

Application: PHASER ENGINE



| OEM                | OE       |
|--------------------|----------|
| LK3834<br>SEB01597 | 2488A291 |

|                          |         |
|--------------------------|---------|
| Cylinder Bore            | Ø80     |
| Stroke                   | 45      |
| Swept Volume             | 225     |
| Air Inlet Port Size      | M26x1.5 |
| Air Delivery Port Size   | M22x1.5 |
| Number of Cylinders      | 1       |
| Through Drive            | YES     |
| Unloader Port Size       | M10x1   |
| Water Or Air Cooled      | W       |
| Water Inlet Port Size    | M16x1.5 |
| Water Delivery Port Size | M16x1.5 |
| Water Cooled Valve Plate | YES     |

## Components

### 656.01.1100 Crankcase



| OEM | OE |
|-----|----|
|     |    |

### 702.01.1200 Cylinder Head



| OEM                        | OE       |
|----------------------------|----------|
| SEB01763004<br>SEB01814004 | 9P918392 |

### 702.01.1210 Cylinder Head With Plate Kit



| OEM | OE |
|-----|----|
|     |    |

### 620.01.1300 Plate Kit



| OEM                     | OE       |
|-------------------------|----------|
| SEB01593004<br>SEB22461 | 9P918391 |

### 409.01.1400 Connecting Rod



| OEM      | OE       |
|----------|----------|
| SEB22464 | 85104324 |

### 702.01.1500 Crankshaft



| OEM | OE |
|-----|----|
|     |    |

### 702.01.1600 Bearing Cover



| OEM | OE |
|-----|----|
|     |    |

### 120.01.1900 Bottom Cover Kit



| OEM | OE |
|-----|----|
|     |    |

### 102.01.2600 Bushing



| OEM     | OE                                                     |
|---------|--------------------------------------------------------|
| EB00819 | 1315274<br>1697278<br>1697286<br>5001830853<br>1697286 |

### 120.01.2700 Screw Kit



| OEM | OE |
|-----|----|
|     |    |

### 120.01.1700 Piston With Rings (STD)



120.01.1700-Ø80.00 mm  
120.01.1710-Ø80.25 mm  
120.01.1720-Ø80.50 mm  
120.01.1730-Ø80.75 mm  
120.01.1740-Ø81.00 mm

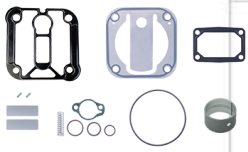
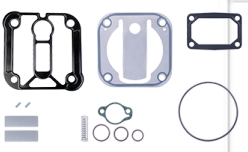
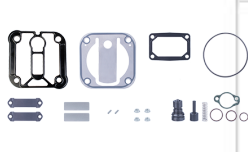
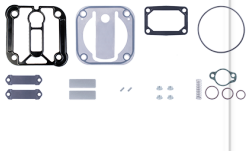
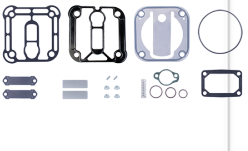
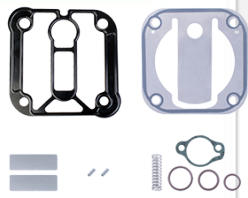
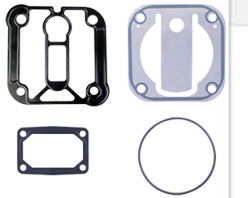
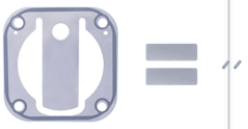
| OEM                     | OE                                                                   |
|-------------------------|----------------------------------------------------------------------|
| SEB22517<br>SEB01594004 | 1452718<br>1844254<br>42549206<br>85104325<br>7421136656<br>9P918388 |

### 120.01.1800 Piston Ring Kit (STD)



| OEM      | OE |
|----------|----|
| SEB22463 |    |

120.01.1800-Ø80.00 mm  
120.01.1810-Ø80.25 mm  
120.01.1820-Ø80.50 mm  
120.01.1830-Ø80.75 mm  
120.01.1840-Ø81.00 mm

|                                                                                       |                         |                     |                  |
|---------------------------------------------------------------------------------------|-------------------------|---------------------|------------------|
| 701.01.2300                                                                           | Repair Kit With Bushing | OEM                 | OE               |
|       |                         |                     |                  |
| 701.01.2350                                                                           | Repair Kit w/o Bushing  | OEM                 | OE               |
|      |                         |                     |                  |
| 701.01.2330                                                                           | Repair Kit              | OEM<br>SEB22519     | OE               |
|    |                         |                     |                  |
| 701.01.2320                                                                           | Repair Kit              | OEM                 | OE               |
|       |                         |                     |                  |
| 701.01.2340                                                                           | Repair Kit              | OEM                 | OE               |
|      |                         |                     |                  |
| 701.01.1280                                                                           | Head Repair Kit         | OEM                 | OE               |
|    |                         |                     |                  |
| 701.01.2100                                                                           | Gasket & Sealing Kit    | OEM                 | OE               |
|      |                         |                     |                  |
| 120.01.2200                                                                           | Valve Kit               | OEM                 | OE               |
|    |                         |                     |                  |
| 620.01.2500                                                                           | Unloader Valve Kit      | OEM<br>II38147F0061 | OE<br>5411307715 |
|  |                         |                     |                  |
|                                                                                       |                         | OEM                 | OE               |
|                                                                                       |                         |                     |                  |
|                                                                                       |                         | OEM                 | OE               |
|                                                                                       |                         |                     |                  |
|                                                                                       |                         | OEM                 | OE               |
|                                                                                       |                         |                     |                  |
|                                                                                       |                         | OEM                 | OE               |
|                                                                                       |                         |                     |                  |
|                                                                                       |                         | OEM                 | OE               |
|                                                                                       |                         |                     |                  |