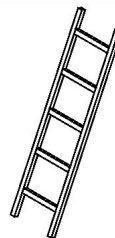
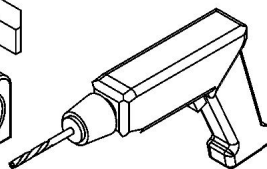
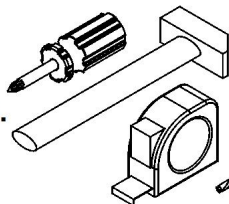
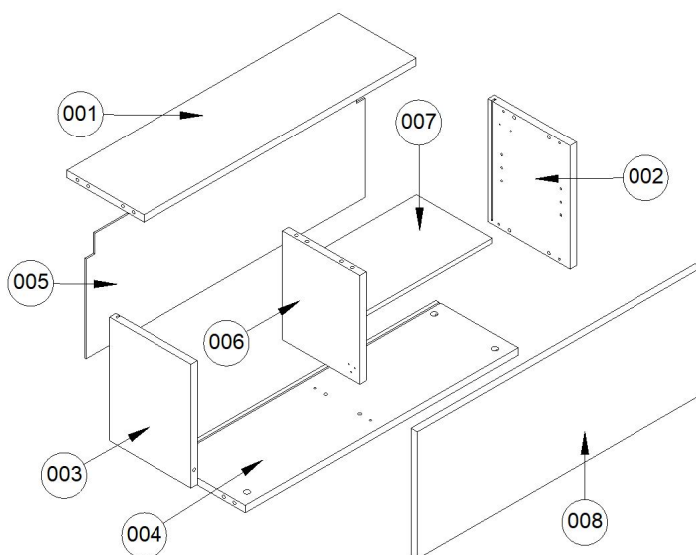
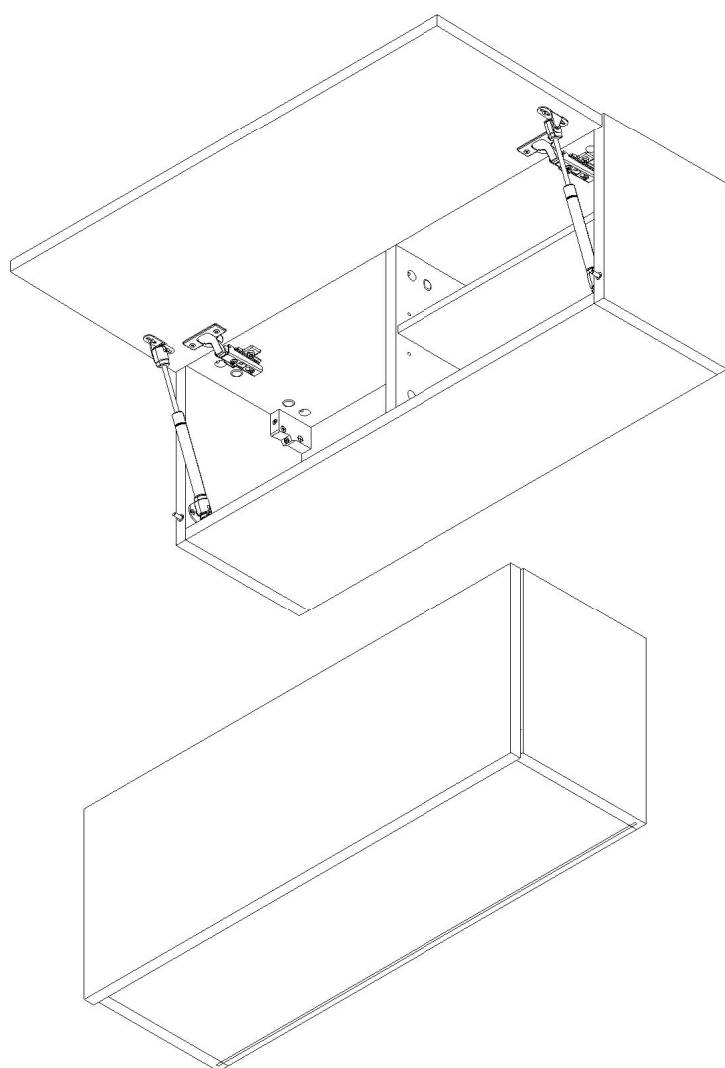


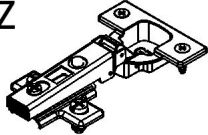
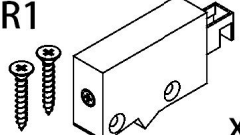
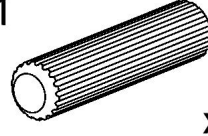
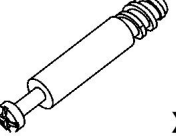
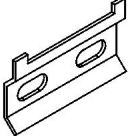
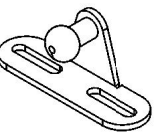
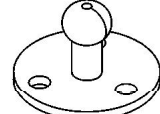
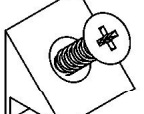
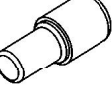
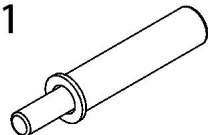
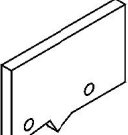
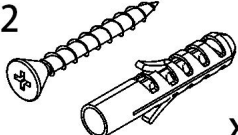
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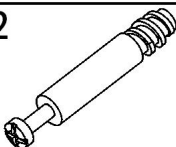
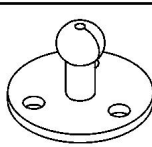
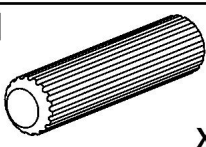
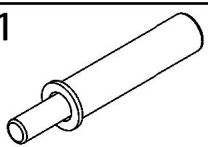


SZL80-400



Number	Qty	Size A	Size B
001	1	764	220
002	1	400	235
003	1	400	235
004	1	764	233
005	1	388	781
006	1	361	219
007	1	373	180
008	1	408	798

ZZ  x2	M3  x12	WS1  3,5x16 x21	WS4  4x35 x4	ZR1  x2
K1  x12	M1  x12	M2  x12	SZ  x2	S12  x2
S11  x2	S10  x2	ST1  x4	P5  x4	
A1  x2	D1  x2	D2  x4		

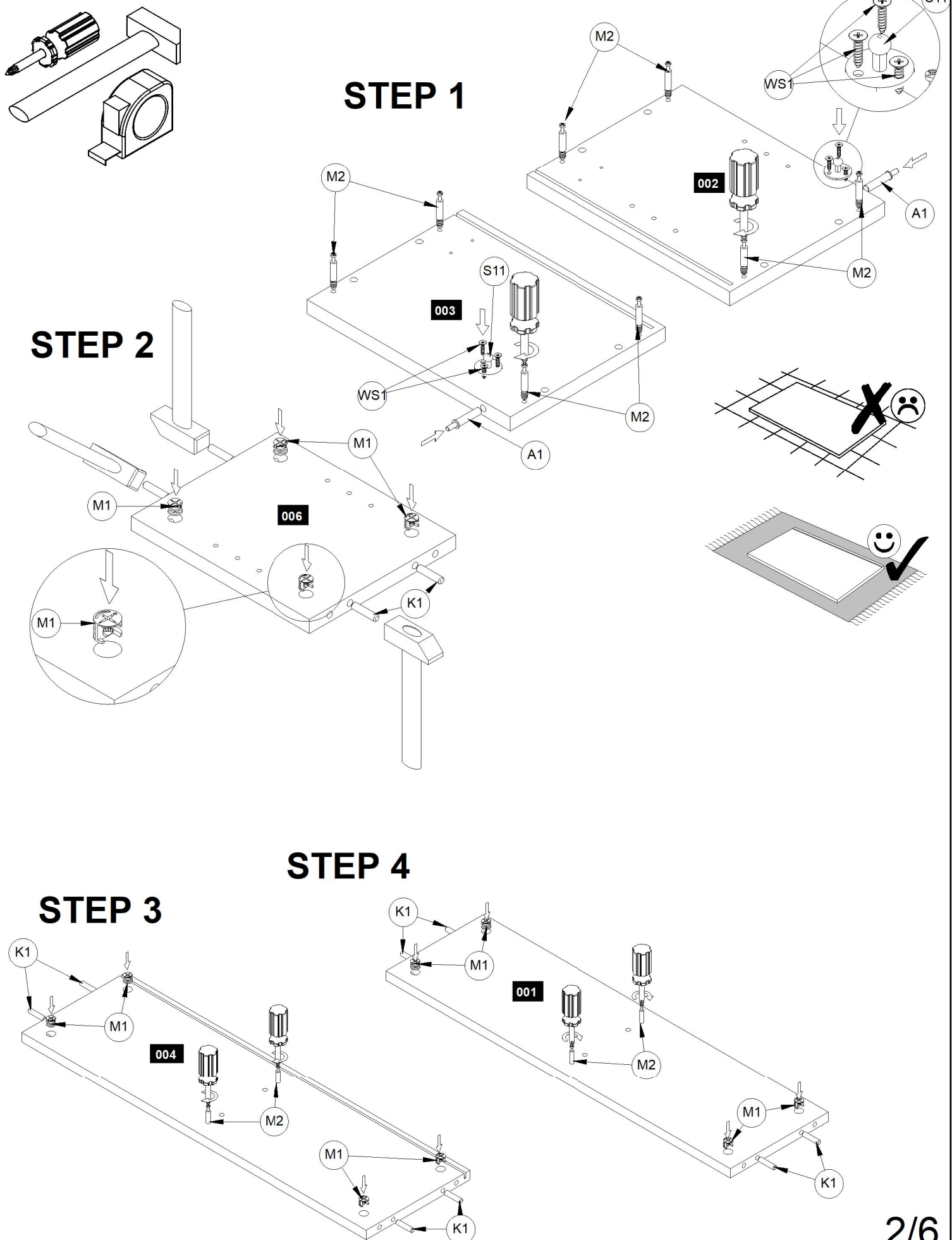
M2  x12	S11  x2	K1  x12	WS1  3,5x16 x21	A1  x2
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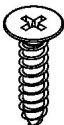
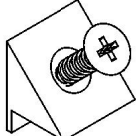
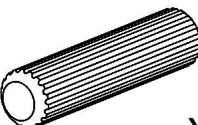
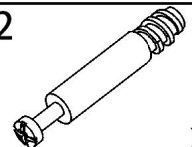
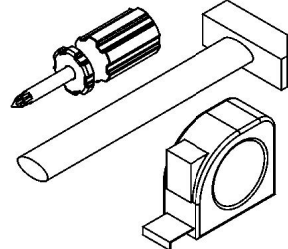
STEP 1

STEP 2

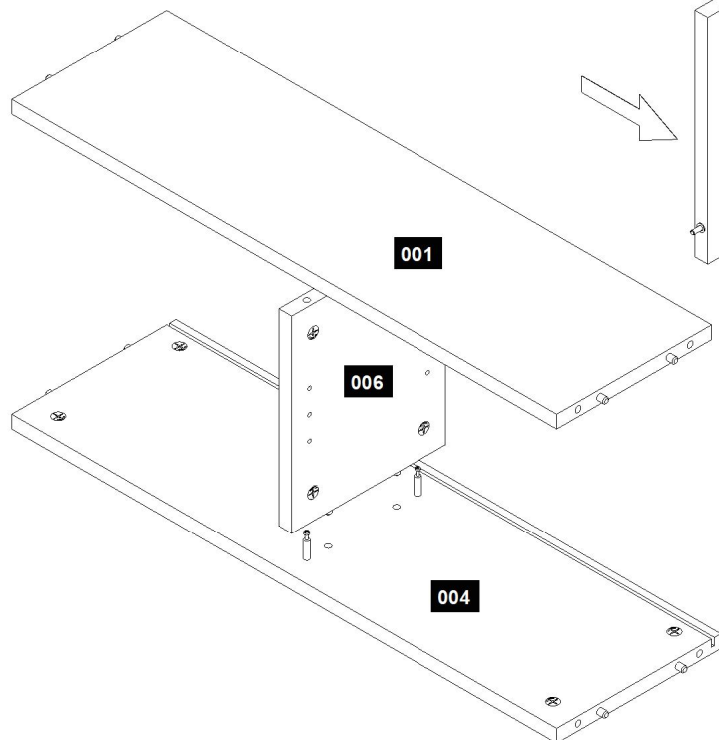
STEP 4

STEP 3

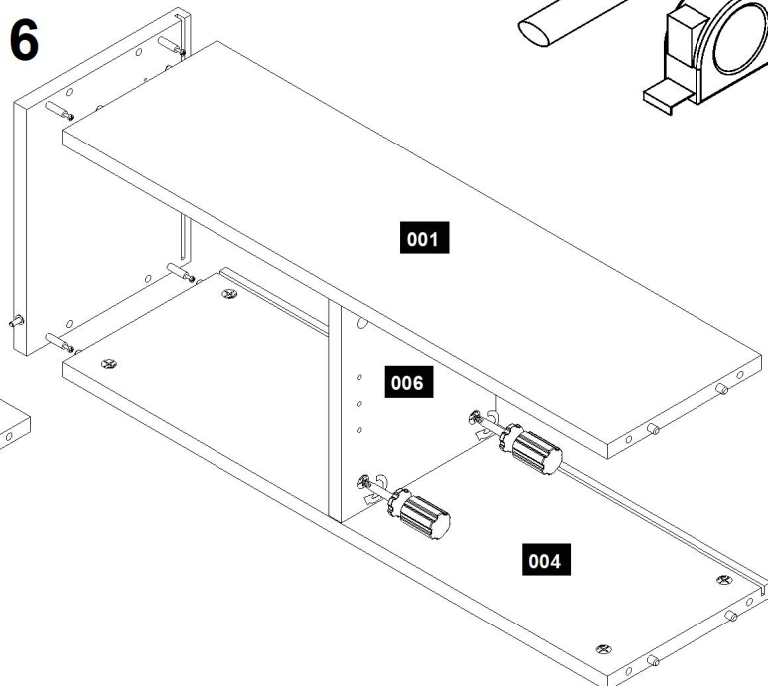


WS1  3,5x16 x21	ST1  x4	K1  x12	M1  x12	M2  x12
M3  x12				

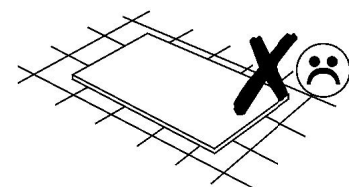
STEP 5



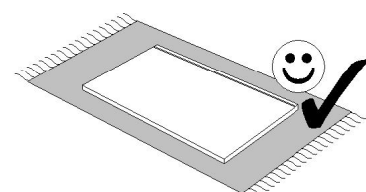
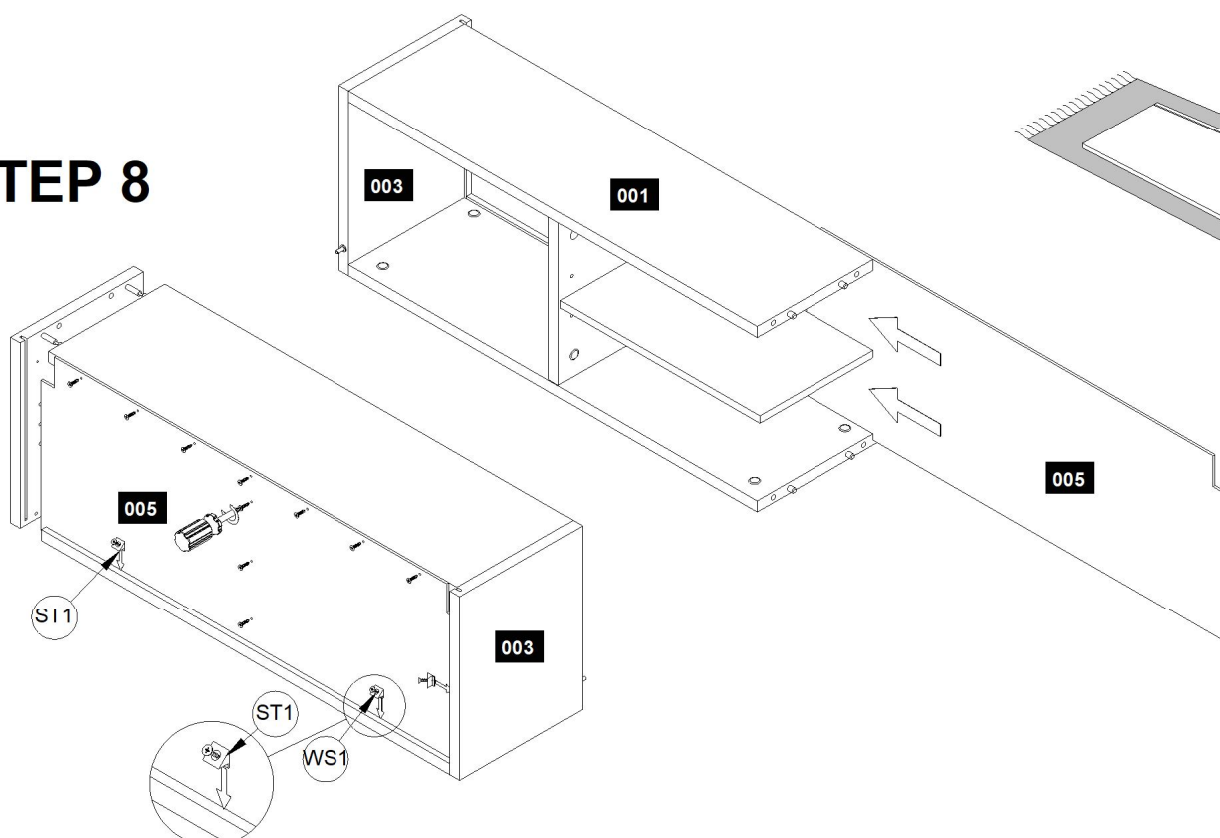
STEP 6

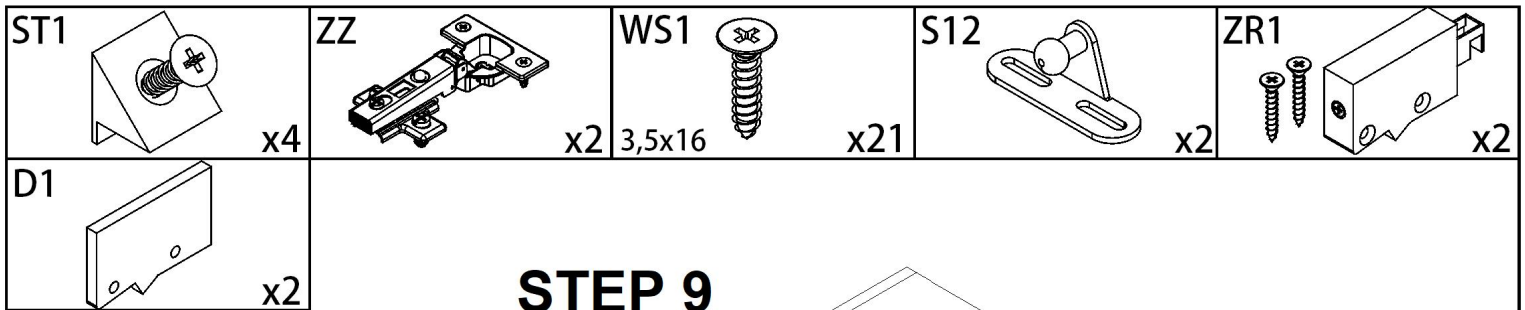


STEP 7



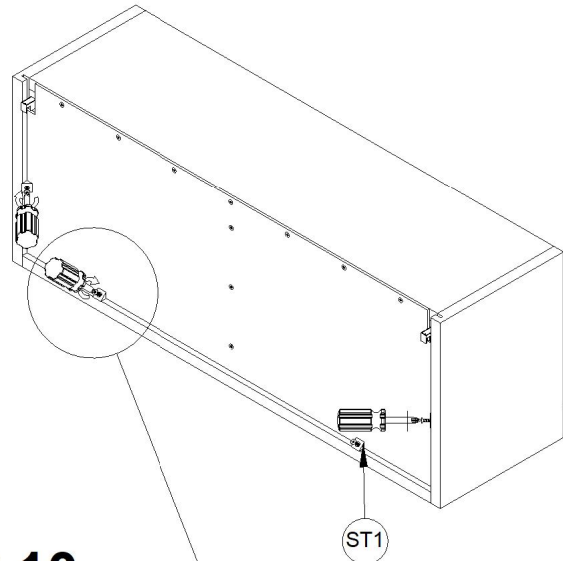
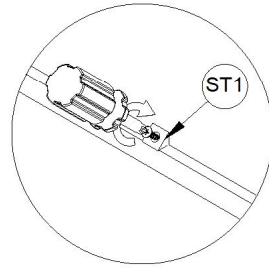
STEP 8



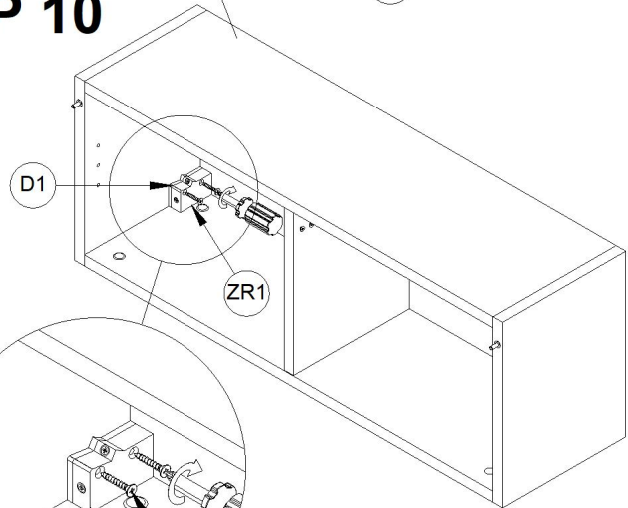
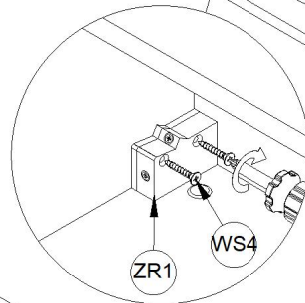
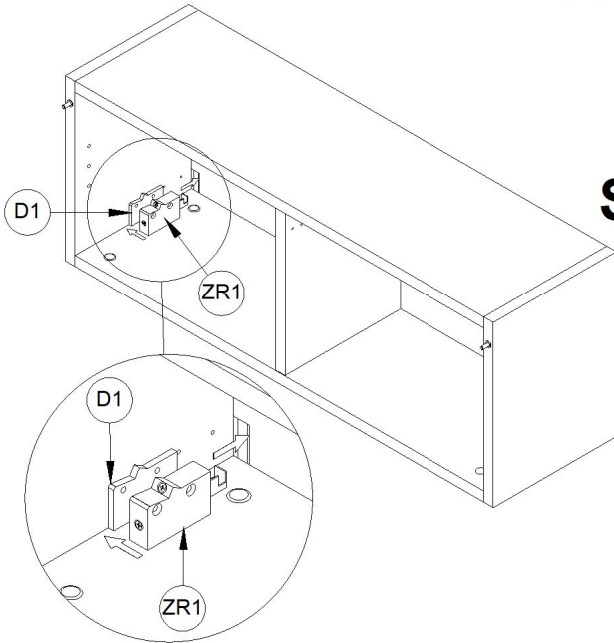


STEP 9

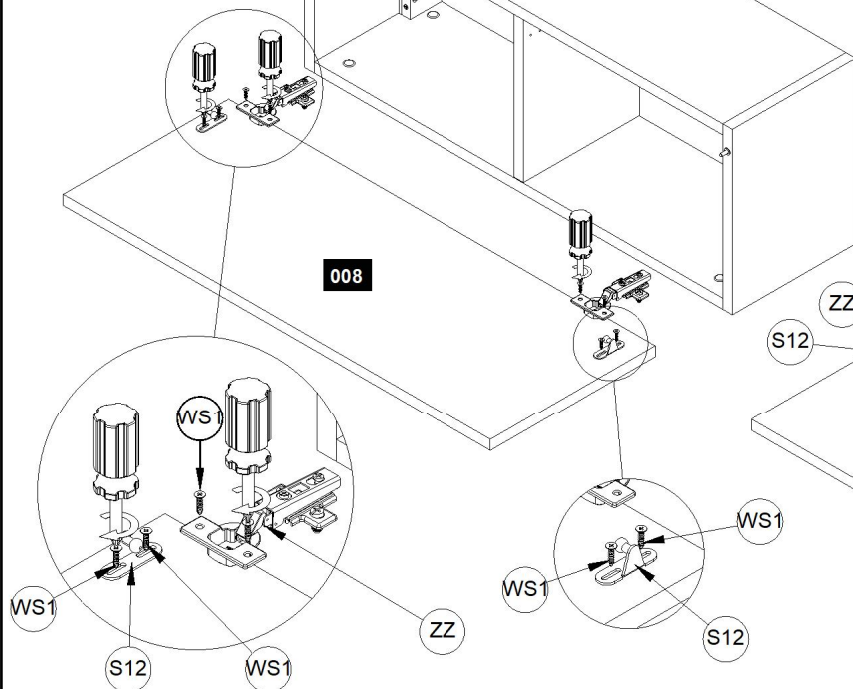
STEP 180°



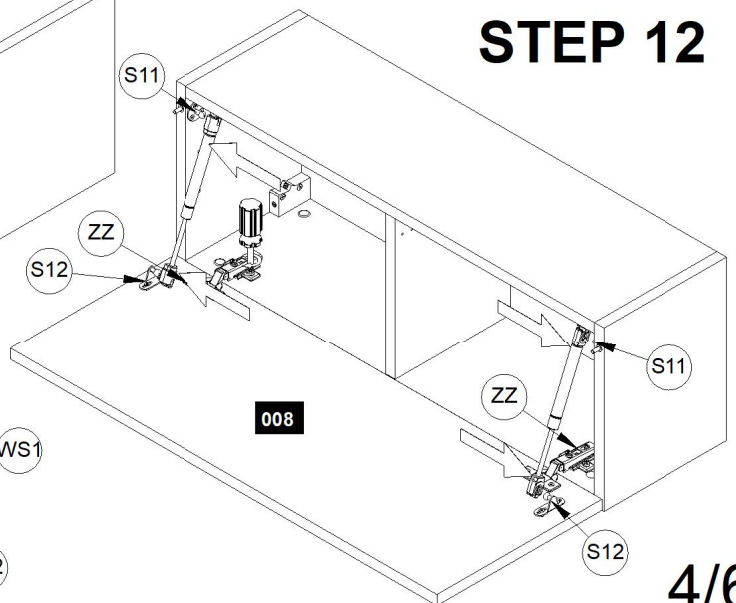
STEP 10



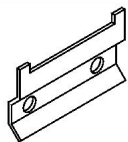
STEP 11



STEP 12

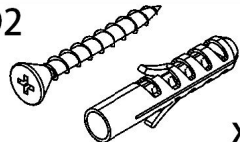


SZ

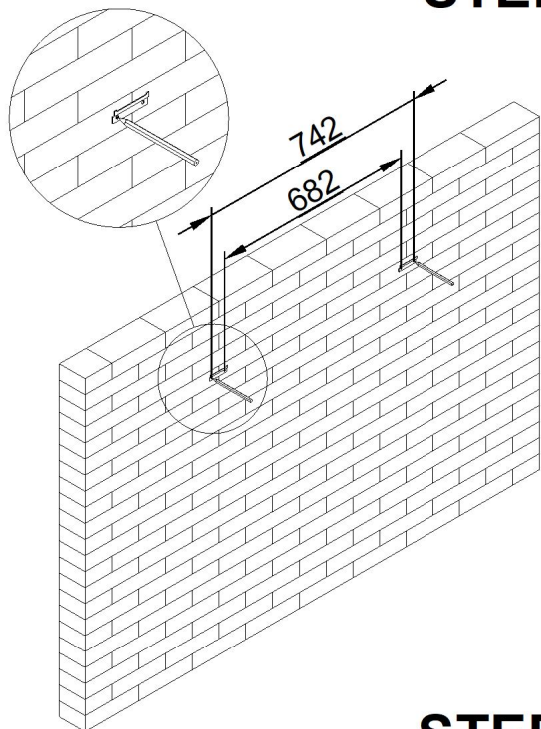
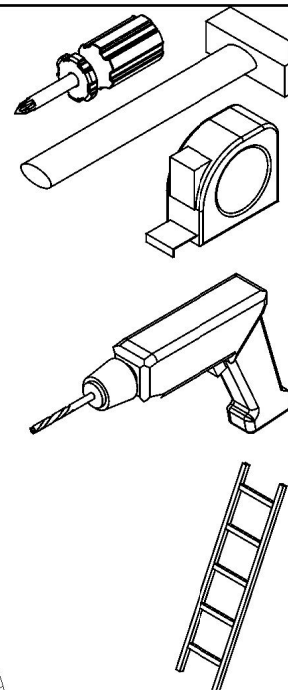
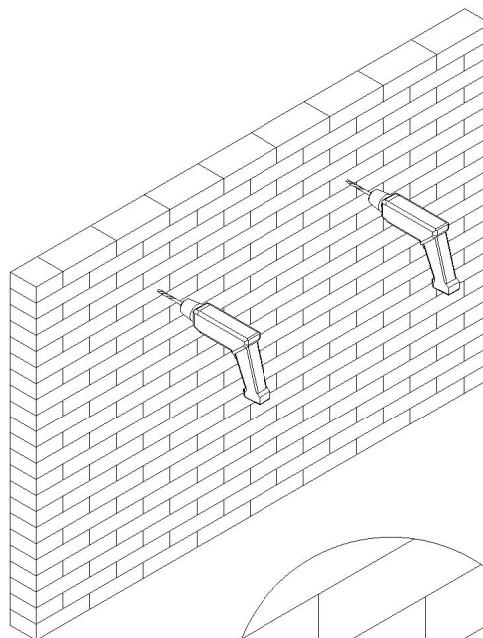
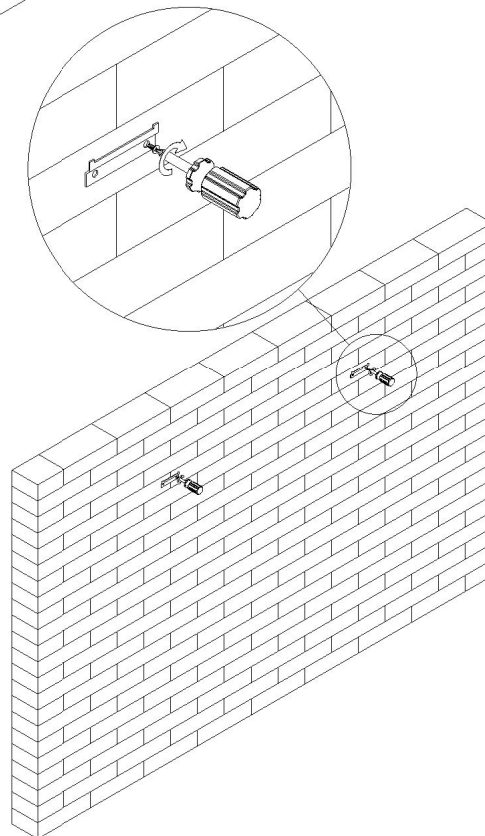
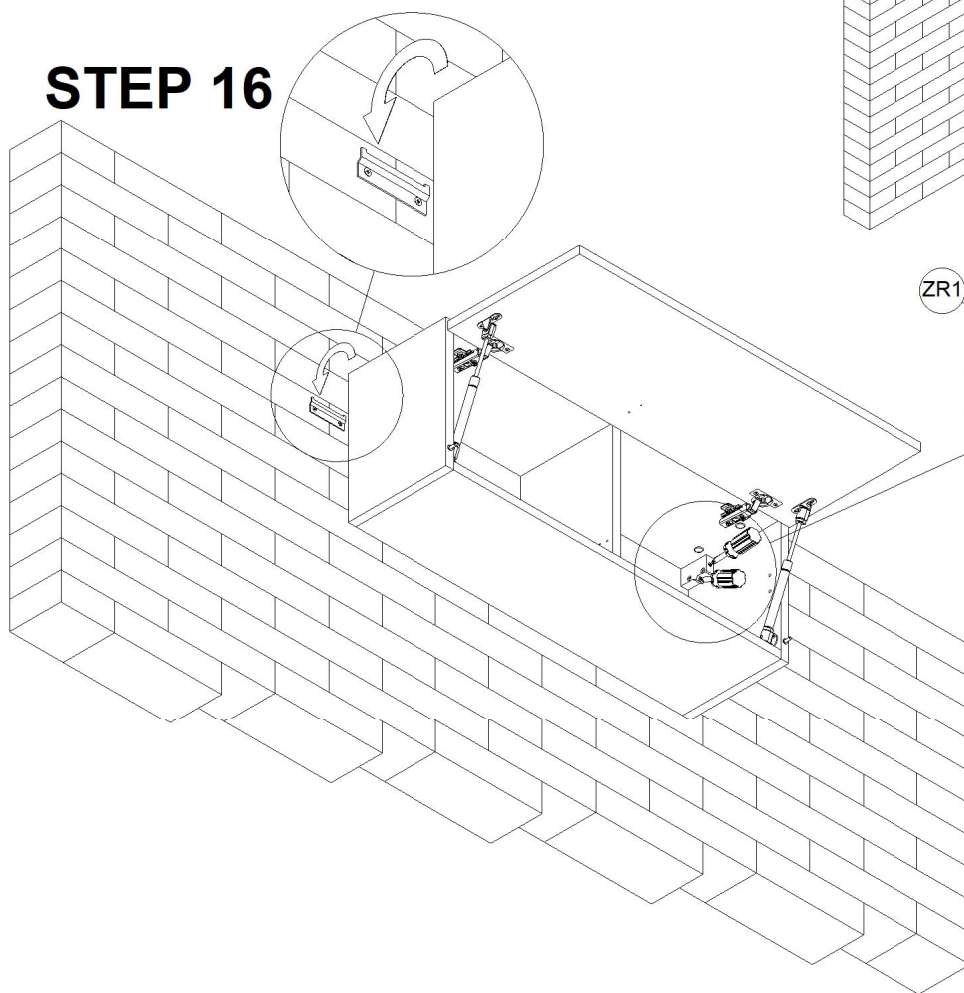


x2

D2



x4

STEP 13**STEP14****STEP15****STEP 16**

ZR1

