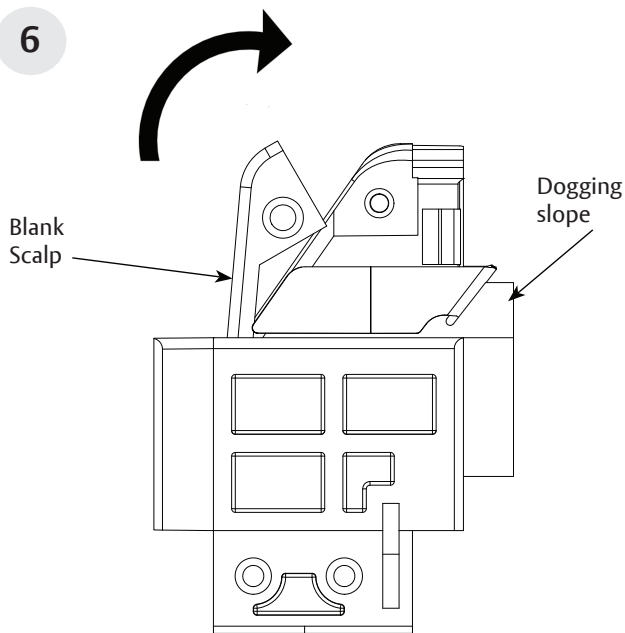
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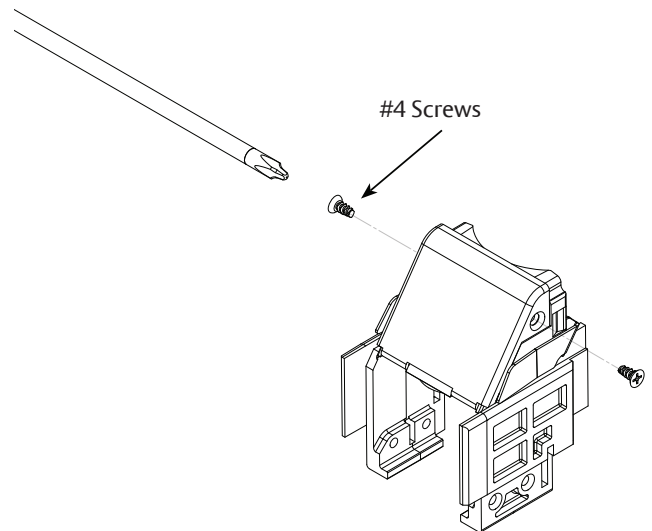
5



6



7



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# Active Indicator with Cylinder Retrofit Kit

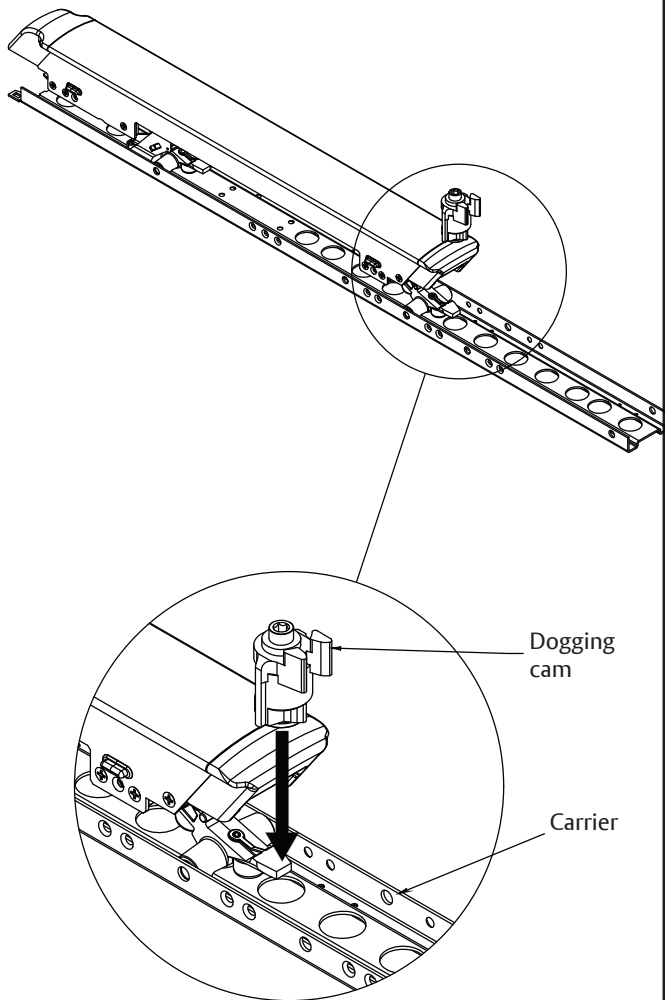
## PE80 Series Exit Devices

### Installation Instructions



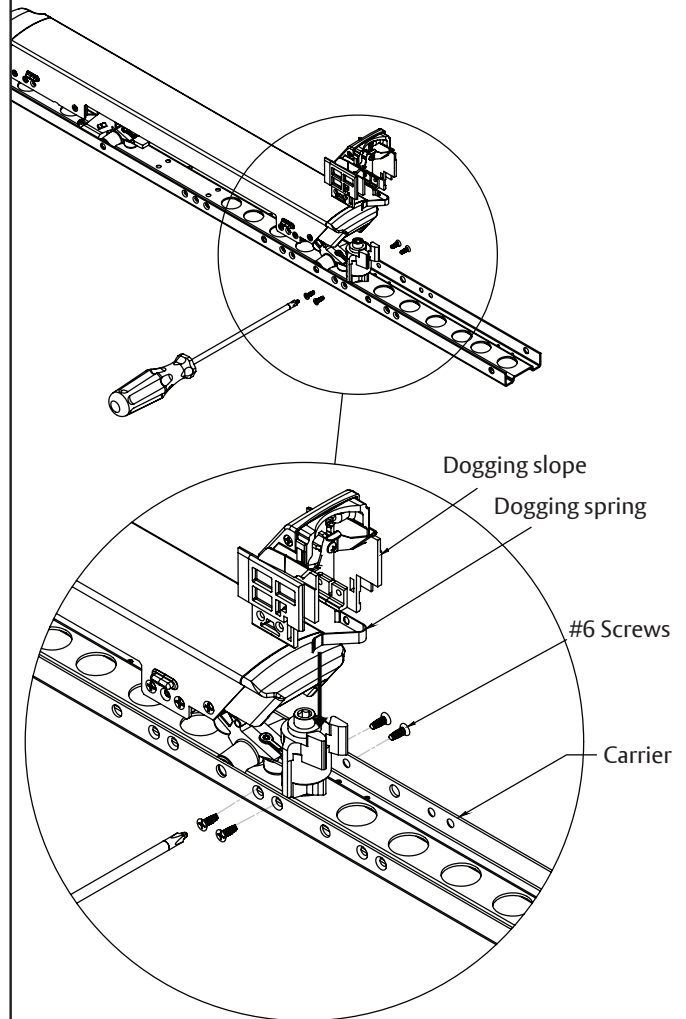
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8



Place dogging cam in carrier hole.

9



Place dogging spring outside of dogging slope.  
Insert both on the carrier. Install four #6 screws.

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# Active Indicator with Cylinder Retrofit Kit

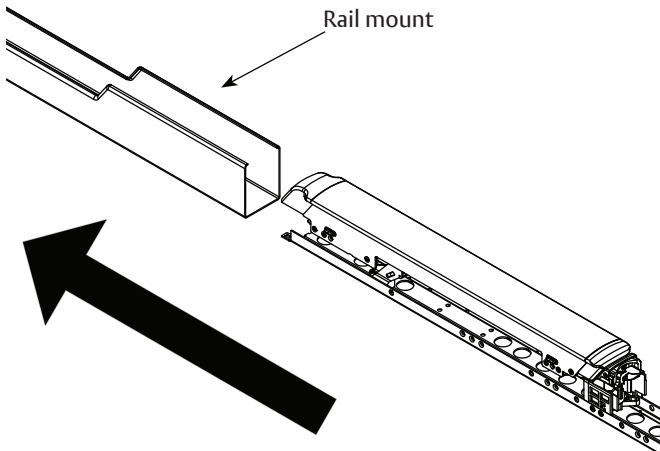


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## PE80 Series Exit Devices

### Installation Instructions

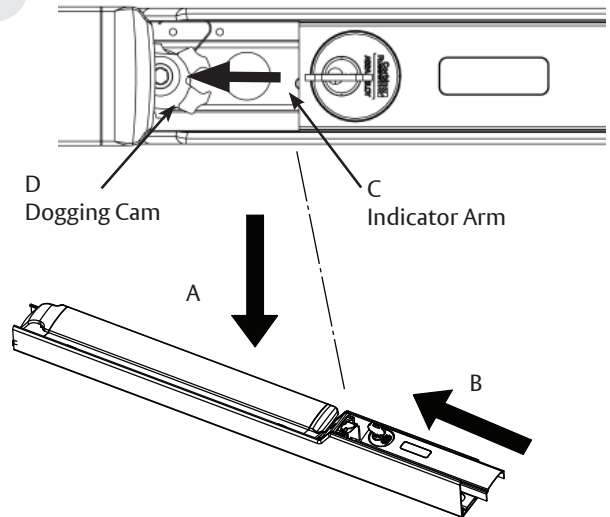
10



Slide active indicator insert into rail mount. If the cylinder is supplied, see step 14 for cylinder installation.

11

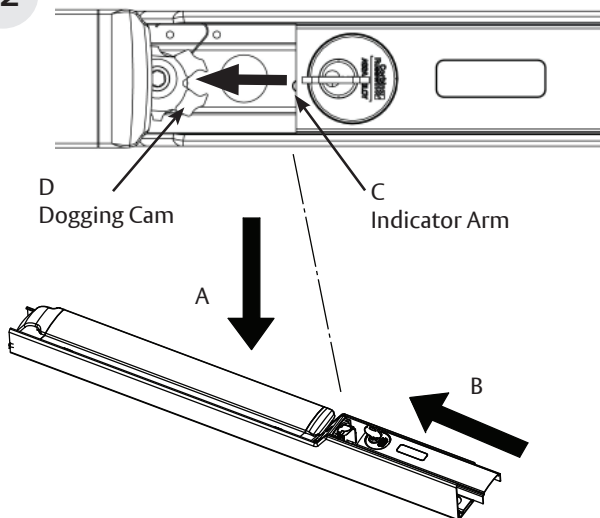
Some items hidden for clarity.



Connect by (A) compressing the bar, and (B) sliding insert in. Align into position (C) & (D) so that both interconnect centrally. Push insert to snap onto dogging slope.

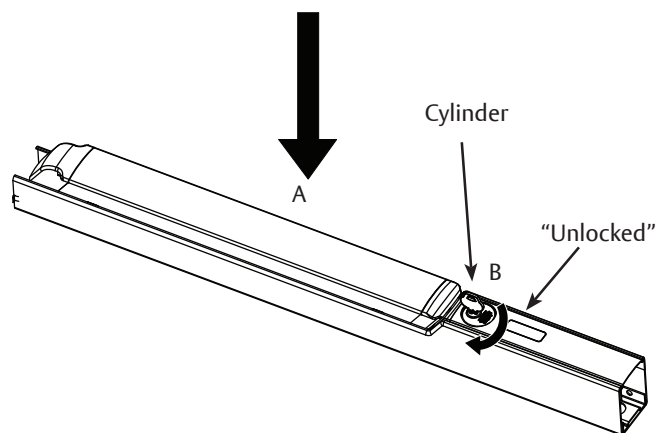
12

Some items hidden for clarity.



If Dogging Cam (D) and Cylinder Cam (C) are not properly aligned, remove insert and carrier from mount and go back to step 11.

13



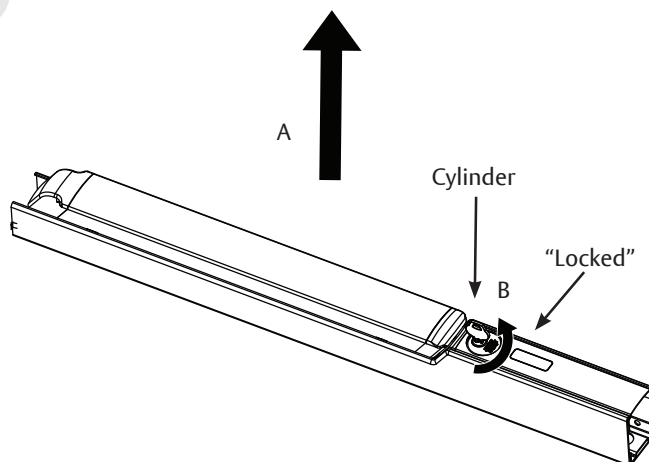
Test the function by (A) compressing the bar, and (B) turning the key in the cylinder clockwise to engage dogging. The bar should stay compressed. "Unlocked" should display.

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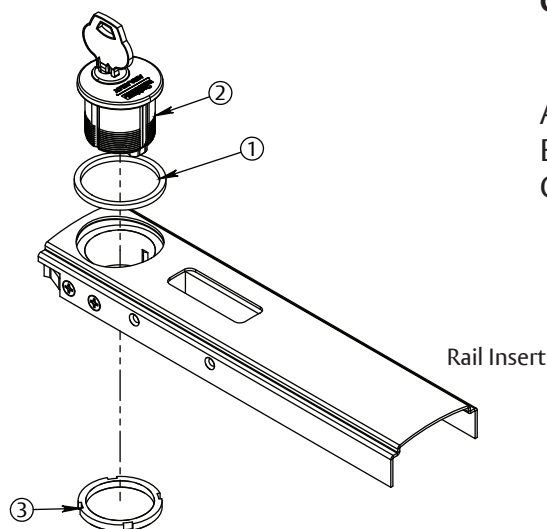
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14



Test the function by (B) turning the key counter clockwise to release dogging. (A) The bar should return to the uncompressed position on its own. "Locked" should display.

15



### Cylinder Installation

- A. Install Cylinder Collar (Item 1) as required.
- B. Install Cylinder (Item 2); Note orientation.
- C. Thread on Cylinder Nut from bottom (Item 3).