



*Make life full of hope*

# PARALLEL GUIDE

Solar Inverter  
IVEM Series(5KVA)

*Solar inverter*



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## 1. INTRODUCTION

This inverter can be used in parallel with two different operation modes.

1. Parallel operation in single phase with up to 12 units. The supported maximum output power is 60KW/60KVA.

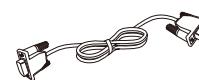
2. Maximum twelve units work together to support three-phase equipment. Ten units support one phase maximum.

The supported maximum output power is 60KW/60KVA and one phase can be up to 50KW/50KVA.

NOTE: If this unit is bundled with share current cable and parallel cable, this inverter is default supported parallel operation. You may skip section 2.

## 2. PACKAGE CONTENTS

In parallel kit, you will find the following items in the package:



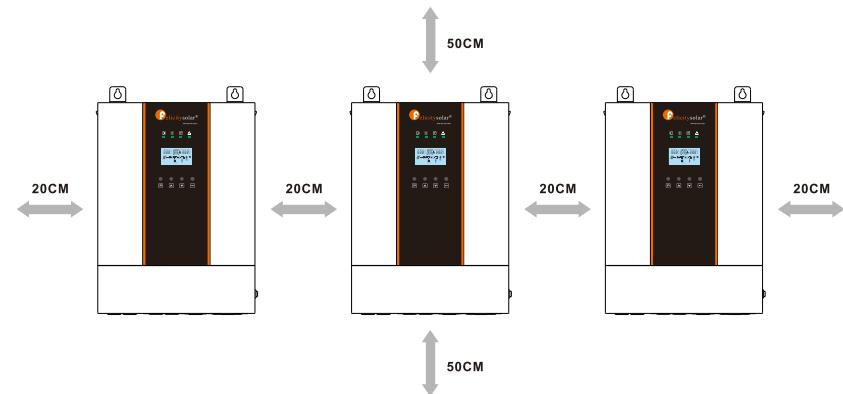
Parallel communication cable



Current sharing cable

## 3. MOUNTING THE UNIT

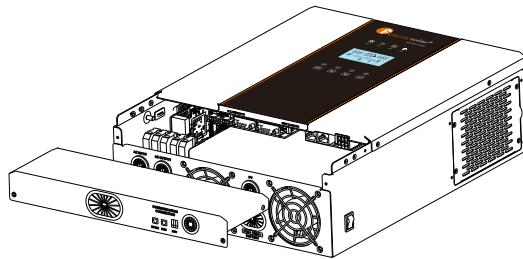
When installing multiple units, please follow below chart.



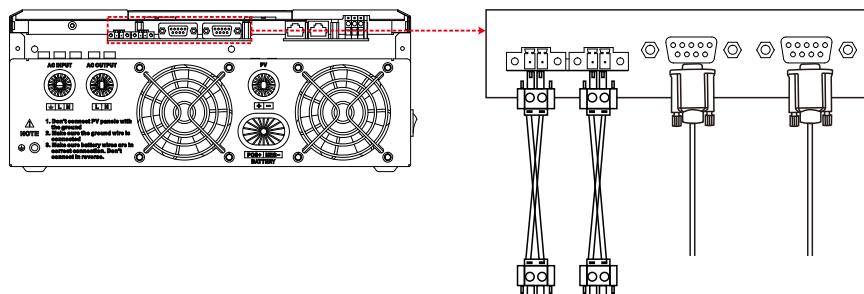
**NOTE:** For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level.

## 4. WIRING CONNECTION

This installation steps are only applied to 5K model.  
**Step 1:** Remove wire cover by unscrewing all screws.



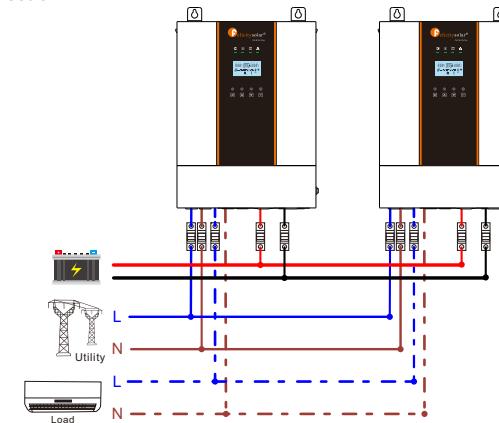
**Step 2:** Communication Connection



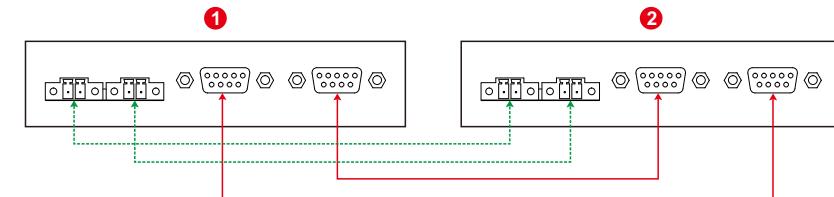
### 4.1 Parallel Operation in Single phase

**Two inverters in parallel:**

#### Power Connection



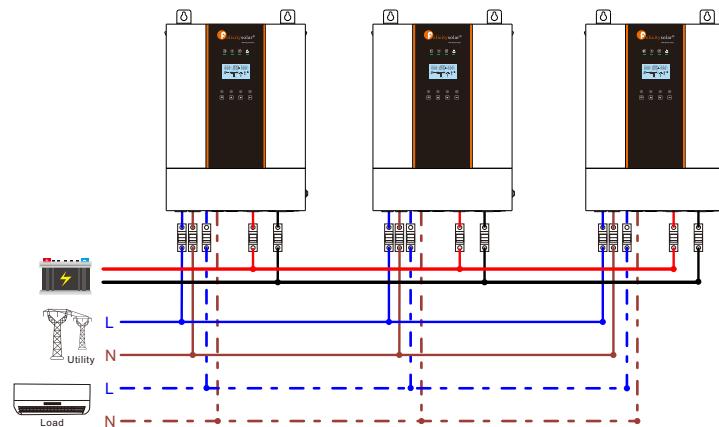
#### Communication Connection



**WARNING:** Before starting up inverters, please connect all N wires of AC output together.

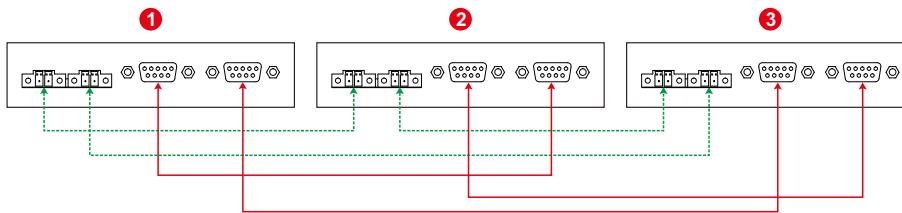
**Three inverters in parallel:**

#### Power Connection



# Solar inverter

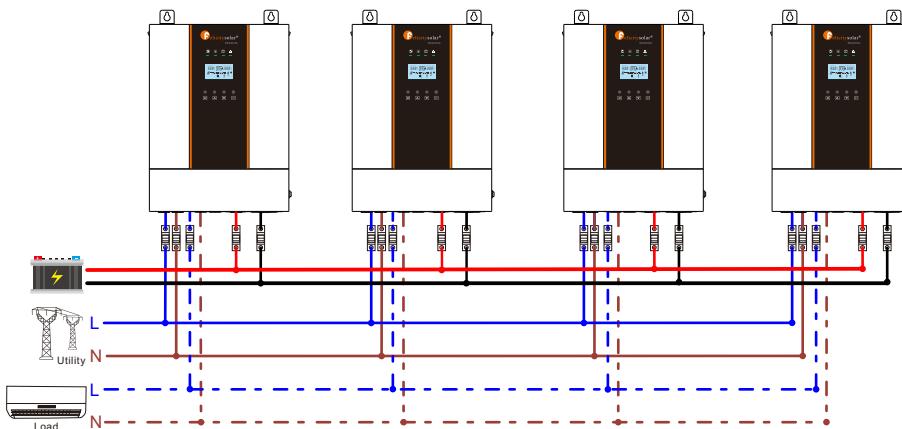
## Communication Connection



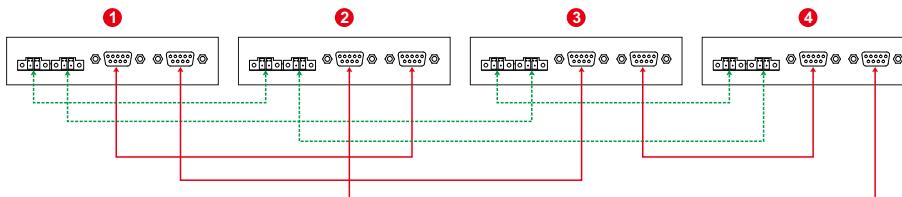
**WARNING:** Before starting up inverters, please connect all N wires of AC output together.

## Four inverters in parallel:

### Power Connection



## Communication Connection

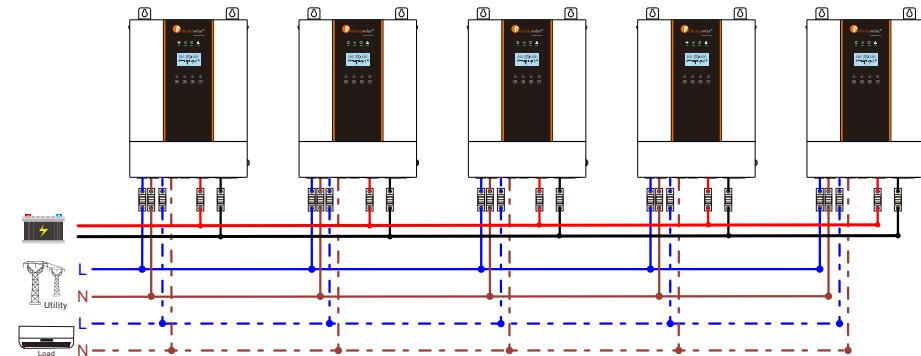


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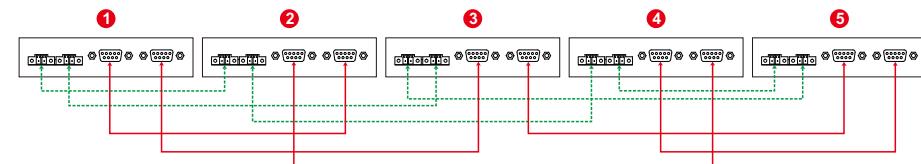
# Solar inverter

## Five inverters in parallel:

### Power Connection



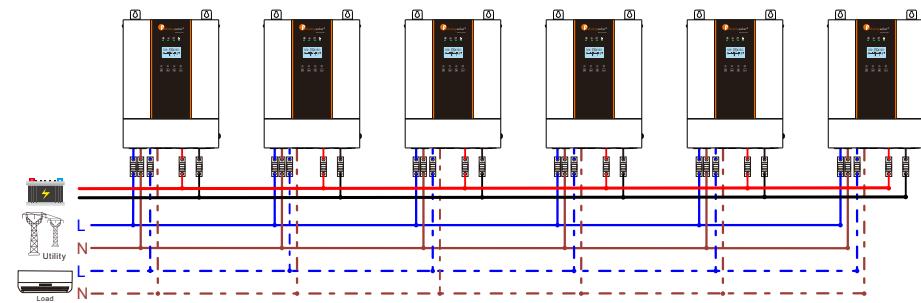
## Communication Connection



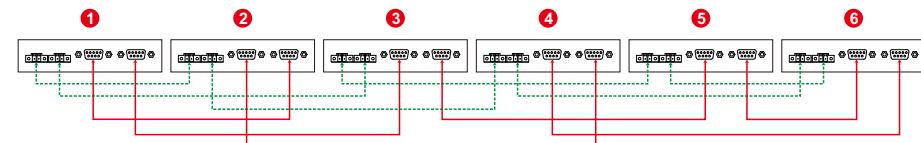
**WARNING:** Before starting up inverters, please connect all N wires of AC output together.

## Six inverters in parallel:

### Power Connection

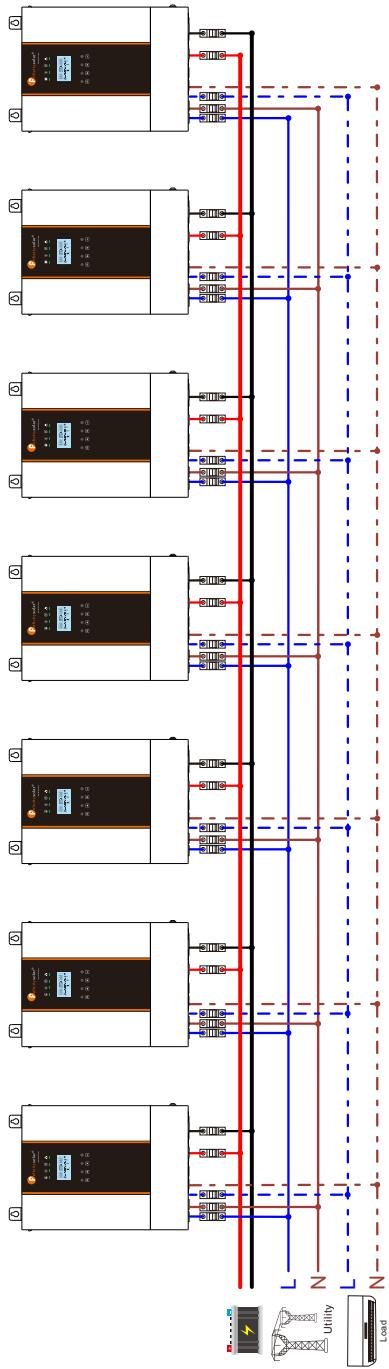


## Communication Connection

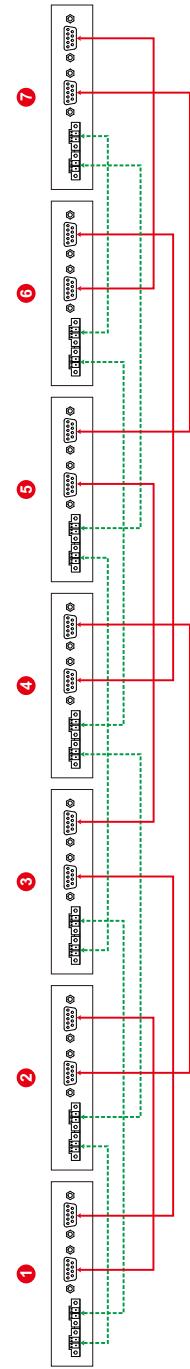


**WARNING:** Before starting up inverters, please connect all N wires of AC output together.

Seven inverters in parallel:  
Power Connection

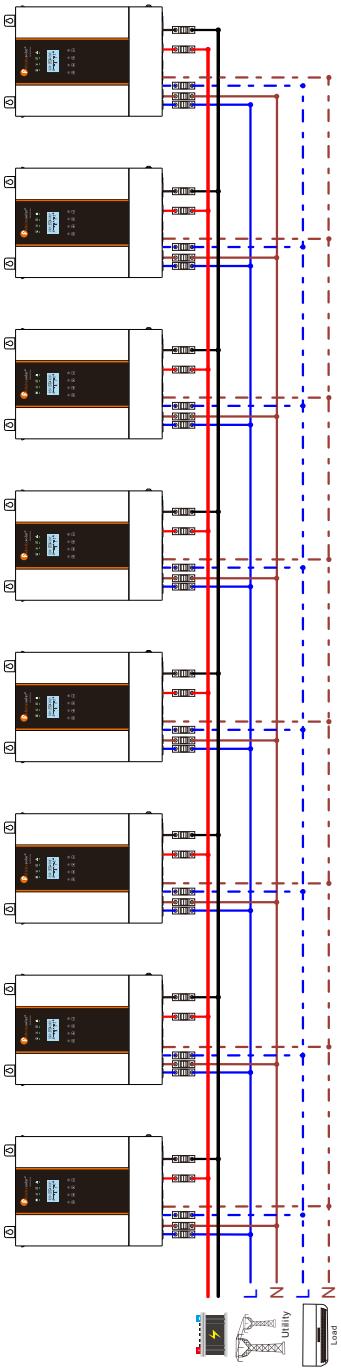


Communication Connection

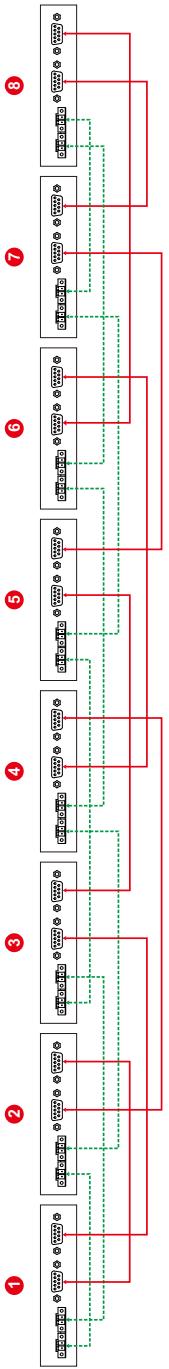


**WARNING:** Before starting up inverters, please connect all N wires of AC output together.

Eight inverters in parallel:  
Power Connection

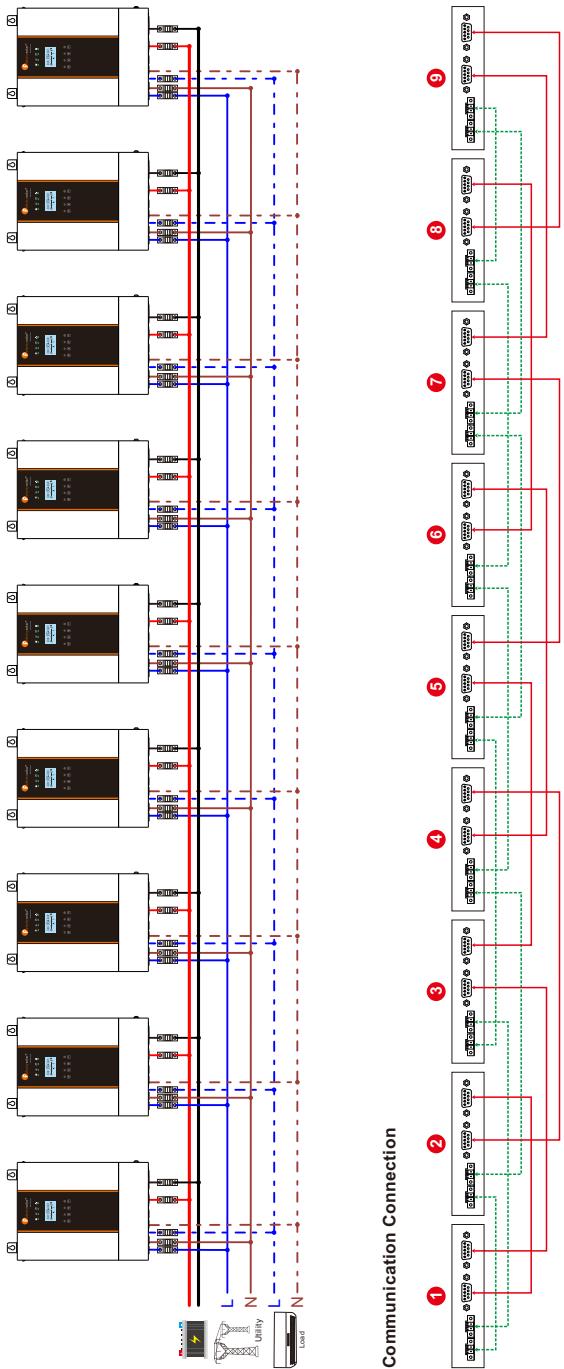


Communication Connection



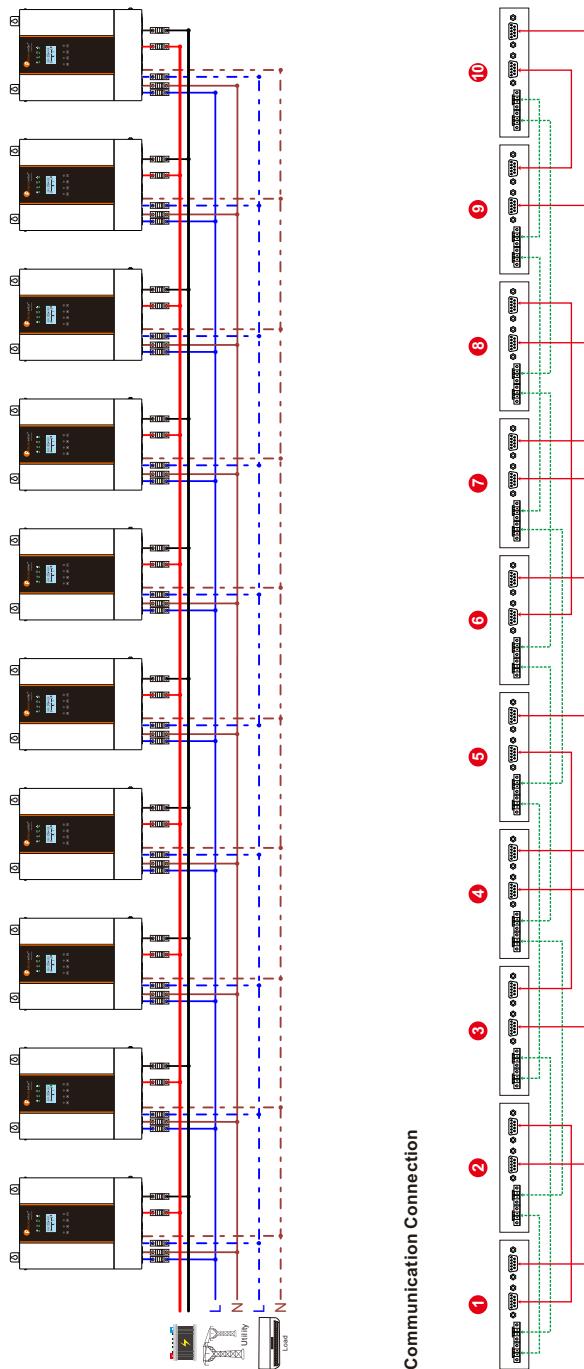
**WARNING:** Before starting up inverters, please connect all N wires of AC output together.

Nine inverters in parallel:  
Power Connection



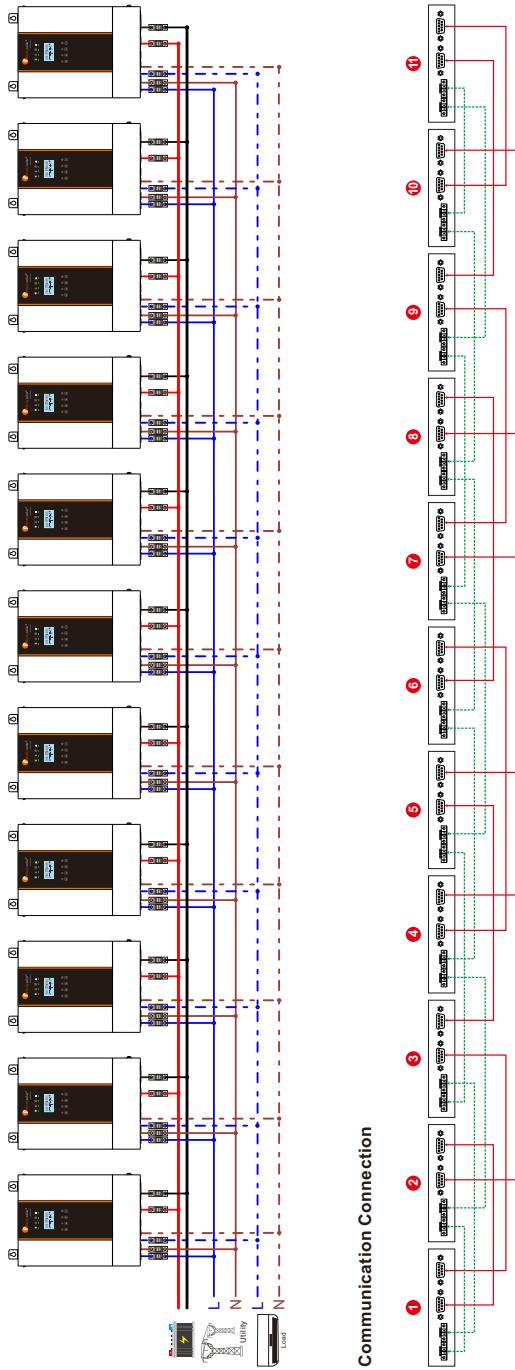
**WARNING:** Before starting up inverters, please connect all N wires of AC output together.

Ten inverters in parallel:  
Power Connection



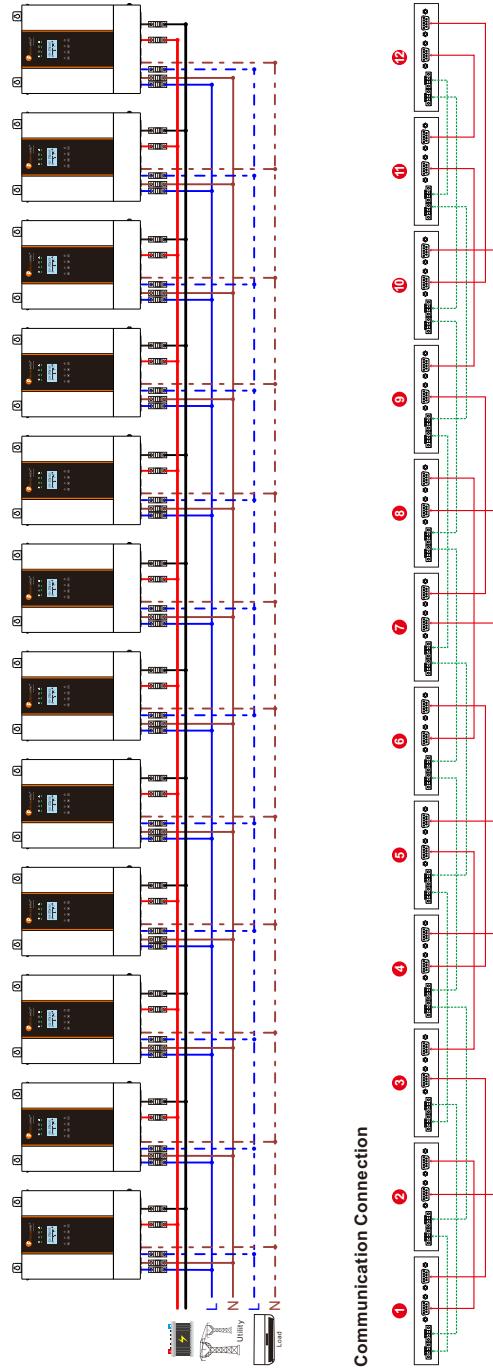
**WARNING:** Before starting up inverters, please connect all N wires of AC output together.

Eleven inverters in parallel:  
Power Connection



**WARNING:** Before starting up inverters, please connect all N wires of AC output together.

Twelve inverters in parallel:  
Power Connection

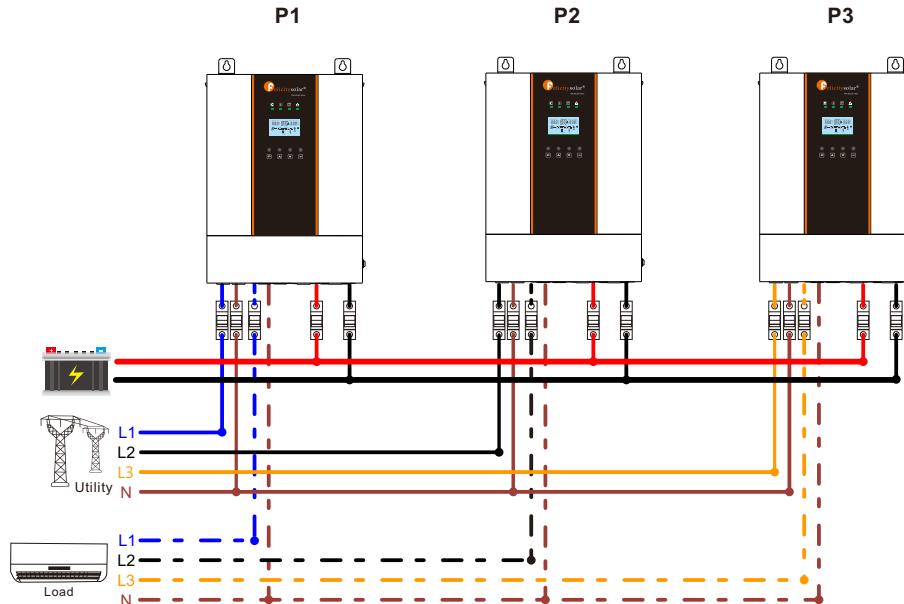


**WARNING:** Before starting up inverters, please connect all N wires of AC output together.

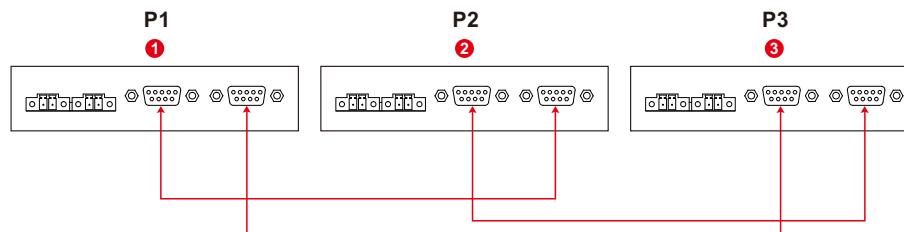
## 4.2 Support 3-phase equipment

One inverter in each phase:

Power Connection



Communication Connection



**WARNING:**

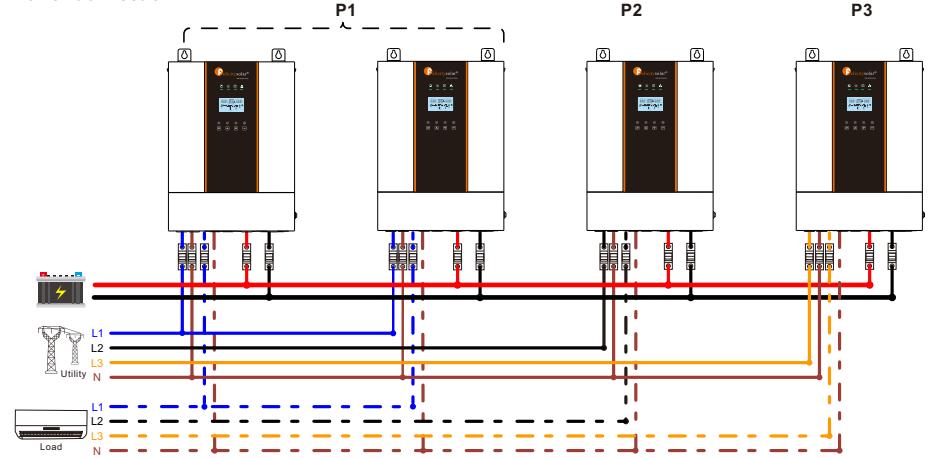
1. Before starting up inverters, please connect all N wires of AC output together.
2. Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

Note: It's up to customer's demand to pick 4 inverters on any phase.

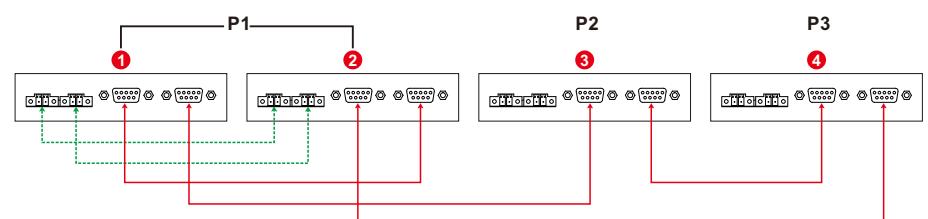
P1: L1-phase, P2: L2-phase, P3: L3-phase.

Two inverters in one phase and only one inverter for the remaining phases:

Power Connection



Communication Connection

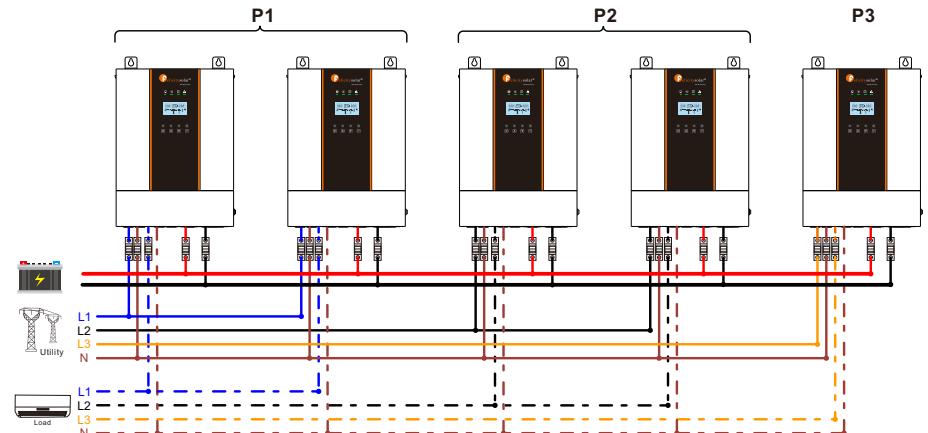


**WARNING:**

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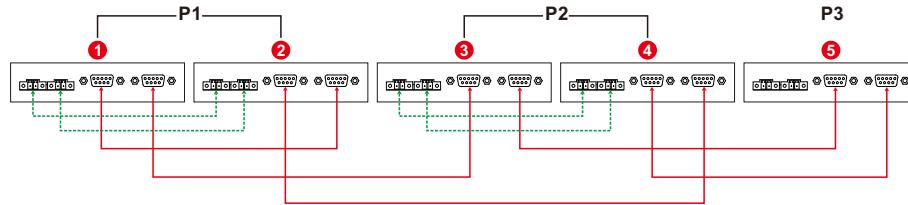
Two inverters in two phases and only one inverter for the remaining phase:

Power Connection



# Solar inverter

## Communication Connection

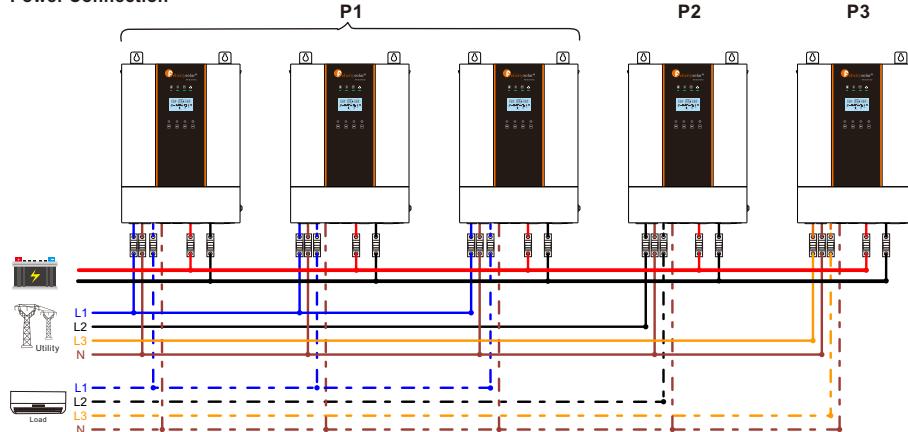


### WARNING:

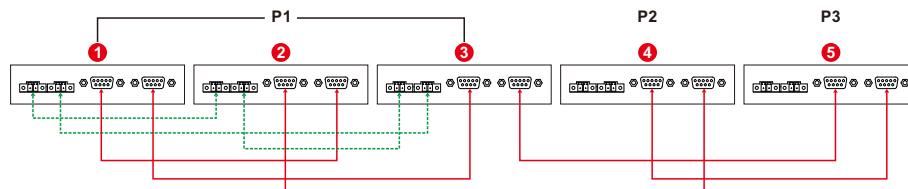
1. Before starting up inverters, please connect all N wires of AC output together.
2. Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

Three inverters in one phase and only one inverter for the remaining two phases:

## Power Connection



## Communication Connection



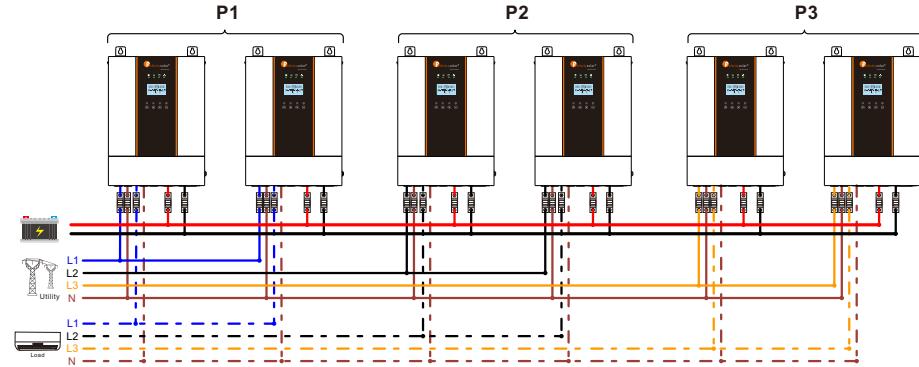
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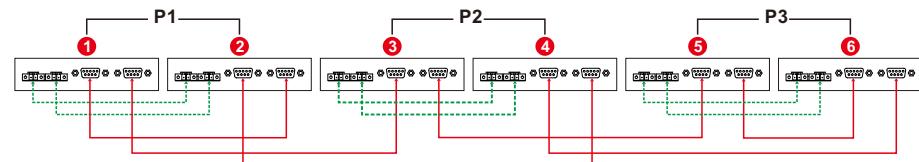
# Solar inverter

## Two inverters in each phase:

## Power Connection



## Communication Connection

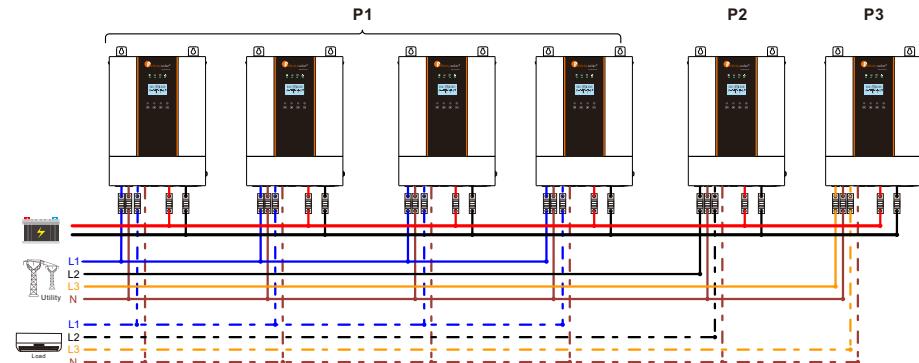


### WARNING:

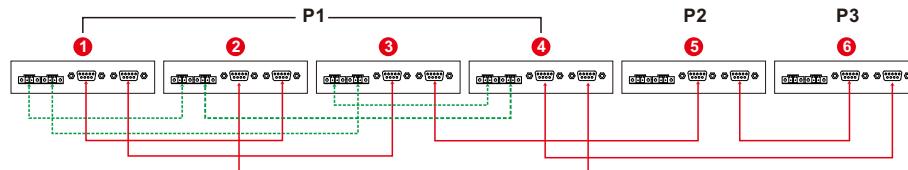
1. Before starting up inverters, please connect all N wires of AC output together.
2. Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

Four inverters in one phase and one inverter for the other two phases:

## Power Connection



## Communication Connection

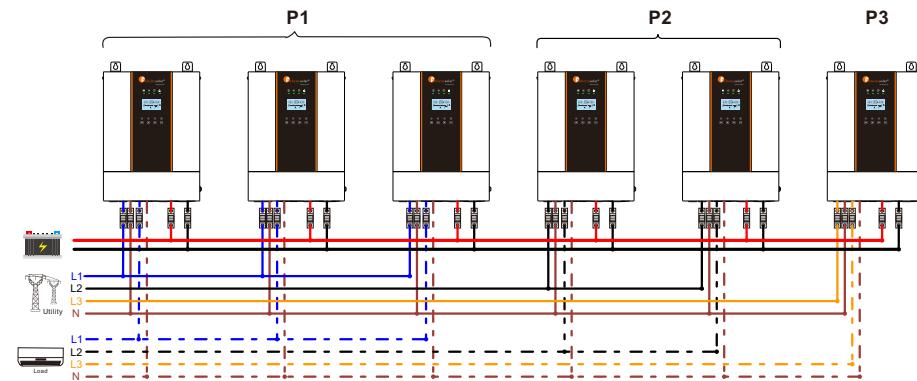


### WARNING:

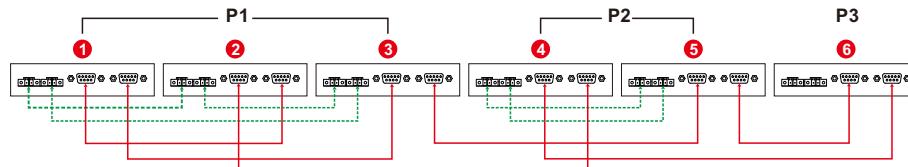
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Three inverters in one phase, two inverters in second phase and one inverter for the third phase:

## Power Connection

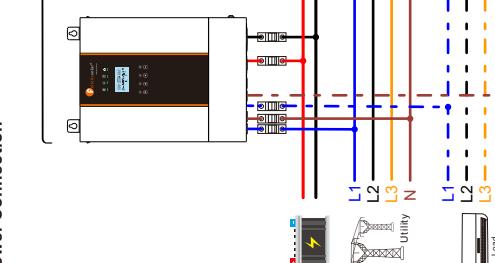
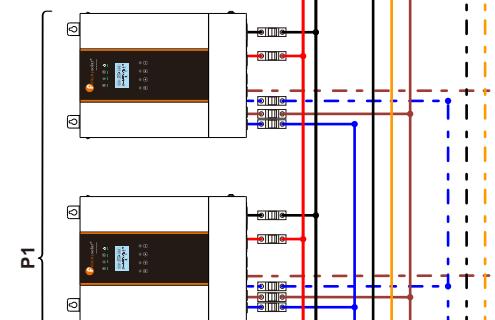
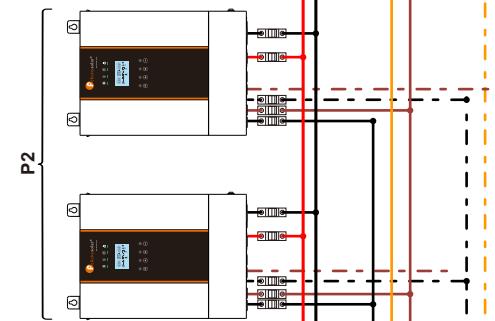
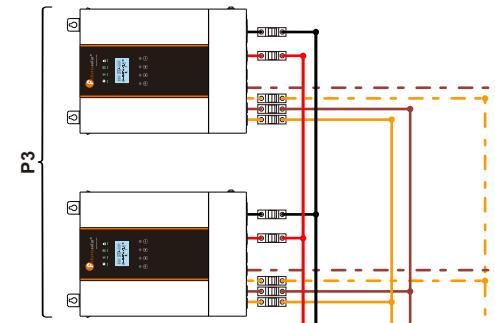


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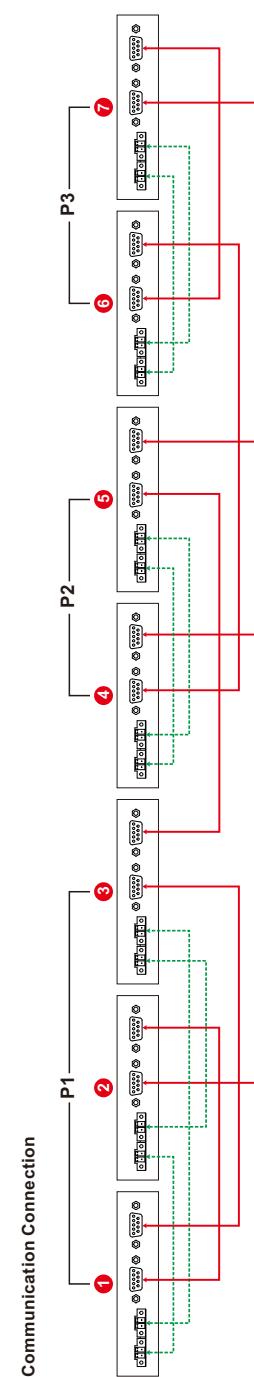


### WARNING:

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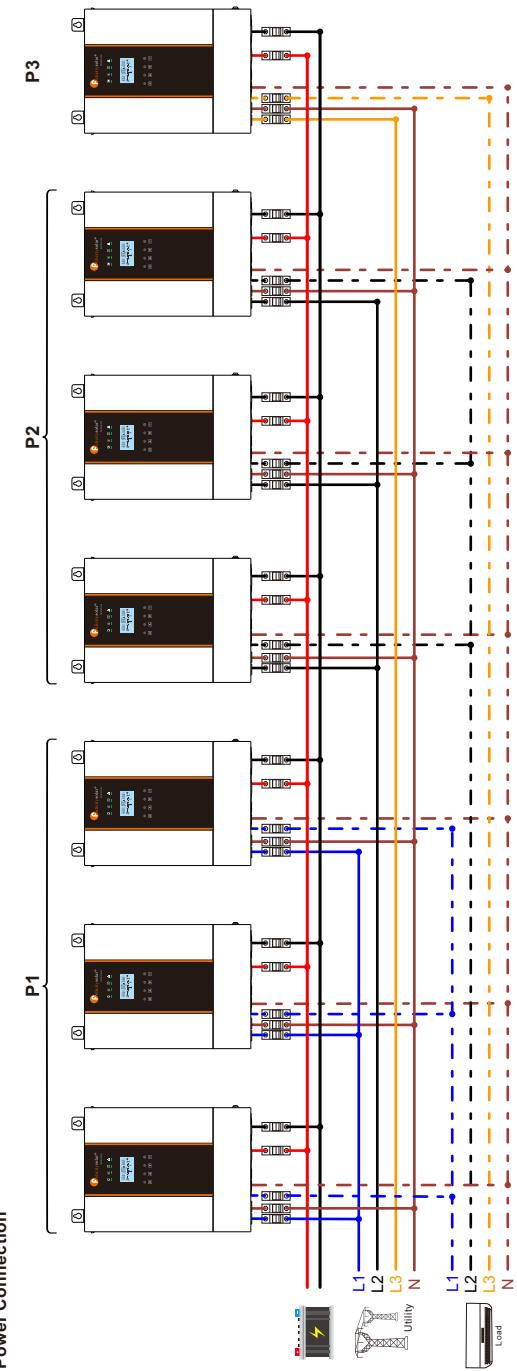


## Communication Connection

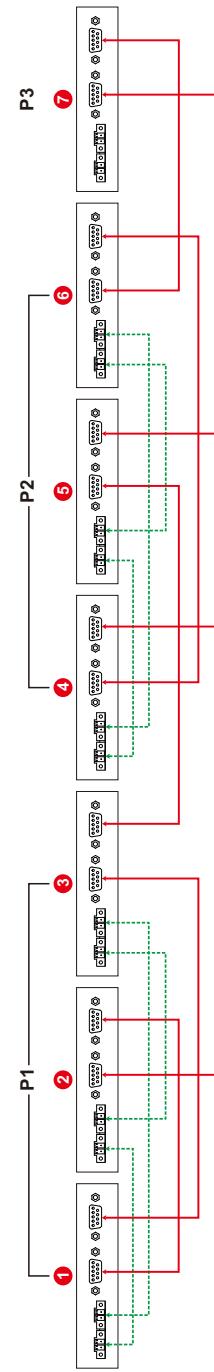


- WARNING:**
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  2. Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

Three inverters in two phases and only one inverter for the remaining phase:



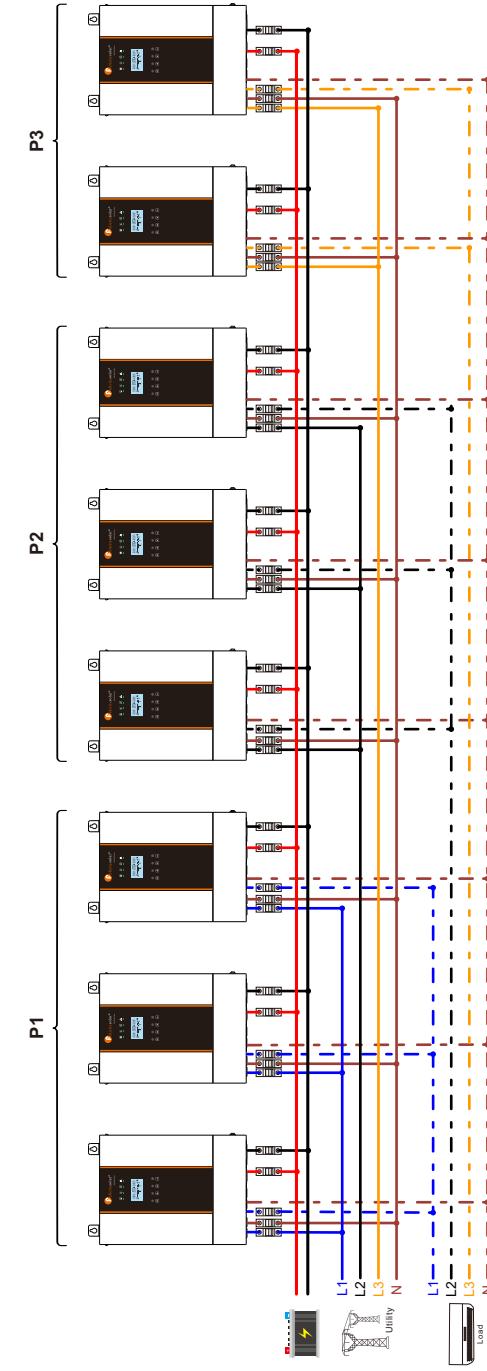
Communication Connection



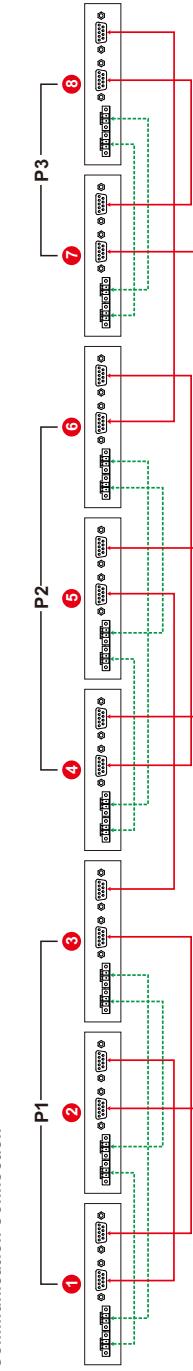
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Three inverters in two phases and two inverters for the remaining phase:



Communication Connection

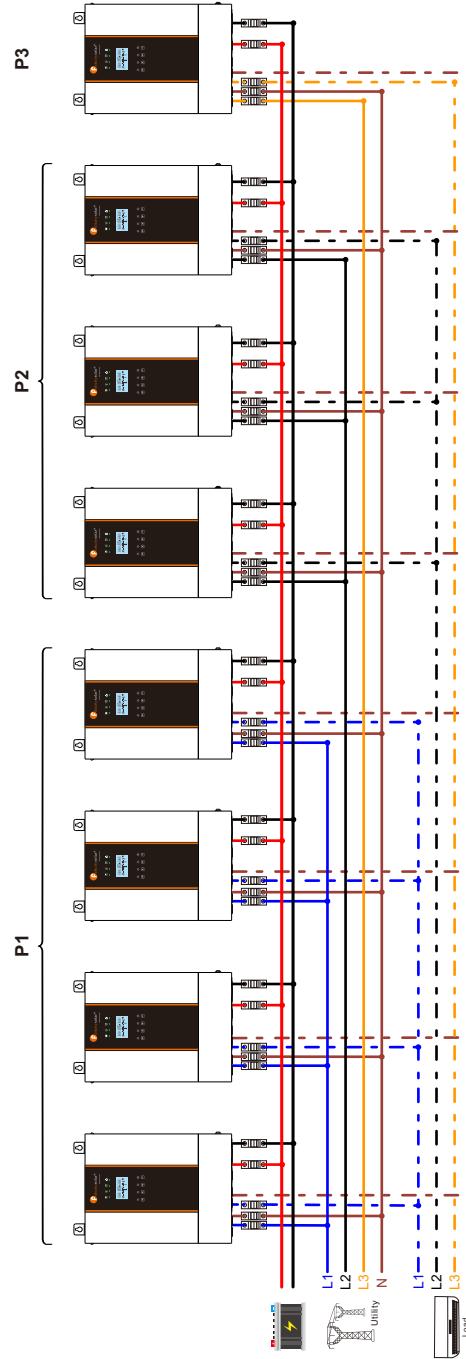


**WARNING:**

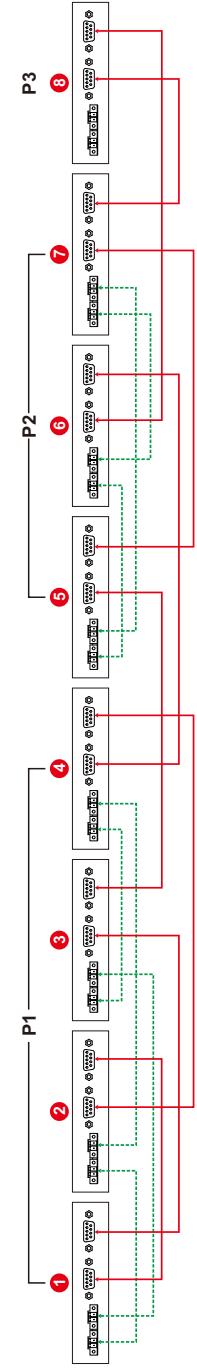
1. Before starting up inverters, please connect all N wires of AC output together.
2. Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

Four inverters in one phase, three inverters in second phase and one inverter for the third phase.

## Power Connection



## Communication Connection

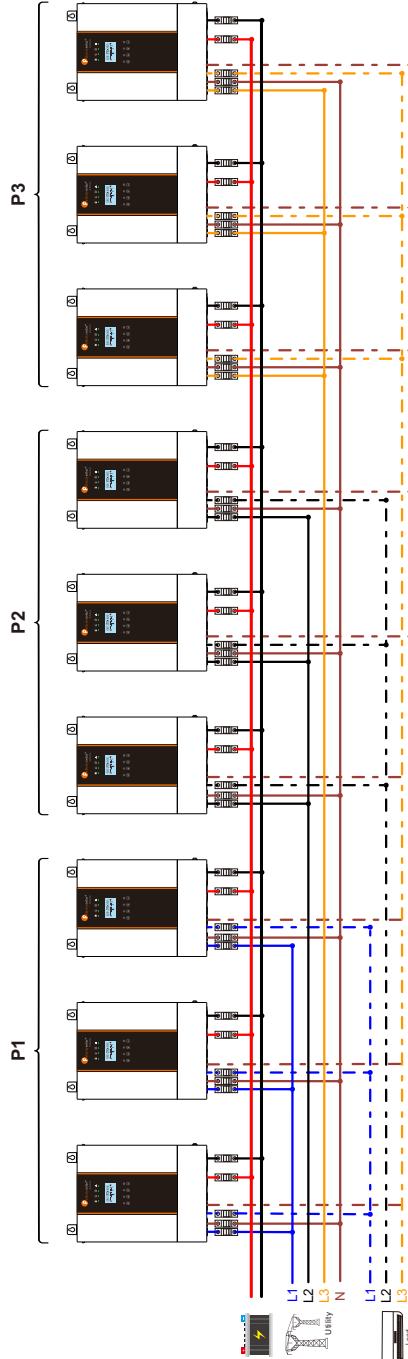


## WARNING:

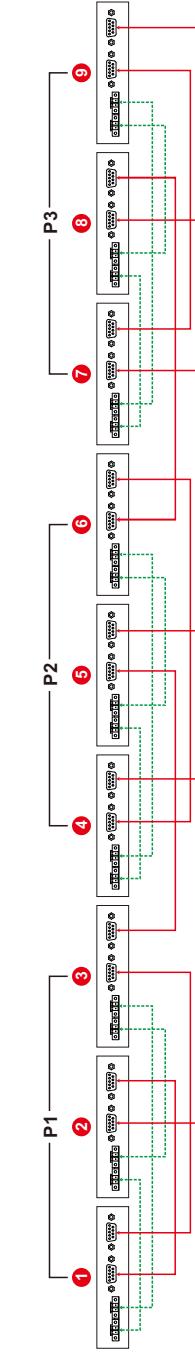
- Before starting up inverters, please connect all N wires of AC output together.
- Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

Three inverters in each phase.

## Power Connection



## Communication Connection

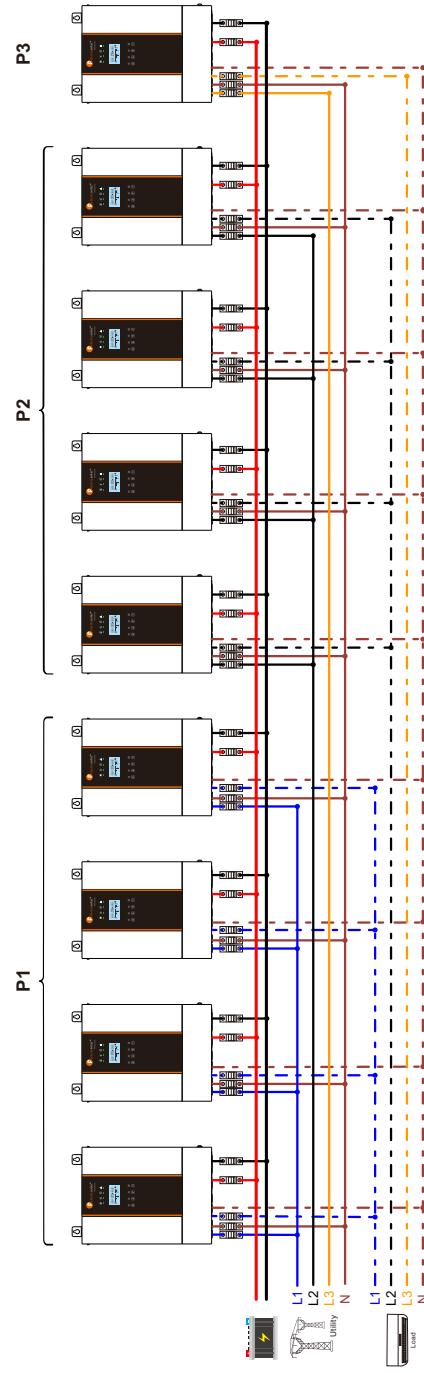


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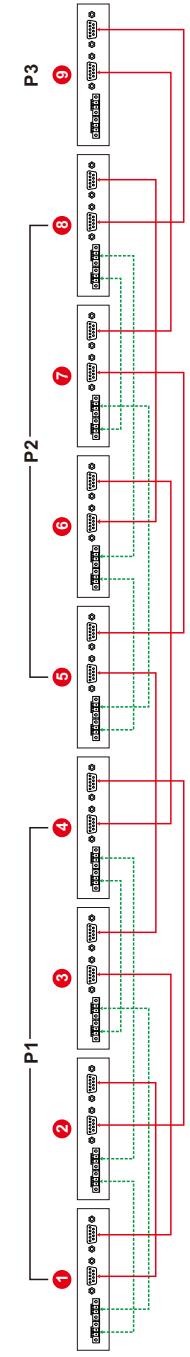
- Before starting up inverters, please connect all N wires of AC output together.
- Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

Four inverters in two phases and only one inverter for the remaining phase.

## Power Connection



## Communication Connection

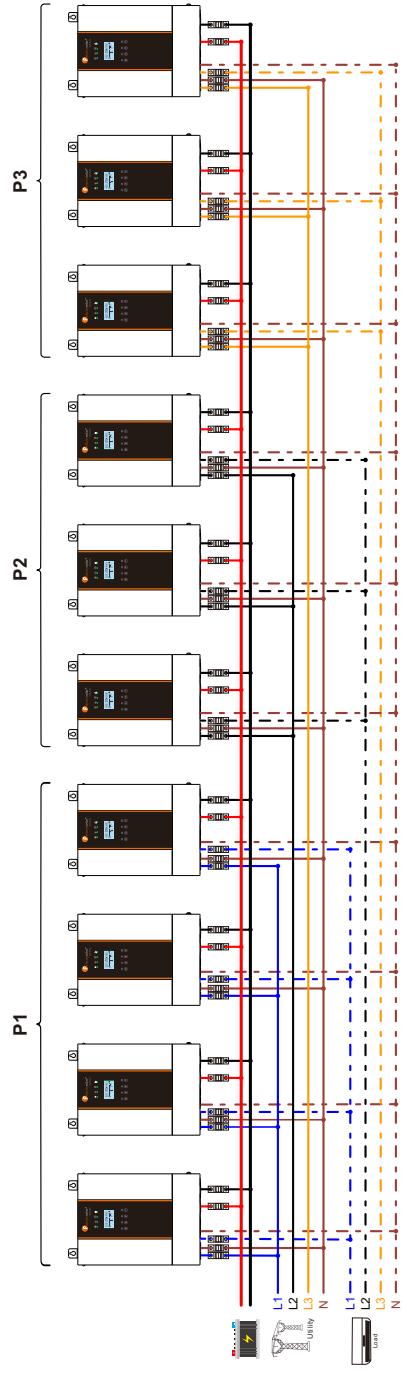


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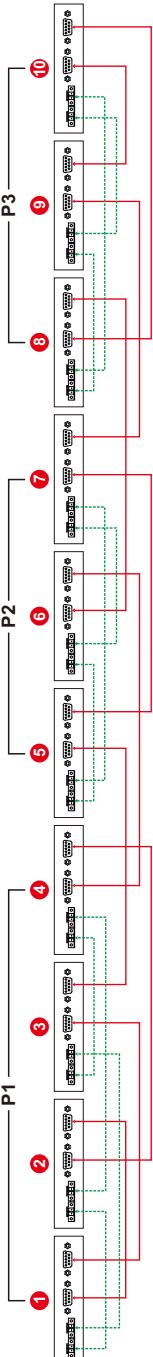
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Four inverters in one phase and three inverters for the other two phases;

## Power Connection



## Communication Connection

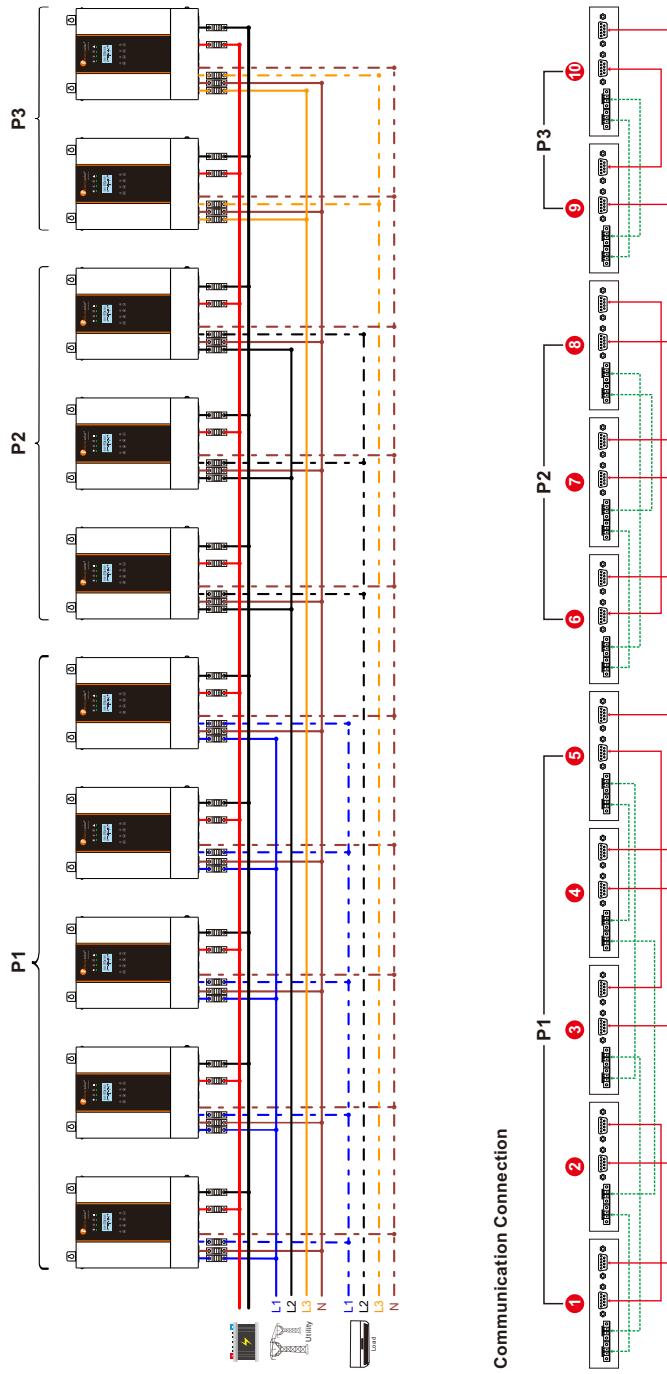


## WARNING:

1. Before starting up inverters, please connect all N wires of AC output together.
2. Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

Five inverters in one phase, three inverters in second phase and two inverters for the third phase:

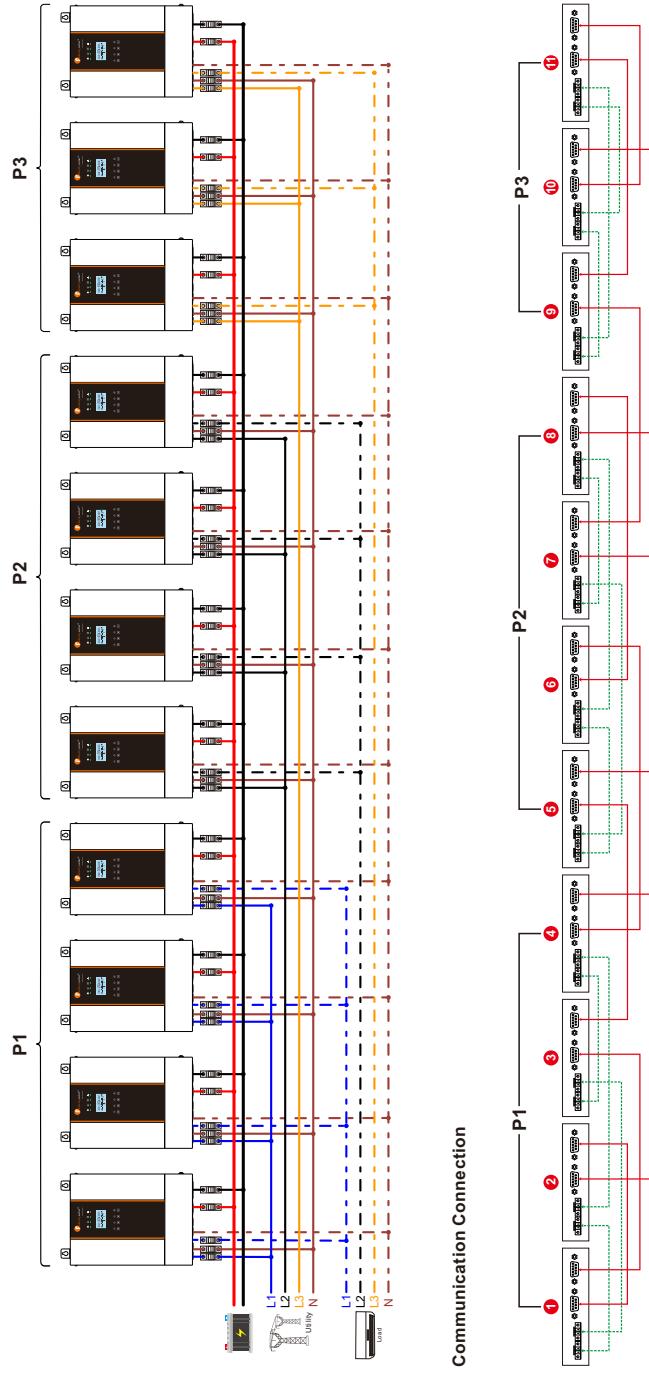
## Power Connection



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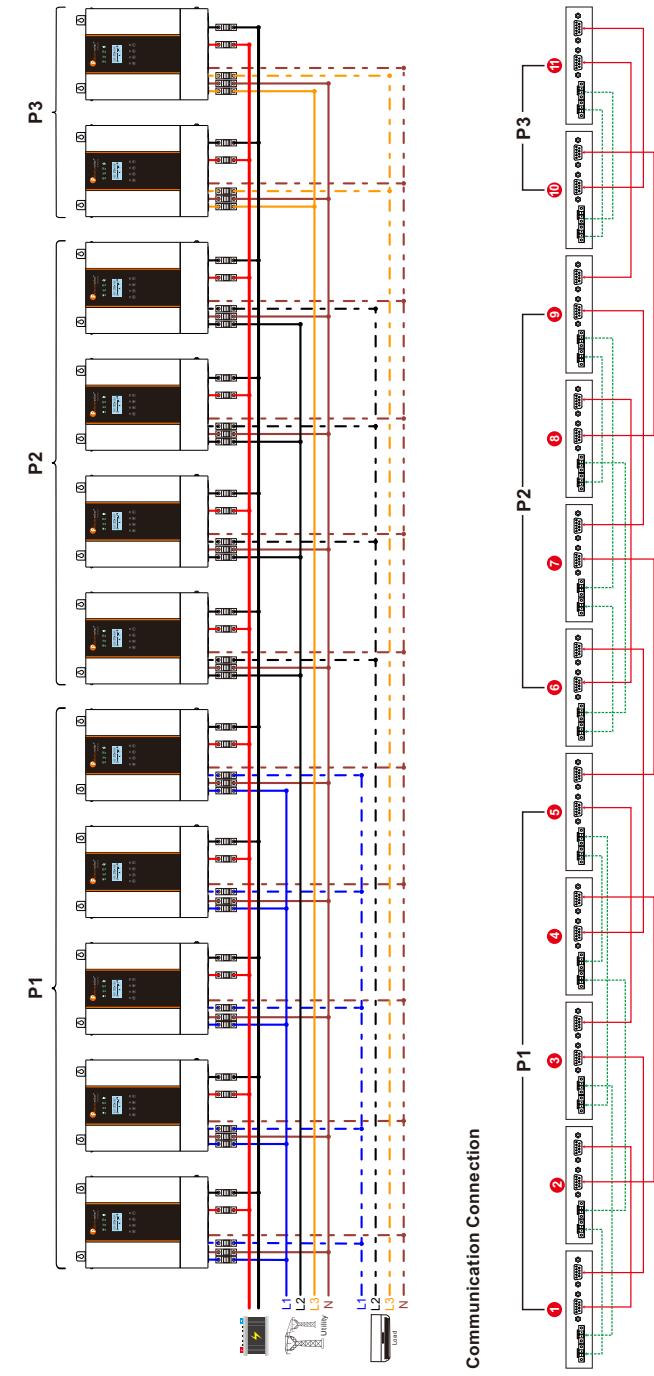
Four inverters in two phases and three inverters for the remaining phase:

## Power Connection



**WARNING:**  
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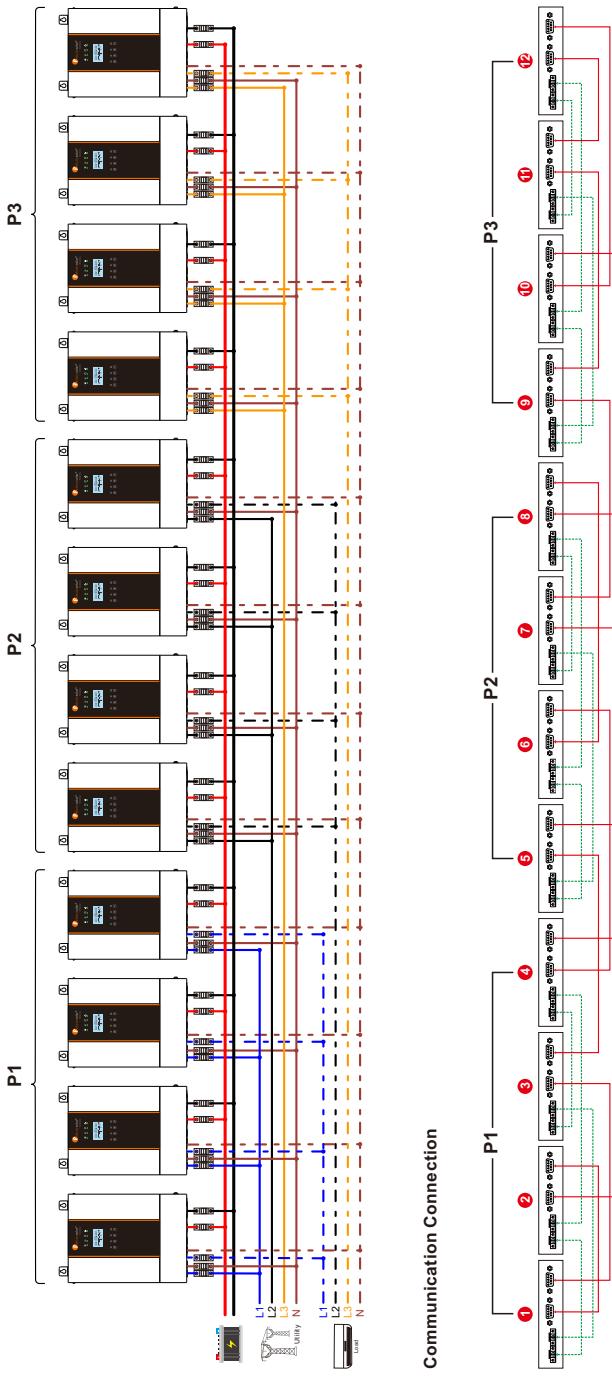
Five inverters in one phase, four inverters in second phase and two inverters for the third phase:



**WARNING:**

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Four inverters in each phase:  
Power Connection

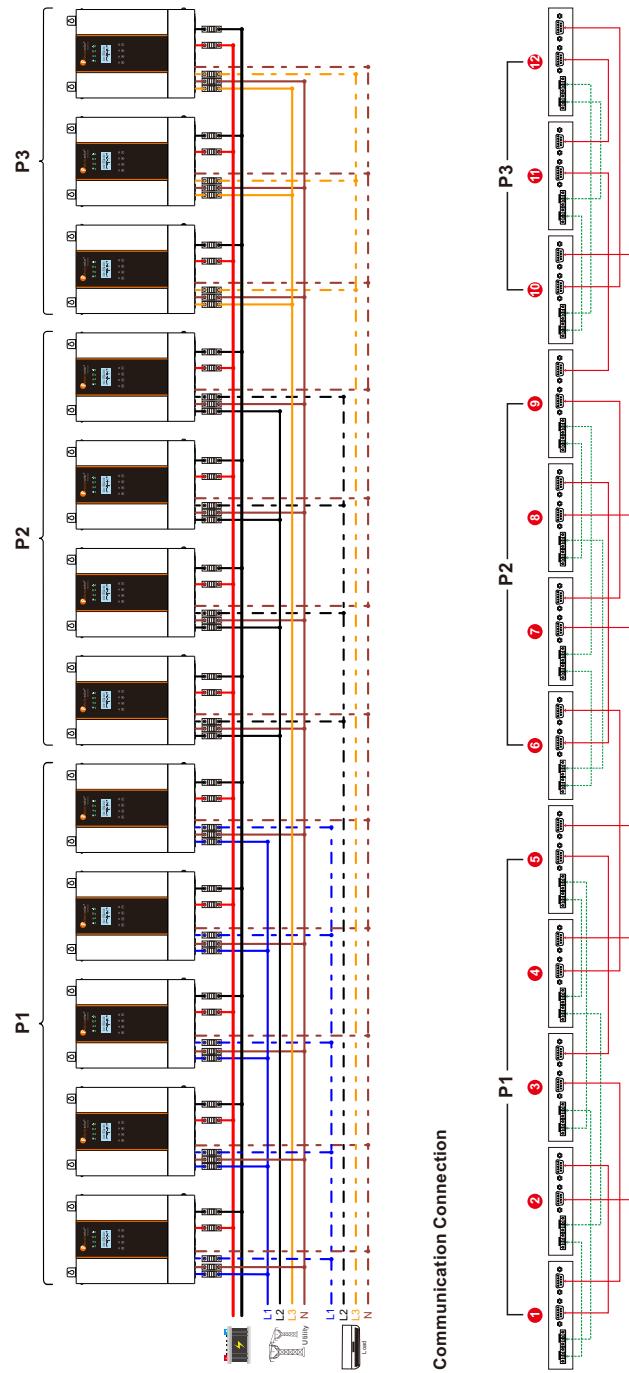


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Five inverters in one phase, four inverters in second phase and three inverters for the third phase.

Power Connection



**WARNING:**

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2. Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

## 5. PV CONNECTION

Please refer to user manual of single unit for PV Connection.  
**CAUTION:** Each inverter should connect to PV modules separately

## 6. LCD SETTING AND DISPLAY

Setting Program:

Program	Description	Selectable option															
28	AC output mode	<table border="1"> <tr> <td>Single</td> <td>28</td> <td>510</td> </tr> <tr> <td>Parallel</td> <td>28</td> <td>PAL</td> </tr> <tr> <td>L1 Phase</td> <td>28</td> <td>3P1</td> </tr> <tr> <td>L2 Phase</td> <td>28</td> <td>3P2</td> </tr> <tr> <td>L3 Phase</td> <td>28</td> <td>3P3</td> </tr> </table> <p>When the units are used in parallel with single phase, please select "PAL" in program 28.</p> <p>It is required to have at least 3 inverters or maximum twelve inverters to support three-phase equipment.</p> <p>It's required to have at least one inverter in each phase or it's up to ten inverters in one phase.</p> <p>Please select "3P1" in program 28 for the inverters connected to L1 phase, "3P2" in program 28 for the inverters connected to L2 phase and "3P3" in program 28 for the inverters connected to L3 phase.</p> <p><b>Do NOT</b> connect share current cable between units on different phases.</p>	Single	28	510	Parallel	28	PAL	L1 Phase	28	3P1	L2 Phase	28	3P2	L3 Phase	28	3P3
Single	28	510															
Parallel	28	PAL															
L1 Phase	28	3P1															
L2 Phase	28	3P2															
L3 Phase	28	3P3															

## 7. COMMISSIONING

Parallel in single phase

Step 1: Check the following requirements before commissioning:

- Correct wire connection.

• Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on each unit and set "PAL" in LCD setting program 28 of each unit. And then shut down all units.

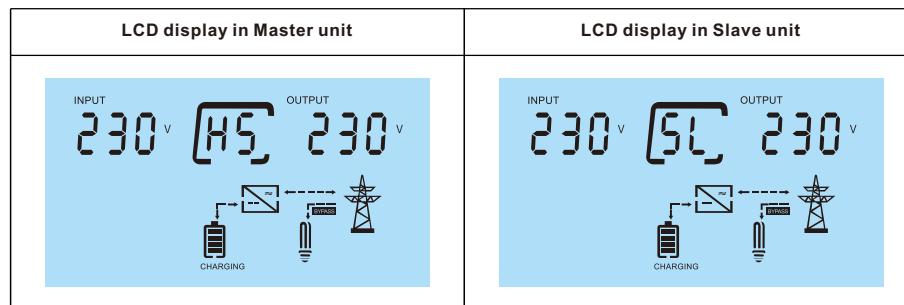
**NOTE:** To be safe, it's better to turn off switch when setting LCD program.

Step 3: Turn on each unit. If all inverters are configured correctly, one unit will show "HS" in LCD display, and others are "SL". Otherwise, please double check the procedure of Step1 and Step 2.

LCD display in Master unit	LCD display in Slave unit
<p>INPUT 0 v</p> <p>OUTPUT 230 v</p>	<p>INPUT 0 v</p> <p>OUTPUT 230 v</p>

**NOTE:** Master and slave units are randomly defined.

Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. However, these inverters will automatically restart. If detecting AC connection, they will work normally.



Step 5: If there is no more fault alarm, the parallel system is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

#### Support three-phase equipment

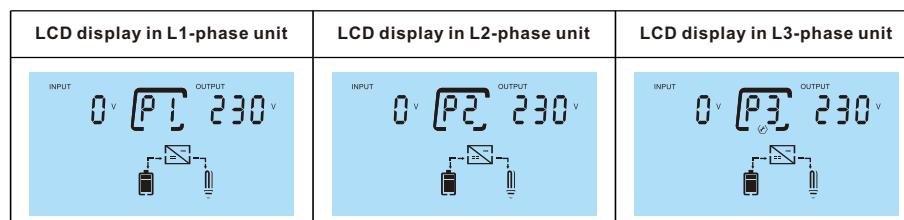
Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

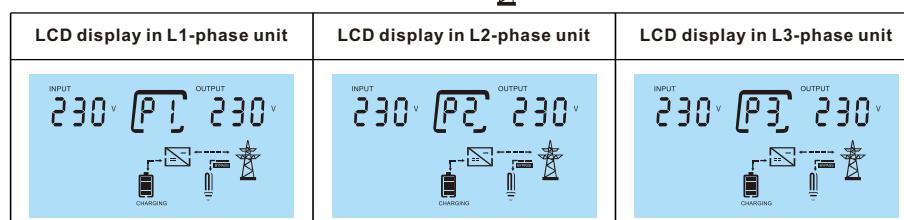
Step 2: Turn on all units and configure LCD program 28 as P1, P2 and P3 sequentially. And then shut down all units.

**NOTE:** To be safe, it's better to turn off switch when setting LCD program.

Step 3: Turn on all units sequentially.



Step 4: Switch on all AC breakers of Line wires in AC input. If AC connection is detected and three phases are matched with unit setting, they will work normally. Otherwise, the AC icon  will flash and they will not work in line mode.



Step 5: If there is no more fault alarm, the system to support 3-phase equipment is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Note 1: To avoid overload occurring, before turning on breakers in load side, it's better to have whole system in operation first.

Note 2: Transfer time for this operation exists. Power interruption may happen to critical devices, which cannot bear transfer time.

## 8. FAULT CODE TABLE

When fault event happens, inverter will cut off output, and the fault LED is solid on. At the same time, fault code, icon



and **ERROR** are shown on the LCD screen.

Fault Code	Fault information	Trouble Shooting
<b>40</b>	CAN data loss	1. Check if communication cables are connected well and restart the inverter. 2. If the problem remains, please contact your installer.
<b>41</b>	Host data loss	
<b>42</b>	Synchronization data loss	
<b>43</b>	Current feedback into the inverter is detected.	1. Restart the inverter. 2. Check if L/N cables are not connected reversely in all inverters. 3. For parallel system in single phase, make sure the sharing cables are connected in all inverters. For supporting three-phase system, make sure the sharing cables are connected in the inverters in the same phase, and disconnected in the inverters in different phases. 4. If the problem remains, please contact your installer.
<b>44</b>	The firmware version of each inverter is not the same.	1. Update all inverter firmware to the same version. 2. Check the version of each inverter via LCD setting and make sure the CPU versions are same. If not, please contact your installer to provide the firmware to update. 3. After updating, if the problem still remains, please contact your installer.
<b>45</b>	The output current of each inverter is different.	1. Check if sharing cables are connected well and restart the inverter. 2. If the problem remains, please contact your installer.
<b>46</b>	AC output mode setting is different.	1. Switch off the inverter and check LCD setting program 28. 2. For parallel system in single phase, make sure no 3P1, 3P2 or 3P3 is set on program 28. For supporting three-phase system, make sure no "PAL" is set on program 28. 3. If the problem remains, please contact your installer.