

PEMKO

PEMKOHINGE®

FULL MORTISE SHORT LEAF INSET SAFETY HINGE

Experience a safer
and more open world

Applies to the following product:

FM_SLISF – Heavy Duty Full Mortise Short Leaf Inset
Continuous Geared Safety Hinge

Attributes:

PemkoHinge® Attributes:

- With a continuous hinge, typical alignment problems, such as door sag and binding, are eliminated. Unlike conventional hinges, the continuous hinge distributes load stress uniformly along the full length of the door and frame.
- The gear design of the continuous hinge ensures identical operation of each leaf; therefore, very little effort is required to open heavy commercial doors.
- Continuous hinge installation screws are located along the full length of the hinge, thereby preventing warping of the door along the hinge jamb.
- The continuous hinge acts as reinforcement for both door and frame.
- A high degree of security can be achieved for exterior openings or restricted spaces by using a continuous hinge. With the geared construction and the full-length channel cap, the common gap between the door and frame is sealed, which provides security against prying.
- In addition, the closing of this gap protects against pinching fingers in doors in public areas, particularly those where children are present.
- Sightproof design of the continuous hinge provides privacy for lavatories, executive offices, or file rooms.
- PemkoHinge® products are GUARANTEED FOR THE LIFE OF THE OPENING against defects in material or workmanship with the exception of residential and Standard duty aluminum hinges which carry a 10 year warranty.

Full Mortise Safety Short Leaf Inset:

- Designed for use with doors which range between 1 ³/₄" to 2 ¹/₄". Designed for use with hollow metal frames where the inset conforms to S.D.I. specifications for aligning doors and frames.
- HD1 Hinges conform to Grade 2-150 and Grade 1-300.
- Applied to conceal both leaves with an additional gap to protect from pinched fingers/hands.

Why PemkoHinge®?

- Tested and certified with the best warranty in the industry.
- No restrictions on frame gauge and wall conditions.
- No restriction on cutting hinges in field.
- No special cutting instructions or voided warranties.
- No special door and frame preps up to and including 90 minute doors.

Product/Available Finishes:

BSPFMSLISF Black Suede Powder Coat

DFMSLISF Dark Bronze Anodized Aluminum

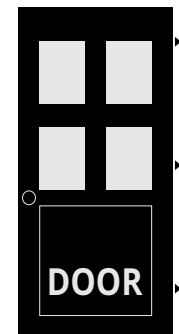
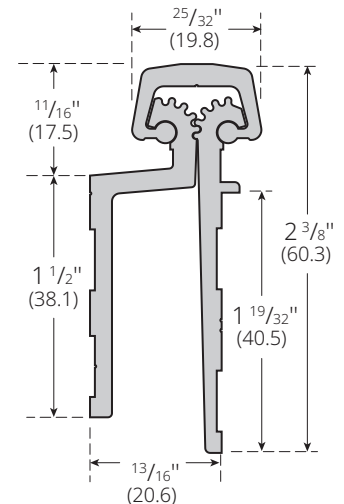
SNFMSLISF Satin Nickel Powder Coat

10BEFMSLISF Satin Bronze Powder Coat

CFMSLISF Clear Anodized Aluminum

WSPFMSLISF White Suede Powder Coat

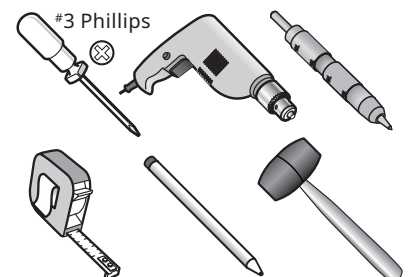
GFMSLISF Gold Powder Coat



Attaches Door
to Door Frame



Tools Required:



The ASSA ABLOY Group is the global leader in access solutions. Every day, we help billions of people experience a more open world.



ASSA ABLOY Opening Solutions leads the development within door openings and products for access solutions in homes, businesses and institutions. Our offering includes doors, frames, door and window hardware, mechanical and smart locks, access control and service.

Installation Instructions:

Full Mortise units are designed mainly for new doors and frames, and are applied so as to conceal both leaves. In retrofit applications, the door width must be reduced for proper clearance as shown in **Figures A & B**.

- 1. With the hinge leaves open, position the hinge against the frame rabbet. Be sure the leaf alignment flange is tight against the face of the frame. Allow 1/8" between the frame header and the top of the hinge leaf for door clearance. Mark and drill the top two holes per **Drill Size Chart** (below). (**Do not install**).
- 2. Position the door leaf of the hinge on the door. Be sure that the door leaf alignment flange is seated along the full length of the door edge, and the top edge of the door leaf is flush with the top edge of the door.
- 3. Mark and center punch each hole on frame with hinge held firmly in place. Remove hinge. (A center punch can help center hole, so that fasteners will enter straight.)
- 4. Drill all holes per **Drill Size Chart**. Thread tapping not required.
- 5. Screw the door leaf portion of the hinge to the door using the #12-24 x 7/16" thread forming screws with #3 Phillips drive. (Use wax or soap on screws to aid installation.)
- 6. Position the door at 90° to the frame. Install the top two screws in the frame leaf.
- 7. Close door and inspect for proper clearance and fit. Make adjustments as required due to improper frame installation if necessary to ensure proper operation of the complete assembly.
- 8. Mark and drill remaining frame leaf holes per **Drill Size Chart**, and install remaining screws.

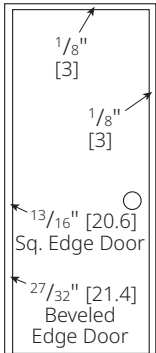


FIGURE A

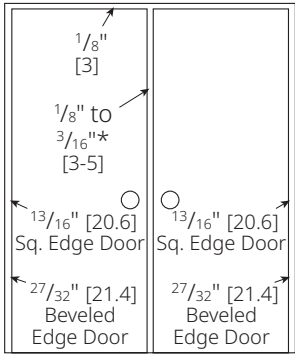


FIGURE B

Shortening the Hinge

If the PemkoHinge® must be shortened, cut the bottom only using a chop saw. This will allow metal chips to work out after the installation. Although the PemkoHinge® is not handed, the hinge becomes handed after cutting and the cut edge must be installed at the bottom of the opening.



Drill Size Chart:

MATERIAL	THICKNESS	DRILL SIZE
ALUMINUM	.090 - .140	13
METAL	20 GAUGE	17
METAL	16-18 GAUGE	15
METAL	12-14 GAUGE	13
WOOD	N/A	5/32"

*Allow extra clearance as required per astragal manufacturer. Certain door and frame conditions may require an extra 1/32"-1/16" clearance. Excessive clearance on fire rated assemblies may violate the requirements of NFPA 80.

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