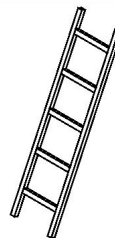
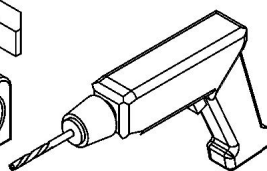
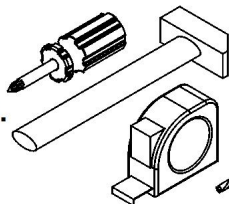
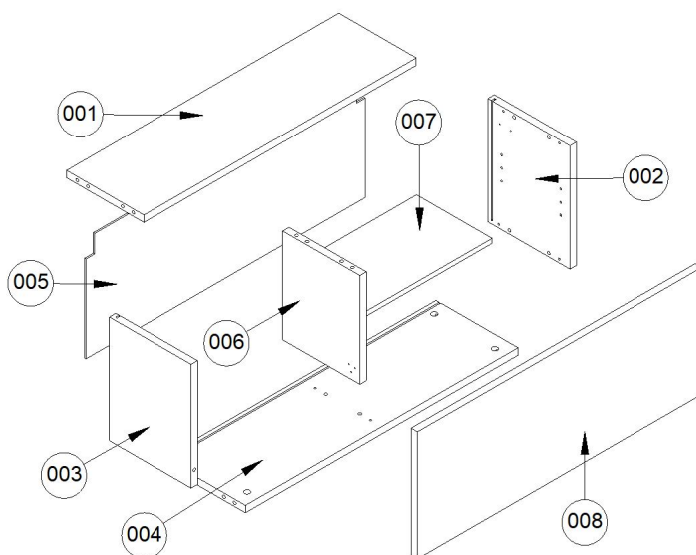
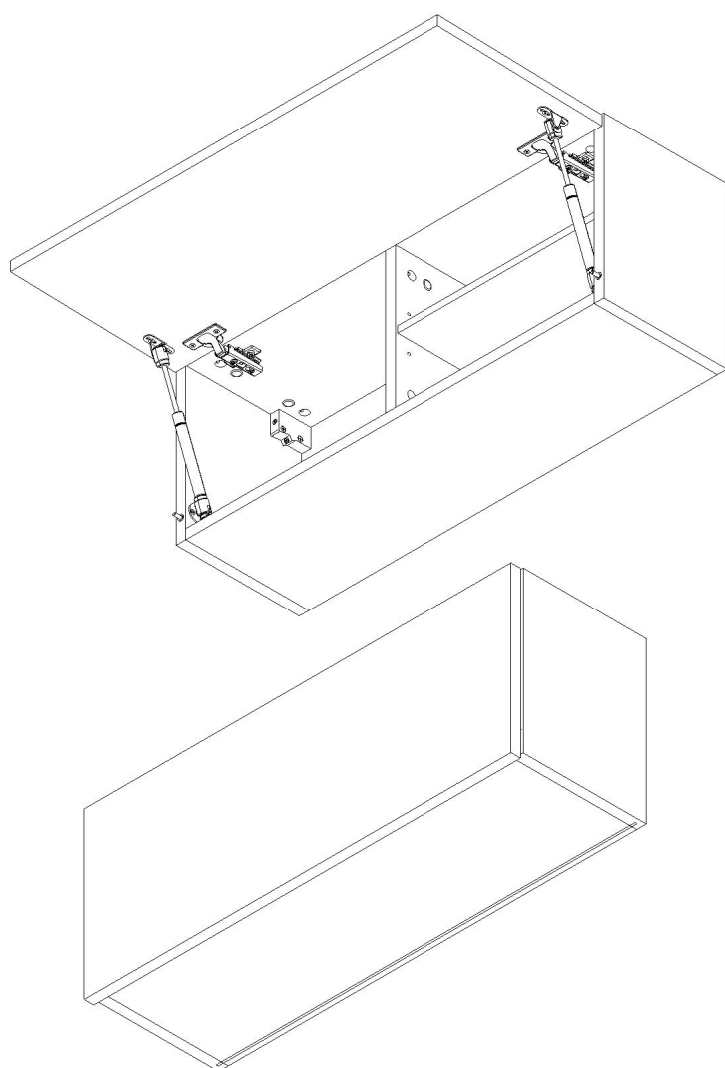


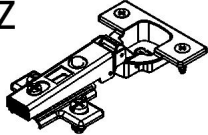
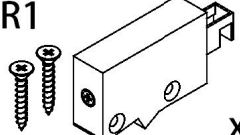
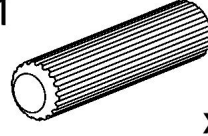
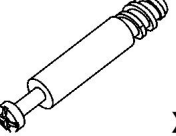
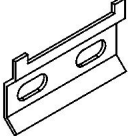
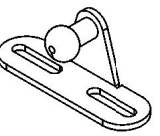
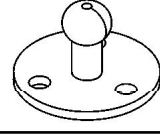
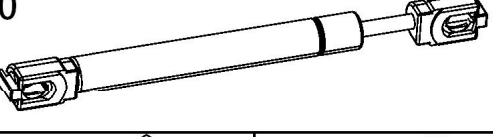
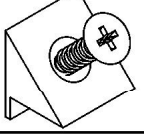
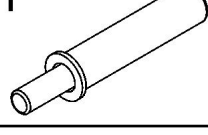
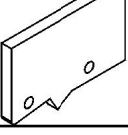
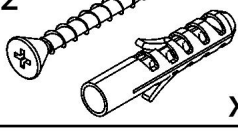
- 45 min.

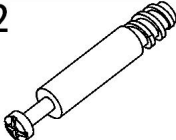
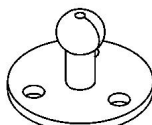
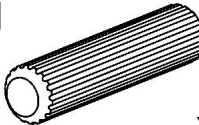
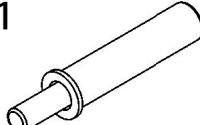


SZL80-400



Number	Qty	Size A	Size B
001	1	764	220
002	1	400	235
003	1	400	235
004	1	764	233
005	1	388	781
006	1	361	219
007	1	373	180
008	1	408	798

ZZ  x2	M3  x12	WS1  3,5x16 x21	WS4  4x35 x4	ZR1  x2
K1  x12	M1  x12	M2  x12	SZ  x2	S12  x2
S11  x2	S10  x2	ST1  x4	P5  x4	
A1  x2	D1  x2	D2  x4		

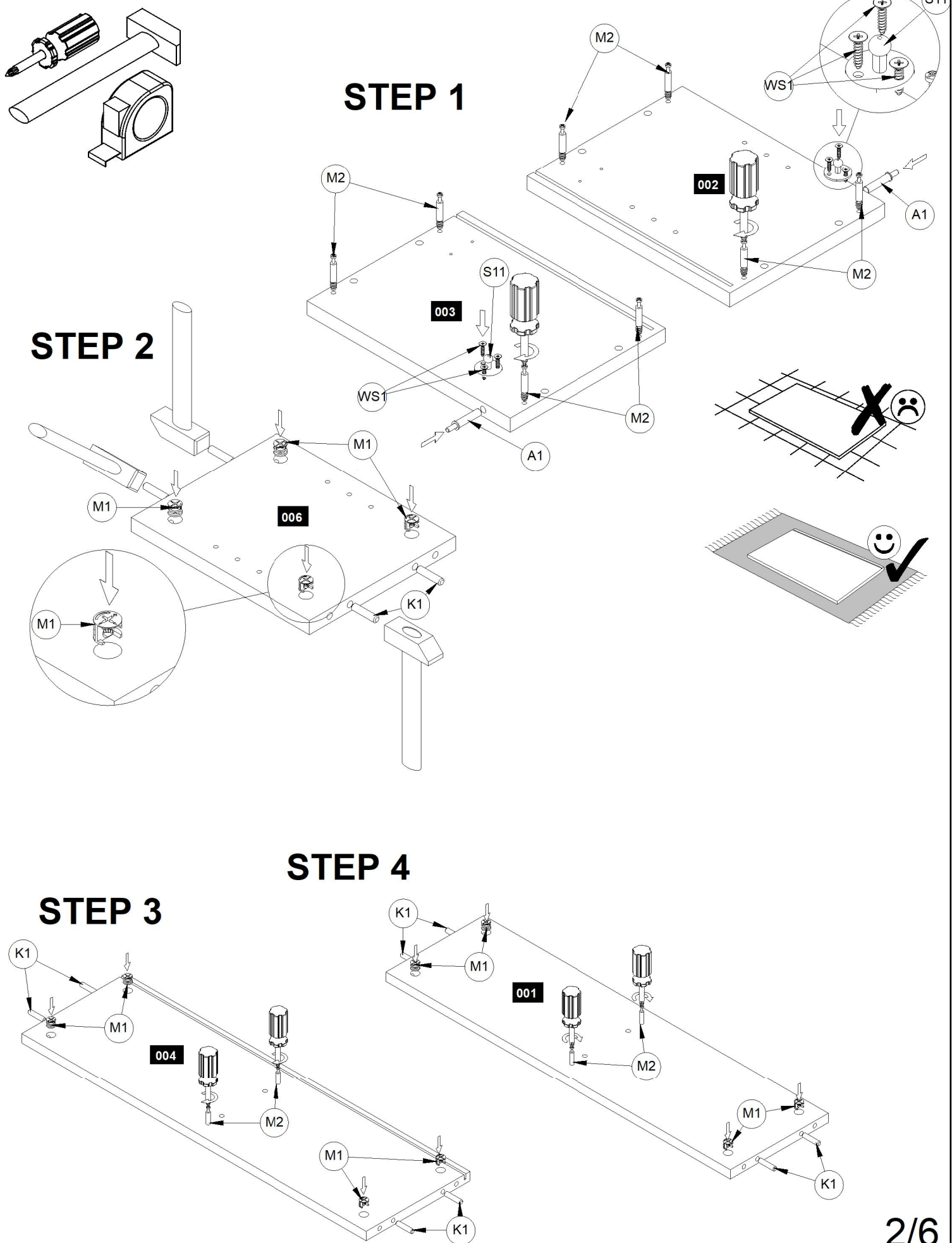
M2	S11	K1	WS1	A1
				
x12	x2	x12	3,5x16	x21

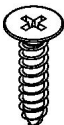
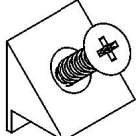
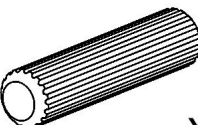
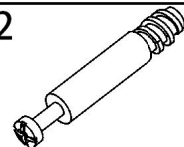
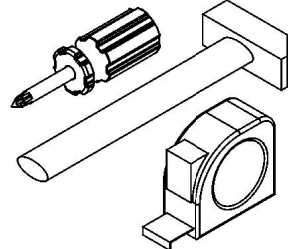
STEP 1

STEP 2

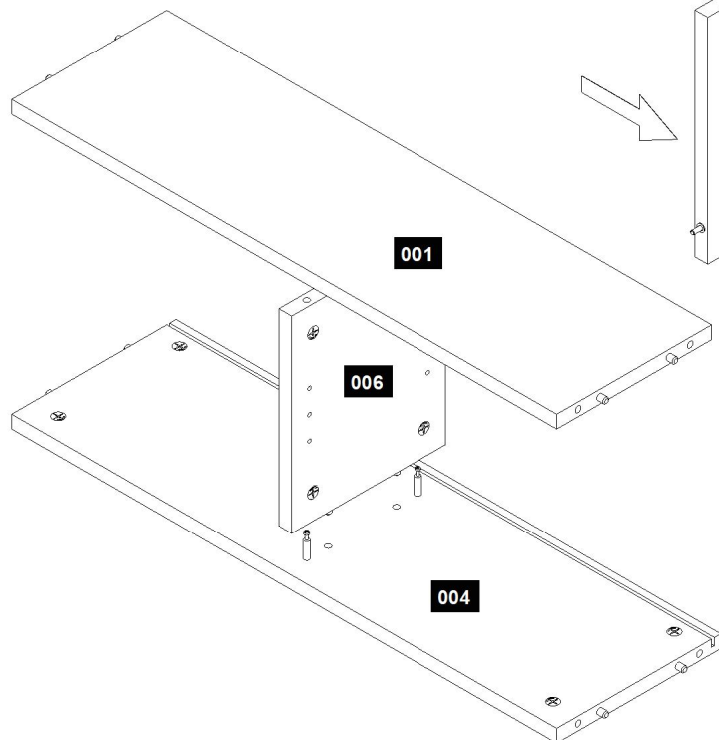
STEP 4

STEP 3

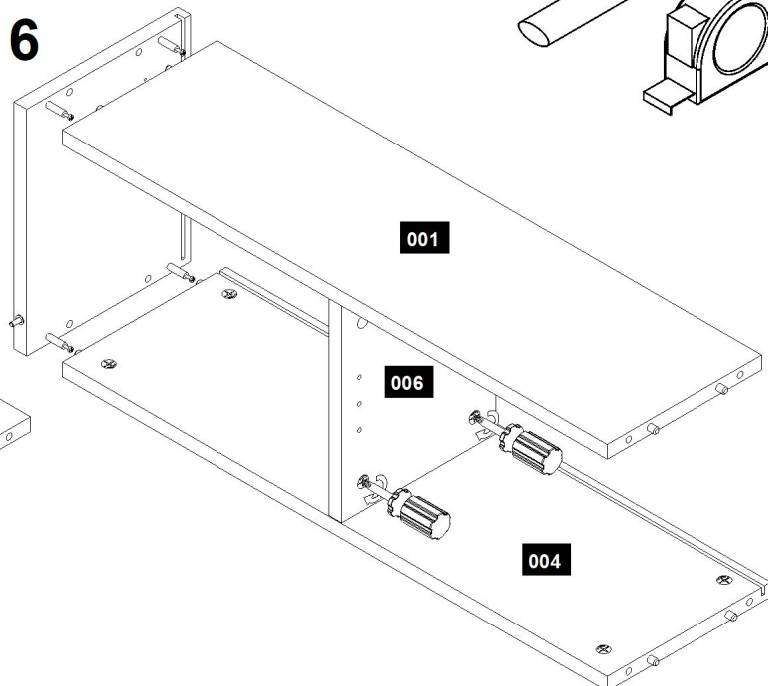


WS1  3,5x16 x21	ST1  x4	K1  x12	M1  x12	M2  x12
M3  x12				

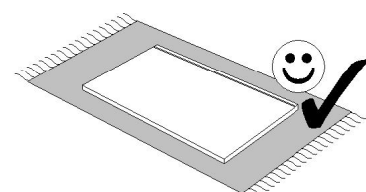
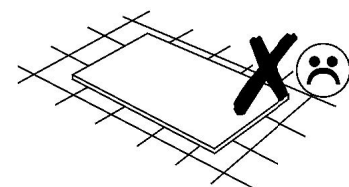
STEP 5



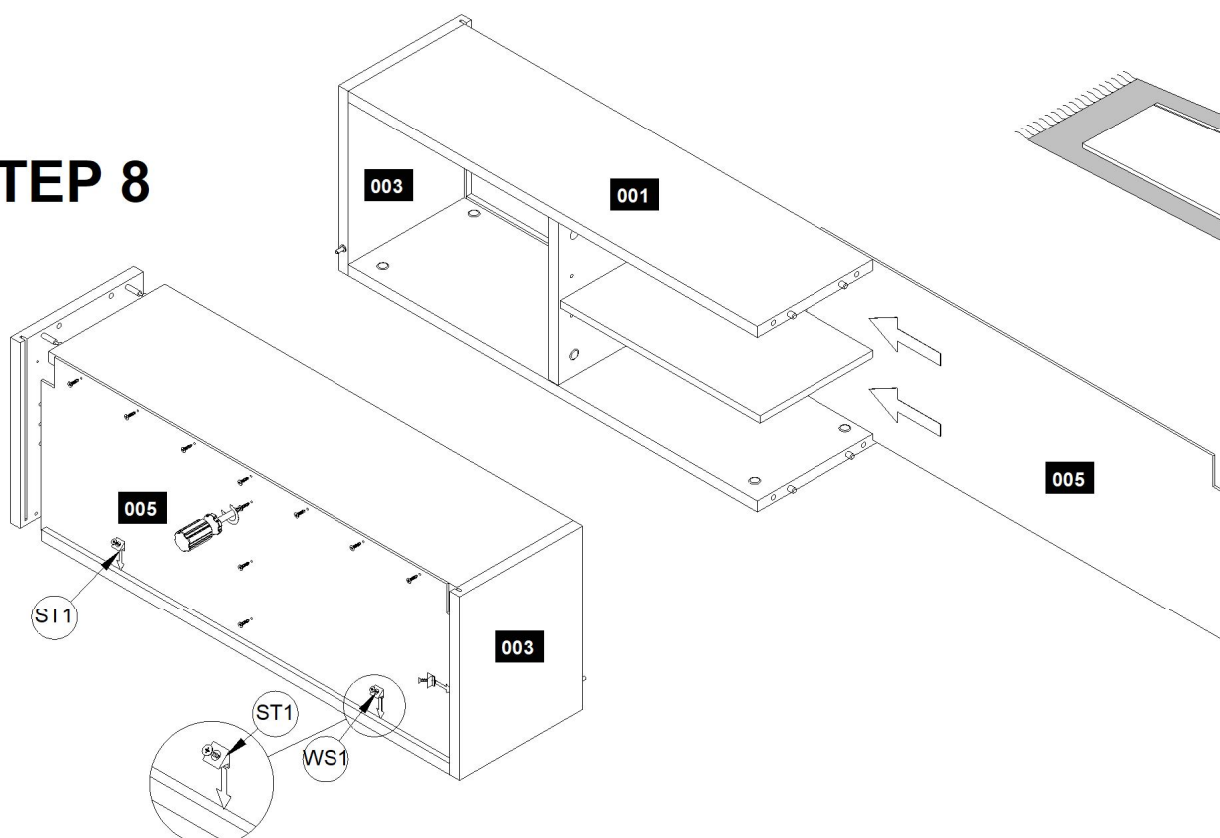
STEP 6

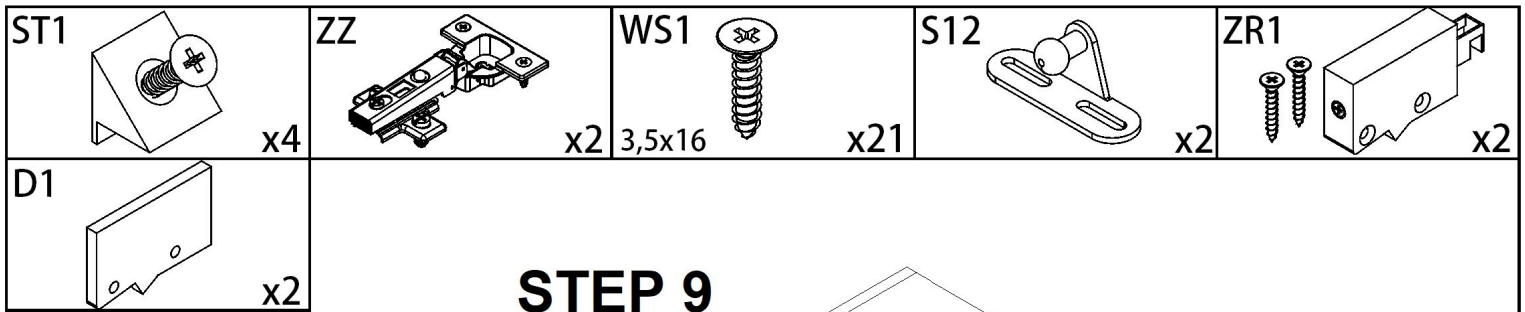


STEP 7



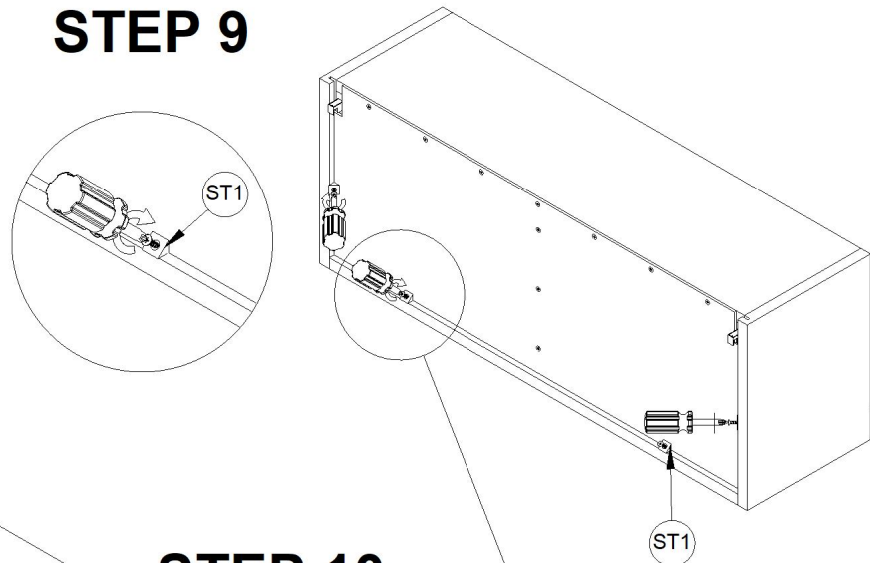
STEP 8



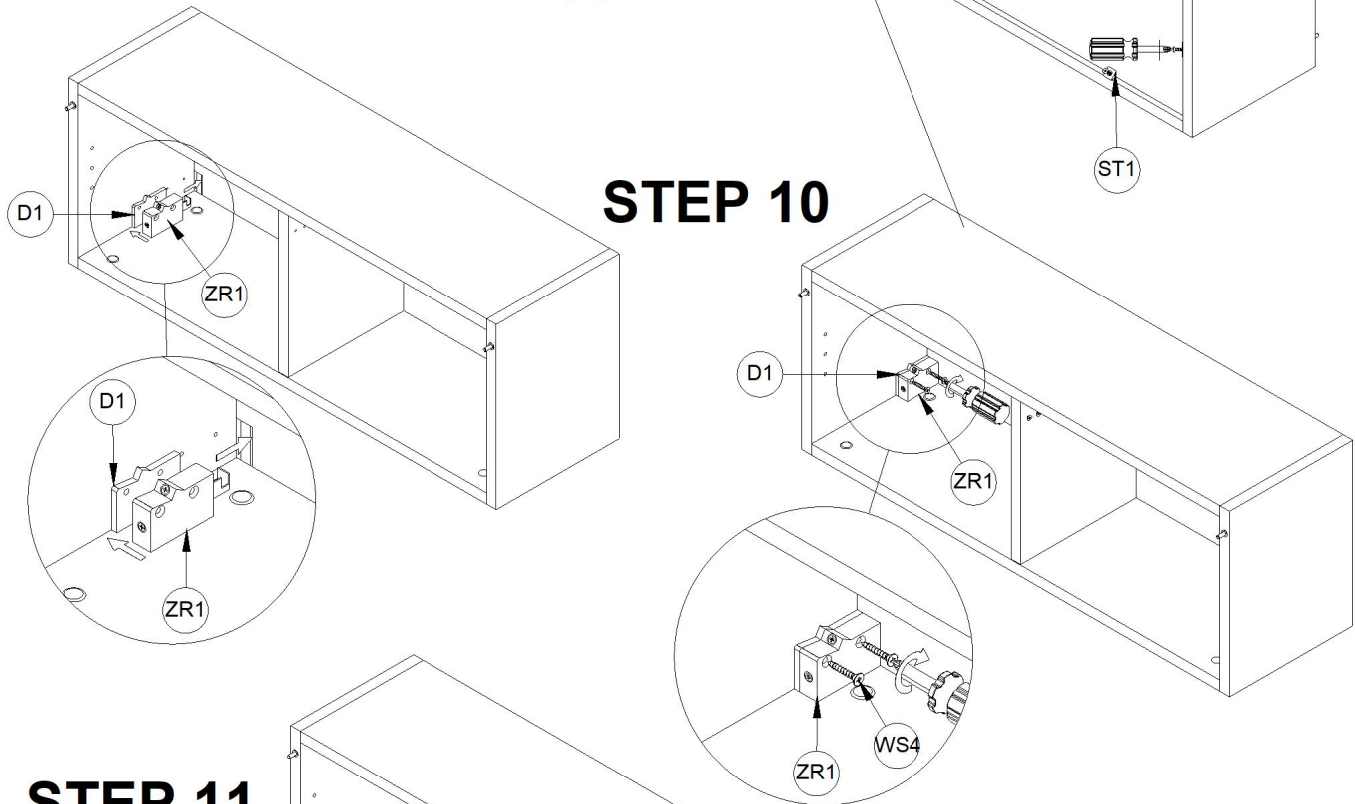


STEP 9

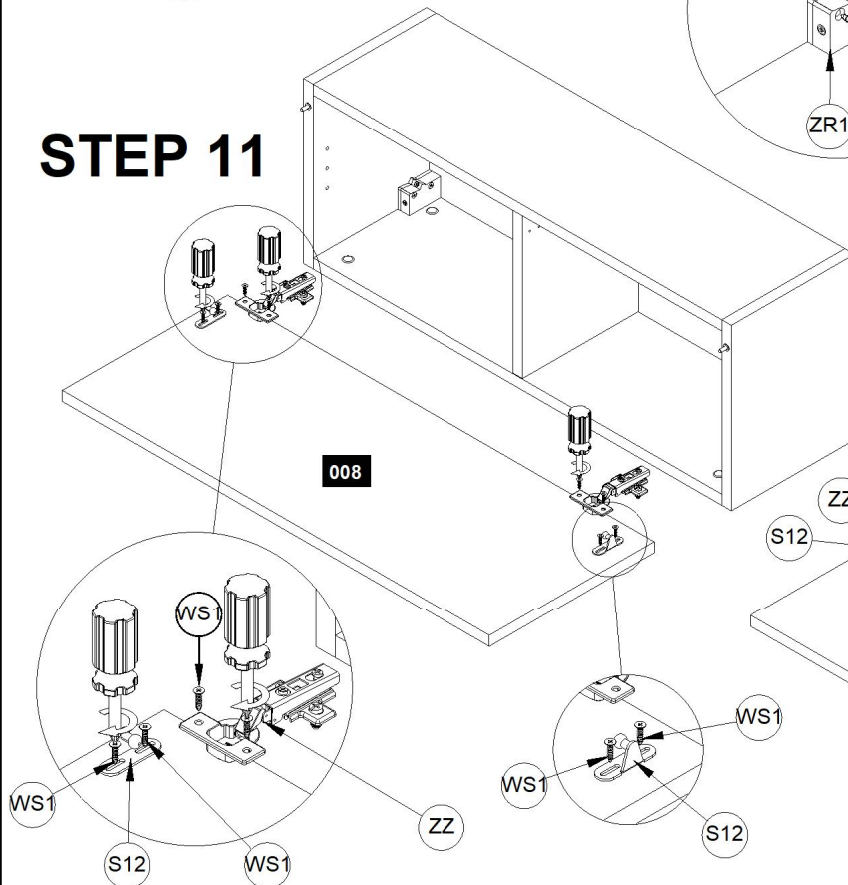
STEP 180°



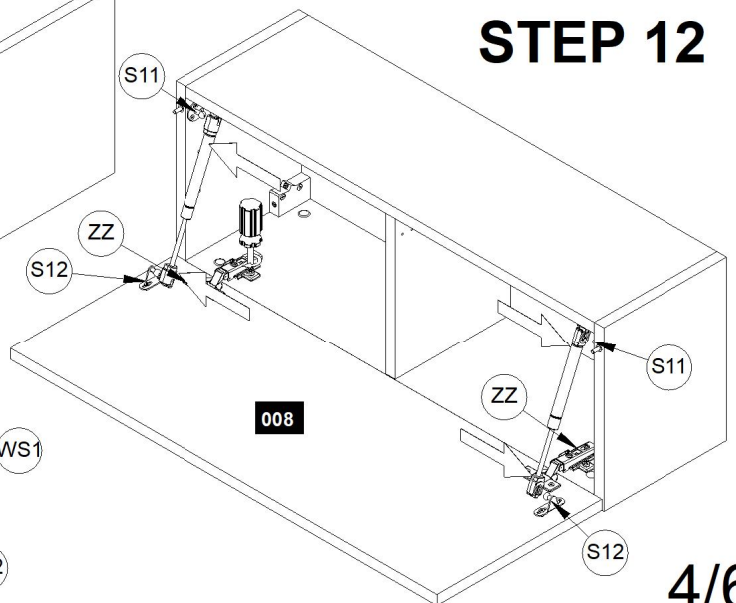
STEP 10



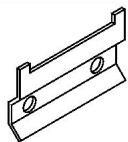
STEP 11



STEP 12

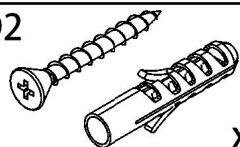


SZ

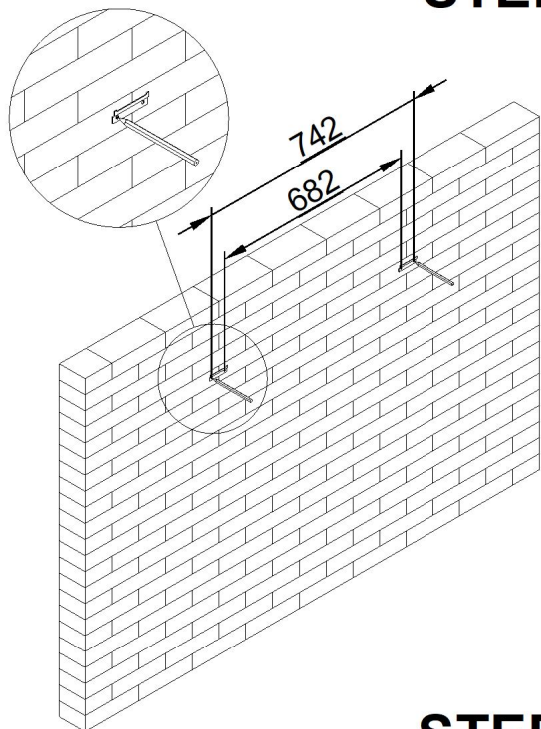
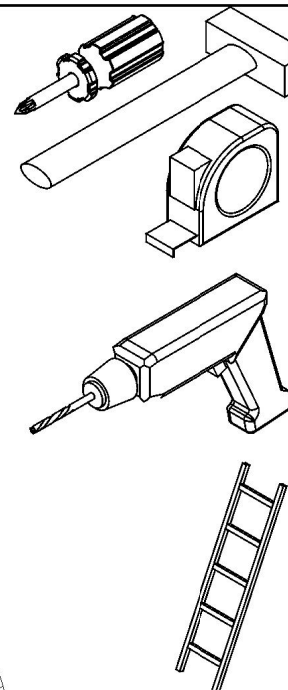
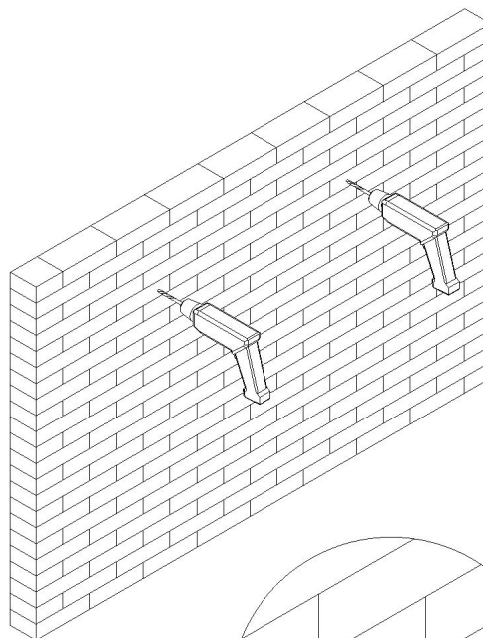
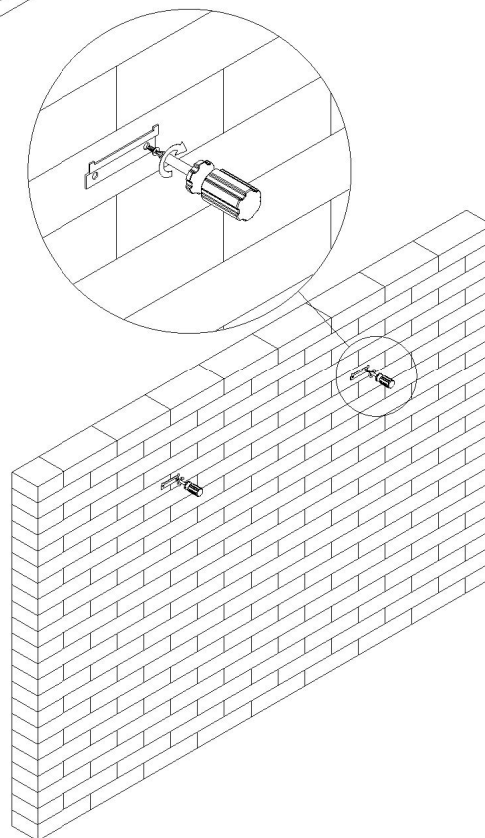
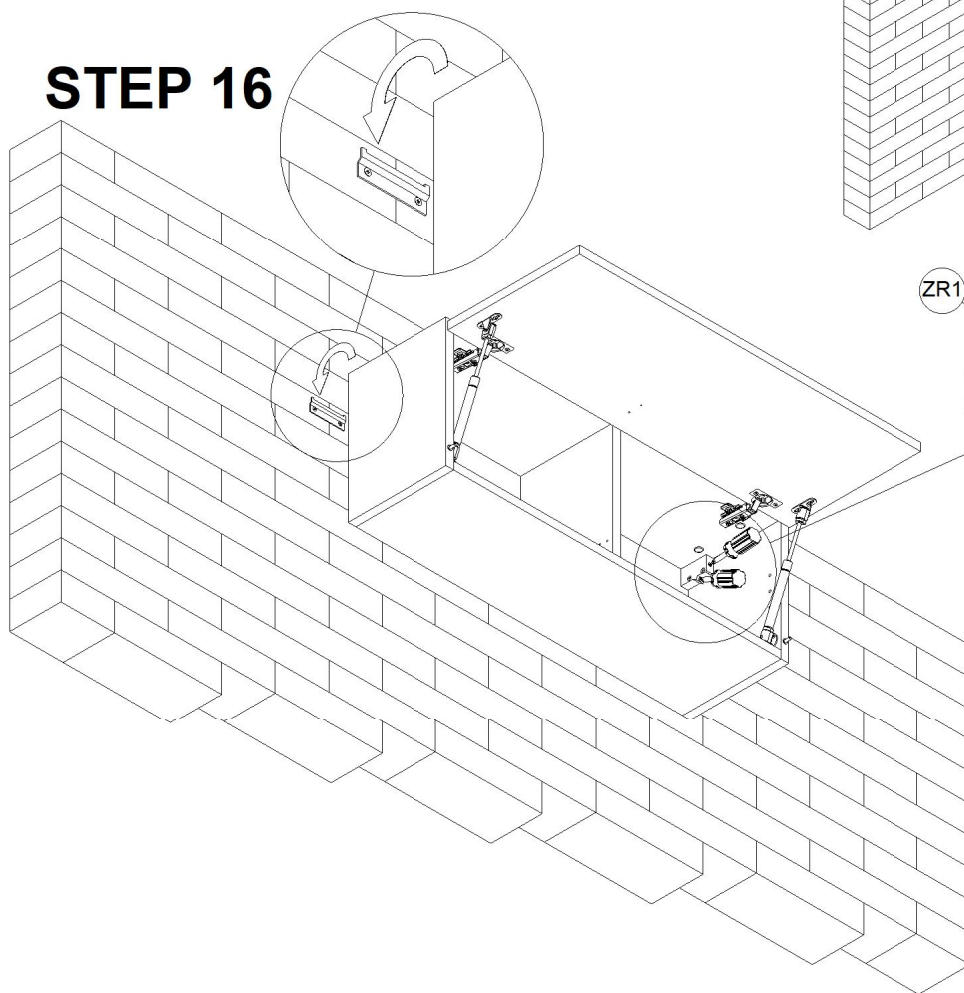


x2

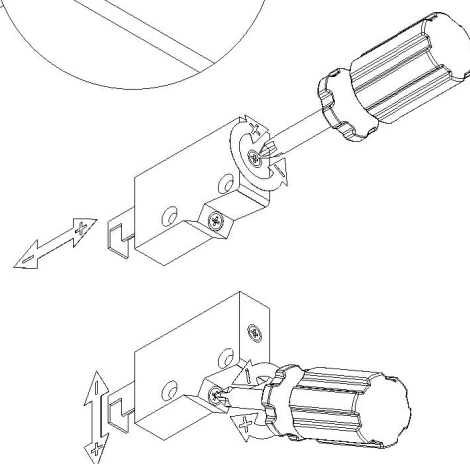
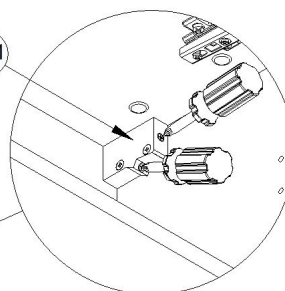
D2

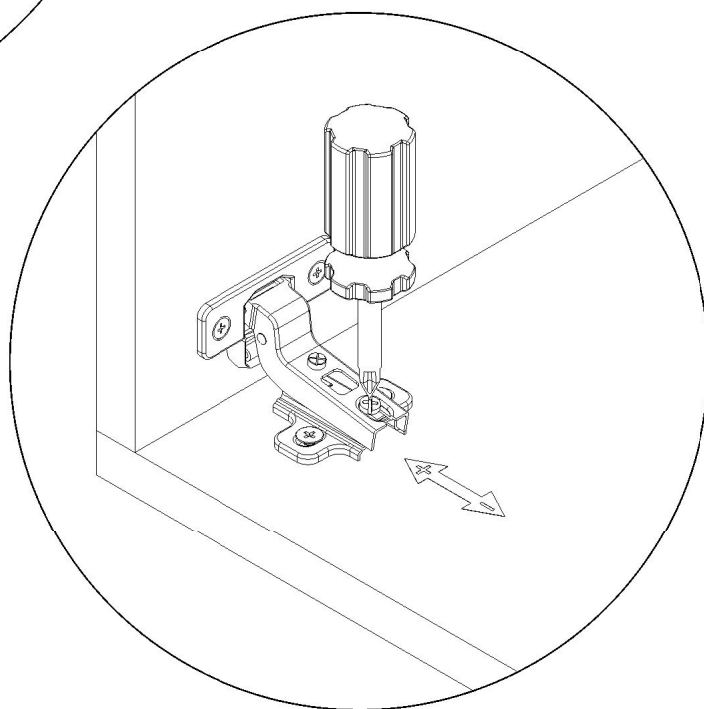
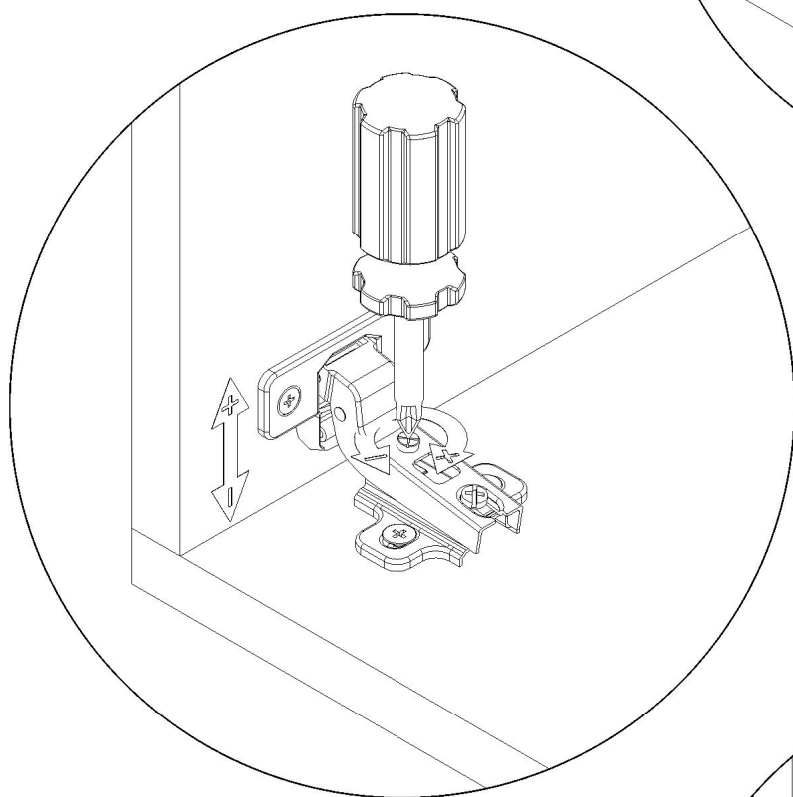
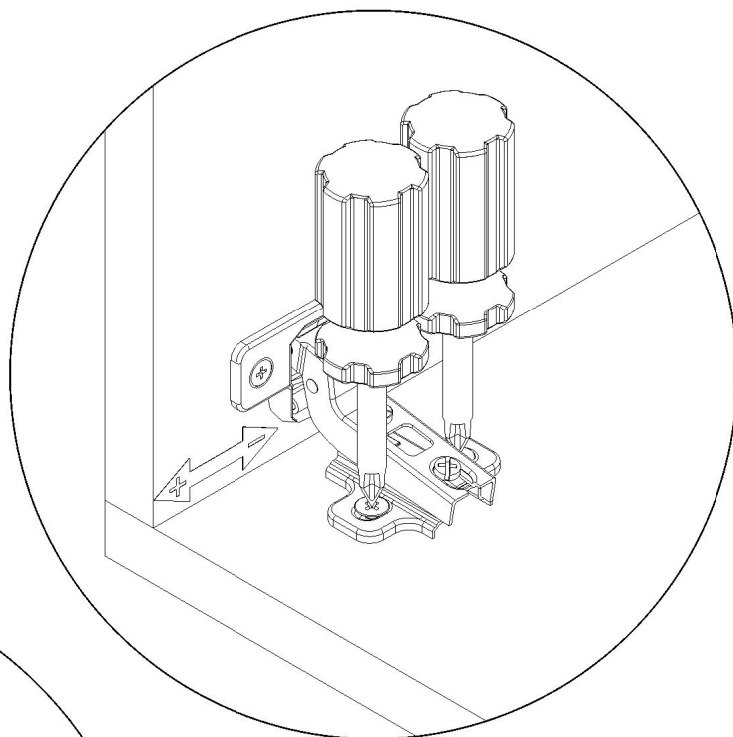


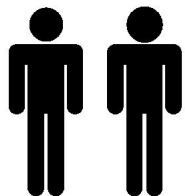
x4

STEP 13**STEP14****STEP15****STEP 16**

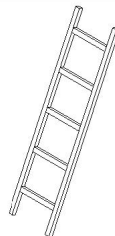
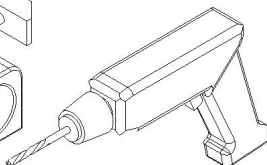
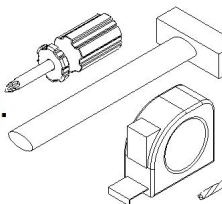
ZR1



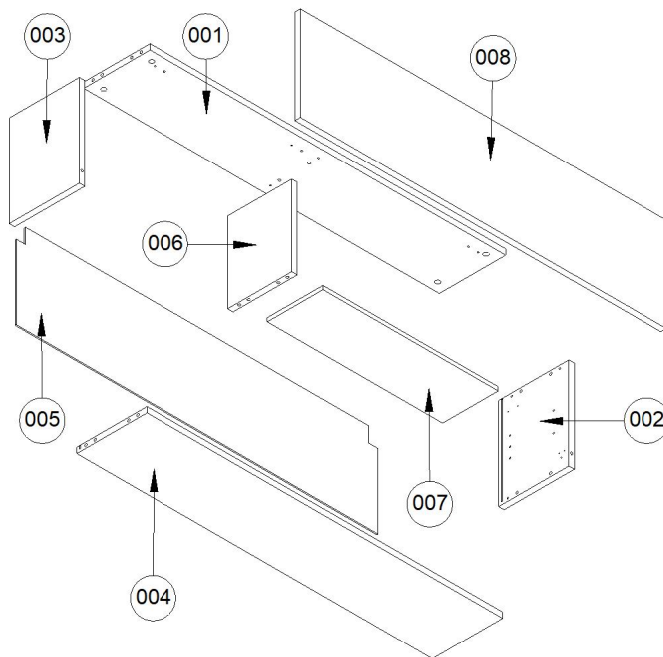
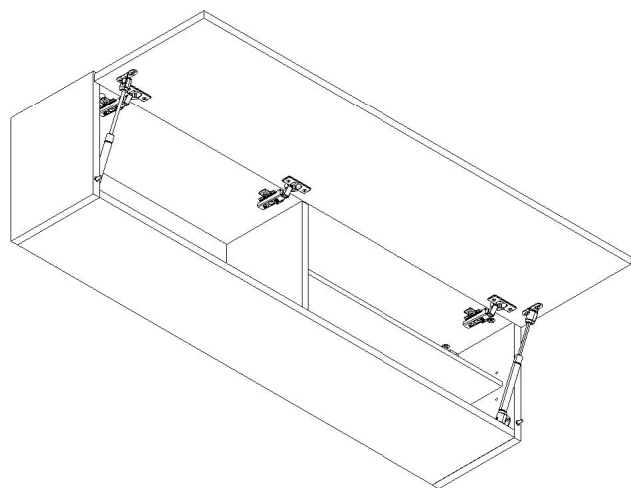
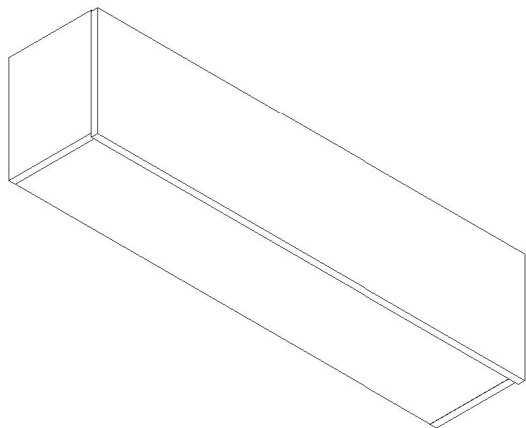




- 45 min.

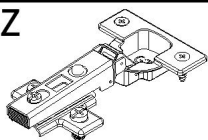


SZL120-400



Number	Qty	Size A	Size B
001	1	1164	220
002	1	400	235
003	1	400	235
004	1	1164	233
005	1	388	1184
006	1	361	219
007	1	572	180
008	1	408	1198

ZZ



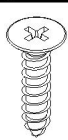
x3

M3



x12

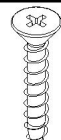
WS1



3,5x16

x28

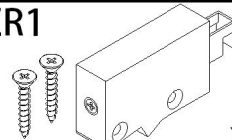
WS4



4x35

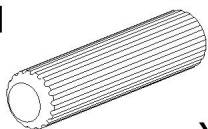
x4

ZR1



x2

K1



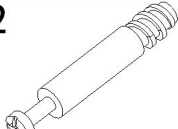
x12

M1



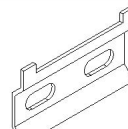
x12

M2



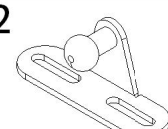
x12

SZ



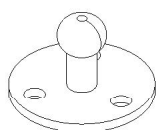
x2

S12



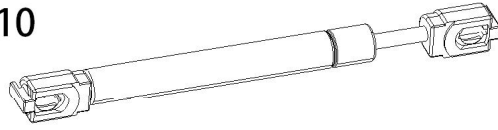
x2

S11



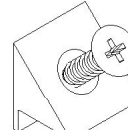
x2

S10



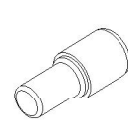
x2

ST1



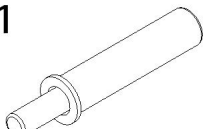
x6

P5



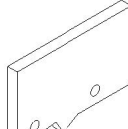
x4

A1



x2

D1

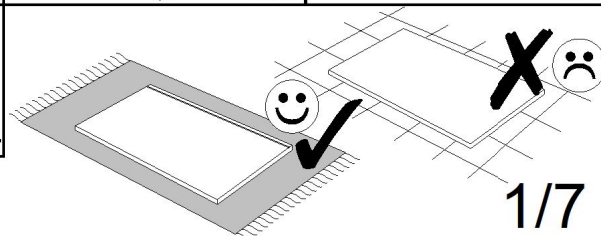


x2

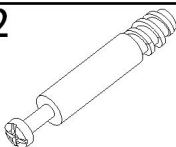
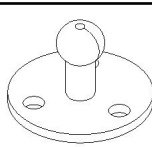
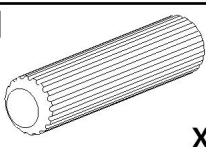
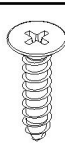
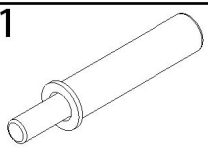
D2



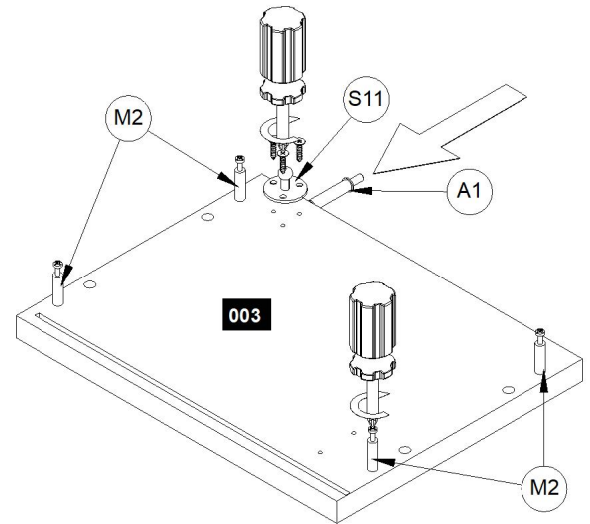
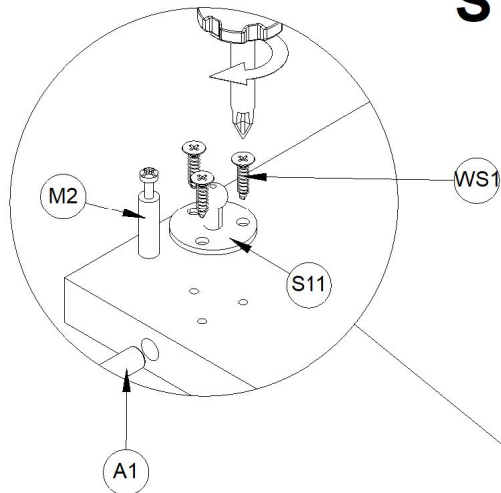
x4



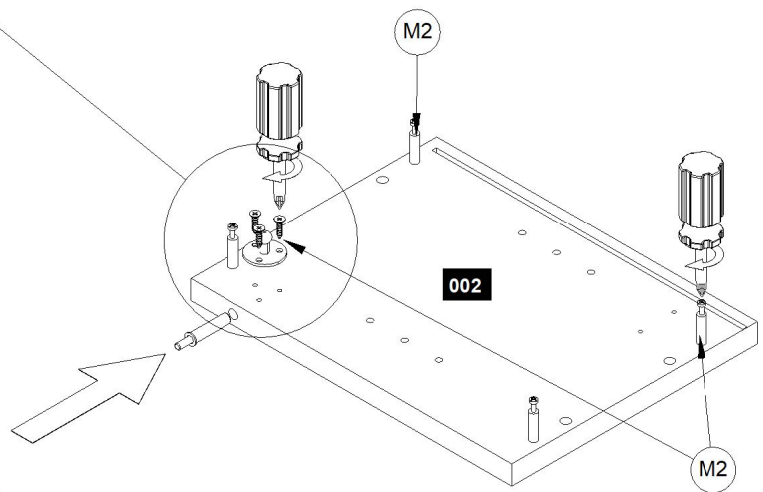
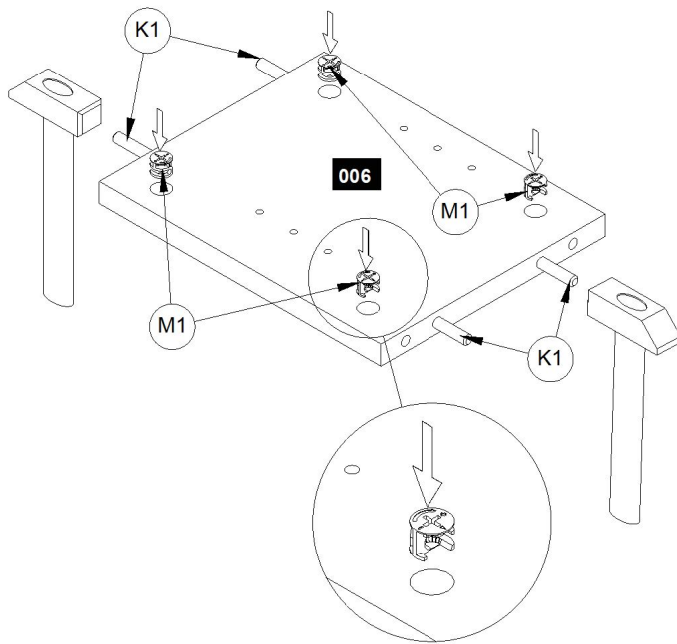
1/7

M2  x12	S11  x2	K1  x12	WS1  3,5x16 x28	A1  x2
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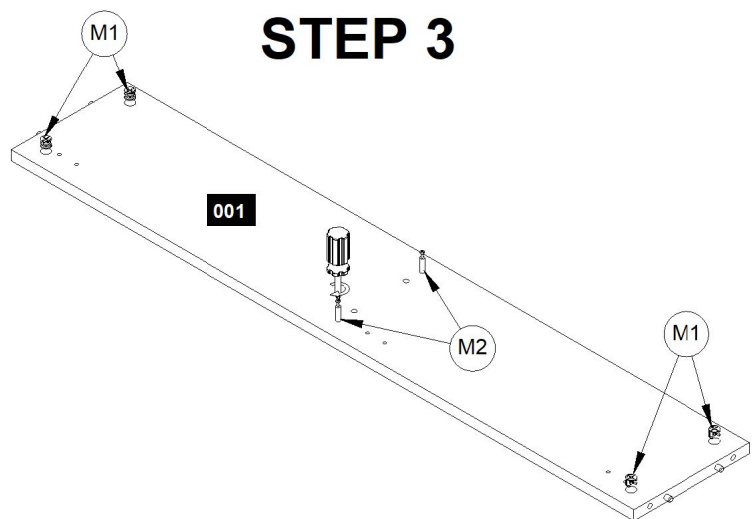
STEP 1



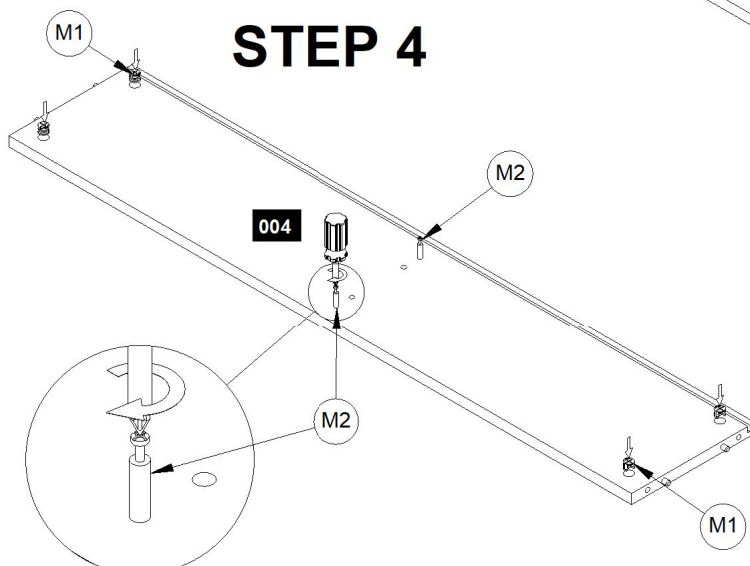
STEP 2

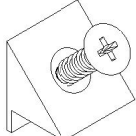
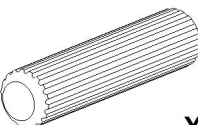
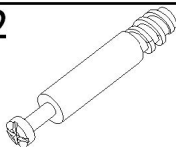
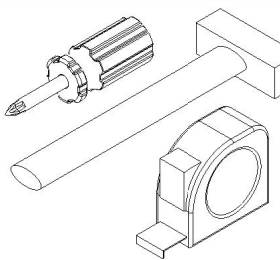


STEP 3

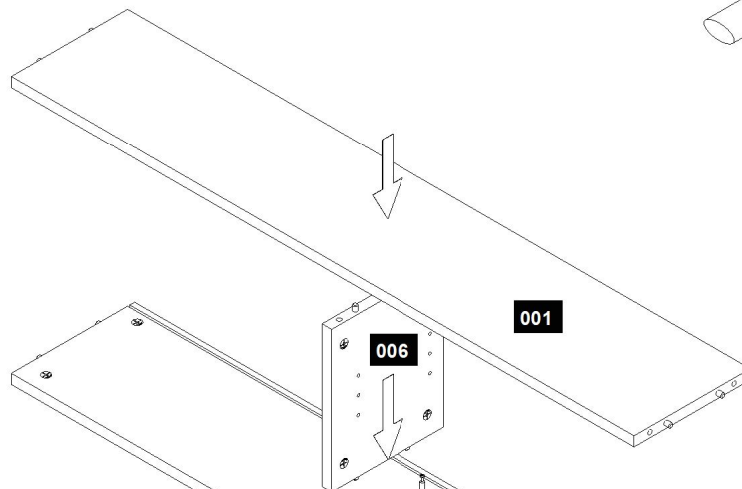


STEP 4

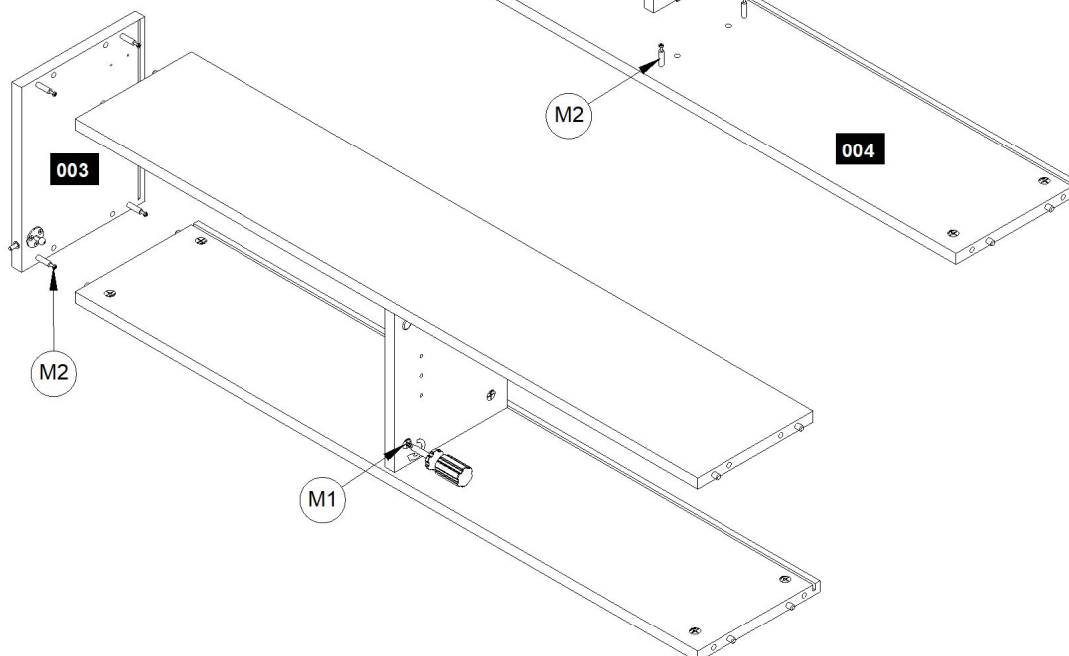


WS1  3,5x16 x28	ST1  x6	K1  x12	M1  x12	M2  x12
M3  x12				

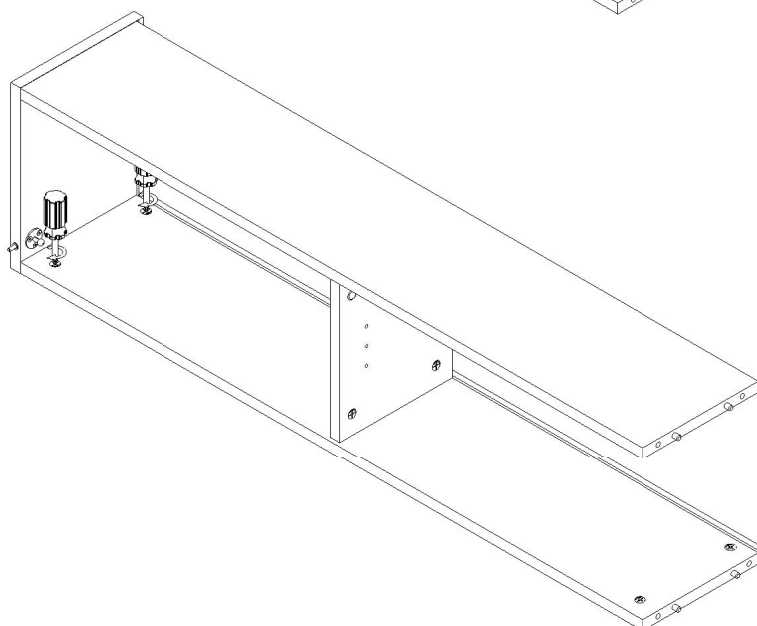
STEP 5

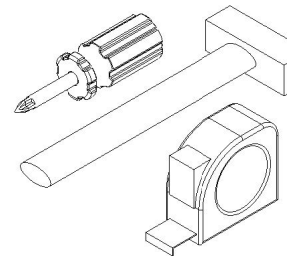
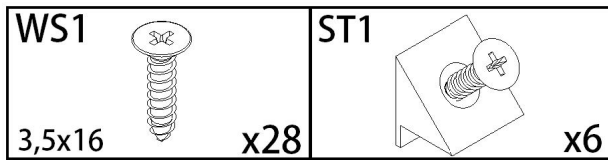


STEP 6

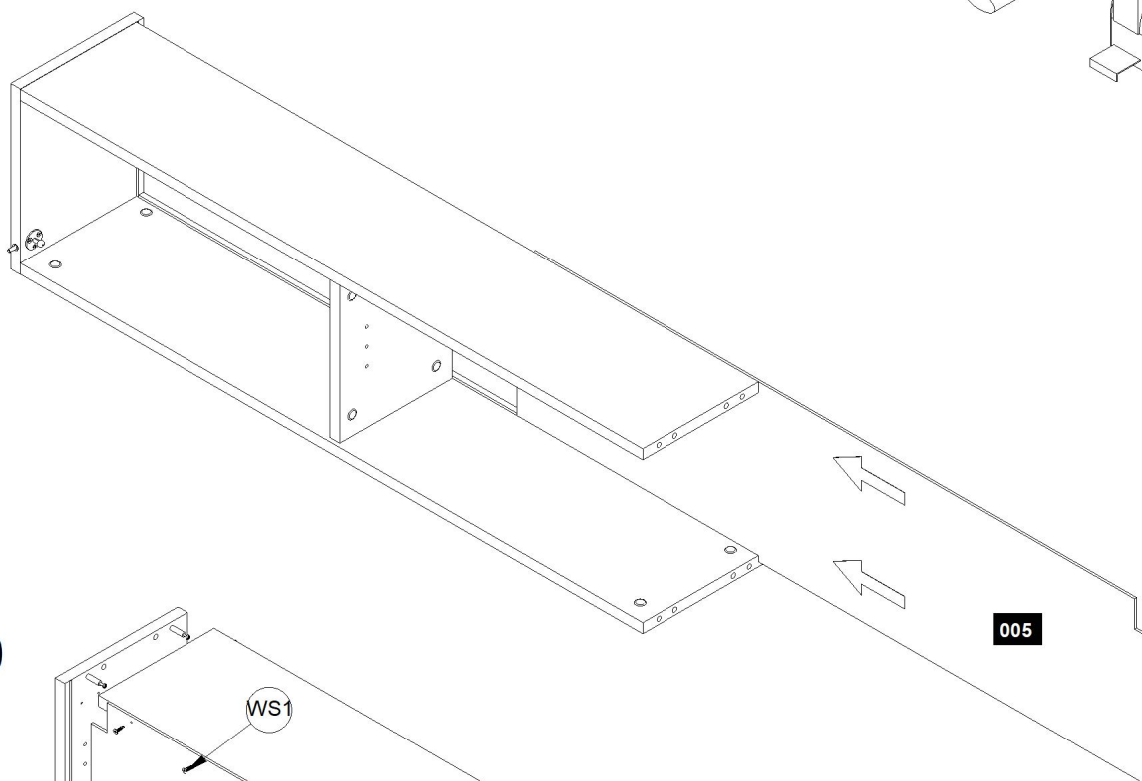


STEP 7

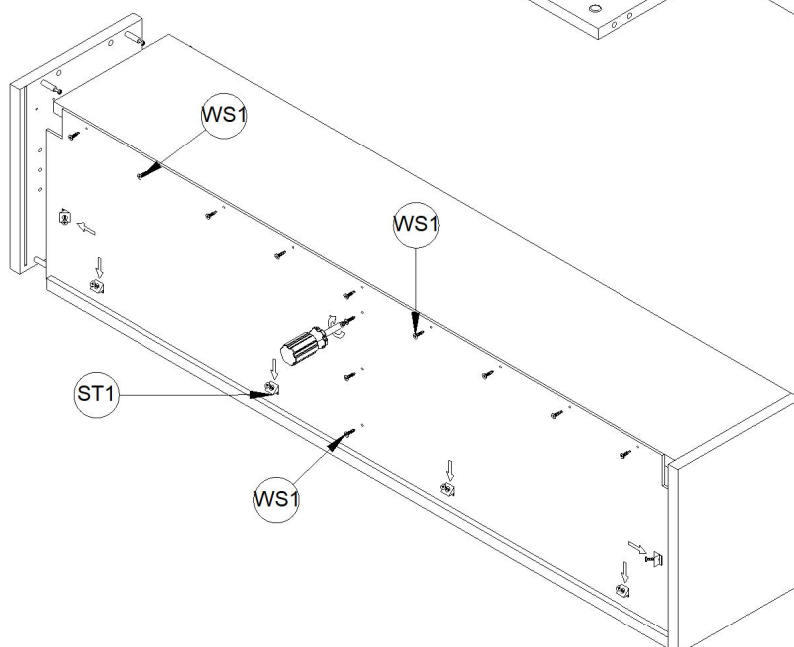




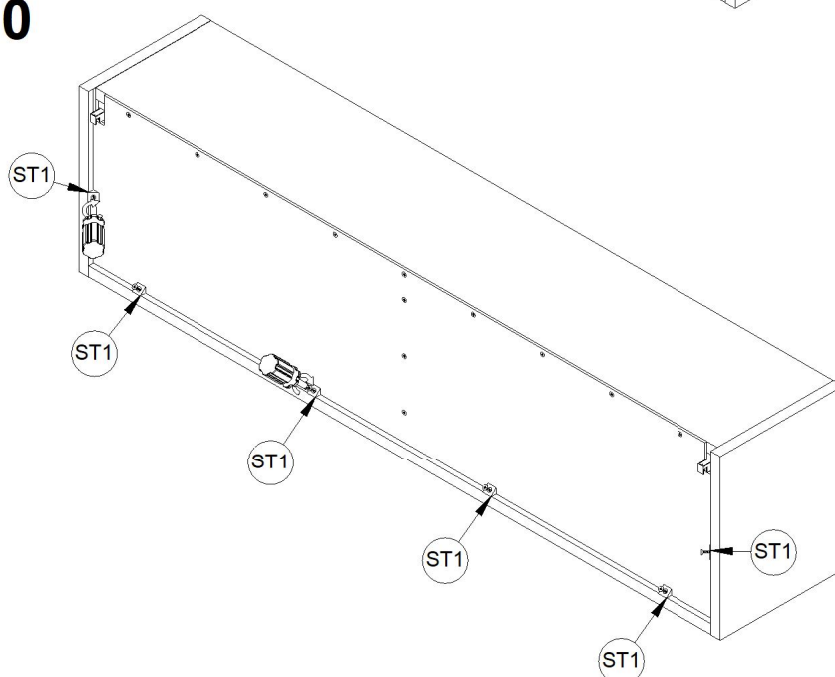
STEP 8

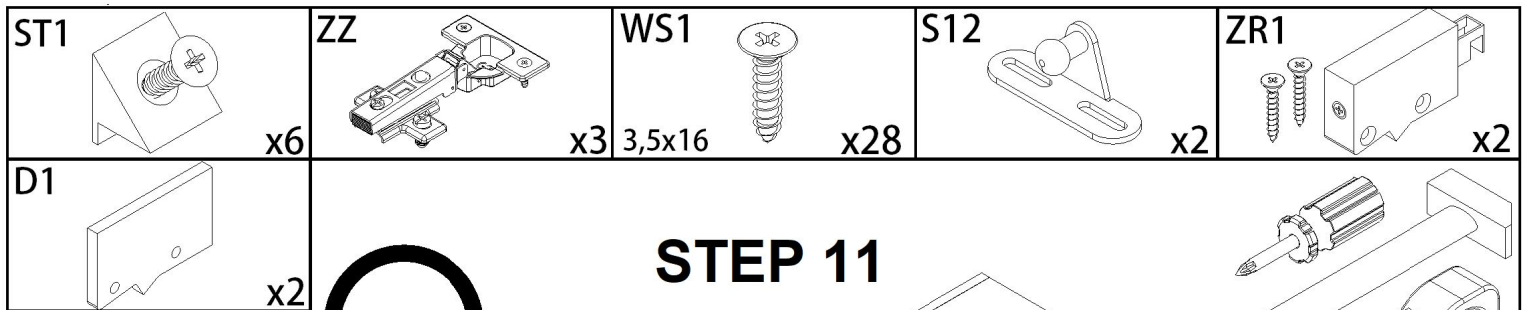


STEP 9



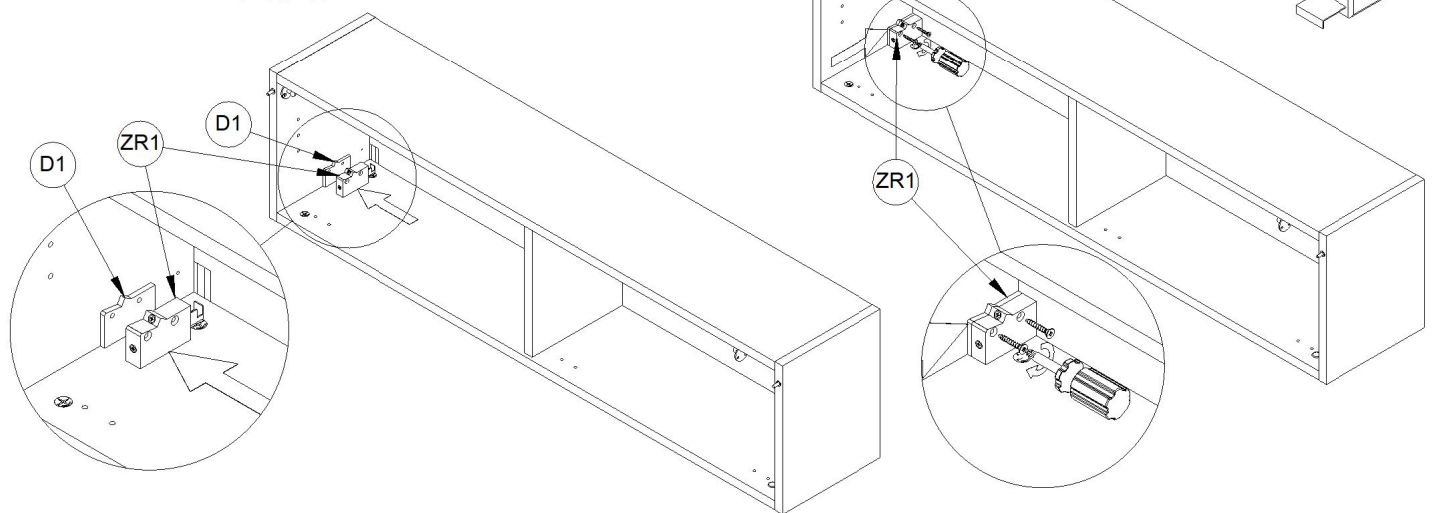
STEP 10



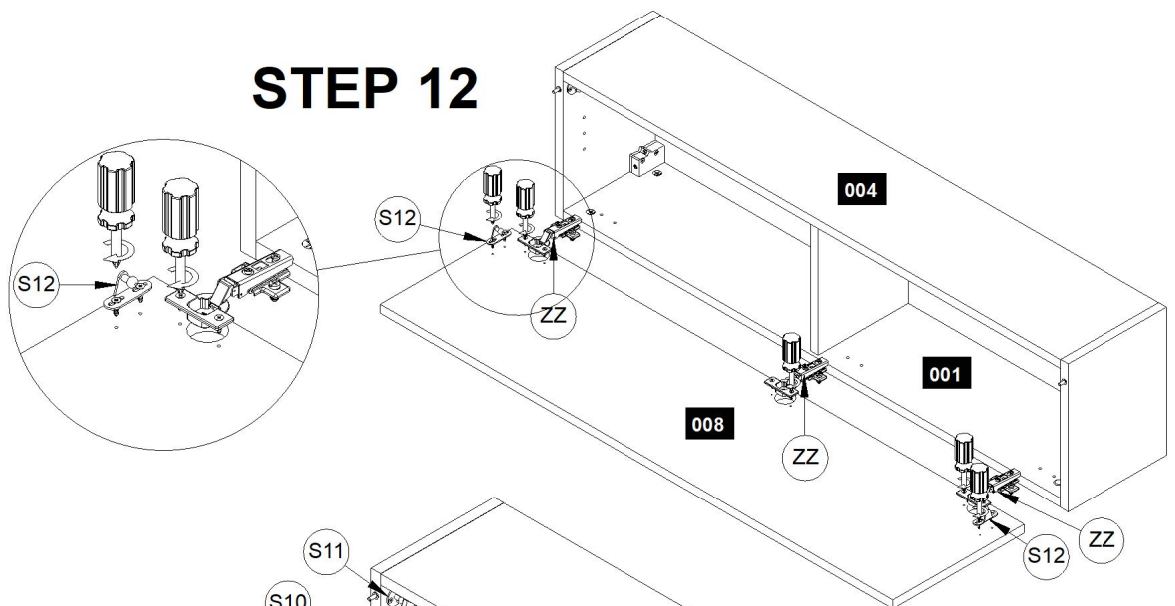


STEP 11

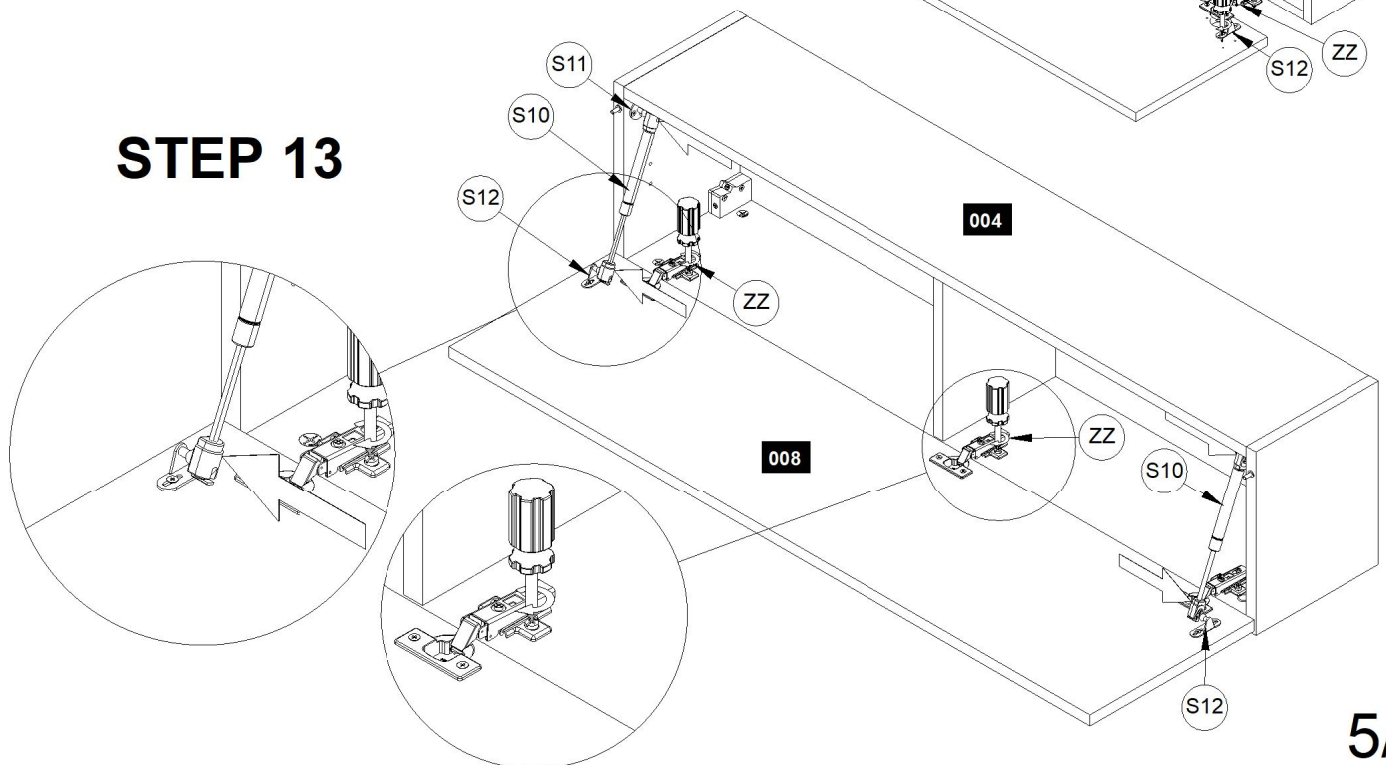
STEP 180°



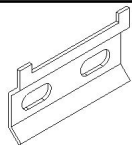
STEP 12



STEP 13

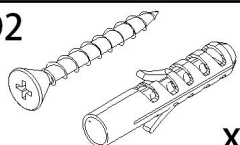


SZ

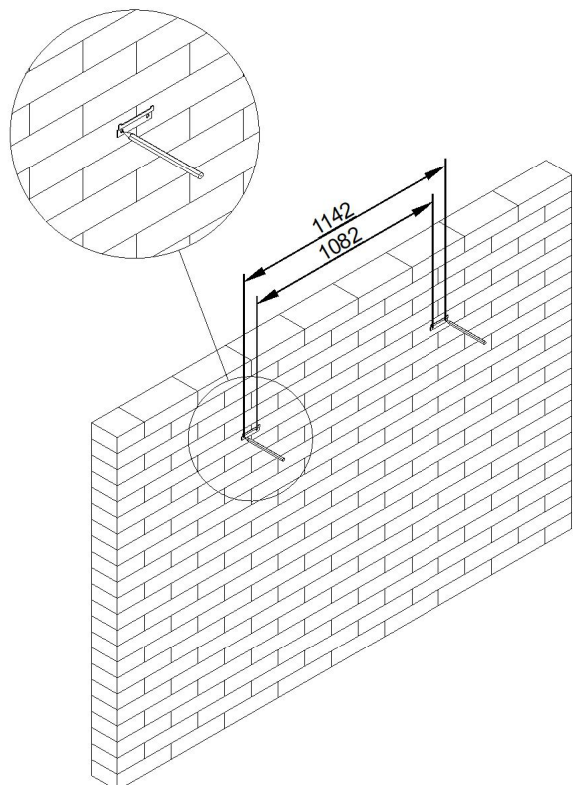
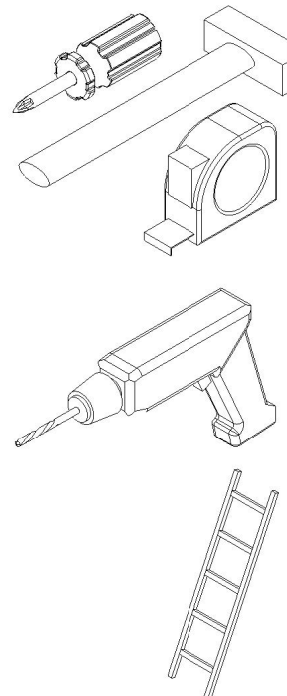
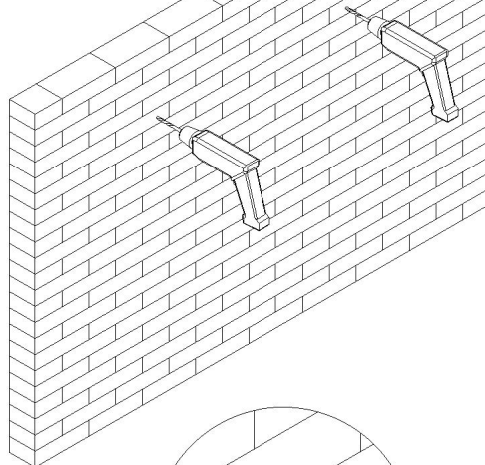
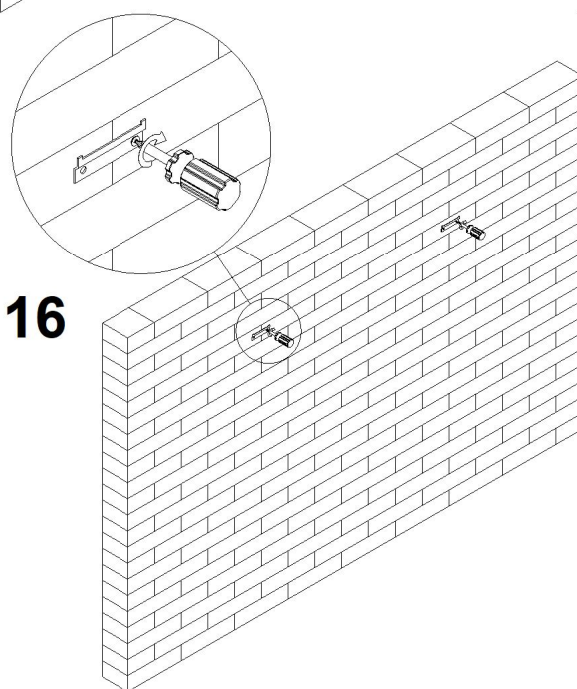


x2

D2



x4

STEP 14**STEP 15****STEP 16****STEP 17**