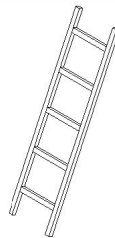
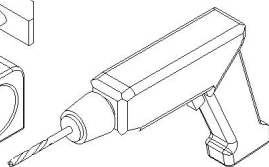
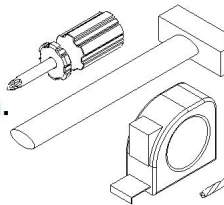
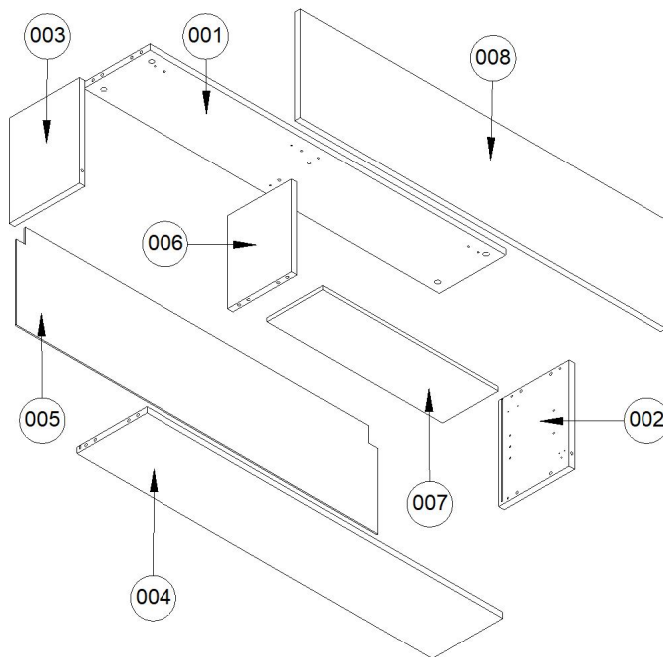
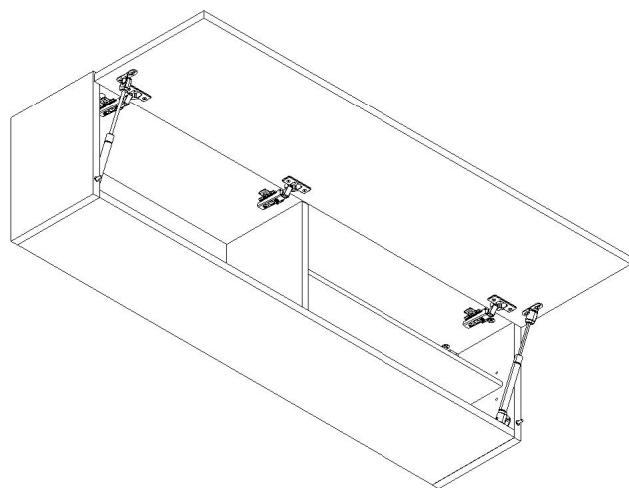
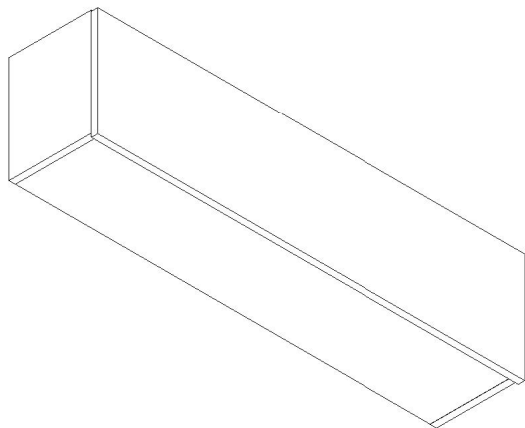


- 45 min.

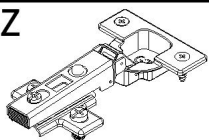


SZL120-300



Number	Qty	Size A	Size B
001	1	1164	217
002	1	300	230
003	1	300	230
004	1	1164	230
005	1	291	1184
006	1	263	210
007	1	573	182
008	1	307	1198

ZZ



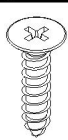
x3

M3



x12

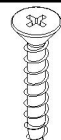
WS1



3,5x16

x28

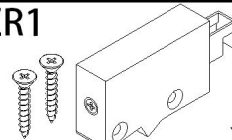
WS4



4x35

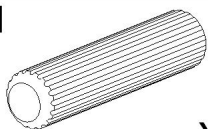
x4

ZR1



x2

K1



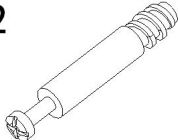
x12

M1



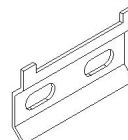
x12

M2



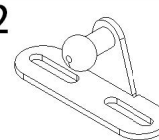
x12

SZ



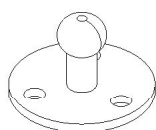
x2

S12



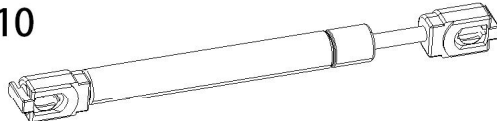
x2

S11



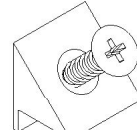
x2

S10



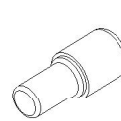
x2

ST1



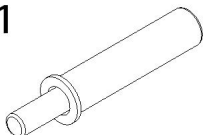
x6

P5



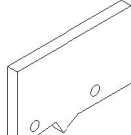
x4

A1



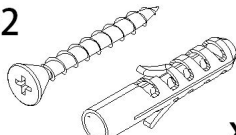
x2

D1

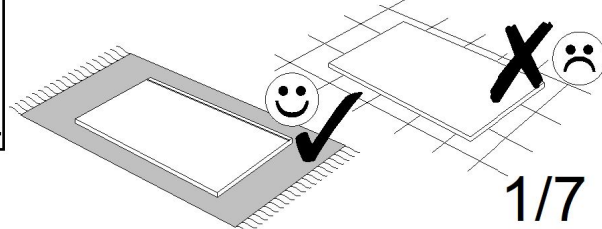


x2

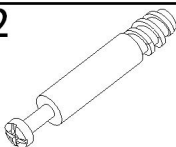
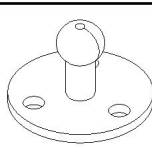
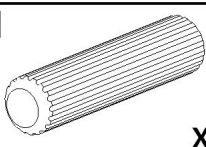
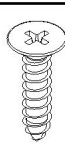
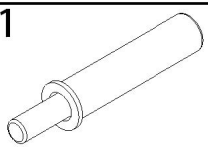
D2



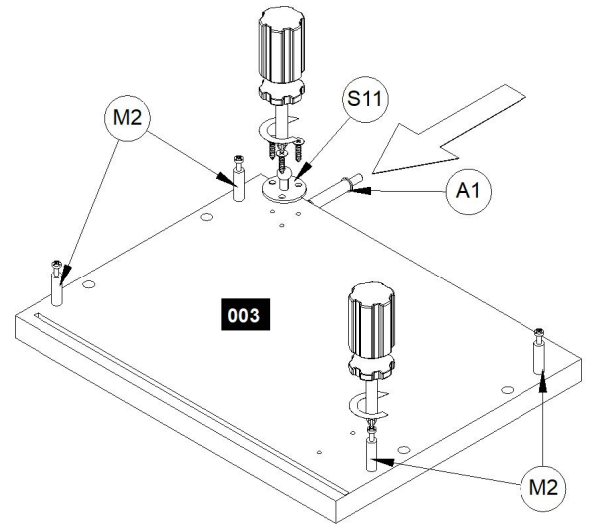
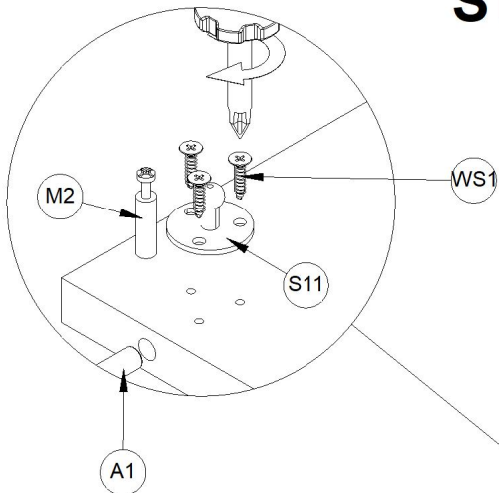
x4



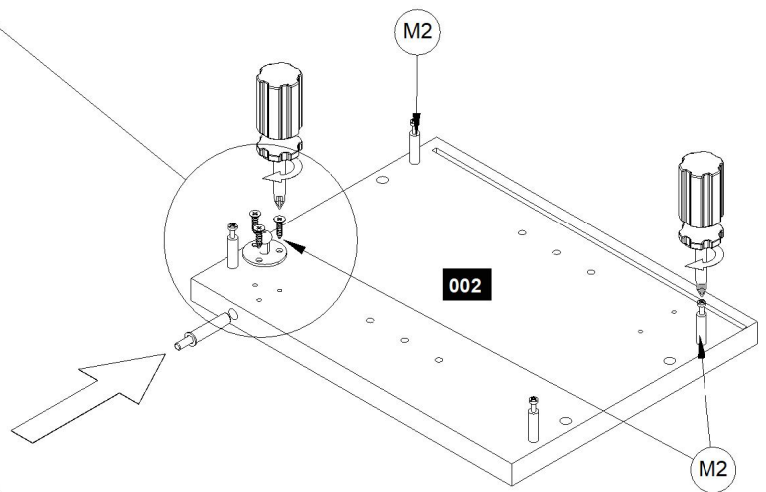
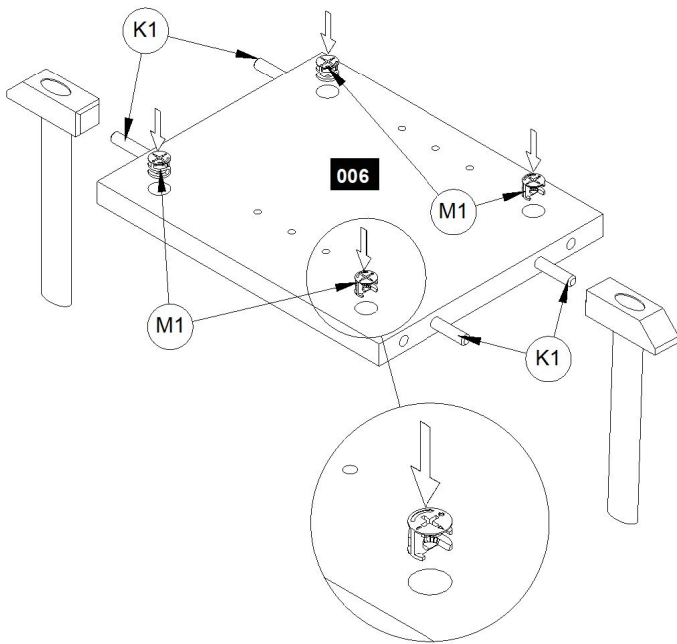
1/7

M2  x12	S11  x2	K1  x12	WS1  3,5x16 x28	A1  x2
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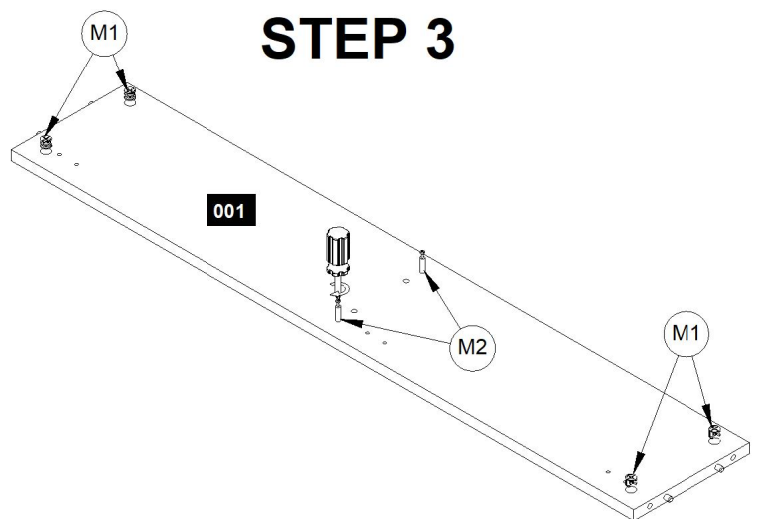
STEP 1



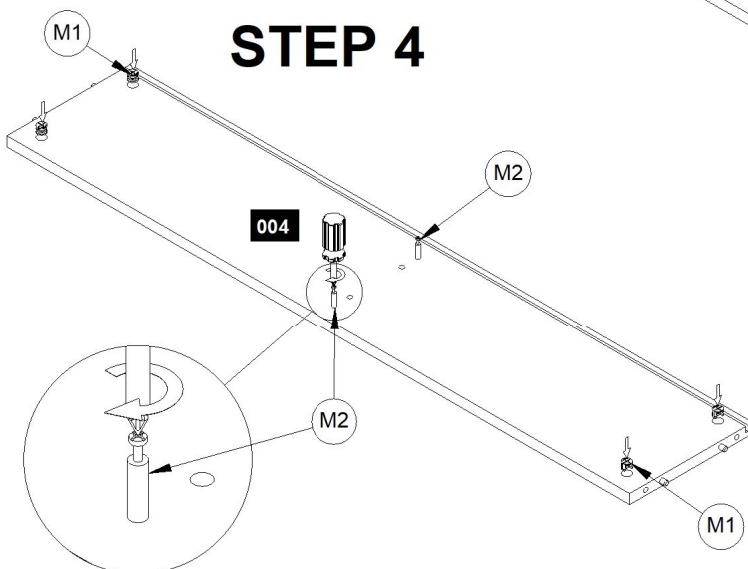
STEP 2

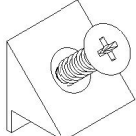
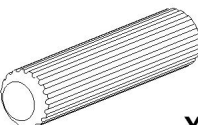
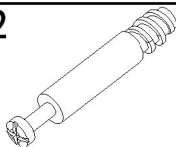
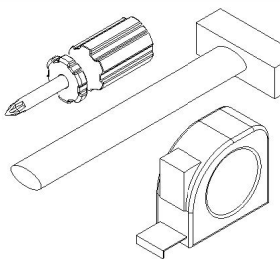


STEP 3



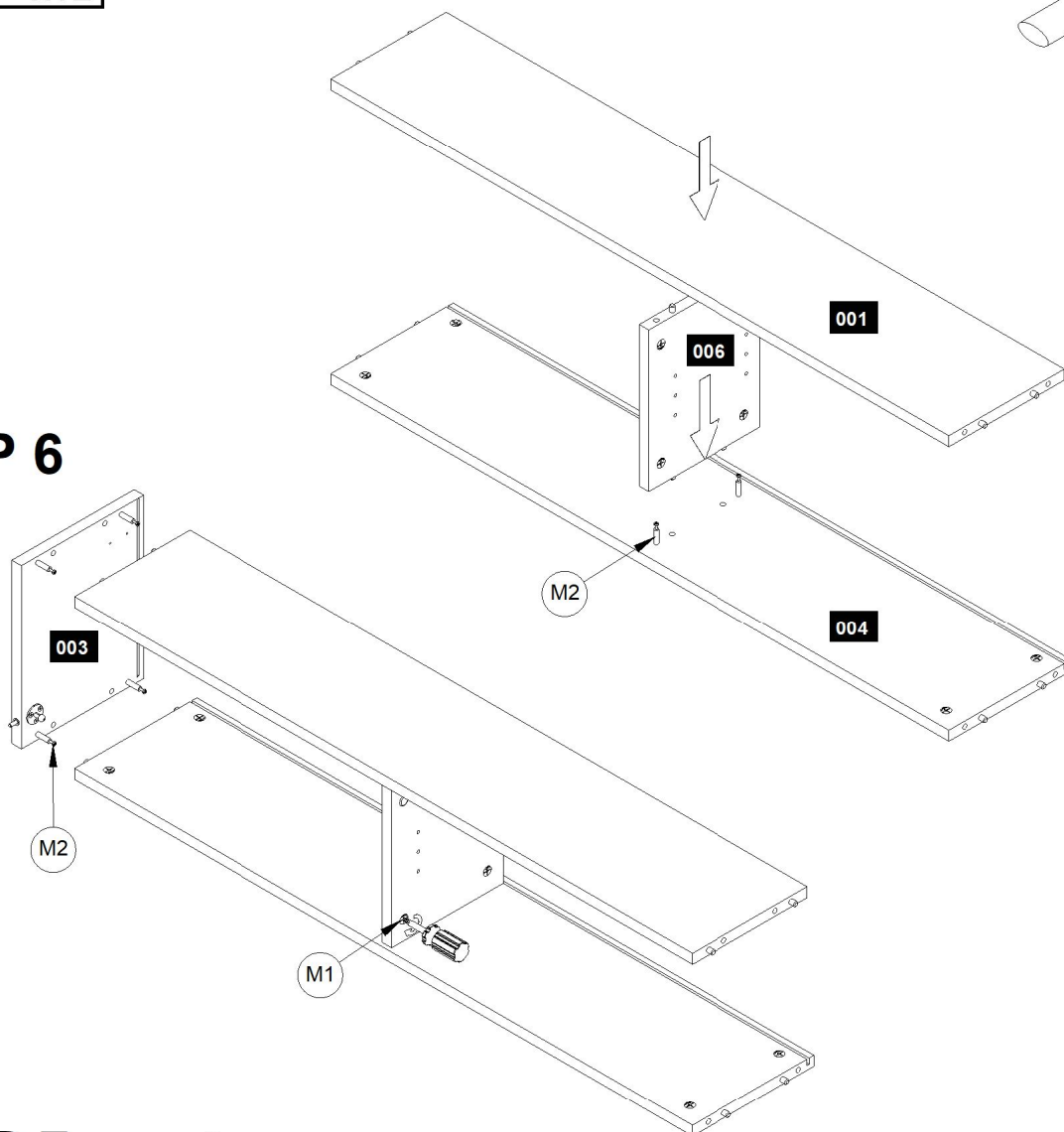
STEP 4



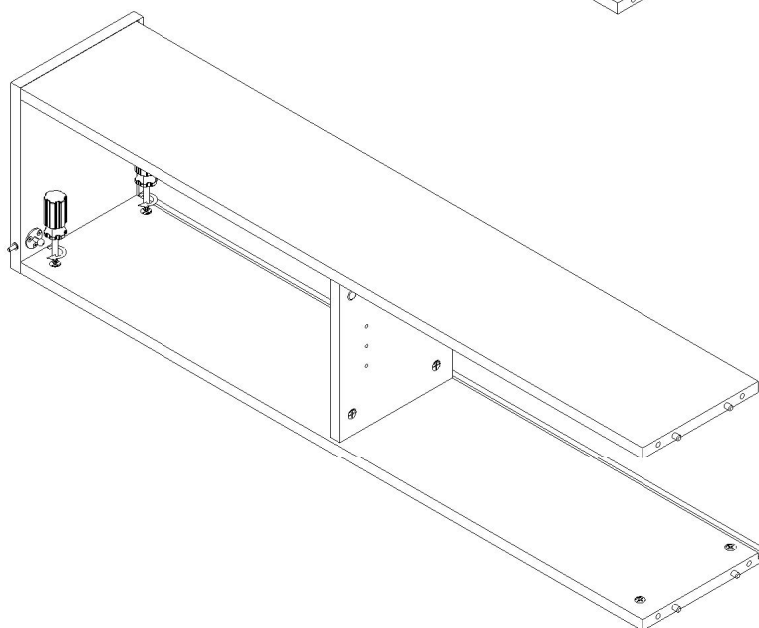
WS1  3,5x16 x28	ST1  x6	K1  x12	M1  x12	M2  x12
M3  x12				

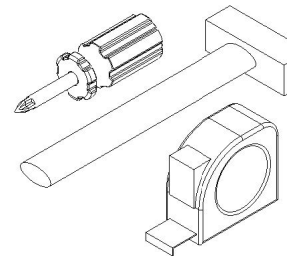
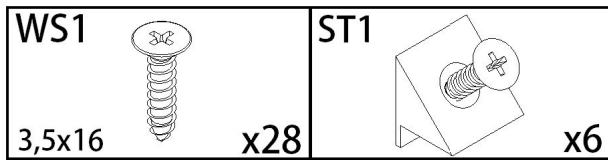
STEP 5

STEP 6

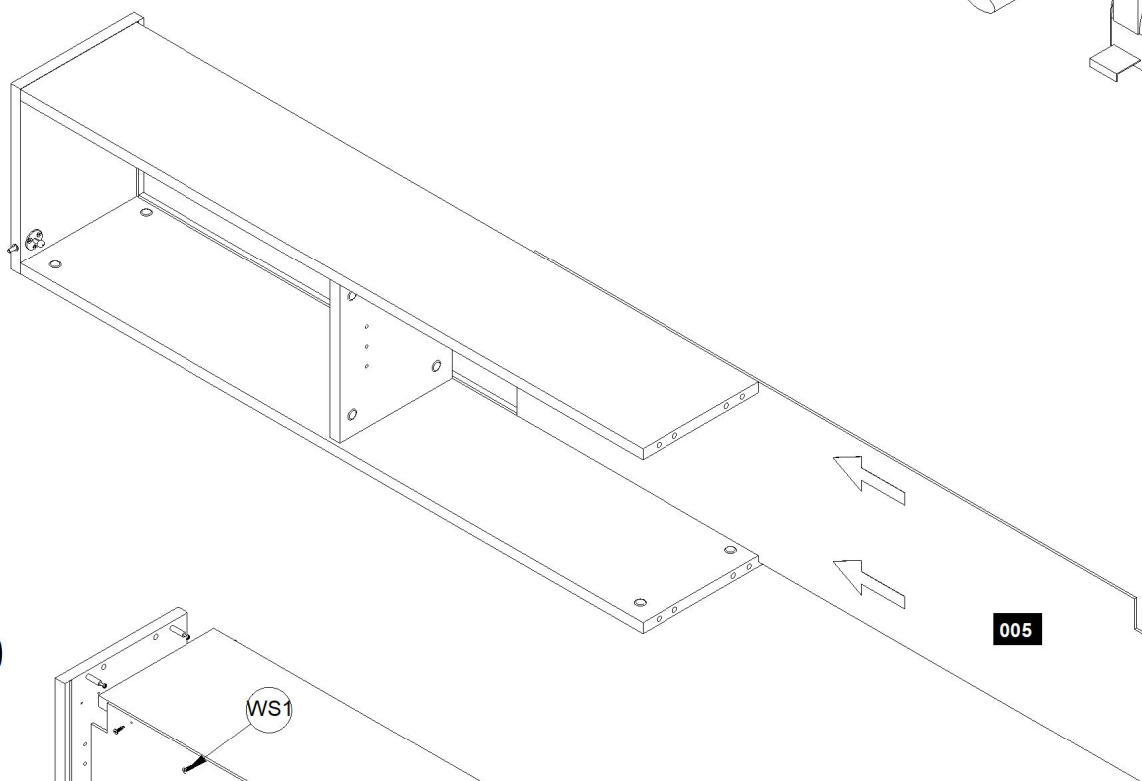


STEP 7

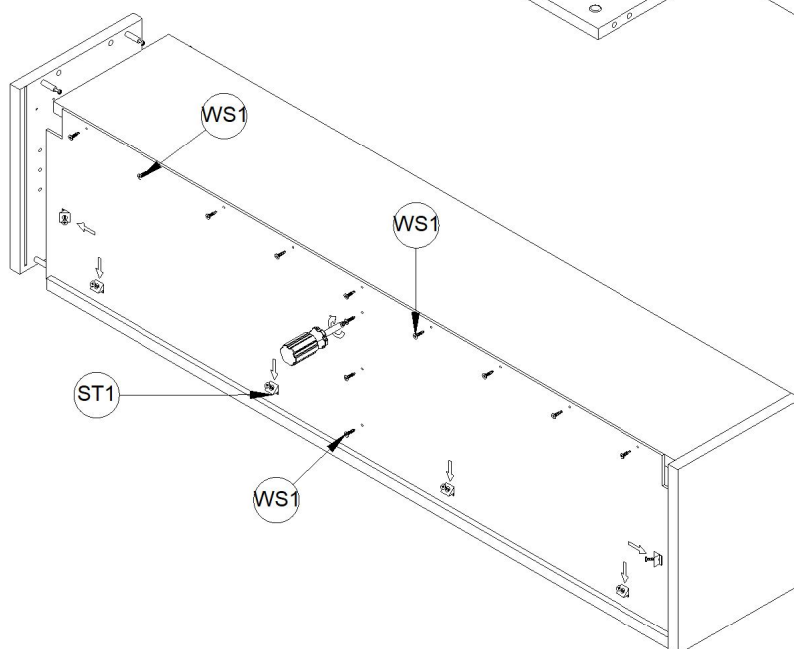




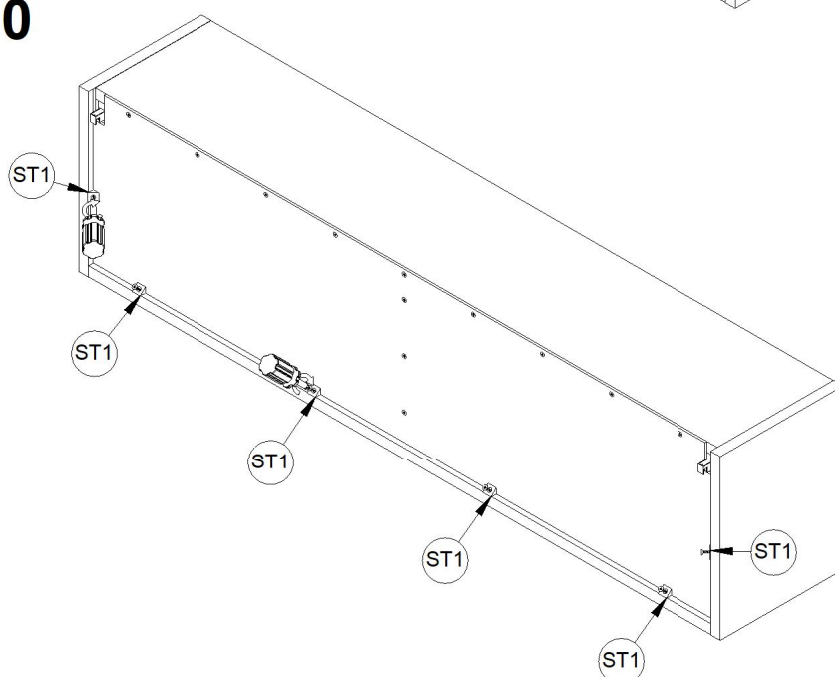
STEP 8

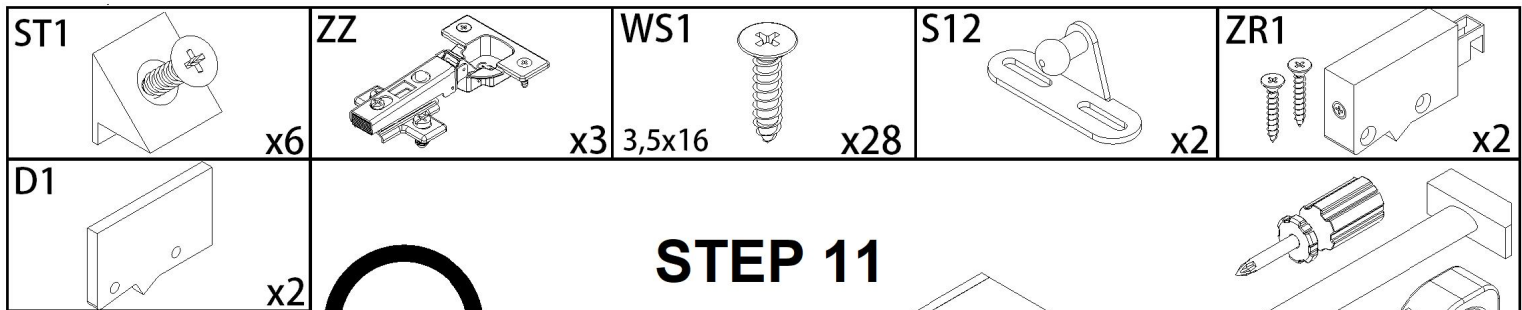


STEP 9



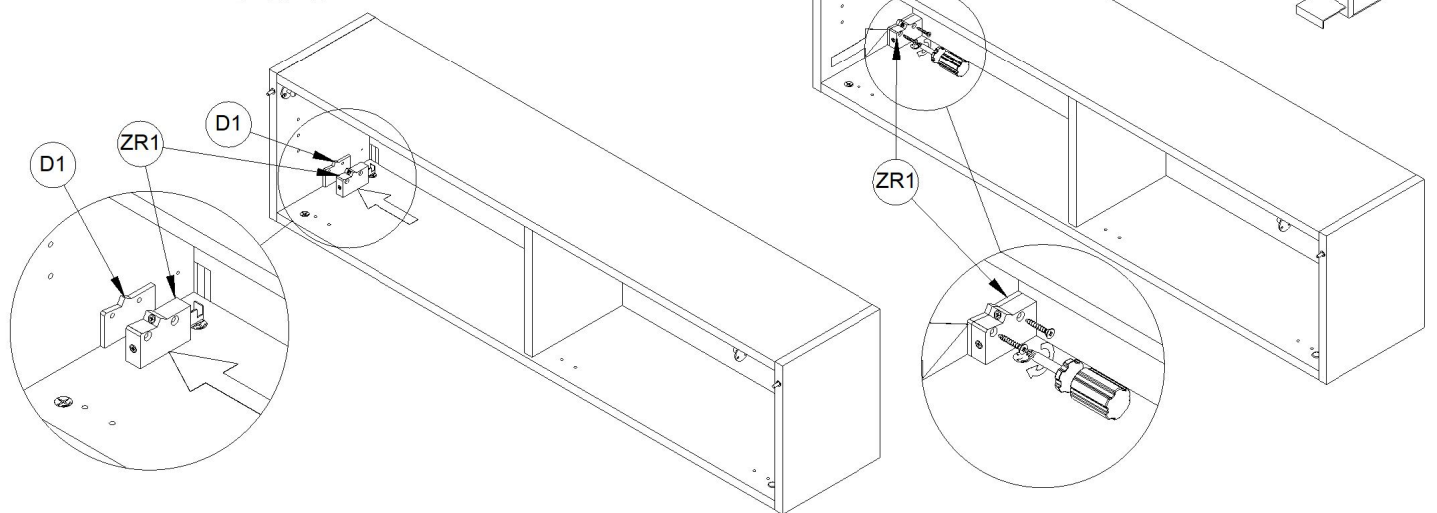
STEP 10



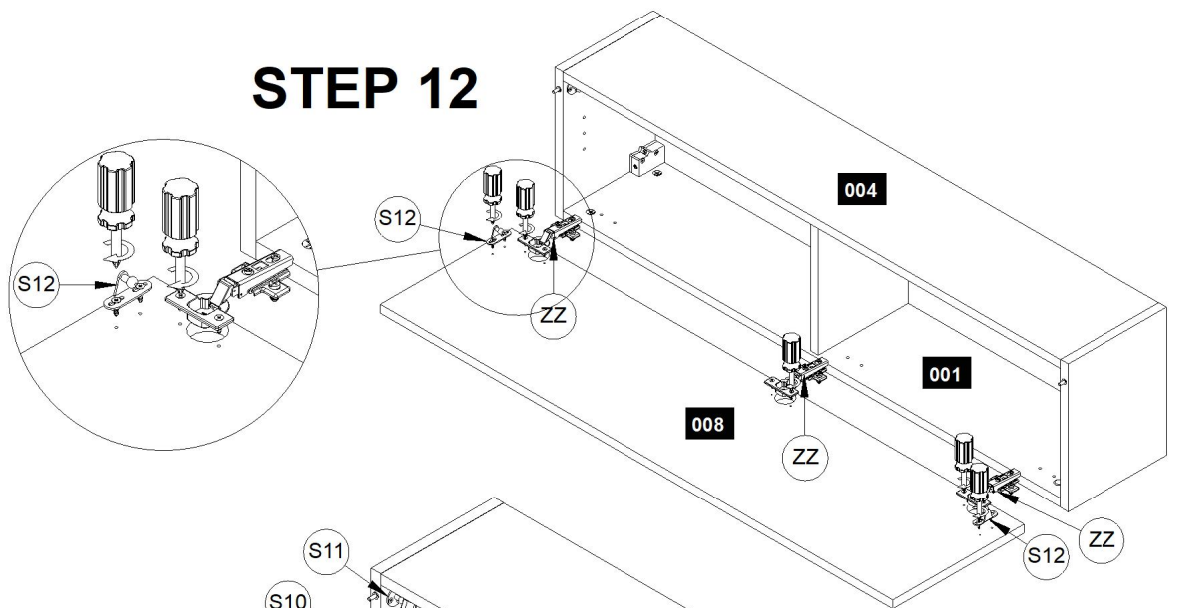


STEP 11

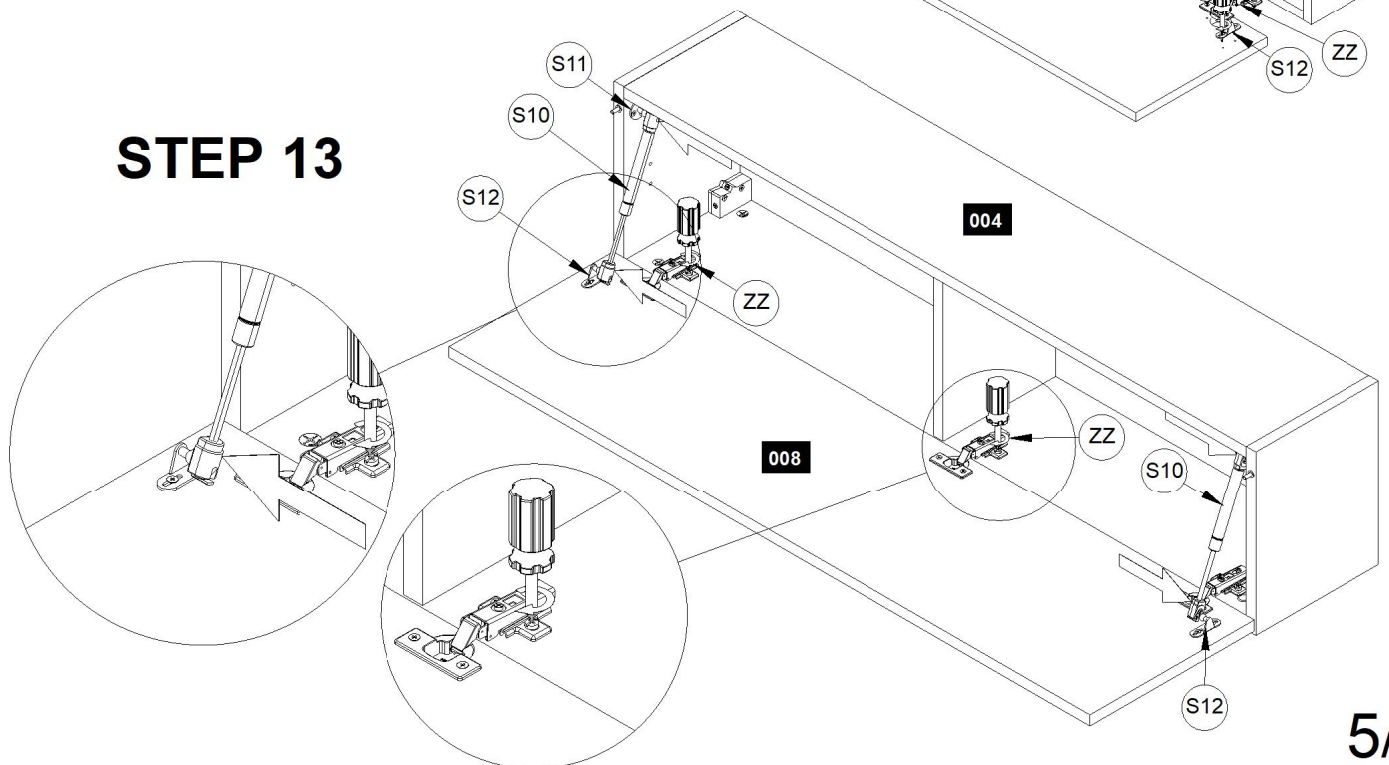
STEP 180°



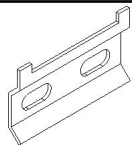
STEP 12



STEP 13

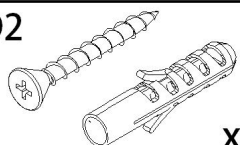


SZ

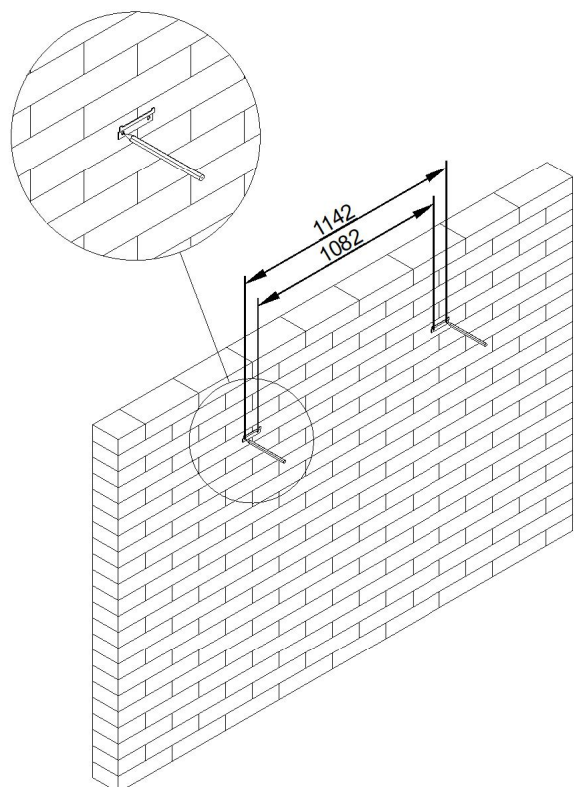
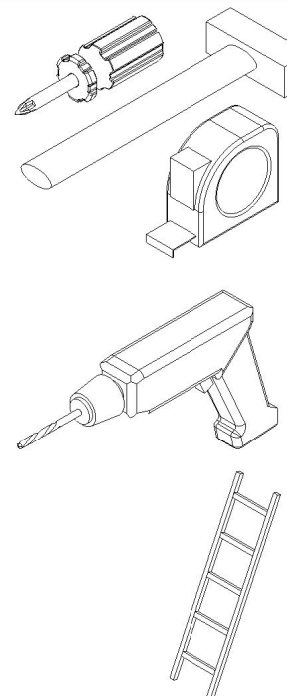
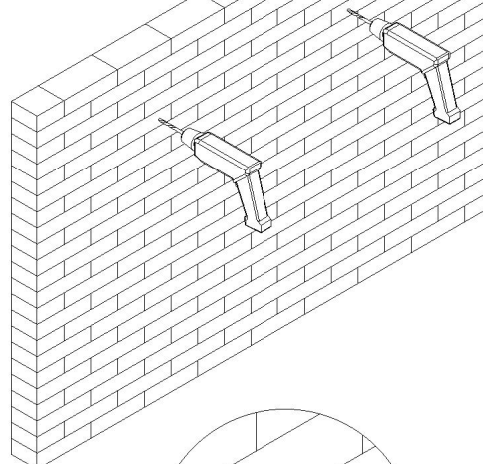
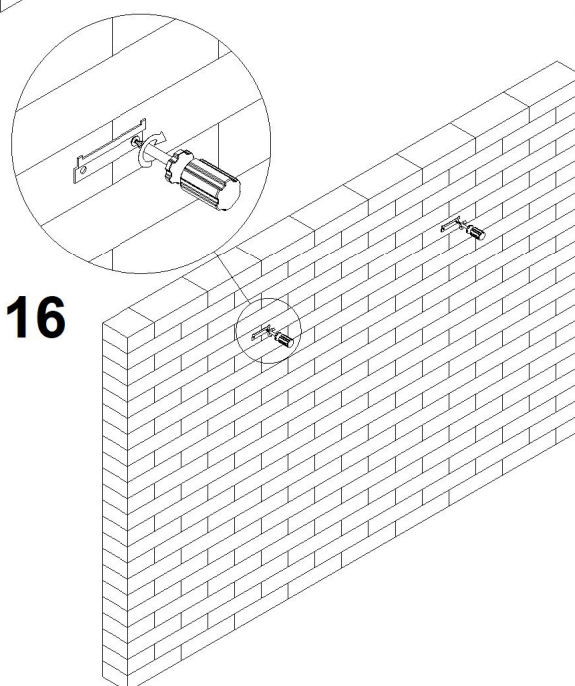
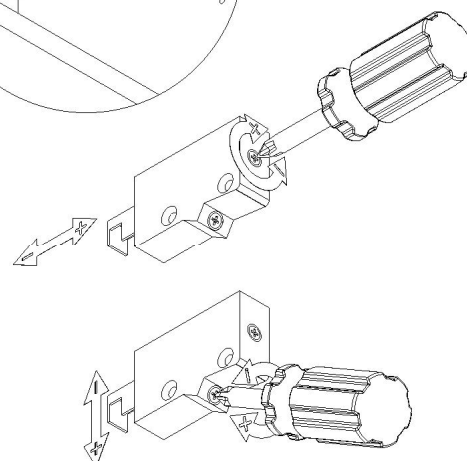
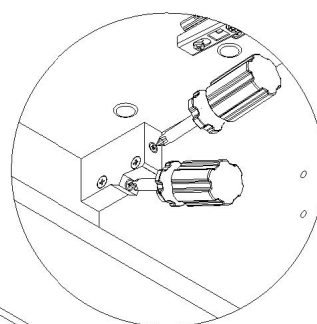
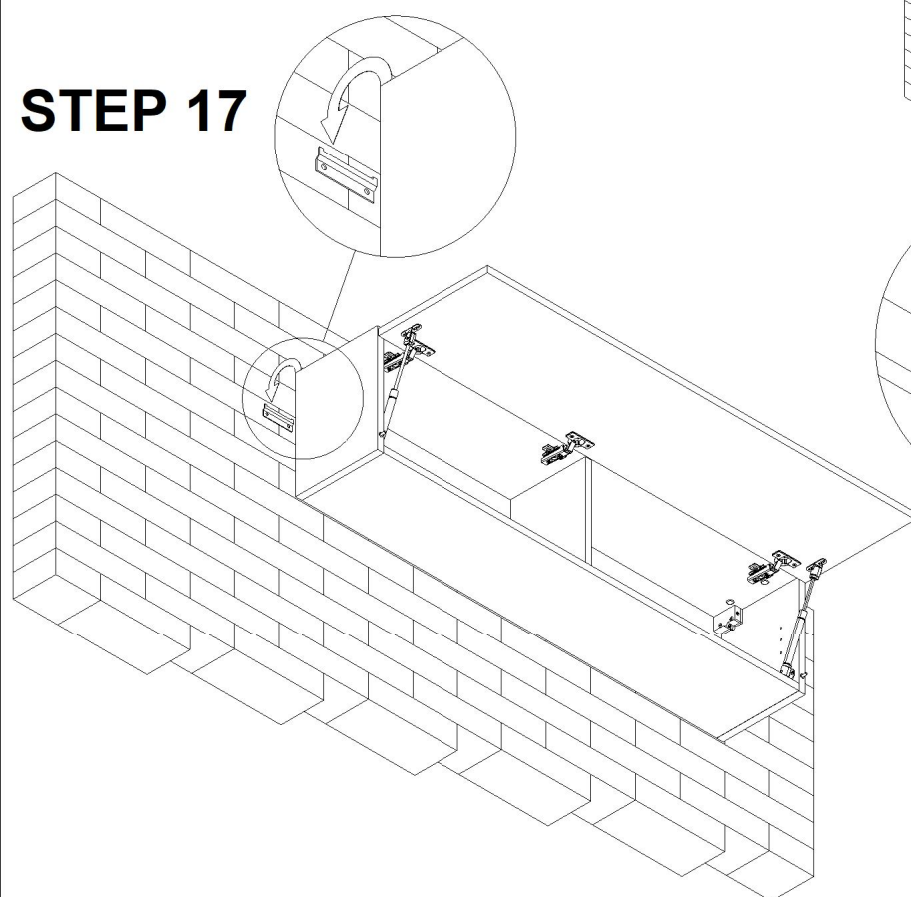


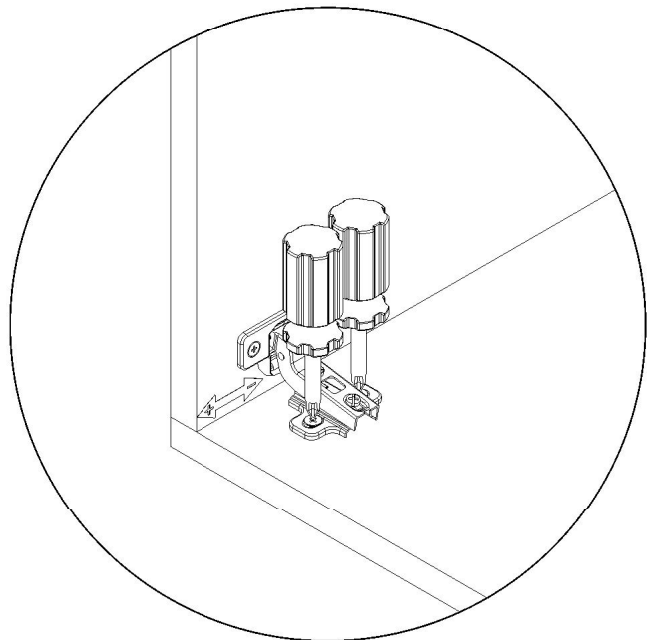
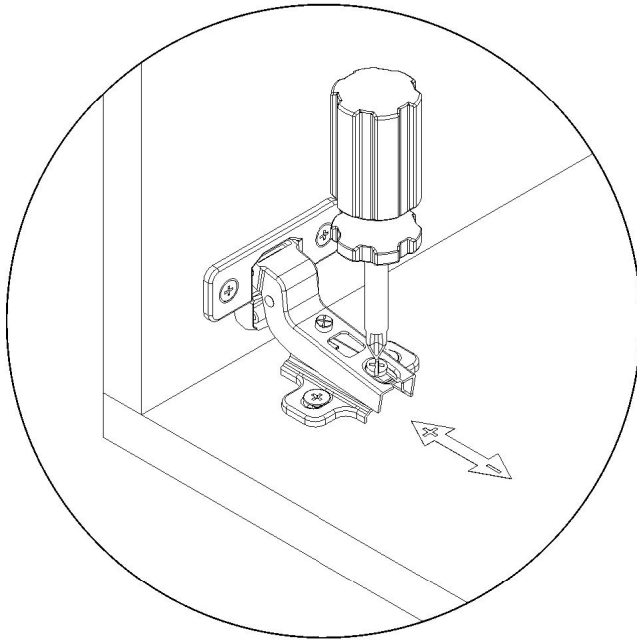
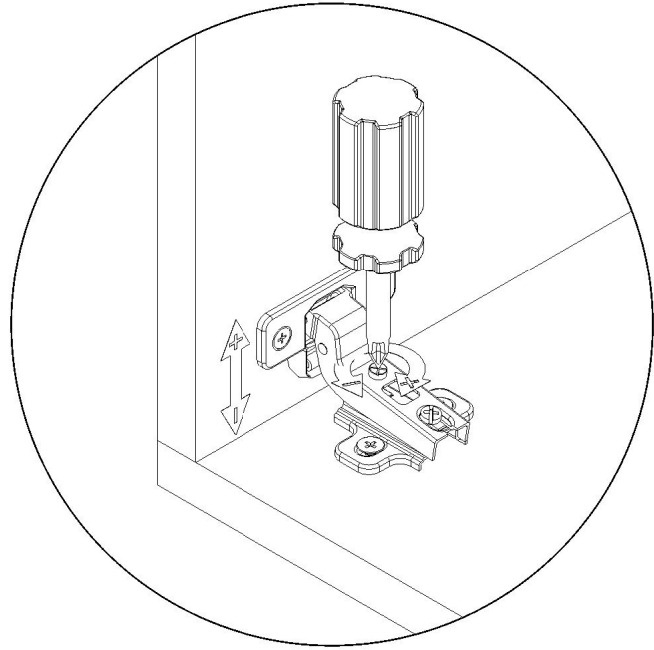
x2

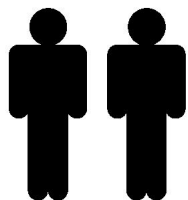
D2



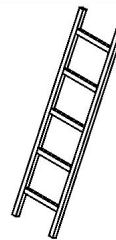
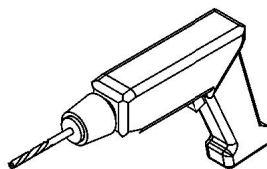
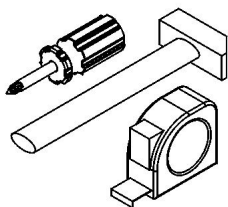
x4

STEP 14**STEP 15****STEP 16****STEP 17**

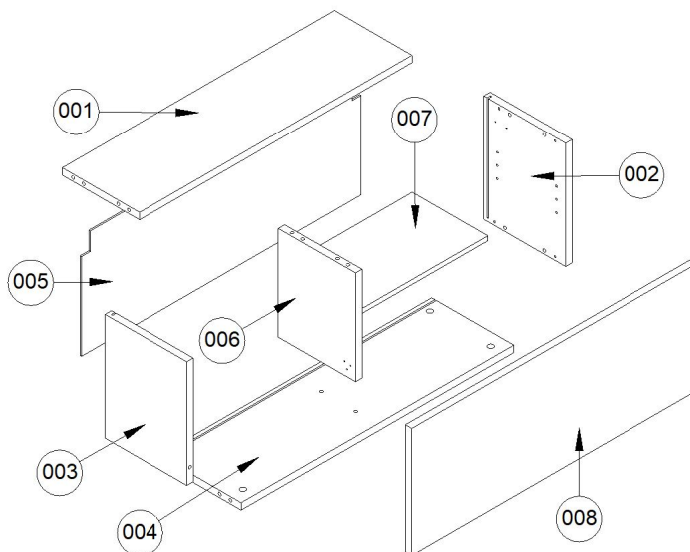
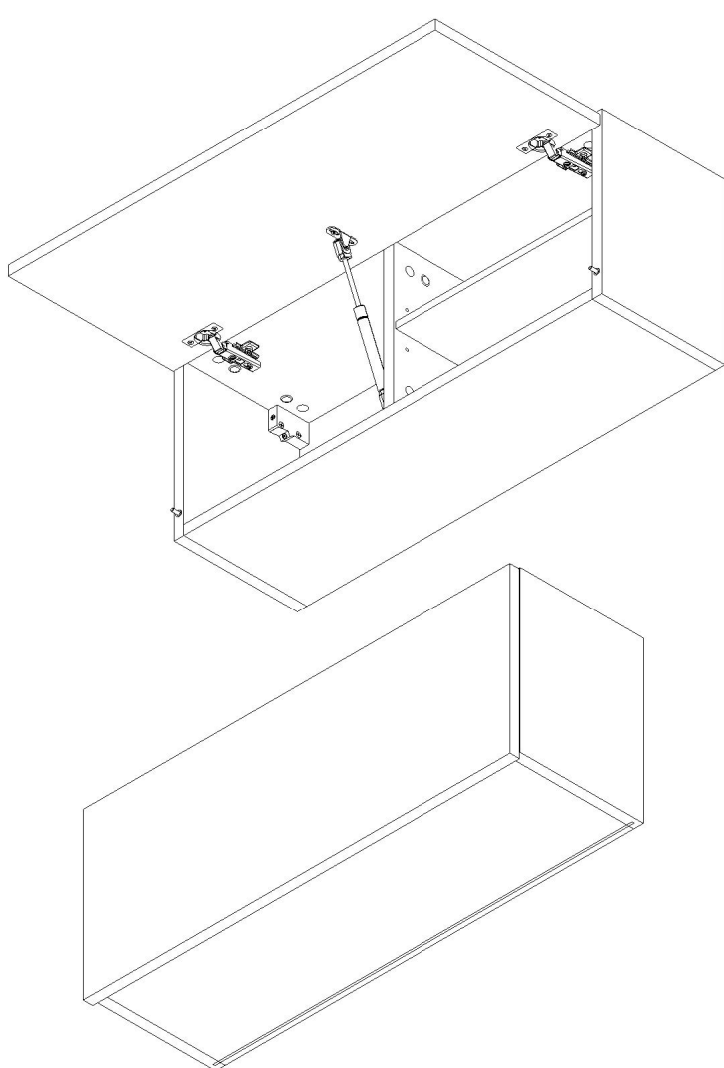




- 45 min.

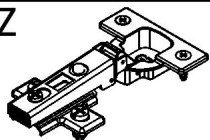


SZL80



Number	Qty	Size A	Size B
001	1	764	217
002	1	300	230
003	1	300	230
004	1	764	230
005	1	292	784
006	1	264	216
007	1	373	212
008	1	308	798

ZZ



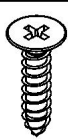
x2

M3



x12

WS1



3,5x16

x16

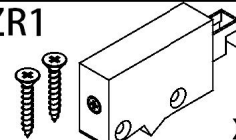
WS4



4x35

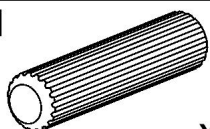
x4

ZR1



x2

K1



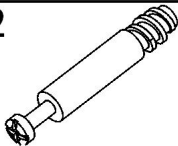
x12

M1



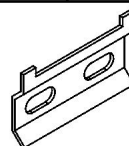
x12

M2



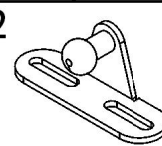
x12

SZ



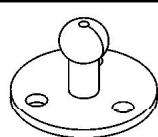
x2

S12



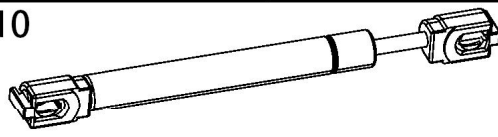
x1

S11



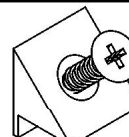
x1

S10



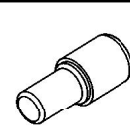
x1

ST1



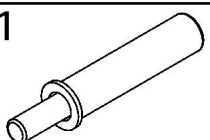
x4

P5



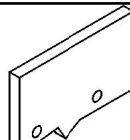
x4

A1



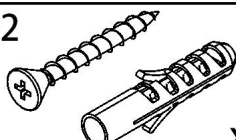
x2

D1

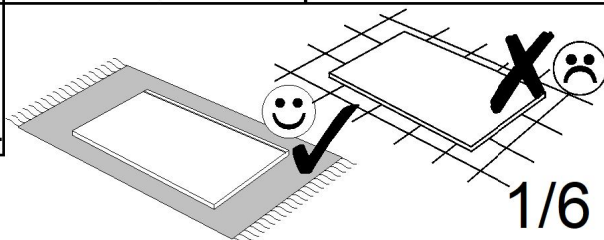


x2

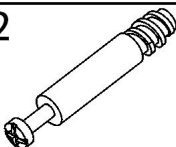
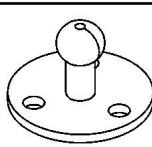
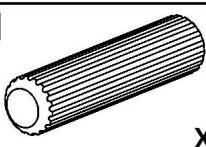
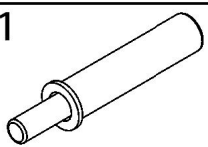
D2



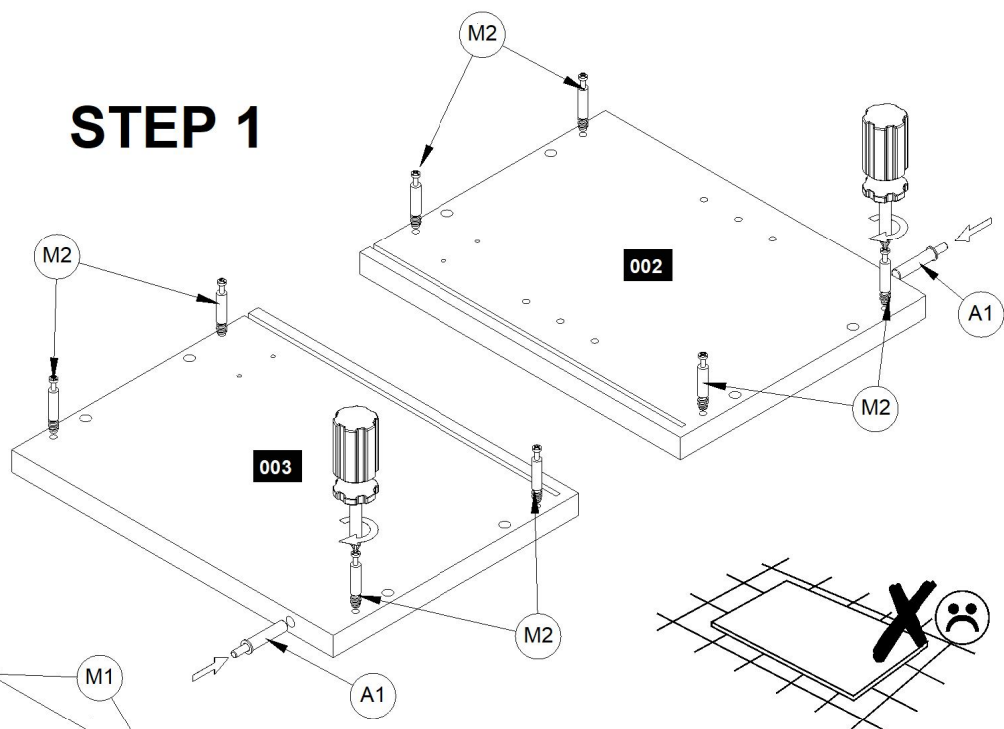
x4



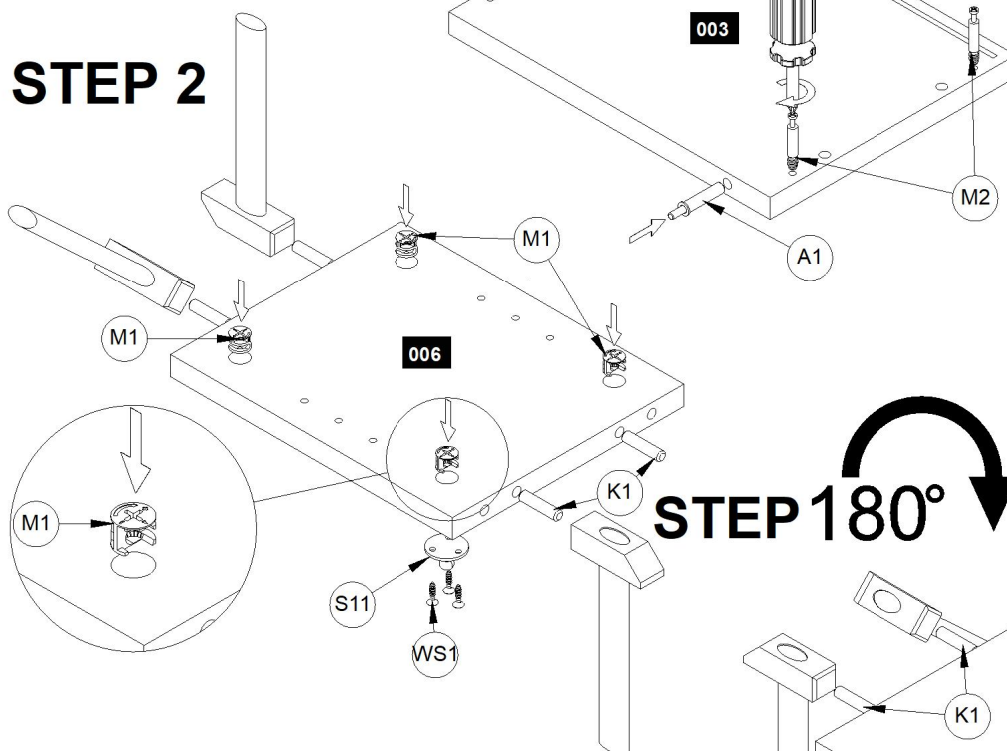
1/6

M2  x12	S11  x1	K1  x12	WS1  3,5x16 x16	A1  x2
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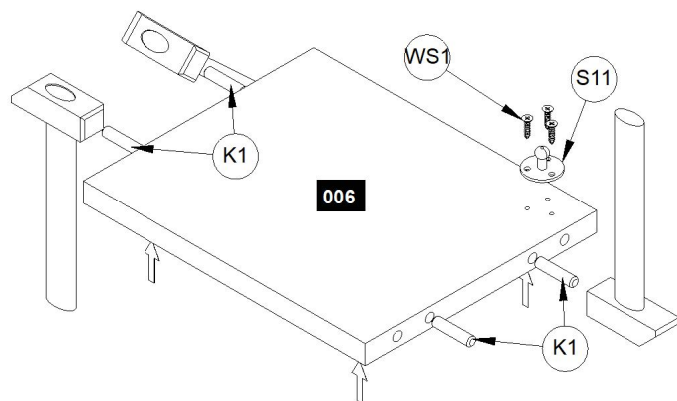
STEP 1



STEP 2

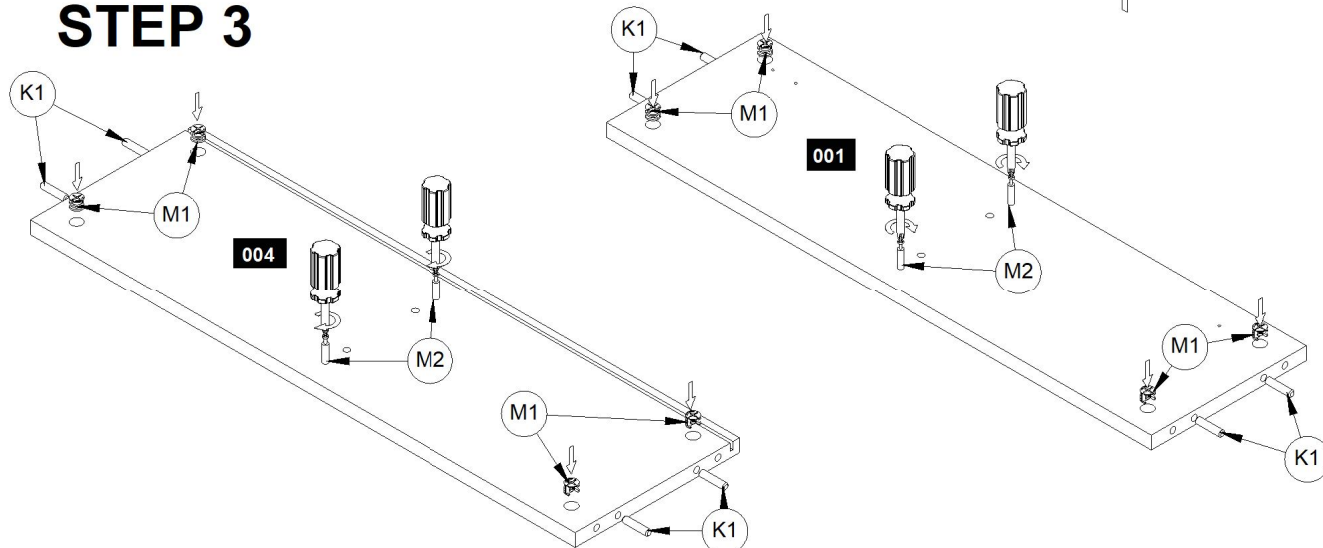


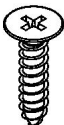
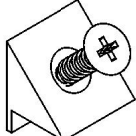
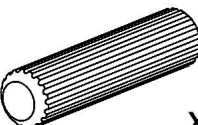
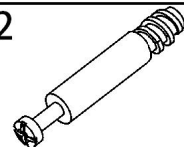
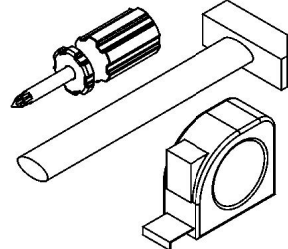
STEP 180°



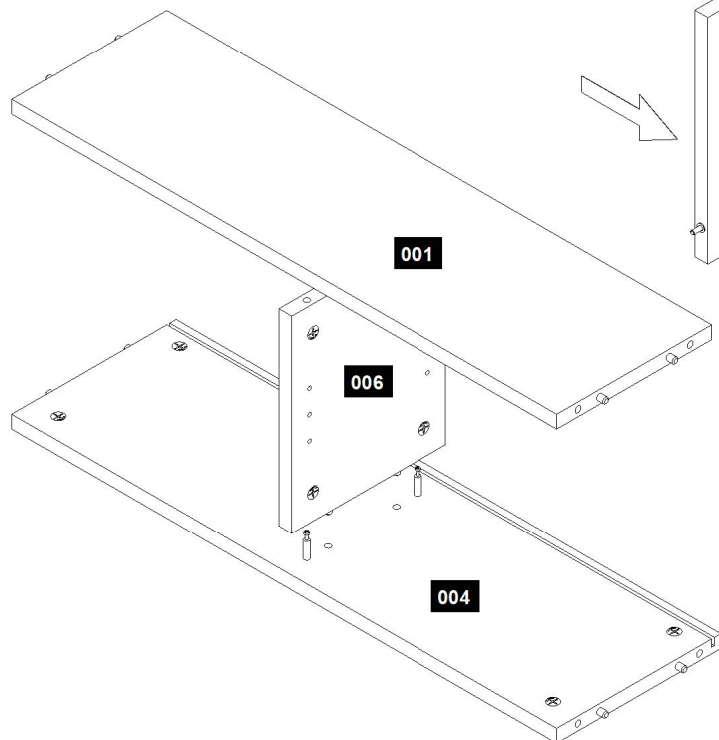
STEP 4

STEP 3

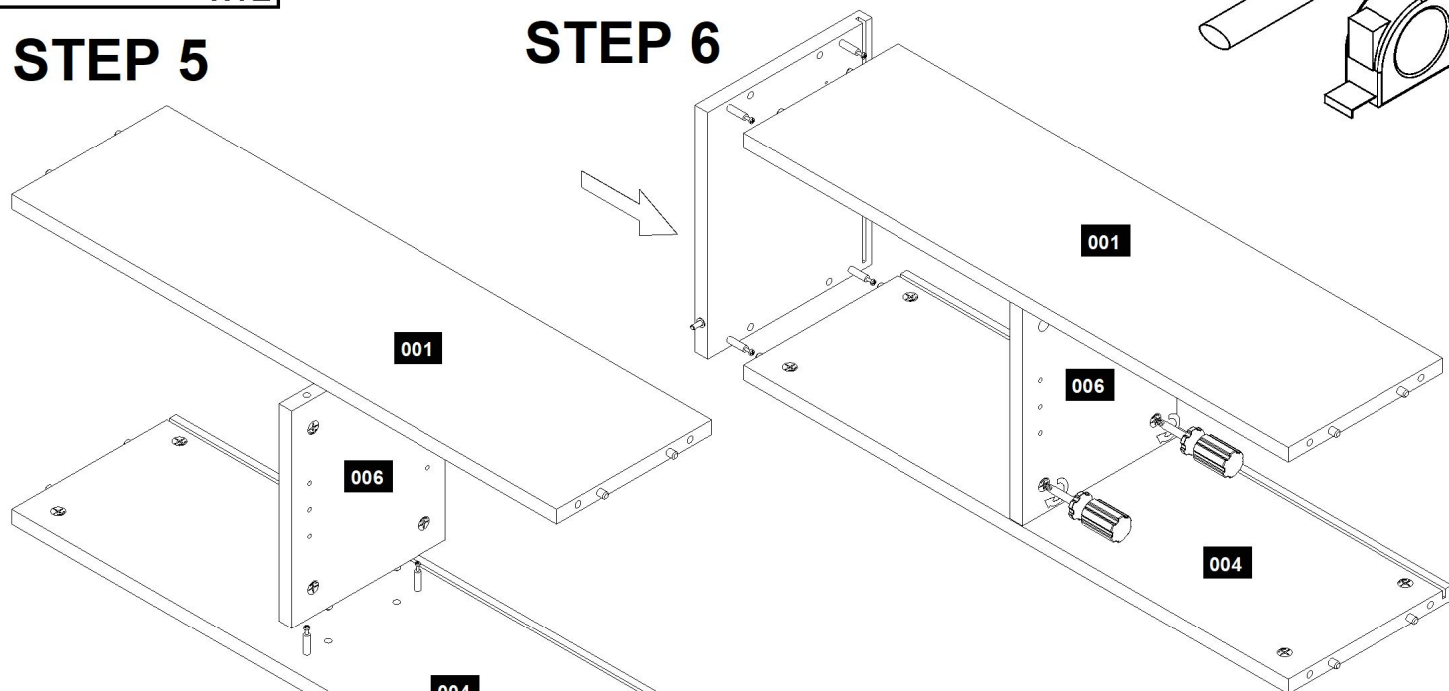


WS1  3,5x16 x16	ST1  x4	K1  x12	M1  x12	M2  x12
M3  x12				

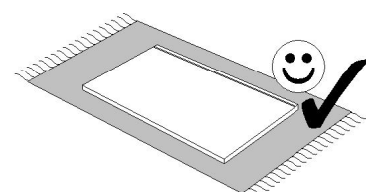
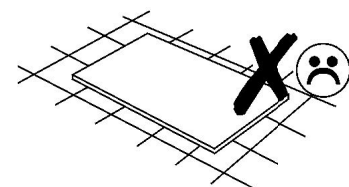
STEP 5



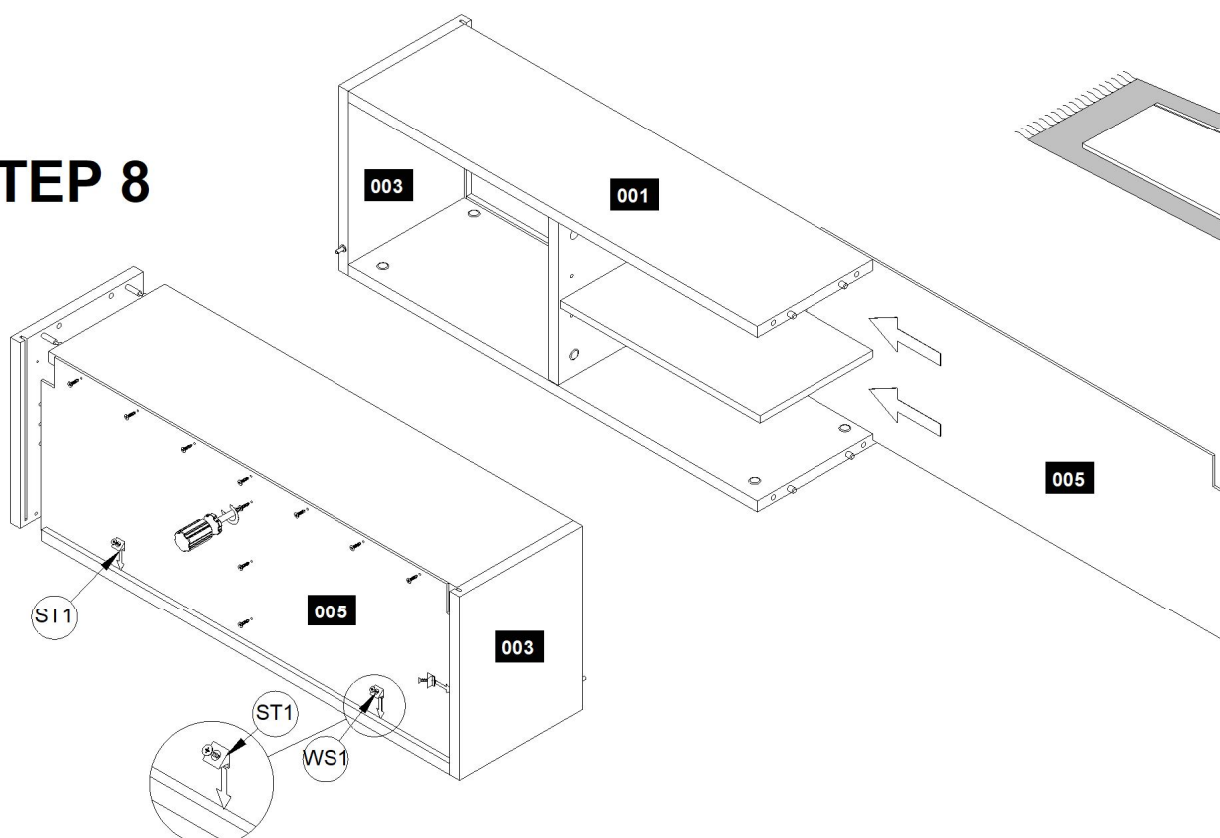
STEP 6

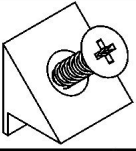
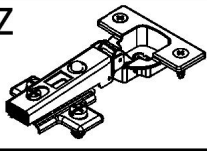
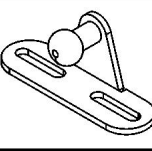
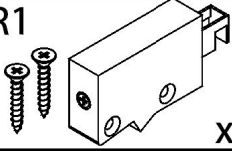
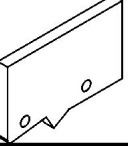
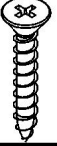


STEP 7

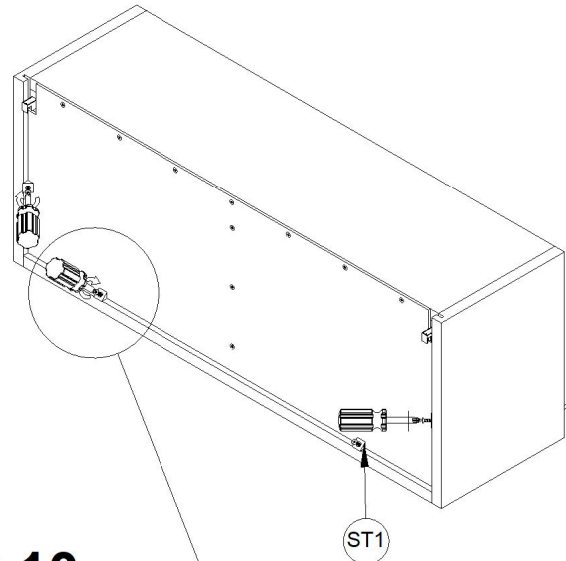


STEP 8

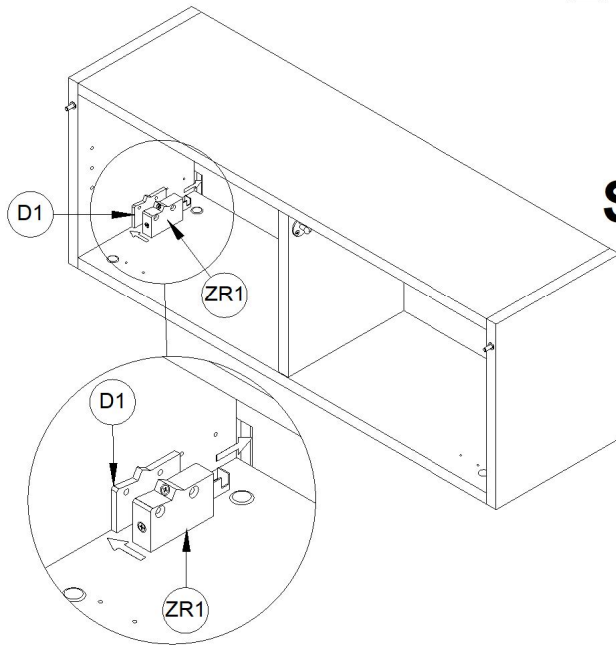


ST1  x4	ZZ  x2	WS1  3,5x16 x16	S12  x1	ZR1  x2
D1  x2	WS4  4x35 x4			

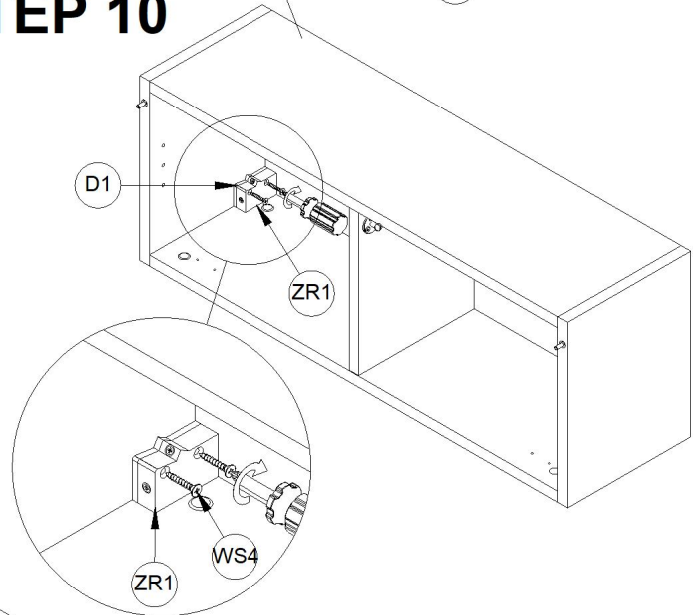
STEP 9



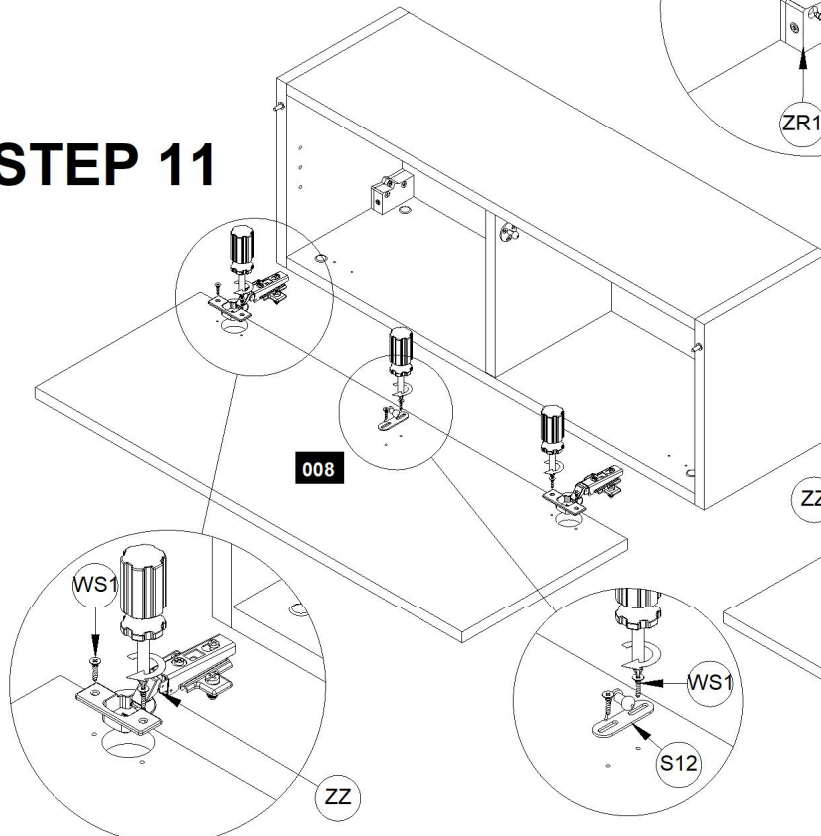
STEP 180°



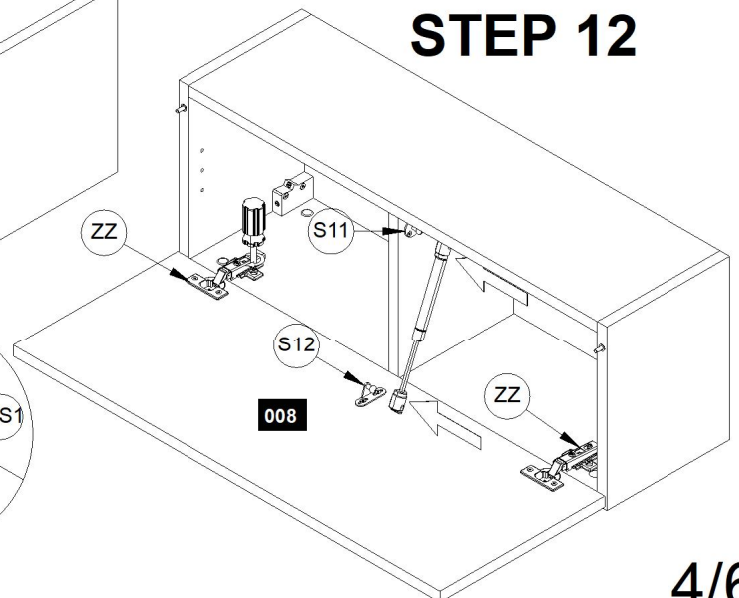
STEP 10



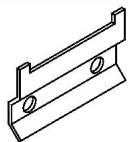
STEP 11



STEP 12

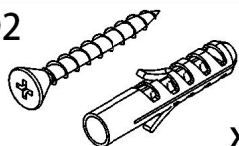


SZ

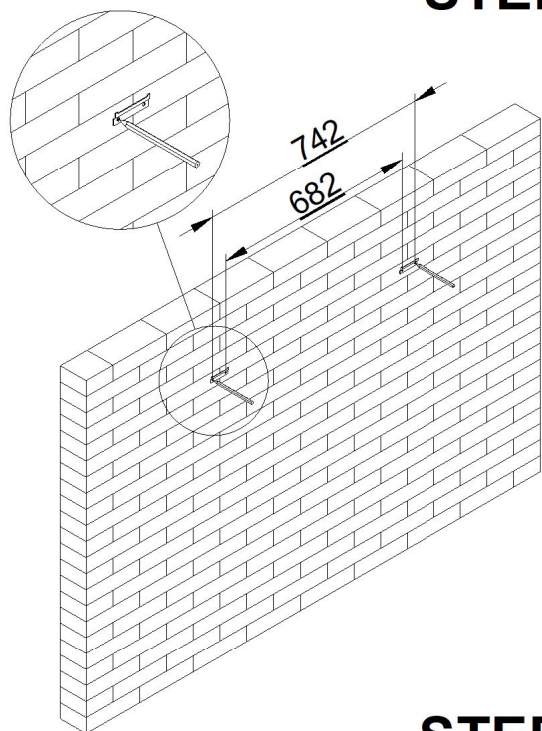
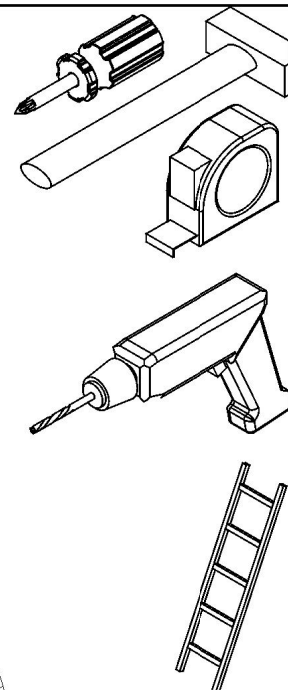
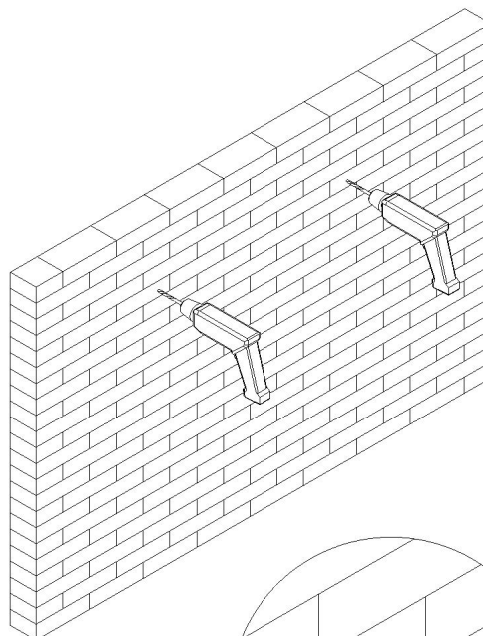
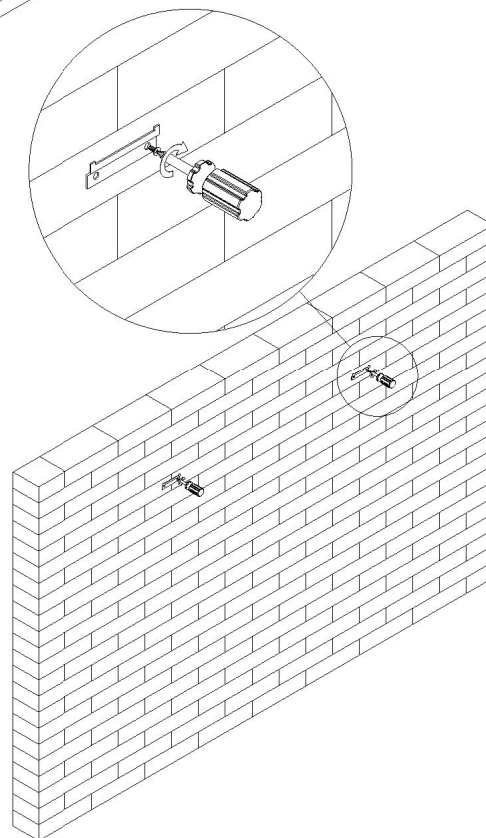


x2

D2



x4

STEP 13**STEP14****STEP15****STEP 16**