

Heating Process

0-200	1 Hour Wait	200-400	1 Hour Wait	400-600	1.5 Hour Wait	600-780	3 Hour Wait
2 hours Heating		2 hours Heating		2 hours Heating		2 hours Heating	

Casting Heats

Siver	8K	14K	18K	21K
1030-1050 C	1030-1080 C	1080- 1100 C	1080-1100 C	1150-1170 C
Flask 680 C	Flask 700 C	Flask 720 C	Flask 720 C	Flask 750 C

* Before putting flask to the oven keep it 2 hours to dry in a flat ground surface