Ferramenta Iid stay system

OPENING SYSTEMS FOR LIFT UP AND DROP DOWN DOORS

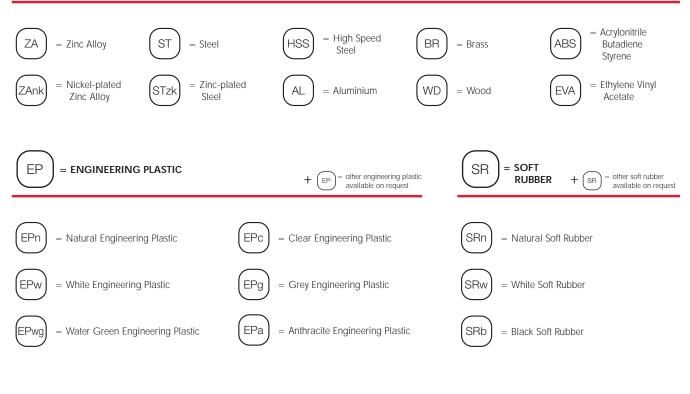


SYMBOLS



NOTE: Printing errors and omissions may exist despite our best efforts to ensure accurancy. We reserve the right to alter specifications without notice.

MATERIALS



FINISHES + OTHER FINISHES AVAILABLE ON REQUEST

PART NO.	FINISHES	PART NO.	FINISHES	PART NO.	FINISHES
00	Insignificant finish	IF	Middle Grey	RO	Red
AA	Natural	IJ	Light Grey	UT	T-Met 9007
AB	White	IL	Grey 20	UZ	T-Met
AE	White 9010	IN	Grey met. 26	WA	Bronzed
EA	Black	JB	Bright Aluminium	wi	Burnished
EC	Matt Black	JC	Aluminium - Chrome	XD	Satin-finished Steel
EE	Anthracite	JD	Matt Aluminium	YA	Nickel-plated
EW	Grey 9007	JE	Satin-finished Aluminium	YB	Bright Nickel-plated
FU	Gunmetal	JF	Aluminium - Brass	YC	Matt Nickel-plated
FV	Gunmetal V52	JG	Aluminium 5	YD	Satin-finished Nickel-plated
GR	Raw	JL	Aluminium PE 11	YQ	Black Nickel
НА	Brass-Plated	JM	Aluminium RAL 9006	Z9	Black Zinc
нн	Tropicalized	КА	Chrome	ZA	Zinc alloy
HL	Raw Brass	КВ	Bright Chrome	ZN	Zinc-plated
нх	Graphite	кс	Matt Chrome	ZQ	Bright Gold
IA	Grey	LD	Brown 8019	ZY	Titanum
IB	Metallic Grey	NN	Metallic Beige	ZZ	Clear





) KRABY SYSTEM LIFT UP

KRABY is a gas and oil stay to open flap doors. It has been conceived to be installed by using standard automatic drilling processes. It is available in three different lengths and several newton strengths to suit doors of any size.

It can be fixed directly on solid doors or wider aluminium frame section doors. For small aluminium sections a range of special adaptors is available. KRABY is available in:

- Automatic version: once you open the door, it continues to open gently and completely by itself.

- Friction version: once you open the door, the stay holds the door in any required position.

KRABY offers some relevant benefits:

- The rotary knob placed on the piston base plate can be used to adjust the opening angle and therefore to align nearby doors.

- By adjusting the position of the piston base plate within the "U" slot of the side bracket, it is possible to change the time in opening and closing of the door

All the parts (stay excluded) are in zinc alloy nickel plated and engineering plastic.





INSTALLATION





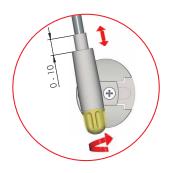
The door bracket has to be placed in vertical position with the slot facing forwards.

recommended fixing countersunk head wood screws Ø3,5x16 mm or Euro thread screws.

VERY IMPORTANT

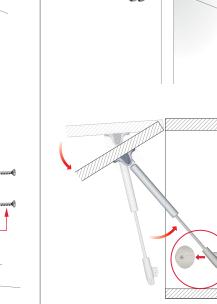
The side bracket has to be placed with the slot in horizontal position and the open end facing the wall.

ADJUSTMENTS



INCREASE OPENING ANGLE Rotate the rotary knob.









LOCKING

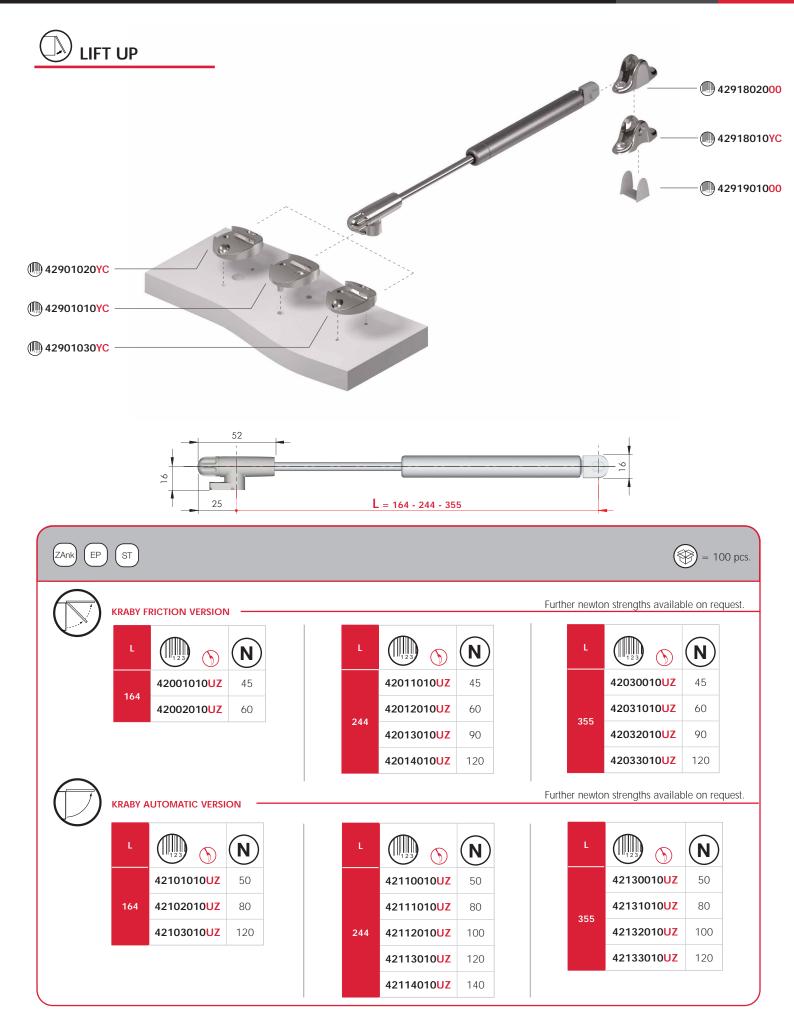




REDUCE OPENING ANGLE Move forward and backward the piston base plate in the bracket slot.









OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS

Number of stays chart - L 164 mm



												Rev. UZ	
h	Kraby					Door we	ight (Kg)		Kraby				
h versio	version		2		4			7			10	version	
000 074	Automatic	1x80N	2x8	ON	2x1	20N		3x120N			4x120N		
230 - 274	Friction	1x45N		2x4	5N		2	2x60N		3x60N	Friction		
275 225	Automatic	1x80N	2x80N	1	2x120N		3x1	20N		4x120N	Automatic		
275 - 325	Friction	1x60N				2x60N		3x60N		4x60N			

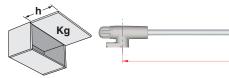
Number of stays chart - L 244 mm



Rev. 02 Door weight (Kg) Kraby version Kraby version Automatic 1x80N 2x50N 2x80N 2x100N 2x120N 2x140N 2x160N* Automatic 2x90N Friction 1x45N 1x60N 2x45N 2x60N Friction 2x50N 1x80N 2x80N 2x100N 2x120N 2x140N 2x160N* 2x180N* Automatic Automatic 1x45N 1x60N Friction 2x45N 2x60N 2x90N 2x120N Friction 2x240N* 2x160N* 1x80N 2x50N 2x80N 2x100N 2x120N 2x140N 2x180N* Automatic Automatic Friction 1x45N 1x60N 2x45N 2x60N 2x90N 2x120N Friction 2x80N 2x160N* 2x180N* 2x50N 2x100N 2x120N 2x140N 3x160N* Automatic Automatic 2x45N 2x60N 2x120N 3x90N Friction 1x60N 2x90N Friction 2x180N* 2x120N 2x140N 2x100N 3x160N* Automatic 2x80N 2x160N* Automatic 2x90N 3x90N Friction 2x45N 2x60N 2x120N 3x120N Friction

* Strenghts available on request.

Number of stays chart - L 355 mm



L = 355

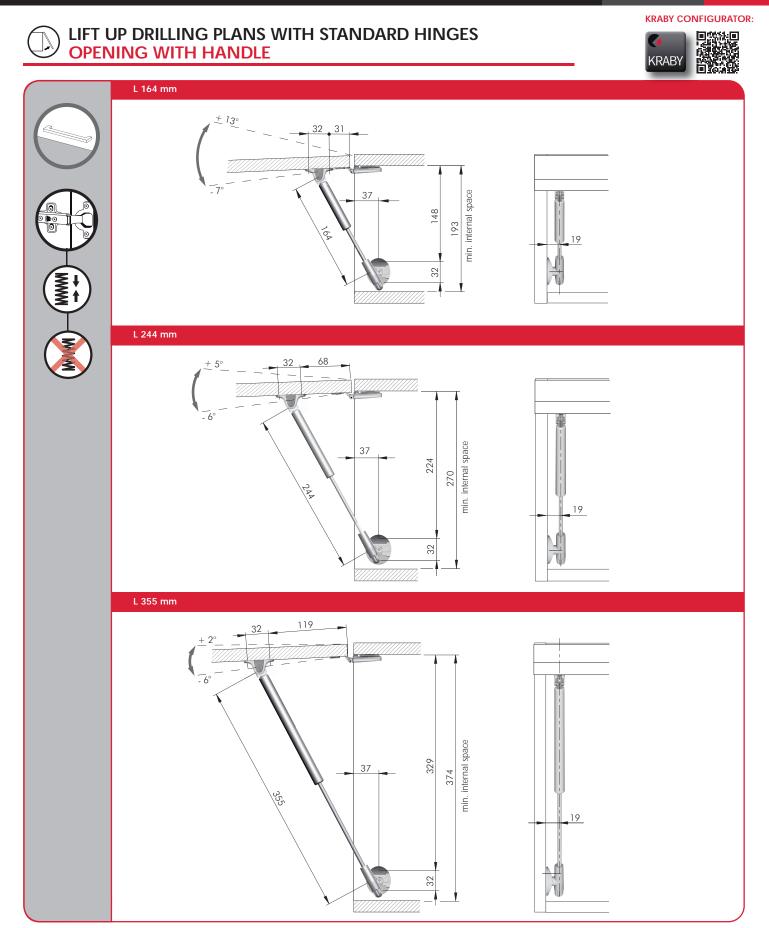
																		Rev. 02
h	Kraby	Door weight (Kg)												Kraby				
	version	1	2	3	4	5	6	b	7	8	3	9	10	1	1	12	13	version
400 - 424	Automatic	1x80N			2x5	50N			2x8	BON			2x100	N	2x12	ON	2x160N	Automatic
400 - 424	Friction				2	2x45N								2	2x60N			Friction
425 - 474	Automatic	1x8	ON	2x50N		2x801	N			2x10	DON	2	2x120N			2x160N	J	Automatic
425 - 474	Friction			2x45N								2x60N				2x90N	Friction	
475 504	Automatic	1x8	ON	2x50N	2	2x80N		2х	100N	2	x120N		2x160	N	2)	180N	2x200N	Automatic
475 - 524	Friction				2x45N	J						2x60N				2x90N	Friction	
FOF F74	Automatic	1x8	ON	2x50N	2x8	BON	2x10	DON	2x100N			2x160	N		2)	180N	2x200N	Automatic
525 - 574	Friction			2x45N	1					2x6	ON				2	x90N		Friction
E75 (04	Automatic	2x5	ON	2x80N	2x1	00N	2x12	20N		2x16	50N		2x180	N		2x200N	1	Automatic
575 - 624	Friction			2x45N	1	2x60N 2x90N				Friction								
(05 700	Automatic 2x50N 2x80N 2x100N 2x						2x12	20N		2x16	2x160N 2x		2x180	180N 2x20			1	Automatic
625 - 700	Friction		2x451	N			2x6	ON			2x90N			2x120N				Friction

These are experimental results to be checked by the customer. Our Technical Department is at your disposal to test further cases out of this charts.



OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS





The dimensions of the above drilling plans refer to carcases which use standard sprung or unsprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.

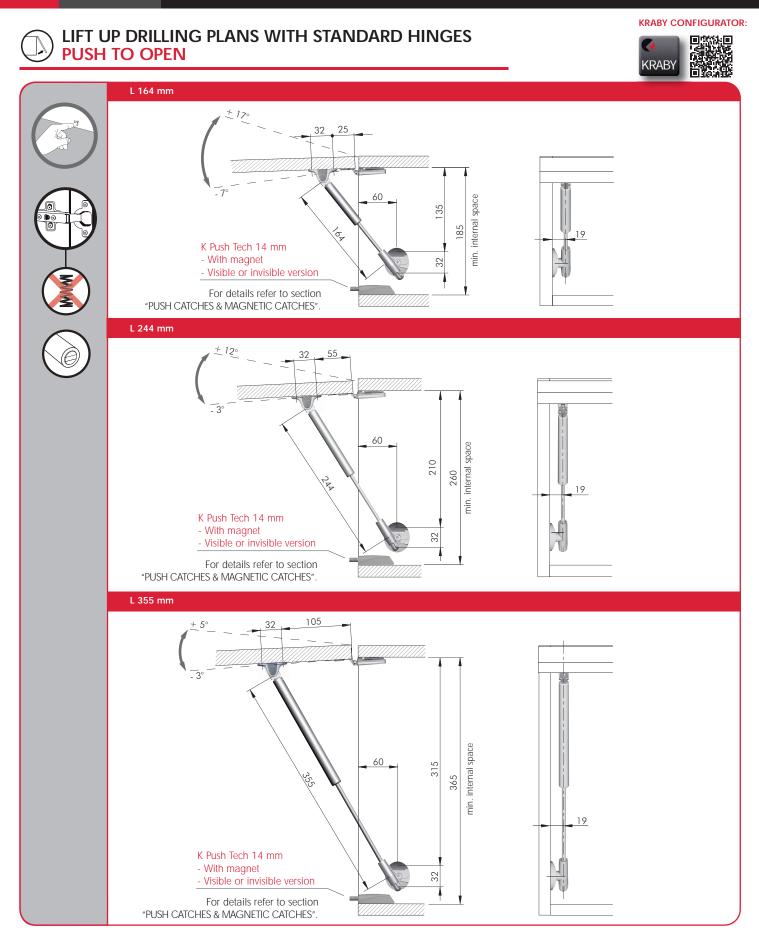


Please note that in case of use of unsprung hinges, magnet K Lock is required. For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".

OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS

KRABY SYSTEM





The dimensions of the above drilling plans refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.



Please note that utilization with standard sprung hinges and K Push Tech with buffer is also possible. In such case, after the door is initially released by K Push Tech, a manual opening approx. 7cm is required (in order to win the spring resistance). Consequently, the door will automatically open to the fullest.

For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".





KRABY SYSTEM DROP DOWN

KRABY is an oil stay to open drop down doors. It has been conceived to be installed by using standard automatic drilling processes.

It is available in three different lengths and with a universal "Zero" N strength, to suit any door dimension and weight.

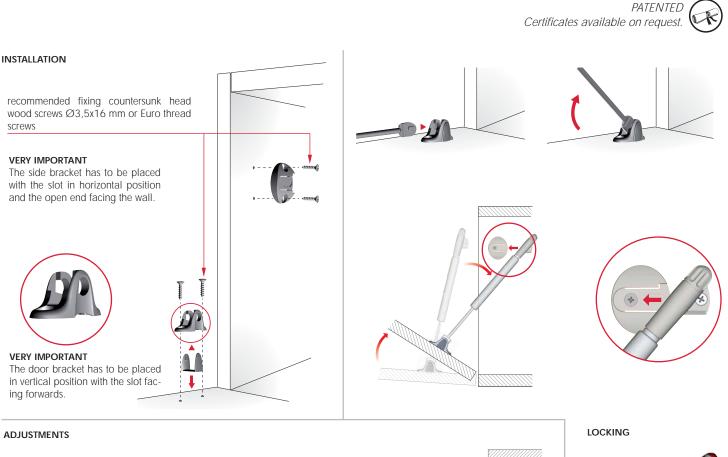
It boasts smooth and elegant movement to gently open the doors downwards. The opening angle adjustment can be carried out manually through the rotary knob, thus allowing to align nearby doors easily.

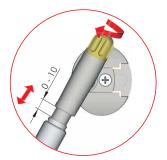
The adjustment of the piston base plate within the "U" slot of the side bracket can change the door opening.

KRABY grants a quick and easy installation, with no need to tension the strength.

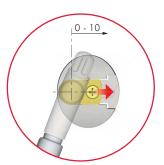
Directly installed on solid or wider aluminium frame doors and wide range of special adapters to suit small aluminium door profiles.

All the parts (stay excluded) are in zinc alloy nickel plated and plastic.



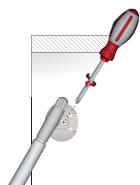


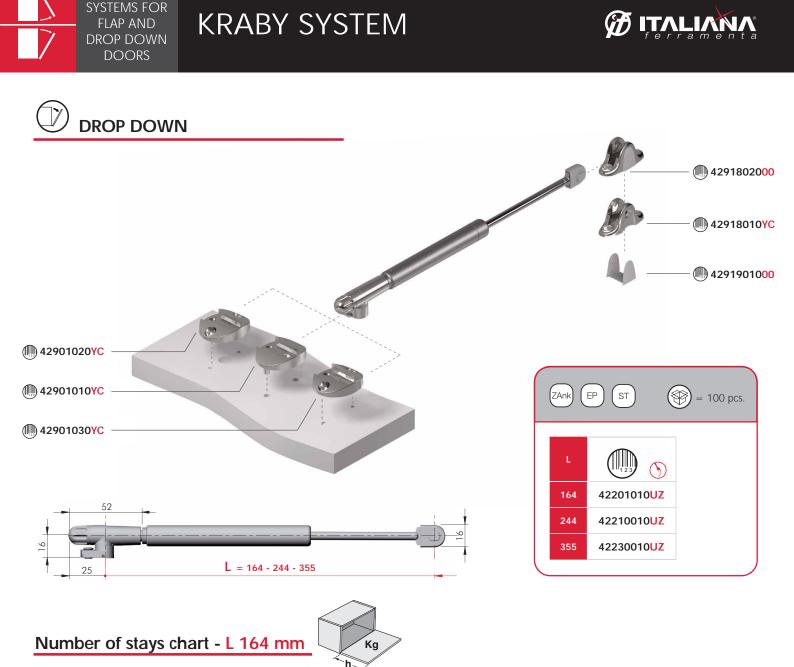
INCREASE OPENING ANGLE Rotate the rotary knob.



REDUCE OPENING ANGLE Move forward and backward the piston base plate in the bracket slot.







Number of stays chart - L 244 mm

2 x Kraby

200 - 284

Door weight (Kg)

3 x Kraby

OPENING

			-									Rev. 02
h					Doc	or weight	(Kg)					
	2	3	4	5		7	8		10	11	12	13
280 - 324			2 x k	Kraby					3 x k	Kraby		4 x Kraby
325 - 424			2 x Kraby					3 x Kraby 4 x Kra				Kraby
425 - 500		2 x k	Craby				3 x k	Kraby			4 x Kraby	

Rev. 02

4 x Kraby

Number of stays chart - L 355 mm

													Rev. UZ
h	Door weight (Kg)												
h	1	2	3	4	5	6	7	8	9	10	11	12	13
380 - 500		2 x Kraby 3 x Kraby										Iraby	
501 - 600					2 x Kraby						3 x k	Kraby	

These are experimental results to be checked by the customer. In accordance with the actual European regulation, we suggest to use at least two stays for each door. Our technical department is at your disposal to test further cases out of this chart.

Pov 02



OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS





KRABY CONFIGURATOR:

19

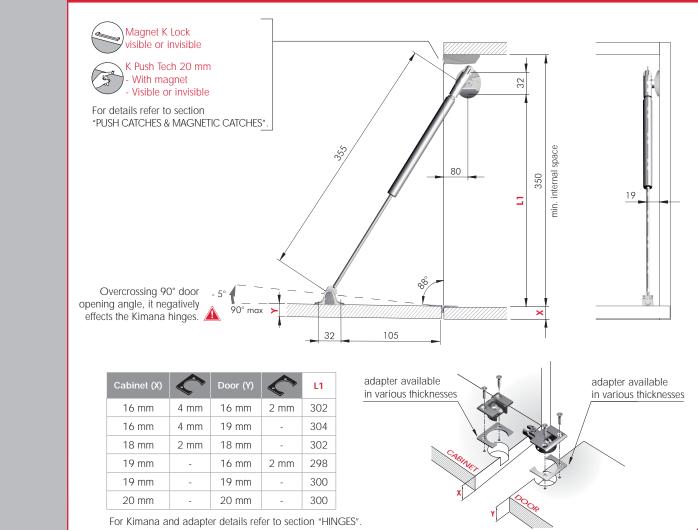


DROP DOWN DRILLING PLANS WITH KIMANA HINGE **KRAB** L 164 mm Magnet K Lock visible or invisible K Push Tech 20 mm With magnet 32 Visible or invisible minerindesporteoace For details refer to section "PUSH CATCHES & MAGNETIC CATCHES" 1 65 Ξ 80 Overcrossing 90° door opening - 12 ൟഁ angle, it negatively effects the 90° max > Kimana hinges. 🛕 32 27 adapter available adapter available L1 in various thicknesses in various thicknesses 16 mm 4 mm 16 mm 2 mm 117 16 mm 4 mm 19 mm 119 18 mm 2 mm 18 mm -117 19 mm 16 mm 2 mm 113 19 mm 19 mm 115 --20 mm 20 mm 115 _ -For Kimana and adapter details refer to section "HINGES" L 244 mm Magnet K Lock visible or invisible K Push Tech 20 mm With magnet Visible or invisible 32 For details refer to section internal space "PUSH CATCHES & MAGNETIC CATCHES". 245 min. 80 19 ര് Overcrossing 90° door opening - 8° - 4 angle, it negatively effects the 90° max > Kimana hinges. 32 60 Cabinet (X) Door (Y) L1 adapter available adapter available in various thicknesses in various thicknesses 16 mm 4 mm 16 mm 2 mm 197 16 mm 4 mm 19 mm 199 2 mm 197 18 mm 18 mm 19 mm 193 16 mm 2 mm 19 mm 19 mm 195 20 mm 20 mm 195 For Kimana and adapter details refer to section "HINGES"





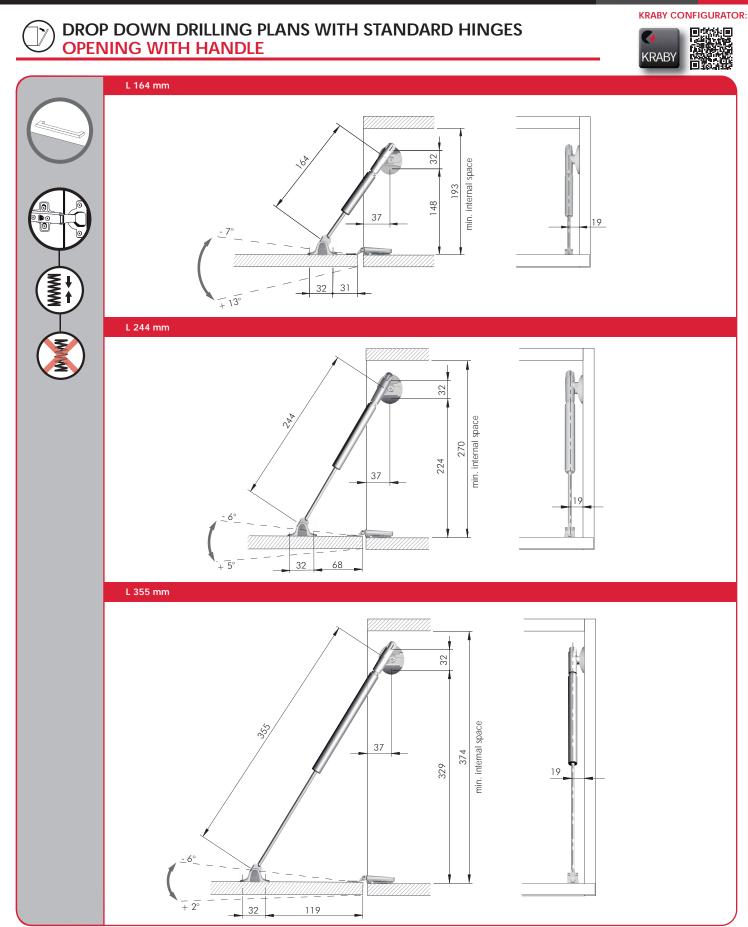






OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS





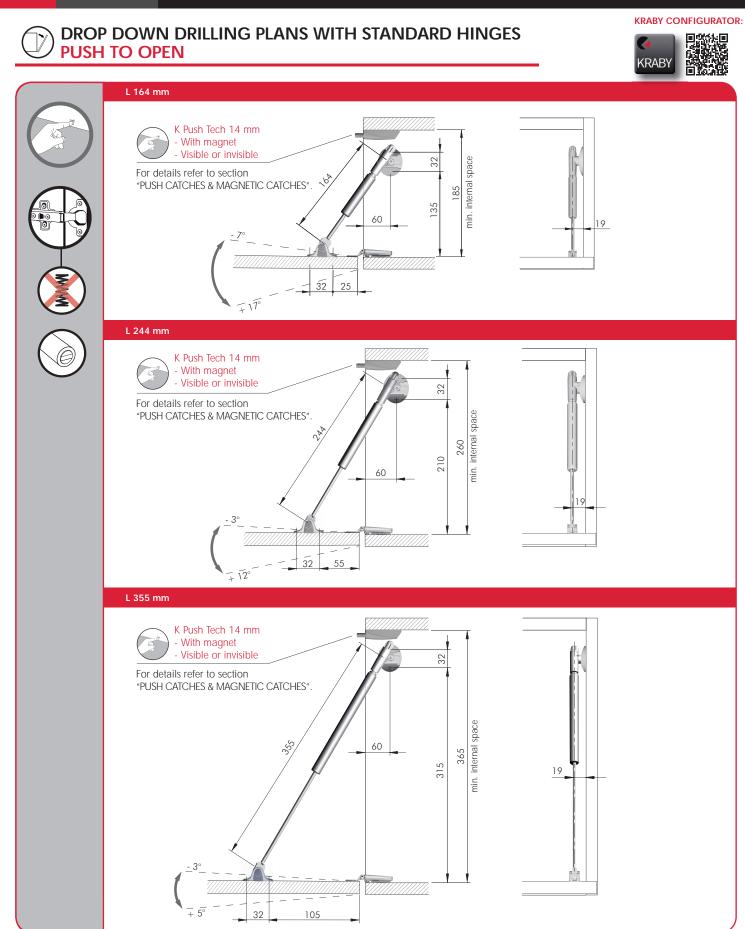
The dimensions of the drilling plans refer to carcases which use standard sprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.



Please note that in case of use of unsprung hinges, magnet K Lock is required. For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".







The dimensions of the drilling plan refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that min and max opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.

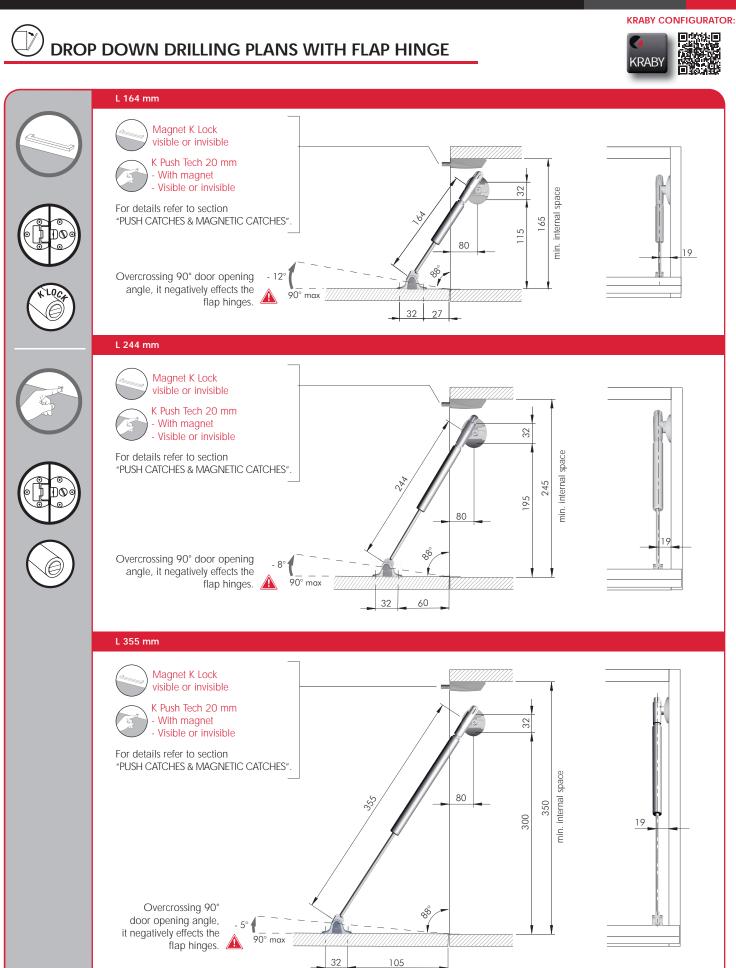


Please note that utilization with standard sprung hinges and K Push Tech with buffer is also possible. In such case, after the door is initially released by K Push Tech, a manual opening approx. 7cm is required (in order to win the spring resistance). Consequently, the door will automatically open to the fullest. For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".



OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS

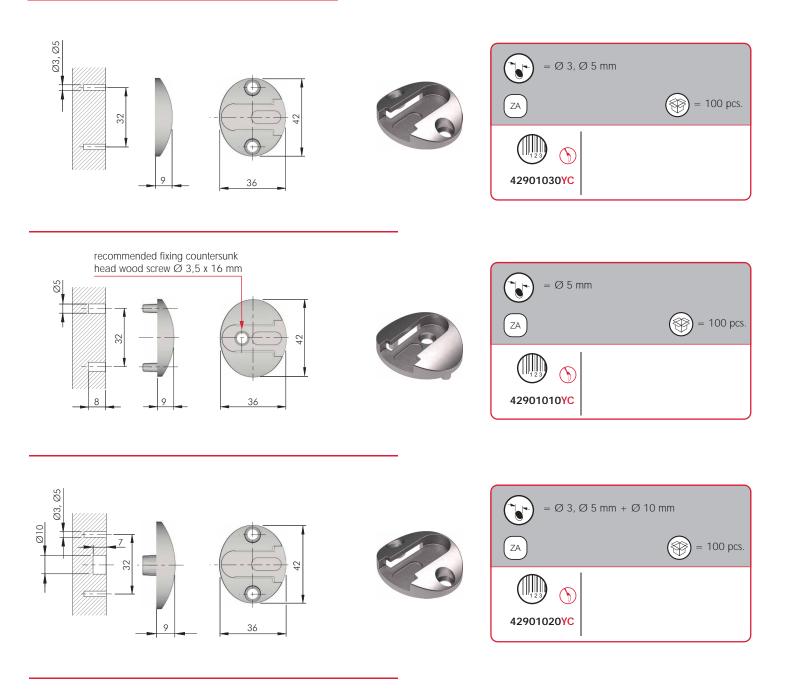








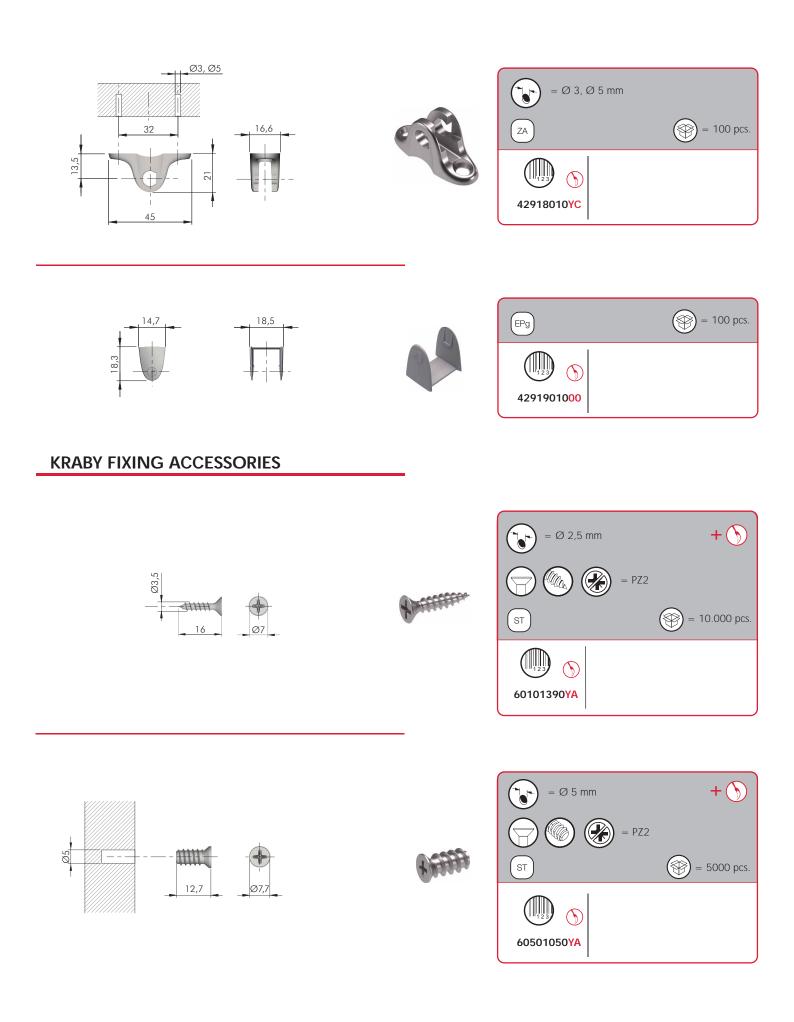
KRABY BRACKETS









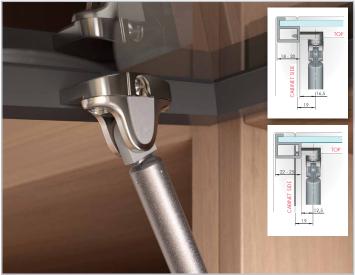






KRABY ADAPTERS FOR ALUMINIUM FRAME DOOR





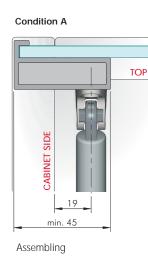
INSTALLATION ON WIDER ALUMINIUM FRAME DOOR

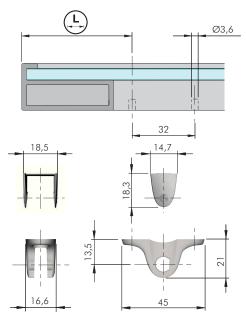
INSTALLATION ON NARROW ALUMINIUM FRAME DOOR

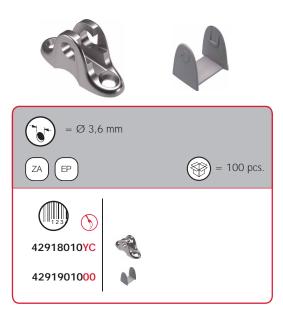
Recommended fixing pan head self tapping screw Ø 3,9 x 32 mm



WIDER ALUMINIUM FRAME DOOR









39,4

3,2

3

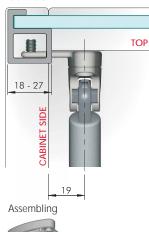
10

OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS



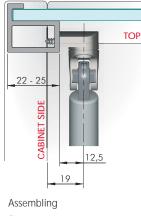
NARROW ALUMINIUM FRAME DOOR





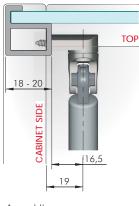






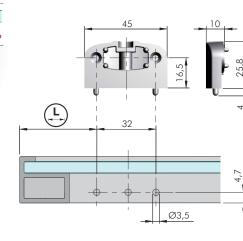












45

19

29

19

45

32

Ø3,5

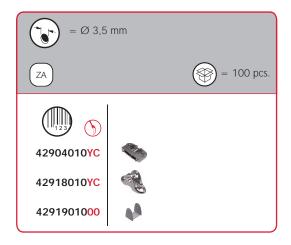
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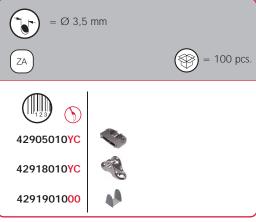
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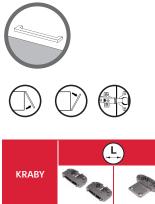










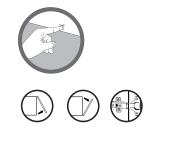


 164
 31
 37,5

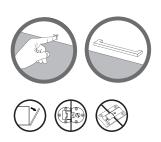
 244
 68
 74,5

 355
 119
 125,5

For details refer to related sections.

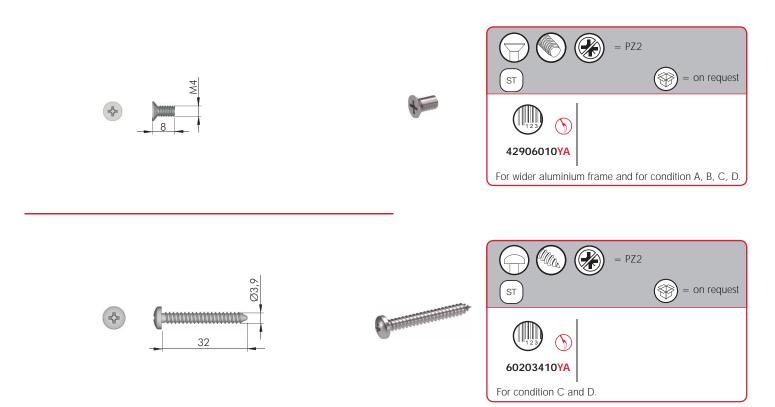


	<u>_</u>						
KRABY	S. C. S. S. S.						
164	25	31,5					
244	55	61,5					
355	105	111,5					



	Ļ						
KRABY	ALL	and the second s					
164	27	33,5					
244	60	66,5					
355	105	111,5					

ALUMINIUM ADAPTERS FIXING ACCESSORIES





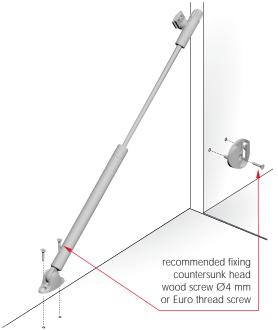
OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS

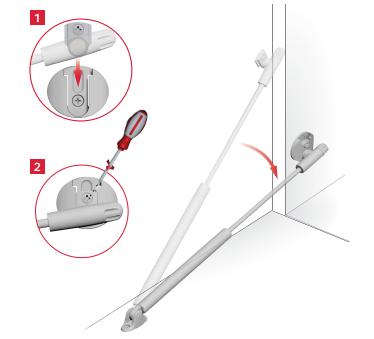




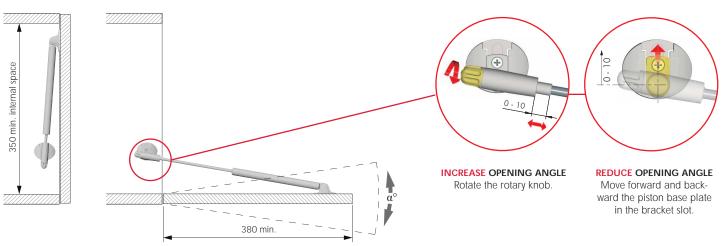


INSTALLATION





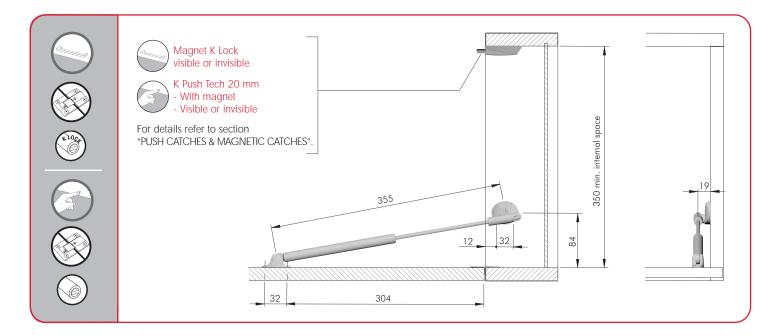
ADJUSTMENTS







${\cal O}$ drilling plan with kimana hinge

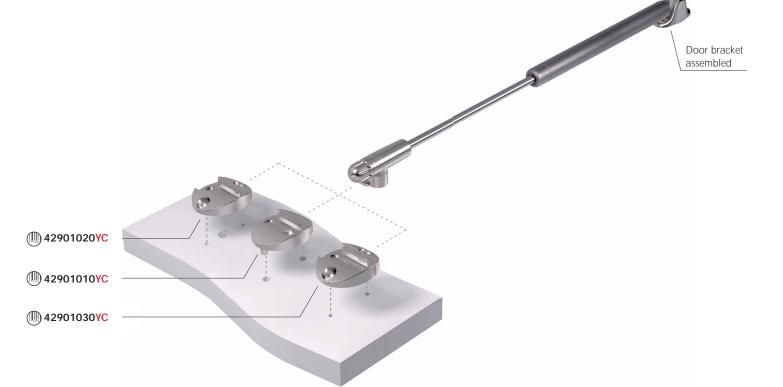


Number of stays chart

												Rev. 00	
h		Door weight (Kg)											/
n	1	2	3	4	5	6	7	8	9	10	11	12	
380 - 450						2 x Kraby							
451 - 550													



These are experimental results to be checked by the customer. Our technical department is at your disposal to test further cases out of this chart. In accordance with the actual European regulation, it is necessary to use two lid stays for each door.









SIDE BRACKETS



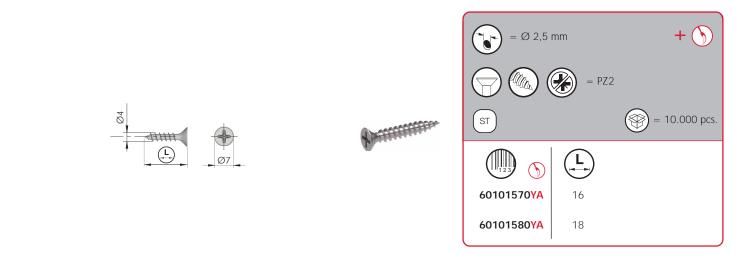


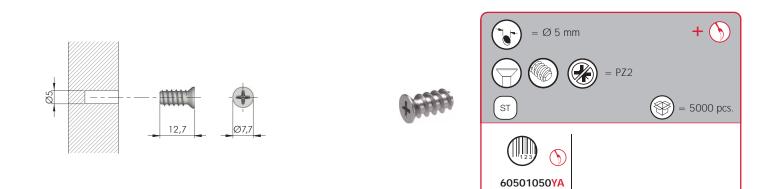






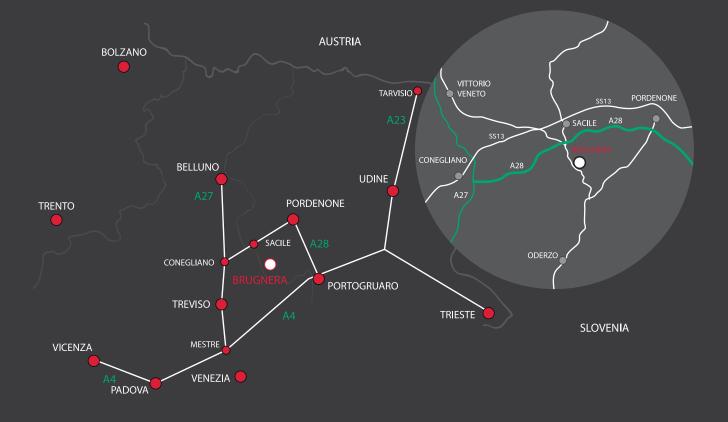
FIXING ACCESSORIES













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