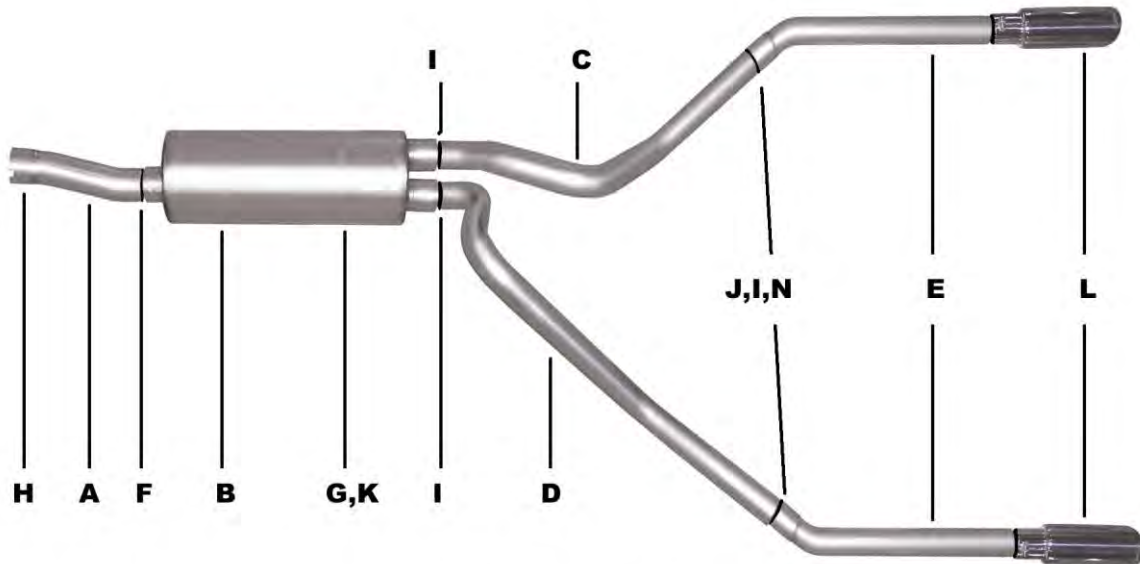




**INSTRUCTION MANUAL**  
**CAT-BACK SPLIT STAINLESS EXHAUST**  
**FORD SUPERDUTY TRUCK 5.4L, 6.8L 2/4WD**  
**STANDARD CAB, SUPERCAB, CREWCAB**  
**SHORT & LONG BED**  
**PART # 69505**



**DO NOT REMOVE FACTORY EXTENSION PIPE BETWEEN MUFFLER AND CONVERTER**

ITEM	PART #	QTY	DESCRIPTION
A	232-700132S	1	3"STAINLESS HEADPIPE
B	758250S	1	SUPERFLOW STAINLESS MUFFLER
C	344-700222S	1	2-1/2" STAINLESS PSGR SIDE OVERAXLE PIPE
D	345-700223S	1	2-1/2" STAINLESS DRIVERSIDE OVERAXLE PIPE
E	346-700224S	2	2-1/2" STAINLESS EXIT PIPE
F	4132	1	FRONT MUFFLER HANGER
G	4173	1	BAND CLAMP
H	OHD300	1	3" CLAMP
I	5757	4	2.5" CLAMP
J	08269	2	10" METAL STRAP HANGER
K	BO-1015	1	BOLT KIT FOR BAND CLAMP
L	500374	2	3.5" STAINLESS TIPS
M	ZIP	2	ZIP TIES
N	BO-101	2	BOLT KIT FOR 10" HANGERS

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTRUCTIONS #69505

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK. SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

**DO NOT WORK WITH HOT PIPES**

**DO NOT REMOVE FACTORY EXTENSION PIPE BETWEEN MUFFLER AND CONVERTER**

## SUGGESTED TOOLS:

9/16" SOCKET, 15 MM SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND HACKSAW



LAY OUT THE GIBSON EXHAUST ON THE FLOOR SO IT LOOKS LIKE THE DRAWING. COMPARE PART NUMBERS WITH MANUAL. TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER. YOU MAY NEED TO HEAT IT UP FOR EASIER REMOVAL. NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER. USE WD-40 TO AID IN THE REMOVAL OF HANGERS. LEAVE ALL RUBBER GROMMETS IN PLACE.



NEXT, INSTALL DRIVERS SIDE OVERAXLE PIPE #D INTO MUFFLER 1 1/2" TO 2". USE CLAMP #I TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. ROTATE PIPE UNTIL IT TOUCHES HANGER. USE CLAMP #I TO HOLD PIPE TO HANGER DO NOT TIGHTEN.



INSTALL HEADPIPE #A ONTO EXISTING PIPE. LINE UP THE NOTCH. USE CLAMP #H TO SECURE HEADPIPE TO STOCK PIPE. DO NOT TIGHTEN.



NEXT INSTALL BAND CLAMP #G. SLIDE IT OVER THE MUFFLER. THEN INSTALL HANGERS INTO THE RUBBER GROMMETS LOCATED ABOVE THE MUFFLER OUTLET. USE BOLT KIT #K TO SECURE. DO NOT TIGHTEN.



INSTALL MUFFLER #B ONTO HEADPIPE 1 1/2" TO 2". MUFFLER OUTLETS SHOULD BE ON TOP. ROTATE UNTIL LEVEL. SUPPORT MUFFLER WITH A JACK STAND. NEXT INSTALL FRONT MUFFLER HANGER #F INTO RUBBER GROMMETS, LOCATED NEXT TO MUFFLER INLET. THIS CLAMP WILL ALSO BE USED TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN.



INSTALL PASSENGER SIDE OVERAXLE PIPE #C INTO MUFFLER 1 1/2" TO 2". USE CLAMP #I TO SECURE. DO NOT TIGHTEN. ROTATE UNTIL PIPE TOUCHES HANGER. USE CLAMP #I TO HOLD PIPE TO HANGER #J. DO NOT TIGHTEN.



NEXT, LOCATE THE SLOTTED HOLES LOCATED APPROXIMATELY 16" FROM THE REAR OF THE FRAME. MOUNT THE 10" STRAP HANGERS #J INTO THESE SLOTS USING THE HARDWARE PROVIDED. MOUNT USING THE 2<sup>ND</sup> HOLE FROM THE TOP.



NEXT INSTALL EXIT PIPES #E ONTO OVERAXLE PIPES. USE CLAMPS #I. SECURE EXIT PIPE TO OVERAXLES.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCKS, TIRES, ECT...**



FINALLY AFTER TIGHTENING ALL CLAMPS FROM FRONT TO BACK AND MAKING SURE OF ALL CLEARANCES, INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK.