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SUBLIMATION TUMBLERS

PRODUCT MANUAL

MODEL:HH-20OZ12/ HH-20OZ16

HH-20OZ24/ HH-20OZ50

HH-30OZ08/ HH-20OZ08

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Important safety instructions

	Warning - To reduce the risk of injury, user must read instructions manual carefully.
	Warning- Be sure to wear eye protectors when using this product.
	Warning- Be sure to wear gloves when using this product.

WARNING

1. Use the product only after receiving professional metalworking training.
2. Keep away from children.
3. Ensure the safe use of heat-resistant materials.
4. Adjust equipment temperatures and times for different models.
5. Exercise extreme caution when working with high temperatures.
6. Wear necessary personal protective equipment such as safety goggles, earplugs, and protective gloves during use.
7. Ensure that the workspace remains clean, dry, and well-ventilated during operation.

PRODUCT INTRODUCTION

1. Description

Sublimation tumblers are a creative product that allows for the transfer of personalized designs onto the surface of a tumblers using heat transfer technology. With special sublimation ink and paper, designs are transferred under high temperatures to create a unique mug.

2. How to transfer

Step 1: Design and Print. Select your design and print it on sublimation paper using a sublimation printer and ink.



Step 2: Wrapping the Sublimation tumblers

Remove the lid, and attach the printed paper to the tumbler's surface with heat-resistant tape. (or wrap it with a shrink bag if you are going to use Heat gun or oven)



3. Heat Press Machine Transfer Method:

A. Preheat the machine press to 175°C (347°F).

B. Place the Sublimation tumblers in the machine.



- C. Set the time for 50 seconds and start the heat transfer.
- D. After the transfer, carefully remove the mug to avoid burns.



4. Heat Gun or Oven Transfer Method:

- A. Using a heat gun: Evenly heat the shrink wrap until it tightens around the mug and transfers the design.
- B. Using an oven: Place the mug in a preheated oven at 302-392°F (150-200°C) and bake for 5-8 minutes.

Main parameters

Model	HH-200Z12	HH-200Z16	HH-200Z24	HH-200Z50	HH-300Z08	HH-200Z08
Sublimation tumblers (20oz)	12pcs	16pcs	24pcs	50pcs	/	8pcs
Sublimation tumblers (30oz)	/	/	/	/	8pcs	/
Straight Straw	12pcs	16pcs	24pcs	50pcs	8pcs	8pcs
Brush	12pcs	16pcs	24pcs	50pcs	8pcs	8pcs
Lid	12pcs	16pcs	24pcs	50pcs	8pcs	8pcs
Rubber Base	12pcs	16pcs	24pcs	50pcs	8pcs	8pcs
Shrink Bag	12pcs	16pcs	24pcs	50pcs	8pcs	8pcs
Gift Box (White)	12pcs	16pcs	24pcs	50pcs	8pcs	8pcs
Gift Ribbon	12pcs	16pcs	24pcs	50pcs	8pcs	8pcs

Manufacturer: Shanghaimuxinmuyeyouxiangongsi

Address: Baoshanqu Shuangchenglu 803long 11hao 1602A-1609shi
Shanghai

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SUBLIMATIONSTUMLARE

PRODUKTMANUAL

MODELL: HH-20OZ12/ HH-20OZ16

HH-20OZ24 / HH-20OZ50

HH-30OZ08 / HH-20OZ08

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Viktiga säkerhets instruktioner

	Varning - För att minska risken för skada måste användaren läsa bruksanvisningen noggrant.
	Varning- Var noga med att bära ögonskydd när du använder denna produkt.
	Varning- Var noga med att bära handskar när du använder denna produkt.

VARNING

8. Använd produkten endast efter att ha fått professionell metallbearbetningsutbildning.
9. Håll borta från barn .
10. Säkerställ säker användning av värmebeständiga material.
11. Justera utrustningens temperaturer och tider för olika modeller.
12. Iaktta extrem försiktighet när du arbetar med höga temperaturer.
13. Bär nödvändig personlig skyddsutrustning såsom skyddsglasögon, öronproppar och skyddshandskar under användning.
14. Se till att arbetsytan förblir ren, torr och välventilerad under drift.

PRODUKT INTRODUKTION

5. Beskrivning

Sublimeringsglas är en kreativ produkt som gör det möjligt att överföra personlig design till ytan av en glas med hjälp av värmeöverföringsteknik. Med speciellt sublimeringsbläck och papper överförs mönster under höga temperaturer för att skapa en unik mugg.

6. Hur man överför

Steg 1: Designa och skriva ut. Välj din design och skriv ut den på sublimeringspapper med hjälp av en sublimeringsskrivare och bläck.



Steg 2: Slå in sublimeringsglaset

Ta bort locket och fäst det tryckta papperet på tumlarens yta med värmebeständig tejp. (eller slå in den med en krymppåse om du ska använda värmepistol eller ugn)



7. Överföringsmetod för värmepressmaskin:

- A. Förvärm maskinpressen till 175°C (347°F).
- B. Placera sublimeringsglaset i maskinen.



- E. Ställ in tiden på 50 sekunder och starta värmeöverföringen.
- F. Efter överföringen, ta försiktigt bort muggen för att undvika brännskador.



8. Värmepistol eller ugsöverföringsmetod:

C. Använd en värmepistol: Värm krympplasten jämnt tills den drar åt runt muggen och överför designen.

D. Använda en ugn: Placera muggen i en förvärmad ugn på 302-392°F (150-200°C) och grädda i 5-8 minuter.

Huvudparametrar

Modell	HH-20OZ12	HH-20OZ16	HH-20OZ24	HH-20OZ50	HH-30OZ08	HH-20OZ08
Sublimerings glas (20oz)	12 st	16 st	24 st	50 st	/	8 st
Sublimerings glas (30 oz)	/	/	/	/	8 st	/
Rakt halm	12 st	16 st	24 st	50 st	8 st	8 st

Borsta	12 st	16 st	24 st	50 st	8 st	8 st
Lock	12 st	16 st	24 st	50 st	8 st	8 st
Gummi bas	12 st	16 st	24 st	50 st	8 st	8 st
Krympväska	12 st	16 st	24 st	50 st	8 st	8 st
Gåva Box (vit)	12 st	16 st	24 st	50 st	8 st	8 st
Presentband	12 st	16 st	24 st	50 st	8 st	8 st

Tillverkare: Shanghaimuxinmuyeyouxiangongsi

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VASOS DE SUBLIMACIÓN

MANUAL DEL PRODUCTO

MODELO: HH-20OZ12/ HH-20OZ16

HH-20OZ24 / HH-20OZ50

HH-30OZ08 / HH-20OZ08

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Instrucciones de seguridad importantes

	Advertencia: para reducir el riesgo de lesiones, el usuario debe leer atentamente el manual de instrucciones.
	Advertencia: asegúrese de usar protectores para los ojos cuando utilice este producto.
	Advertencia: asegúrese de usar guantes cuando utilice este producto.

ADVERTENCIA

15. Utilice el producto sólo después de recibir formación profesional en metalurgia.
16. Aléjate de los niños .
17. Garantizar el uso seguro de materiales resistentes al calor.
18. Ajustar temperaturas y tiempos de equipos para diferentes modelos.
19. Extreme las precauciones cuando trabaje con altas temperaturas.
20. Use el equipo de protección personal necesario, como gafas de seguridad, tapones para los oídos y guantes protectores, durante el uso.
21. Asegúrese de que el espacio de trabajo permanezca limpio, seco y bien ventilado durante la operación.

INTRODUCCIÓN DEL PRODUCTO

9. Descripción

Los vasos de sublimación son un producto creativo que permite la transferencia de diseños personalizados a la superficie de un vaso mediante tecnología de transferencia de calor. Con tinta y papel especiales para sublimación, los diseños se transfieren a altas temperaturas para crear una taza única.

10. como transferir

Paso 1: Diseñar e imprimir. Selecciona tu diseño e imprímelo en papel de sublimación usando una impresora de sublimación y tinta.



Paso 2: Envolver los vasos de Sublimación

Retire la tapa y fije el papel impreso a la superficie del vaso con cinta resistente al calor. (o envuélvalo con una bolsa retráctil si va a utilizar una pistola de calor o un horno)



11. Método de transferencia de la máquina de prensado en caliente:

A. Precaliente la máquina prensadora a 175°C (347°F).

B. Coloque los vasos de sublimación en la máquina.



- G. Establezca el tiempo en 50 segundos y comience la transferencia de calor.
- H. Después de la transferencia, retire con cuidado la taza para evitar quemaduras.



12. Método de transferencia con pistola de calor o horno:

- E. Usando una pistola de calor: Caliente uniformemente la envoltura retráctil hasta que se ajuste alrededor de la taza y transfiera el diseño.
- F. Usando un horno: Coloque la taza en un horno precalentado a 302-392°F (150-200°C) y hornee durante 5-8 minutos.

Parámetros principales

Modelo	HH-20OZ12	HH-20OZ16	HH-20OZ24	HH-20OZ50	HH-30OZ08	HH-20OZ08
Vasos de sublimación (20oz)	12 piezas	16 piezas	24 piezas	50 pcs	/	8 piezas
Vasos de sublimación (30oz)	/	/	/	/	8 piezas	/

Paja recta	12 piezas	16 piezas	24 piezas	50 pcs	8 piezas	8 piezas
Cepillar	12 piezas	16 piezas	24 piezas	50 pcs	8 piezas	8 piezas
Tapa	12 piezas	16 piezas	24 piezas	50 pcs	8 piezas	8 piezas
Base de goma	12 piezas	16 piezas	24 piezas	50 pcs	8 piezas	8 piezas
Bolsa retráctil	12 piezas	16 piezas	24 piezas	50 pcs	8 piezas	8 piezas
Regalo Caja (blanca)	12 piezas	16 piezas	24 piezas	50 pcs	8 piezas	8 piezas
Cinta de regalo	12 piezas	16 piezas	24 piezas	50 pcs	8 piezas	8 piezas

Fabricante: Shanghaimuxinmuyeyouxiangongsi

Dirección: Baoshanqu Shuangchenglu 803long 11hao 1602A-1609shi
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BICCHIERI PER SUBLIMAZIONE

MANUALE DEL PRODOTTO

MODELLO: HH-20OZ12/ HH-20OZ16

HH-20OZ24 / HH-20OZ50

HH-30OZ08 / HH-20OZ08

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Importanti istruzioni di sicurezza

	Avvertenza - Per ridurre il rischio di lesioni, l'utente deve leggere attentamente il manuale di istruzioni.
	Avvertenza: assicurarsi di indossare protezioni per gli occhi quando si utilizza questo prodotto.
	Avvertenza: assicurarsi di indossare guanti quando si utilizza questo prodotto.

AVVERTIMENTO

22. Utilizzare il prodotto solo dopo aver ricevuto una formazione professionale sulla lavorazione dei metalli.
23. Tenere lontano dai bambini .
24. Garantire l'uso sicuro di materiali resistenti al calore.
25. Regolare le temperature e i tempi delle apparecchiature per i diversi modelli.
26. Prestare la massima attenzione quando si lavora con temperature elevate.
27. Indossare i necessari dispositivi di protezione individuale come occhiali di sicurezza, tappi per le orecchie e guanti protettivi durante l'uso.
28. Assicurarsi che l'area di lavoro rimanga pulita, asciutta e ben ventilata durante il funzionamento.

INTRODUZIONE AL PRODOTTO

13. Descrizione

I bicchieri per sublimazione sono un prodotto creativo che consente il trasferimento di disegni personalizzati sulla superficie dei bicchieri utilizzando la tecnologia di trasferimento termico. Con inchiostro e carta speciali per sublimazione, i disegni vengono trasferiti ad alte temperature per creare una tazza unica.

14. Come trasferire

Passaggio 1: progettazione e stampa. Seleziona il tuo disegno e stampalo su carta a sublimazione utilizzando una stampante a sublimazione e inchiostro.



Passaggio 2: avvolgimento dei bicchieri per sublimazione

Rimuovere il coperchio e attaccare la carta stampata alla superficie del bicchiere con nastro adesivo resistente al calore. (o avvolgilo con un sacchetto termoretraibile se intendi utilizzare una pistola termica o un forno)



15. Metodo di trasferimento della macchina con pressa di calore:

A. Preriscaldare la pressa a 175°C (347°F).

B. Posizionare i bicchieri per sublimazione nella macchina.



- I. Impostare l'ora su 50 secondi e avviare il trasferimento di calore.
- J. Dopo il trasferimento, rimuovere con attenzione la tazza per evitare scottature.



16. Metodo di trasferimento con pistola termica o forno:

- G. Utilizzando una pistola termica: riscalda uniformemente la pellicola termoretraibile finché non si stringe attorno alla tazza e trasferisce il disegno.
- H. Usando il forno: posiziona la tazza nel forno preriscaldato a 150-200°C (302-392°F) e cuoci per 5-8 minuti.

Parametri principali

Modello	HH-200Z12	HH-200Z16	HH-200Z24	HH-200Z50	HH-300Z08	HH-200Z08
Bicchieri per sublimazione (20 once)	12 pezzi	16 pezzi	24 pezzi	50 pezzi	/	8 pezzi
Bicchieri per sublimazione (30 once)	/	/	/	/	8 pezzi	/

Paglia dritta	12 pezzi	16 pezzi	24 pezzi	50 pezzi	8 pezzi	8 pezzi
Spazzola	12 pezzi	16 pezzi	24 pezzi	50 pezzi	8 pezzi	8 pezzi
Coperchio	12 pezzi	16 pezzi	24 pezzi	50 pezzi	8 pezzi	8 pezzi
Base in gomma	12 pezzi	16 pezzi	24 pezzi	50 pezzi	8 pezzi	8 pezzi
Borsa termoretraibile	12 pezzi	16 pezzi	24 pezzi	50 pezzi	8 pezzi	8 pezzi
Regalo Scatola (bianca)	12 pezzi	16 pezzi	24 pezzi	50 pezzi	8 pezzi	8 pezzi
Nastro regalo	12 pezzi	16 pezzi	24 pezzi	50 pezzi	8 pezzi	8 pezzi

Produttore: Shanghaimuxinmuyeyouxiangongsi

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KUBKI DO SUBLIMACJI

INSTRUKCJA OBSŁUGI

MODEL: HH-20OZ12/HH-20OZ16

HH-20OZ24 / HH-20OZ50

HH-30OZ08 / HH-20OZ08

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Ważne instrukcje dotyczące bezpieczeństwa

	Ostrzeżenie — aby zmniejszyć ryzyko obrażeń, użytkownik musi uważnie przeczytać instrukcję obsługi.
	Ostrzeżenie — podczas korzystania z tego produktu należy nosić okulary ochronne.
	Ostrzeżenie — podczas korzystania z tego produktu należy nosić rękawiczki.

OSTRZEŻENIE

29. Produkt stosować wyłącznie po odbyciu profesjonalnego szkolenia w zakresie obróbki metali.
30. Trzymać z dala od dzieci .
31. Należy zapewnić bezpieczne użytkowanie materiałów żaroodpornych.
32. Dostosuj temperatury i czasy sprzętu dla różnych modeli.
33. Podczas pracy w wysokich temperaturach należy zachować szczególną ostrożność.
34. Podczas użytkowania należy nosić niezbędny sprzęt ochrony osobistej, taki jak okulary ochronne, zatyczki do uszu i rękawice ochronne.
35. Podczas pracy należy upewnić się, że miejsce pracy pozostaje czyste, suche i dobrze wentylowane.

WPROWADZENIE PRODUKTÓW

17. Opis

Kubki sublimacyjne to kreatywny produkt pozwalający na przeniesienie spersonalizowanych wzorów na powierzchnię kubka za pomocą technologii termotransferu. Dzięki specjalnemu tuszowi i papierowi sublimacyjnemu projekty są przenoszone w wysokich temperaturach, aby stworzyć niepowtarzalny kubek.

18. Jak przenieść

Krok 1: Zaprojektuj i wydrukuj. Wybierz swój projekt i wydrukuj go na papierze sublimacyjnym za pomocą drukarki sublimacyjnej i tuszu.



Krok 2: Owijanie kubków sublimacyjnych

Zdejmij pokrywkę i przymocuj zadrukowany papier do powierzchni kubka za pomocą taśmy termoodpornej. (lub owiń torebką termokurczliwą, jeśli zamierzasz używać opalarki lub piekarnika)



19. Metoda transferu za pomocą prasy ciepłej:

A. Rozgrzej prasę maszynową do 175°C (347°F).

B. Umieść kubki do sublimacji w urządzeniu.



- K. Ustaw czas na 50 sekund i rozpocznij wymianę ciepła.
 L. Po przeniesieniu ostrożnie wyjmij kubek, aby uniknąć poparzenia.



20. Metoda transferu opalarką lub piekarnikiem:

- I. Używając opalarki: równomiernie podgrzej folię termokurczliwą, aż zaciśnie się wokół kubka i przeniesie wzór.
 J. Korzystanie z piekarnika: Umieść kubek w nagrzanym piekarniku w temperaturze 302-392°F (150-200°C) i piecz przez 5-8 minut.

Główne parametry

Model	HH-20OZ12	HH-20OZ16	HH-20OZ24	HH-20OZ50	HH-30OZ08	HH-20OZ08
Kubki do sublimacji (20 uncji)	12szt	16szt	24szt	50szt	/	8 szt
Kubki do sublimacji (30 uncji)	/	/	/	/	8 szt	/

Prosta słoma	12szt	16szt	24szt	50szt	8 szt	8 szt
Szczotka	12szt	16szt	24szt	50szt	8 szt	8 szt
Pokrywa	12szt	16szt	24szt	50szt	8 szt	8 szt
Gumowa podstawa	12szt	16szt	24szt	50szt	8 szt	8 szt
Torba termokurczliwa	12szt	16szt	24szt	50szt	8 szt	8 szt
Prezent Pudełko (białe)	12szt	16szt	24szt	50szt	8 szt	8 szt
Wstążka prezentowa	12szt	16szt	24szt	50szt	8 szt	8 szt

Producent: Shanghaimuxinmuyeyouxiangongsi

Adres: Baoshanqu Shuangchenglu 803long 11hao 1602A-1609shi
Szanghaj

Import do AUS: SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW
2122 Australia

Import do USA: Sanven Technology Ltd., Suite 250, 9166 Anaheim Place,
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SUBLIMATIONSBECHER

BEDIENUNGSANLEITUNG

MODELL: HH-20OZ12/ HH-20OZ16

HH-20OZ24 / HH-20OZ50

HH-30OZ08 / HH-20OZ08

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Wichtige Sicherheitsanweisungen

	Warnung – Um das Verletzungsrisiko zu verringern, muss der Benutzer die Bedienungsanleitung sorgfältig lesen.
	Warnung: Tragen Sie bei der Verwendung dieses Produkts unbedingt einen Augenschutz.
	Warnung: Tragen Sie bei der Verwendung dieses Produkts unbedingt Handschuhe.

WARNUNG

- 36. Benutzen Sie das Produkt nur nach einer professionellen Metallbearbeitungsschulung.
- 37. Von Kindern fernhalten .
- 38. Achten Sie auf die sichere Verwendung hitzebeständiger Materialien.
- 39. Passen Sie die Gerätetemperaturen und -zeiten für verschiedene Modelle an.
- 40. Seien Sie beim Arbeiten mit hohen Temperaturen äußerst vorsichtig.
- 41. Tragen Sie während des Gebrauchs die erforderliche persönliche Schutzausrüstung wie Schutzbrille, Ohrstöpsel und Schutzhandschuhe.
- 42. Stellen Sie sicher, dass der Arbeitsbereich während des Betriebs sauber, trocken und gut belüftet bleibt.

PRODUKTEINFÜHRUNG

21. Beschreibung

Sublimationsbecher sind ein kreatives Produkt, das die Übertragung personalisierter Designs auf die Oberfläche eines Bechers mithilfe der Wärmeübertragungstechnologie ermöglicht. Mit spezieller Sublimationstinte und Papier werden die Designs bei hohen Temperaturen übertragen, um eine einzigartige Tasse zu schaffen.

22. So übertragen Sie

Schritt 1: Entwerfen und drucken. Wählen Sie Ihr Design aus und drucken Sie es mit einem Sublimationsdrucker und Tinte auf Sublimationspapier.



Schritt 2: Einwickeln der Sublimationsbecher

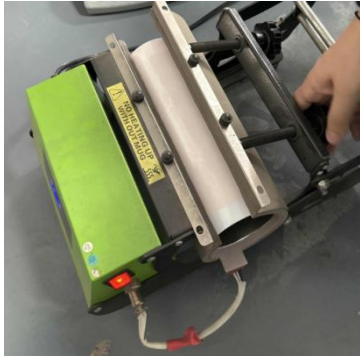
Nehmen Sie den Deckel ab und befestigen Sie das bedruckte Papier mit hitzebeständigem Klebeband an der Oberfläche des Bechers. (oder wickeln Sie es in einen Schrumpfbeutel ein , wenn Sie eine Heißluftpistole oder einen Ofen verwenden möchten)



23. Übertragungsmethode der Heißpressmaschine:

A. Heizen Sie die Maschinenpresse auf 175 °C (347 °F) vor.

B. Stellen Sie die Sublimationsbecher in die Maschine.



M. Stellen Sie die Zeit auf 50 Sekunden ein und starten Sie die Wärmeübertragung.

N. Nehmen Sie den Becher nach dem Transfer vorsichtig heraus, um Verbrennungen zu vermeiden.



24. Transfermethode mit Heißluftpistole oder Ofen:

K. Mit einer Heißluftpistole: Erhitzen Sie die Schrumpffolie gleichmäßig, bis sie sich um die Tasse legt und das Motiv überträgt.

L. Verwendung eines Ofens: Stellen Sie die Tasse in einen vorgeheizten Ofen bei 150–200 °C (302–392 °F) und backen Sie sie 5–8 Minuten lang.

Hauptparameter

Modell	HH-200Z12	HH-200Z16	HH-200Z24	HH-200Z50	HH-300Z08	HH-200Z08
Sublimations becher (20oz)	12 Stück	16 Stück	24 Stück	50 Stück	/	8 Stück
Sublimations becher (30oz)	/	/	/	/	8 Stück	/

Gerader Strohalm	12 Stück	16 Stück	24 Stück	50 Stück	8 Stück	8 Stück
Bürste	12 Stück	16 Stück	24 Stück	50 Stück	8 Stück	8 Stück
Deckel	12 Stück	16 Stück	24 Stück	50 Stück	8 Stück	8 Stück
Gummibasis _	12 Stück	16 Stück	24 Stück	50 Stück	8 Stück	8 Stück
Schrumpfbeutel	12 Stück	16 Stück	24 Stück	50 Stück	8 Stück	8 Stück
Geschenk Box (weiß)	12 Stück	16 Stück	24 Stück	50 Stück	8 Stück	8 Stück
Geschenkband	12 Stück	16 Stück	24 Stück	50 Stück	8 Stück	8 Stück

Hersteller: Shanghaimuxinmuyeyouxiangongsi

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Shanghai

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In die USA importiert: Sanven Technology Ltd., Suite 250, 9166 Anaheim
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In China hergestellt



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GOBELETS À SUBLIMATION

MANUEL DU PRODUIT

MODÈLE : HH-20OZ12/HH-20OZ16

HH-20OZ24 / HH-20OZ50

HH-30OZ08 / HH-20OZ08

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Consignes de sécurité importantes

	Avertissement - Pour réduire le risque de blessure, l'utilisateur doit lire attentivement le manuel d'instructions.
	Avertissement - Assurez-vous de porter des protections oculaires lorsque vous utilisez ce produit.
	Avertissement - Assurez-vous de porter des gants lorsque vous utilisez ce produit.

AVERTISSEMENT

- 43. Utilisez le produit uniquement après avoir reçu une formation professionnelle en métallurgie.
- 44. Garder loin des enfants .
- 45. Garantir l'utilisation sûre de matériaux résistants à la chaleur.
- 46. Ajustez les températures et les durées des équipements pour différents modèles.
- 47. Soyez extrêmement prudent lorsque vous travaillez à des températures élevées.
- 48. Portez l'équipement de protection individuelle nécessaire tel que des lunettes de sécurité, des bouchons d'oreilles et des gants de protection pendant l'utilisation.
- 49. Assurez-vous que l'espace de travail reste propre, sec et bien ventilé pendant le fonctionnement.

PRÉSENTATION DU PRODUIT

25. Description

Les gobelets à sublimation sont un produit créatif qui permet le transfert de motifs personnalisés sur la surface d'un gobelet grâce à la technologie de transfert de chaleur. Avec de l'encre et du papier de sublimation spéciaux, les motifs sont transférés à haute température pour créer une tasse unique.

26. Comment transférer

Étape 1 : Conception et impression. Sélectionnez votre motif et imprimez-le sur du papier de sublimation à l'aide d'une imprimante à sublimation et de l'encre.



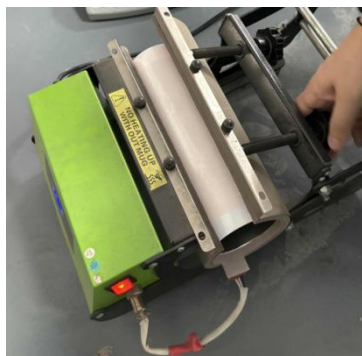
Étape 2 : Emballage des gobelets à sublimation

Retirez le couvercle et fixez le papier imprimé à la surface du gobelet avec du ruban adhésif résistant à la chaleur. (ou enveloppez-le dans un sac rétractable si vous comptez utiliser un pistolet thermique ou un four)



27. Méthode de transfert de machine de presse à chaud :

- A. Préchauffer la machine-presse à 175°C (347°F).
- B. Placez les gobelets à sublimation dans la machine.



O. Réglez le temps sur 50 secondes et démarrez le transfert de chaleur.

P. Après le transfert, retirez délicatement le mug pour éviter les brûlures.



28. Méthode de transfert au pistolet thermique ou au four :

M. À l'aide d'un pistolet thermique : chauffez uniformément le film rétractable jusqu'à ce qu'il se resserre autour de la tasse et transfère le motif.

N. À l'aide d'un four : placez la tasse dans un four préchauffé à 302-392°F (150-200°C) et faites cuire au four pendant 5 à 8 minutes.

Paramètres principaux

Modèle	HH-200Z12	HH-200Z16	HH-200Z24	HH-200Z50	HH-300Z08	HH-200Z08
Gobelets à sublimation (20oz)	12 pièces	16 pièces	24 pièces	50 pièces	/	8 pièces
Gobelets à sublimation (30oz)	/	/	/	/	8 pièces	/

Paille droite	12 pièces	16 pièces	24 pièces	50 pièces	8 pièces	8 pièces
Brosse	12 pièces	16 pièces	24 pièces	50 pièces	8 pièces	8 pièces
Couvercle	12 pièces	16 pièces	24 pièces	50 pièces	8 pièces	8 pièces
Socle en caoutchouc	12 pièces	16 pièces	24 pièces	50 pièces	8 pièces	8 pièces
Sac rétractable	12 pièces	16 pièces	24 pièces	50 pièces	8 pièces	8 pièces
Cadeau Boîte (Blanc)	12 pièces	16 pièces	24 pièces	50 pièces	8 pièces	8 pièces
Ruban cadeau	12 pièces	16 pièces	24 pièces	50 pièces	8 pièces	8 pièces

Fabricant : Shanghaimuxinmuyeyouxiangongsi

Adresse : Baoshanqu Shuangchenglu 803long 11hao 1602A-1609shi
Shanghai

Importé en Australie : SIHAO PTY LTD, 1 ROKEVA STREETASTWOOD
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SUBLIMATIE BEKERS

PRODUCTHANDLEIDING

MODEL: HH-20OZ12/HH-20OZ16

HH-20OZ24 / HH-20OZ50

HH-30OZ08 / HH-20OZ08

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Belangrijke veiligheidsinstructies

	Waarschuwing - Om het risico op letsel te verminderen, moet de gebruiker de handleiding zorgvuldig lezen.
	Waarschuwing- Zorg ervoor dat u oogbeschermers draagt wanneer u dit product gebruikt.
	Waarschuwing- Zorg ervoor dat u handschoenen draagt wanneer u dit product gebruikt.

WAARSCHUWING

50. Gebruik het product uitsluitend na een professionele opleiding metaalbewerking.
51. Uit de buurt van kinderen houden .
52. Zorg voor een veilig gebruik van hittebestendige materialen.
53. Pas de apparatuurtemperaturen en -tijden aan voor verschillende modellen.
54. Wees uiterst voorzichtig bij het werken met hoge temperaturen.
55. Draag tijdens het gebruik de noodzakelijke persoonlijke beschermingsmiddelen, zoals een veiligheidsbril, oordopjes en beschermende handschoenen.
56. Zorg ervoor dat de werkruimte tijdens het gebruik schoon, droog en goed geventileerd blijft.

PRODUCT INTRODUCTIE

29. Beschrijving

Sublimatiebekers zijn een creatief product waarmee gepersonaliseerde ontwerpen op het oppervlak van bekers kunnen worden overgebracht met behulp van warmteoverdrachtstechnologie. Met speciale sublimatie-inkt en papier worden ontwerpen onder hoge temperaturen overgebracht om een unieke mok te creëren.

30. Hoe over te dragen

Stap 1: Ontwerp en print. Selecteer uw ontwerp en print het op sublimatiepapier met behulp van een sublimatieprinter en inkt.



Stap 2: Het inpakken van de sublimatiebekers

Verwijder het deksel en bevestig het bedrukte papier met hittebestendige tape op het oppervlak van de beker. (of wikkel het in een krimpzak als je een warmtepistool of oven gaat gebruiken)



31. Warmtepersmachine Overdrachtmethode:

A. Verwarm de machinepers voor op 175°C (347°F).

B. Plaats de sublimatietuimelaars in de machine.



Q. Stel de tijd in op 50 seconden en start de warmteoverdracht.

R. Verwijder na het overbrengen de mok voorzichtig om brandwonden te voorkomen.



32. Warmtepistool of ovenoverdrachtmethode:

O. Met behulp van een warmtepistool: verwarm de krimpfolie gelijkmatig totdat deze strak rond de mok zit en het ontwerp overbrengt.

P. Met behulp van een oven: Plaats de mok in een voorverwarmde oven op 150-200 °C (302-392 °F) en bak gedurende 5-8 minuten.

Belangrijkste parameters

Model	HH-20OZ12	HH-20OZ16	HH-20OZ24	HH-20OZ50	HH-30OZ08	HH-20OZ08
Sublimatie bekers (20oz)	12 stuks	16 stuks	24 stuks	50 stuks	/	8 stuks
Sublimatie bekers (30oz)	/	/	/	/	8 stuks	/
Recht stro	12 stuks	16 stuks	24 stuks	50 stuks	8 stuks	8 stuks

Borstel	12 stuks	16 stuks	24 stuks	50 stuks	8 stuks	8 stuks
Deksel	12 stuks	16 stuks	24 stuks	50 stuks	8 stuks	8 stuks
Rubberen basis	12 stuks	16 stuks	24 stuks	50 stuks	8 stuks	8 stuks
Zak krimpen	12 stuks	16 stuks	24 stuks	50 stuks	8 stuks	8 stuks
Geschenk Doos (wit)	12 stuks	16 stuks	24 stuks	50 stuks	8 stuks	8 stuks
Cadeau lint	12 stuks	16 stuks	24 stuks	50 stuks	8 stuks	8 stuks

Fabrikant: Shanghaimuxinmuyeyouxiangongsi

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