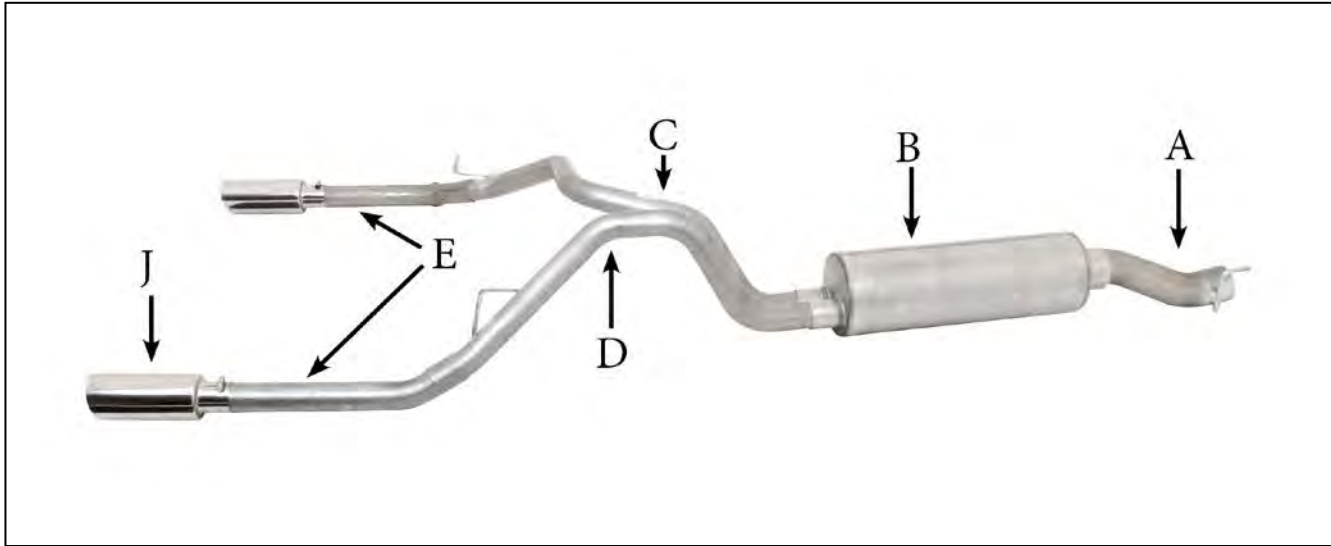




# INSTALLATION INSTRUCTIONS

STAINLESS CAT-BACK SPLIT REAR  
 RAM TRUCK 2500 6.4L 2/4WD  
 CREW CAB, SHORT BED 6'4" BOX

**PART #66568**



ITEM	PART #	QTY	DESCRIPTION
A	999700852S	1	3.5" Headpipe W/welded hanger
B	790712S	1	Superflow Muffler
C	999700850S	1	2.5" Drivers Side Tailpipe
D	999700851S	1	2.5" Passenger Side Tailpipe
E	253-500626S	2	2.5" Exit Pipe
F	5757	4	2.5" Clamp
G	4171	2	3.5" Clamp
H	800018	1	Drivers Side Rear Hanger
J	500640	2	4" Rolled Slash Tip
K	ZIP	2	Zip Ties
L	4240	1	Rubber Grommet
M	BO-1015	2	Bolt kit for Band Clamp and Driver Side Hanger
N	800019	1	Muffler Band Clamp

53.25"x11.25"x17.75"

Thank you for purchasing our Gibson Exhaust system for your vehicle.  
 If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044  
 Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION

PART# 66568

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

**DO NOT WORK WITH HOT PIPES!!!**

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed **un-bolt the muffler and head pipe at the clamp located in front of the factory muffler**. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.



2. Install headpipe #A onto your factory pipe using clamp #G insert welded hanger into the rubber grommet leave clamp loose.



3. Install muffler #B onto headpipe 1.5" to 2" muffler outlets should be on top and level use clamp #G to secure together. Do not tighten. Insert hangers into rubber grommets



4. Next install Drivers side overaxle tailpipe #C into muffler 1.5" to 2" use clamp #F to secure pipe to muffler do not tighten



5. Next install drivers side rear hanger and grommet with bolt kit on the outside of the driver side frame rail. Use the factory drilled hole just forward of the large hole seen in the photo above.



6. Next install passenger side tailpipe # D into muffler 1.5" to 2" insert welded hangers into rubber grommets use clamp #F to secure pipe together do not tighten



7. Install exit pipes #E onto tailpipes use clamp # F to secure together. After everything is installed begin to tighten all connections starting from the furthest forward connection. Items will move as you tighten. Be sure to check all clearance.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.**