



## GENERAL INFORMATION

The following installation instruction for fitment of the PTO Scania ED 160 (part no.- 7021104) should be followed in order to ensure good performance and long life.

Where it is obvious that this instructions have not been followed, then warranty claims will not be accepted.

The targets pumps size in these PTO's F1-110.

## LIST OF CONTENT

Items	Description
1	Pump
2	Gasket
3	Adapter flange
4	O-ring
5	Engine
6	Nut
7	Washer
8	Screw
9	Washer

## INSTALLATION METHOD

Clean the cover plate and surrounding area to prevent ingress of dirt. Remove the PTO cover and clean the sealing surface.

Fit a o-ring (4) on the adapter flange (3).

Mount the adapter flange (3) to the engine apply pressure on Screws (8) and its washers (9), in accordance with the pattern shown. Be careful with do not cut the o-ring (4).

Mount a gasket (2) between the adapter flange and pump. Fit the pump with the nuts (6) and its washer (7) in accordance the pattern shown.

**Do not forget to refill the gearbox with suitable oil and up to level.**