NICHIA CORPORATION

SPECIFICATIONS FOR WHITE LED

NVSW319AT

- Pb-free Reflow Soldering Application
- Built-in ESD Protection Device
- RoHS Compliant



SPECIFICATIONS

(1) Absolute Maximum Ratings

Item	Symbol	Absolute Maximum Rating	Unit
Forward Current	${ m I}_{\sf F}$	2000	mA
Pulse Forward Current	${ m I}_{\sf FP}$	2400	mA
Allowable Reverse Current	I_{R}	85	mA
Power Dissipation	P_{D}	6.6	W
Operating Temperature	T_{opr}	-40~100	°C
Storage Temperature	T_{stg}	-40~100	°C
Junction Temperature	T ₁	150	°C

^{*} Absolute Maximum Ratings at T_1 =25°C.

^{*} I_{FP} conditions with pulse width $\leq\!10\text{ms}$ and duty cycle $\leq\!10\%.$

^{*} For I_{F} and $I_{\text{FP}}\text{,}$ see the "DERATING CHARACTERISTICS" of this specification.

(2) Initial Electrical/Optical Characteristics

	Item	Symbol	Condition	Тур	Max	Unit	
Command Valtage		.,	I _F =1050mA	3.02	-	V	
Forward Voltage		V_{F}	I _F =700mA	2.93	-	V	
	Luminous Flux	_	I _F =1050mA	474	-		
	(Chromaticity Coordinate1)	Ф	I _F =700mA	332	=	lm	
220	Luminous Intensity	_	I _F =1050mA	126	=		
R70	(Chromaticity Coordinate1)	I _v	I _F =700mA	88	-	cd	
	Color Rendering Index (Chromaticity Coordinate1)	Ra	I _F =1050mA	73	-	-	
	X	-	I _F =1050mA	0.3818	-	-	
Chromaticity Coordinate1	у	-	I _F =1050mA	0.3797	-	-	
	Luminous Flux	_	I _F =1050mA	415	=	lm	
	(Chromaticity Coordinate2)	Ф	I _F =700mA	291	-		
	Luminous Intensity	_	I _F =1050mA	114	-		
R8000	(Chromaticity Coordinate2)	I_{v}	I _F =700mA	78	-	cd	
	Color Rendering Index (Chromaticity Coordinate2)	Ra	I _F =1050mA	83	-	-	
	x	-	I _F =1050mA	0.4073	-	-	
Chromaticity Coordinate2	у	-	I _F =1050mA	0.3917	-	-	
	Luminous Flux	_	I _F =1050mA	480	=	lm	
	(Chromaticity Coordinate3)	Ф	I _F =700mA	336	-		
D-70	Luminous Intensity	_	I _F =1050mA	127	-		
R70	(Chromaticity Coordinate3)	I_{v}	I _F =700mA	89	-	cd	
	Color Rendering Index (Chromaticity Coordinate3)	R _a	I _F =1050mA	73	-	-	
	Luminous Flux		I _F =1050mA	415	-		
	(Chromaticity Coordinate3)	Ф	I _F =700mA	291	-	lm	
B0000	Luminous Intensity	_	I _F =1050mA	114	-		
R8000	(Chromaticity Coordinate3)	I_{v}	I _F =700mA	78	-	cd	
	Color Rendering Index (Chromaticity Coordinate3)	R _a	I _F =1050mA	83	-	-	
	X	-	I _F =1050mA	0.3447	-	-	
Chromaticity Coordinate3		=	I _F =1050mA	0.3553	-	_	
Thermal Resistance		$R_{\theta JS}$	-	3	4	°C/W	

^{*} Characteristics at $T_{\text{\scriptsize J}}{=}25^{\circ}\text{C}$ and measured in pulse mode.

^{*} Optical Characteristics as per CIE 127:2007 standard.

^{*} Chromaticity Coordinates as per CIE 1931 Chromaticity Chart.

^{*} $R_{\theta JS}$ is the thermal resistance from the junction to the T_S measurement point.

^{*} $R_{\mbox{\tiny BJS}}$ is measured using the Dynamic Mode detailed in JESD51-1.

RANKS

Item	Rank		Condition	Min	Max	Unit
	M1			3.1	3.3	
Forward Voltage	L2		I _F =1050mA	2.9	3.1	V
	L1			2.7	2.9	
	D480f2			480	520	
	D440f2			440	480	lm
Luminous Flux	D400f2		I _F =1050mA	400	440	
	D360f2			360	400	
	D320f2			320	360	
	R70	R _a		70	-	-
Color Rendering Index	R8000	R _a	I _F =1050mA	80	-	-
		R ₉	·	0	-	-

Color Ranks(I_F=1050mA)

The color rank has a chromaticity range within a 3-step MacAdam ellipse.

	<u>.,</u>								
		Rank	Rank	Rank	Rank	Rank	Rank		
		sm273	sm303	sm353	sm403	sm453	sm503		
Color Temperature (Unit: K)	Тср	2700	3000	3500	4000	4500	5000		
	Х	0.4578	0.4338	0.4073	0.3818	0.3611	0.3447		
Center Point	У	0.4101	0.4030	0.3917	0.3797	0.3658	0.3553		
Minor Axis	а	0.004056	0.004107	0.004098	0.004071	0.003852	0.003555		
Major Axis	b	0.007872	0.008391	0.008796	0.009282	0.009009	0.008418		
Ellipse Rotation Angle	Φ	-36.05	-36.00	-35.47	-35.95	-34.33	-31.78		

		Rank sm573	Rank sm653
Color Temperature (Unit: K)	T _{CP}	5700	6500
	Х	0.3287	0.3123
Center Point	у	0.3417	0.3282
Minor Axis	а	0.003087	0.002709
Major Axis	b	0.007809	0.006561
Ellipse Rotation Angle	Ф	-31.56	-32.35

The color rank has a chromaticity range within a 5-step MacAdam ellipse.

		Rank	Rank	Rank	Rank	Rank	Rank			
		sm2750a	sm2750b	sm2750c	sm2750d	sm2750e	sm2750f			
Color Temperature (Unit: K)	T_{CP}		2700							
	х	0.4578								
Center Point	У	0.4101								
Minor Axis	а			0.00	6760					
Major Axis	b	0.013120								
Ellipse Rotation Angle	Ф	-36.05								

		Rank sm3050a	Rank sm3050b	Rank sm3050c	Rank sm3050d	Rank sm3050e	Rank sm3050f			
Color Temperature (Unit: K)	T_{CP}	3000								
	Х	0.4338								
Center Point	у		0.4030							
Minor Axis	а			0.00	6845					
Major Axis	b	0.013985								
Ellipse Rotation Angle	Ф		-36.00							

		Rank sm3550a	Rank sm3550b	Rank sm3550c	Rank sm3550d	Rank sm3550e	Rank sm3550f						
Color Temperature (Unit: K)	T _{CP}		3500										
	х	0.4073											
Center Point	У	0.3917											
Minor Axis	a			0.00	6830								
Major Axis	b	0.014660											
Ellipse Rotation Angle	Ф			-35	5.47		-35.47						

		Rank sm4050a	Rank sm4050b	Rank sm4050c	Rank sm4050d	Rank sm4050e	Rank sm4050f			
Color Temperature (Unit: K)	T _{CP}	4000								
	Х	0.3818								
Center Point	У		0.3797							
Minor Axis	а			0.00	6785					
Major Axis	b	0.015470								
Ellipse Rotation Angle	Ф			-35	.95					

		Rank sm4550a	Rank sm4550b	Rank sm4550c	Rank sm4550d	Rank sm4550e	Rank sm4550f			
Color Temperature (Unit: K)	T _{CP}		4500							
	х	0.3611								
Center Point	У	0.3658								
Minor Axis	a			0.00	6420					
Major Axis	b	0.015015								
Ellipse Rotation Angle	Ф		-34.33							

		Rank sm5050a	Rank sm5050b	Rank sm5050c	Rank sm5050d	Rank sm5050e	Rank sm5050f			
Color Temperature (Unit: K)	T _{CP}		5000							
	х	0.3447								
Center Point	У	0.3553								
Minor Axis	а			0.00	5925					
Major Axis	b	0.014030								
Ellipse Rotation Angle	Ф			-31	.78					

		Rank sm5750a	Rank sm5750b	Rank sm5750c	Rank sm5750d	Rank sm5750e	Rank sm5750f			
Color Temperature (Unit: K)	Тср		5700							
Camban Daint	х	0.3287								
Center Point	У	0.3417								
Minor Axis	a			0.00	5145					
Major Axis	b	0.013015								
Ellipse Rotation Angle	Ф			-31	.56					

		Rank sm6550a	Rank sm6550b	Rank sm6550c	Rank sm6550d	Rank sm6550e	Rank sm6550f		
Color Temperature (Unit: K)	T _{CP}		6500						
	х	0.3123							
Center Point	У	0.3282							
Minor Axis	a	0.004515							
Major Axis	b	0.010935							
Ellipse Rotation Angle	Ф	-32.35							

The color rank has a chromaticity range within a 7-step MacAdam ellipse.

		Rank sm2770a	Rank sm2770b	Rank sm2770c	Rank sm2770d	Rank sm2770e	Rank sm2770f	
Color Temperature (Unit: K)	T _{CP}		2700					
	Х	0.4578						
Center Point	У	0.4101						
Minor Axis	a	0.009464						
Major Axis	b	0.018368						
Ellipse Rotation Angle	Ф	-36.05						

		Rank sm3070a	Rank sm3070b	Rank sm3070c	Rank sm3070d	Rank sm3070e	Rank sm3070f		
Color Temperature (Unit: K)	T_{CP}		3000						
	Х	0.4338							
Center Point	у	0.4030							
Minor Axis	а	0.009583							
Major Axis	b	0.019579							
Ellipse Rotation Angle	Ф	-36.00							

		Rank sm3570a	Rank sm3570b	Rank sm3570c	Rank sm3570d	Rank sm3570e	Rank sm3570f	
Color Temperature (Unit: K)	Тср		3500					
	Х	0.4073						
Center Point	у	0.3917						
Minor Axis	а		0.009562					
Major Axis	b	0.020524						
Ellipse Rotation Angle	Ф	-35.47						

		Rank sm4070a	Rank sm4070b	Rank sm4070c	Rank sm4070d	Rank sm4070e	Rank sm4070f	
Color Temperature (Unit: K)	T_{CP}	4000						
6 1 6 1	Х	0.3818						
Center Point	у	0.3797						
Minor Axis	а	0.009499						
Major Axis	b	0.021658						
Ellipse Rotation Angle	Ф	-35.95						

		Rank sm4570a	Rank sm4570b	Rank sm4570c	Rank sm4570d	Rank sm4570e	Rank sm4570f		
Color Temperature (Unit: K)	T _{CP}		4500						
	х	0.3611							
Center Point	У	0.3658							
Minor Axis	a	0.008988							
Major Axis	b	0.021021							
Ellipse Rotation Angle	Ф	-34.33							

		Rank	Rank	Rank	Rank	Rank	Rank		
		sm5070a	sm5070b	sm5070c	sm5070d	sm5070e	sm5070f		
Color Temperature (Unit: K)	T _{CP}	5000							
	Х	0.3447							
Center Point	У	0.3553							
Minor Axis	a	0.008295							
Major Axis	b	0.019642							
Ellipse Rotation Angle	Ф	-31.78							

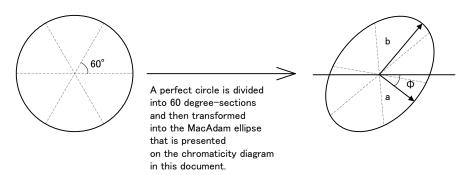
		Rank sm5770a	Rank sm5770b	Rank sm5770c	Rank sm5770d	Rank sm5770e	Rank sm5770f		
Color Temperature (Unit: K)	T _{CP}		5700						
	х	0.3287							
Center Point	У	0.3417							
Minor Axis	а	0.007203							
Major Axis	b	0.018221							
Ellipse Rotation Angle	Φ	-31.56							

		Rank sm6570a	Rank sm6570b	Rank sm6570c	Rank sm6570d	Rank sm6570e	Rank sm6570f		
Color Temperature (Unit: K)	T_{CP}		6500						
Combon Doint	Х	0.3123							
Center Point	У	0.3282							
Minor Axis	а			0.00	6321				
Major Axis	b	0.015309							
Ellipse Rotation Angle	Ф	-32.35							

- * Ranking at T_1 =25°C and measured in pulse mode.
- * Forward Voltage Tolerance: $\pm 0.05V$
- * Luminous Flux Tolerance: ±7%
- * Color Rendering Index R_a Tolerance: ± 2
- * Color Rendering Index R_9 Tolerance: ± 6.5
- * The $R_{\rm 9}$ value for the above rank shall be greater than 0.
- * Chromaticity Coordinate Tolerance: ±0.005
- $\ensuremath{^{*}}$ LEDs from the above ranks will be shipped.

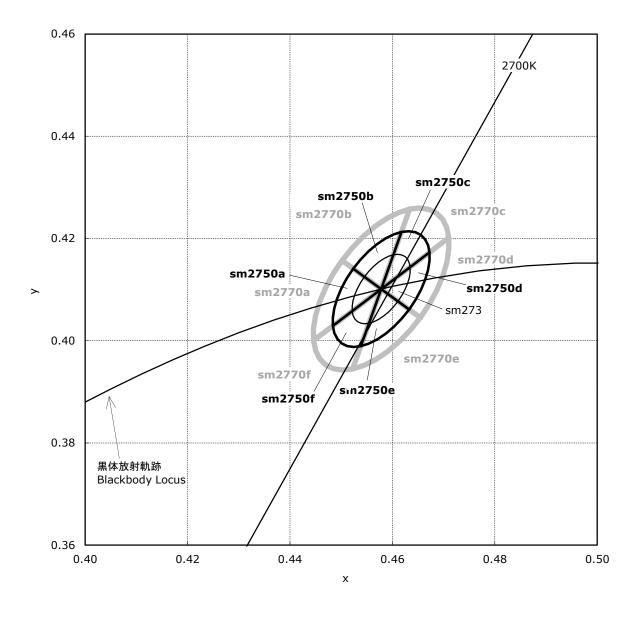
The rank combination ratio per shipment will be decided by Nichia.

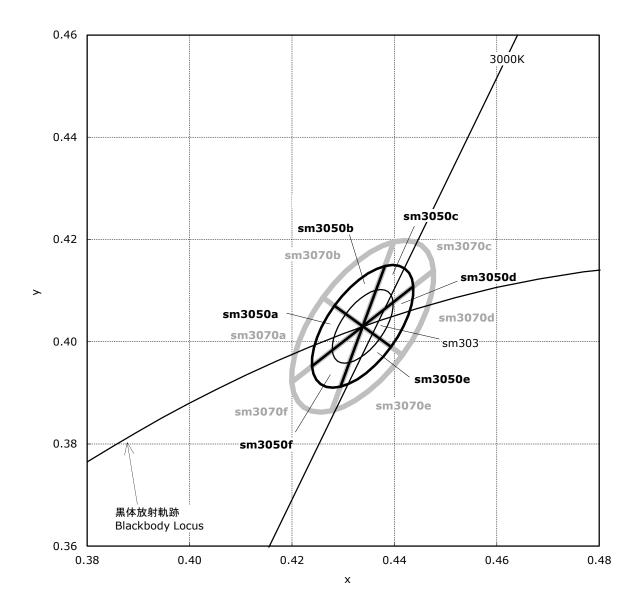
Definition of the MacAdam ellipse ranks:

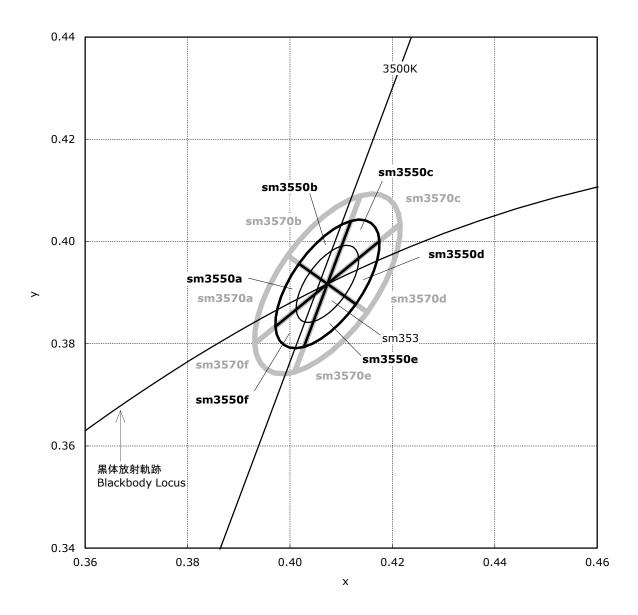


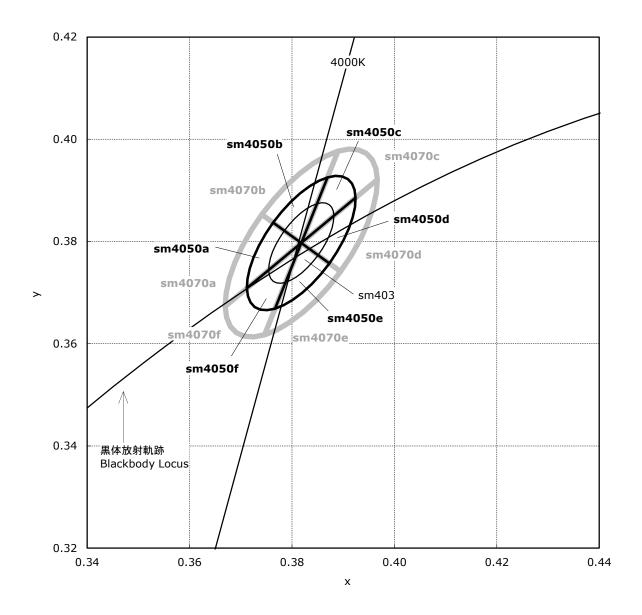
Luminous Flux Ranks by Color Rank, Color Rendering Index Rank

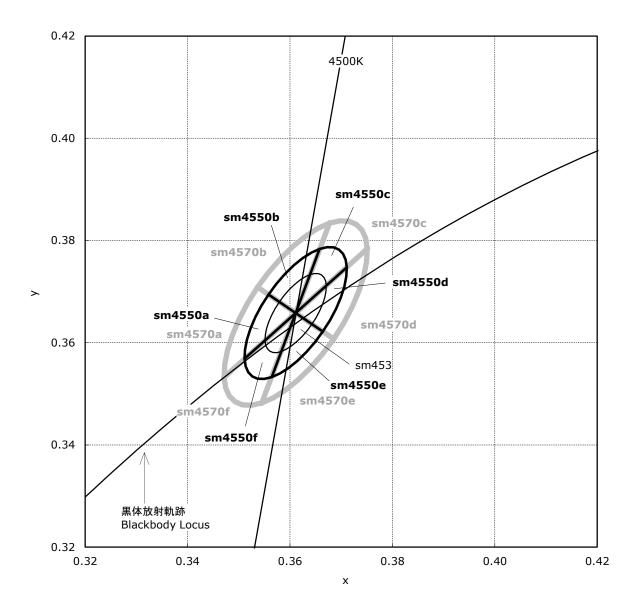
Luminous Flux Ranks by Color Rank, Color Rendering Index Rank							
lu lu	Ranking by						
Ranking by	Illilous Flux	D320f2	D360f2	D400f2	D440f2	D480f2	
Color Coordinates,							
Color Rendering Index							
sm273,sm2750a,sm2750b,sm2750c,sm2750d,sm2750e,sm2750f, sm2770a,sm2770b,sm2770c,sm2770d,sm2770e,sm2770f,	R70						
sm303,sm3050a,sm3050b,sm3050c,sm3050d,sm3050e,sm3050f, sm3070a,sm3070b,sm3070c,sm3070d,sm3070e,sm3070f	R8000						
sm353,sm3550a,sm3550b,sm3550c,sm3550d,sm3550e,sm3550f, sm3570a,sm3570b,sm3570c,sm3570d,sm3570e,sm3570f, sm403,sm4050a,sm4050b,sm4050c,sm4050d,sm4050e,sm4050f, sm4070a,sm4070b,sm4070c,sm4070d,sm4070e,sm4070f,	R70						
sm453,sm4550a,sm4550b,sm4550c,sm4550d,sm4550e,sm4550f, sm4570a,sm4570b,sm4570c,sm4570d,sm4570e,sm4570f, sm503,sm5050a,sm5050b,sm5050c,sm5050d,sm5050e,sm5050f, sm5070a,sm5070b,sm5070c,sm5070d,sm5070e,sm5070f	R8000						
sm573,sm5750a,sm5750b,sm5750c,sm5750d,sm5750e,sm5750f, sm5770a,sm5770b,sm5770c,sm5770d,sm5770e,sm5770f, sm653,sm6550a,sm6550b,sm6550c,sm6550d,sm6550e,sm6550f, sm6570a,sm6570b,sm6570c,sm6570d,sm6570e,sm6570f	R70						



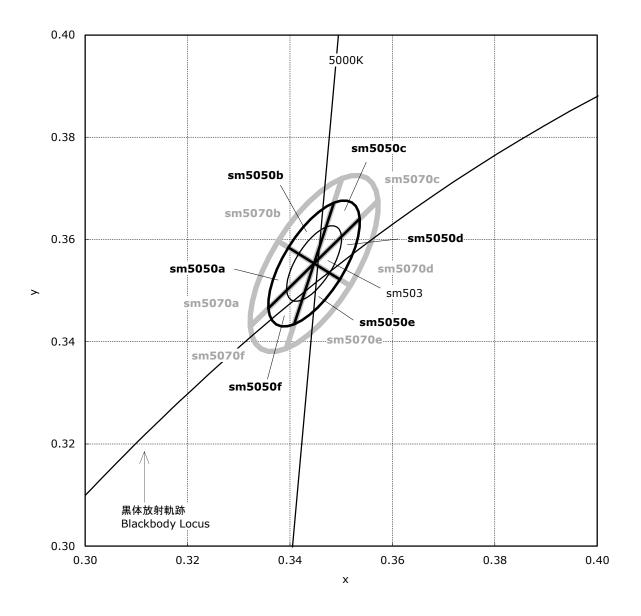


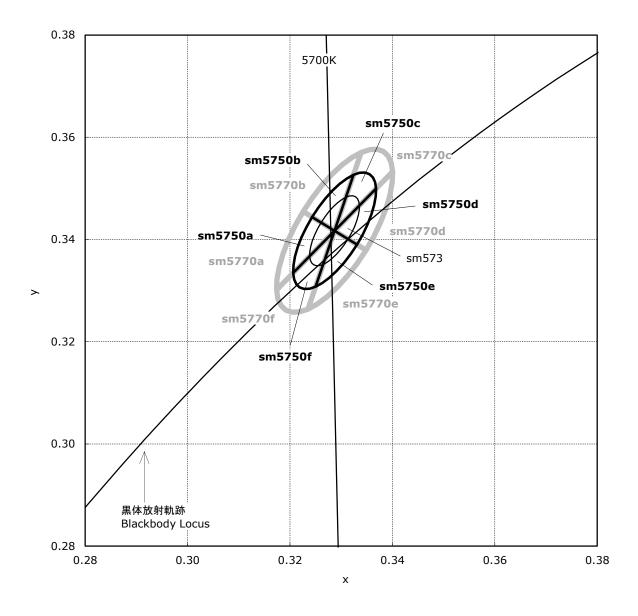


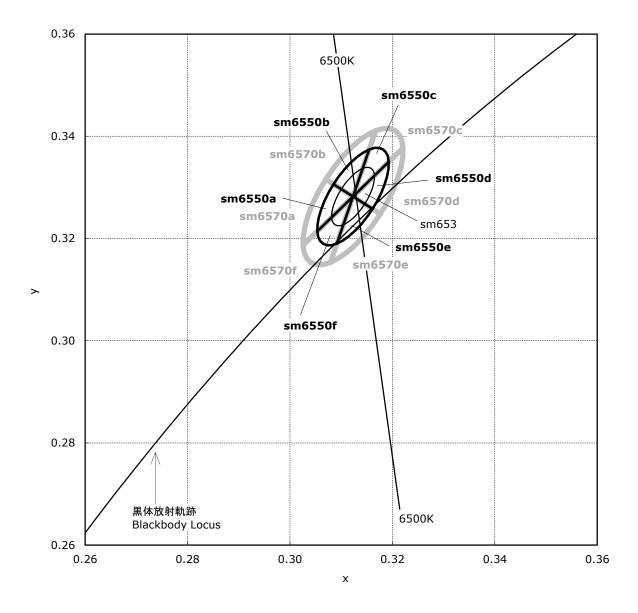




CHROMATICITY DIAGRAM



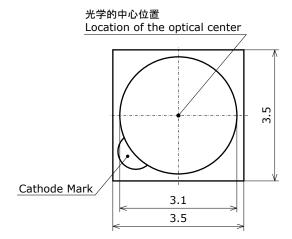


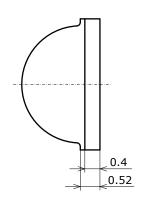


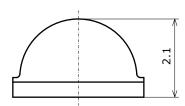
OUTLINE DIMENSIONS

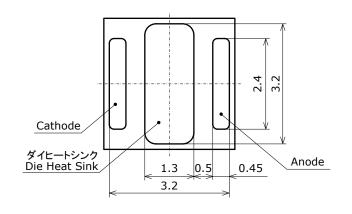
* 本製品はRoHS指令に適合しております。 This product complies with RoHS Directive. NVSW319A 管理番号 No. STS-DA7-10264B

(単位 Unit: mm, 公差 Tolerance: ±0.2)

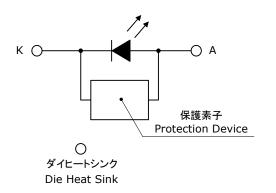






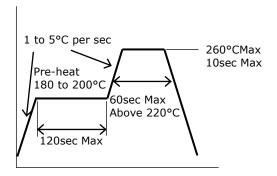


項目 Item	内容 Description			
パッケージ材質 Package Materials	セラミックス Ceramics			
プリコート材質 Pre-coating Materials	シリコーン樹脂(蛍光体入り) Silicone Resin(with phosphor)			
レンズ材質 Lens Materials	シリコーン樹脂 Silicone Resin			
電極材質 Electrodes Materials	金メッキ Au-plated			
ダイヒートシンク材質 Die Heat Sink Materials	金メッキ Au-plated			
質量 Weight	0.032g(TYP)			

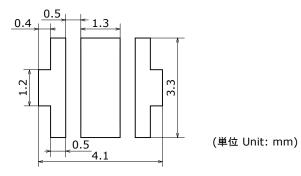


SOLDERING

• Recommended Reflow Soldering Condition(Lead-free Solder)



• Recommended Soldering Pad Pattern



- * This LED is designed to be reflow soldered on to a PCB. If dip soldered or hand soldered, Nichia cannot guarantee its reliability.
- * Reflow soldering must not be performed more than twice.
- $\ensuremath{^{*}}$ Avoid rapid cooling. Ramp down the temperature gradually from the peak temperature.
- * Nitrogen reflow soldering is recommended. Air flow soldering conditions can cause optical degradation, caused by heat and/or atmosphere.
- * This product uses silicone resin for the lens and internal pre-coating resin; the silicone resin is soft.

If pressure is applied to the lens, it may cause the lens to be damaged, chipped, and/or delaminated. If the lens is damaged, chipped and/or delaminated, then the internal connections may be damaged and the reliability may decrease.

Ensure that pressure is not applied to the lens.

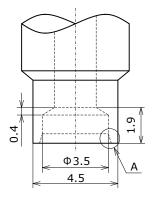
If an automatic pick and place machine is used for the LEDs, use a pick up nozzle that does not affect the lens.

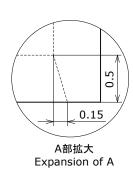
Recommended conditions:

Using a nozzle specifically designed for the LEDs is recommended (See the nozzle drawing below).

* Ensure that the nozzle does not come in contact with the lens when it picks up an LED.

If this occurs, it may cause internal disconnection causing the LED not to illuminate.



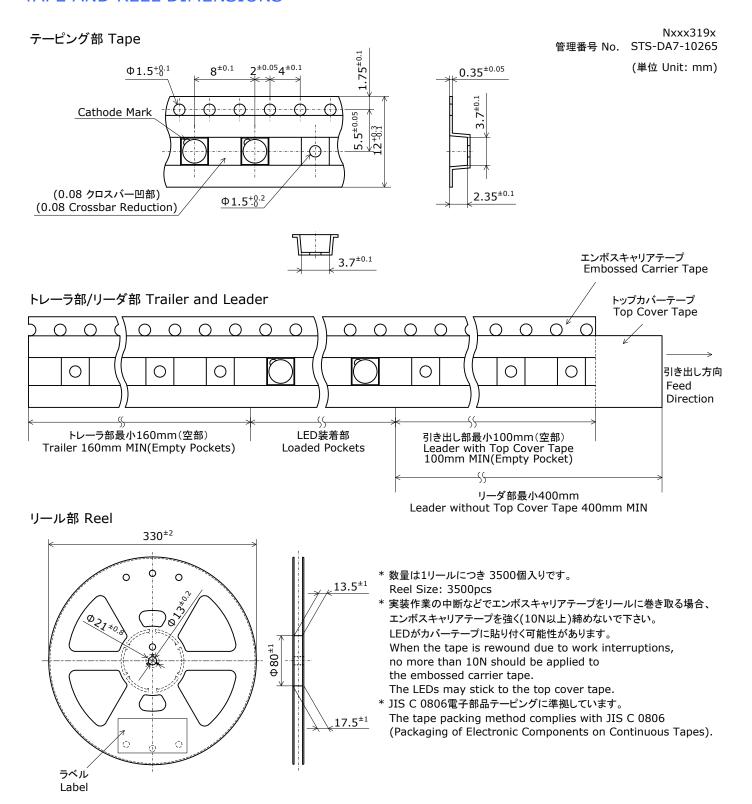


(単位 Unit: mm)

- * Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a hot plate should be used.
 - It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- * The Die Heat Sink should be soldered to customer PCB.
- If it is difficult or impossible, use high heat-dissipating adhesive.
- * When soldering, do not apply stress to the LED while the LED is hot.
- * The recommended soldering pad pattern is designed for attachment of the LED without problems.

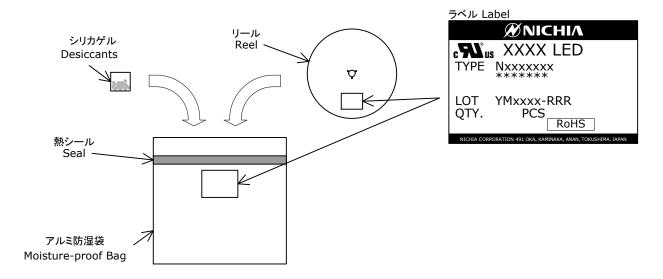
 When precise mounting accuracy is required, such as high-density mounting, ensure that the size and shape of the pad are suitable for the circuit design.
- * When flux is used, it should be a halogen free flux. Ensure that the manufacturing process is not designed in a manner where the flux will come in contact with the LEDs.
- * Make sure that there are no issues with the type and amount of solder that is being used.
- * All of the electrode pads are on the backside of this product; solder connections will not be able to be seen nor confirmed by a normal visual inspection. When using the product, ensure that there are no issues with the soldering conditions.

TAPE AND REEL DIMENSIONS

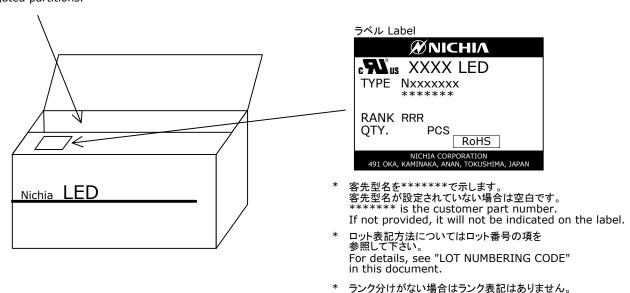


PACKAGING - TAPE & REEL

シリカゲルとともにリールをアルミ防湿袋に入れ、熱シールにより封をします。 Reels are shipped with desiccants in heat-sealed moisture-proof bags. Nxxxxxxx 管理番号 No. STS-DA7-4989



アルミ防湿袋を並べて入れ、ダンボールで仕切ります。 Moisture-proof bags are packed in cardboard boxes with corrugated partitions.



The label does not have the RANK field for

un-ranked products.

- * 本製品はテーピングしたのち、輸送の衝撃から保護するためダンボールで梱包します。
 Products shipped on tape and reel are packed in a moisture-proof bag.
 They are shipped in cardboard boxes to protect them from external forces during transportation.
- * 取り扱いに際して、落下させたり、強い衝撃を与えたりしますと、製品を損傷させる原因になりますので注意して下さい。 Do not drop or expose the box to external forces as it may damage the products.
- * ダンボールには防水加工がされておりませんので、梱包箱が水に濡れないよう注意して下さい。 Do not expose to water. The box is not water-resistant.
- * 輸送、運搬に際して弊社よりの梱包状態あるいは同等の梱包を行って下さい。
 Using the original package material or equivalent in transit is recommended.

LOT NUMBERING CODE

Lot Number is presented by using the following alphanumeric code.

YMxxxx - RRR

Y - <u>Year</u>

Year	Y
2016	G
2017	Н
2018	I
2019	J
2020	K
2021	L

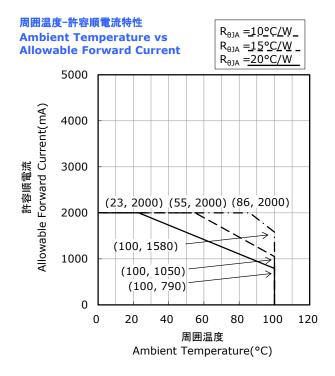
M - Month

Month	М	Month	М
1	1	7	7
2	2	8	8
3	3	9	9
4	4	10	А
5	5	11	В
6	6	12	С

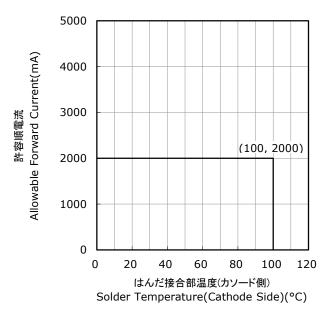
xxxx-Nichia's Product Number

RRR-Ranking by Color Coordinates, Ranking by Luminous Flux, Ranking by Forward Voltage, Ranking by Color Rendering Index

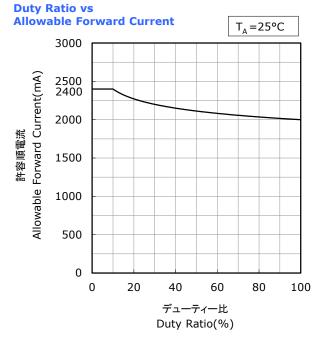
NVSW319A 管理番号 No. STS-DA7-10251



はんだ接合部温度(カソード側)-許容順電流特性 Solder Temperature(Cathode Side) vs Allowable Forward Current

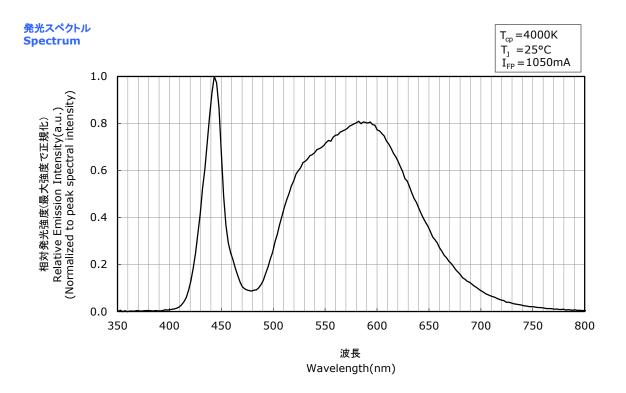


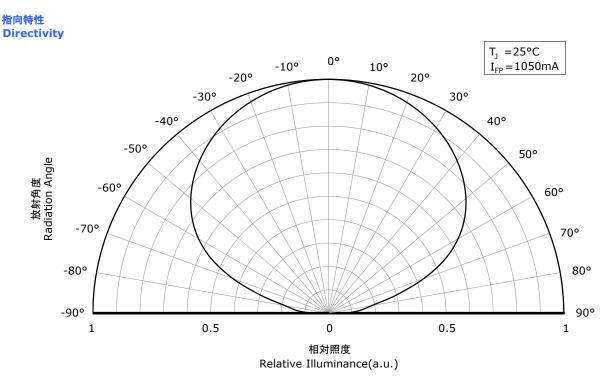
デューティー比-許容順電流特性



* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NVSW319A 管理番号 No. STS-DA7-10252A

* パルス駆動により測定しています。 The following graphs show the characteristics measured in pulse mode.

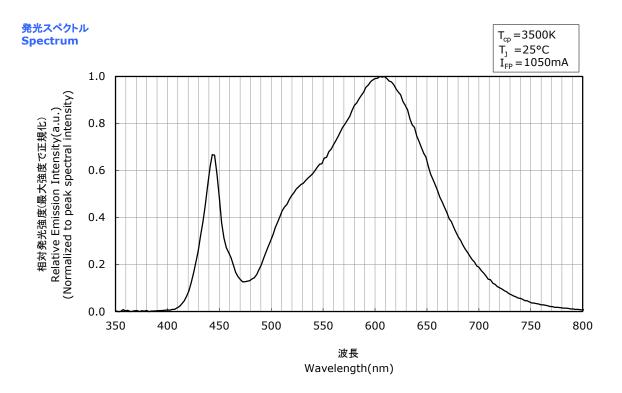


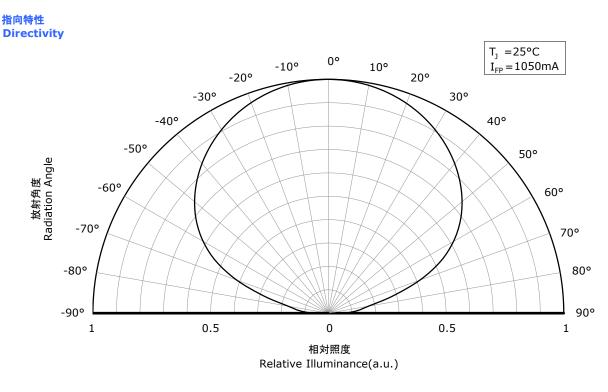


* 本特性は演色性ランクR70に対応しています。
The graphs above show the characteristics for R70 LEDs of this product.

* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NVSW319A 管理番号 No. STS-DA7-10253A

パルス駆動により測定しています。
 The following graphs show the characteristics measured in pulse mode.

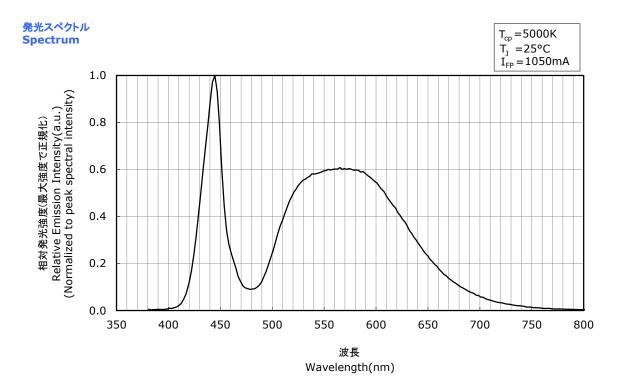


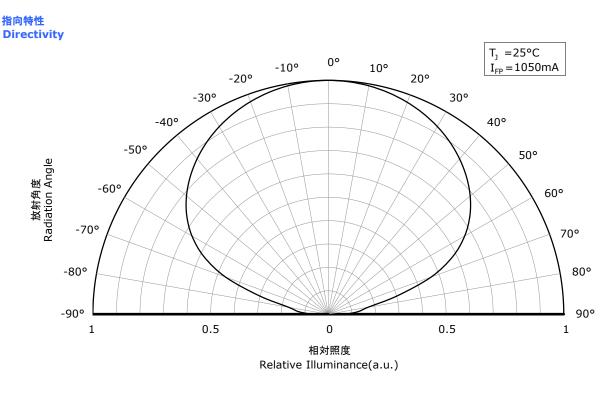


* 本特性は演色性ランクR8000に対応しています。
The graphs above show the characteristics for R8000 LEDs of this product.

* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NVSW319A 管理番号 No. STS-DA7-10254A

* パルス駆動により測定しています。 The following graphs show the characteristics measured in pulse mode.

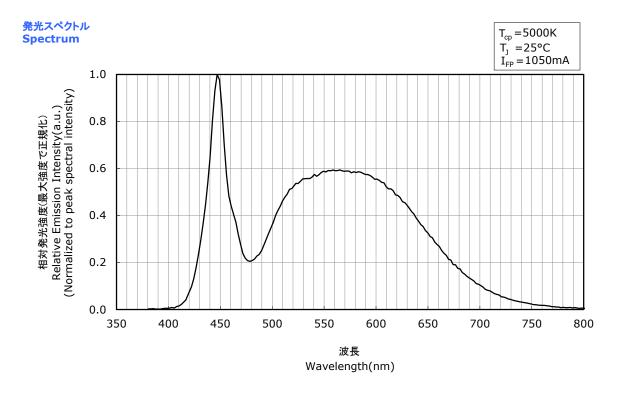


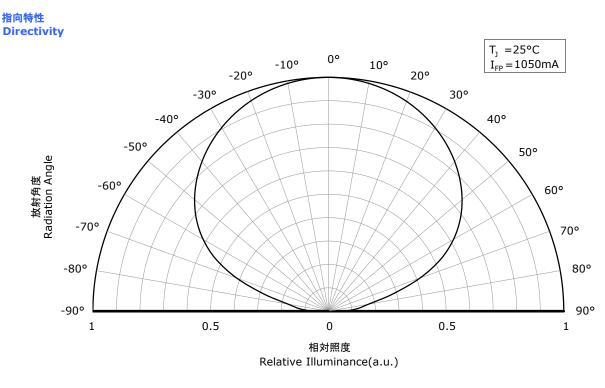


* 本特性は演色性ランクR70に対応しています。
The graphs above show the characteristics for R70 LEDs of this product.

* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NVSW319A 管理番号 No. STS-DA7-10255A

* パルス駆動により測定しています。 The following graphs show the characteristics measured in pulse mode.

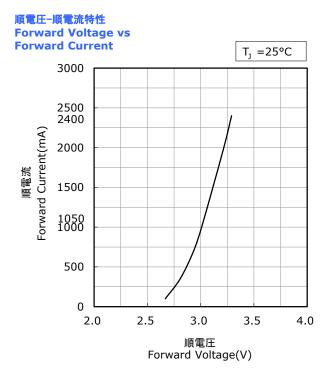


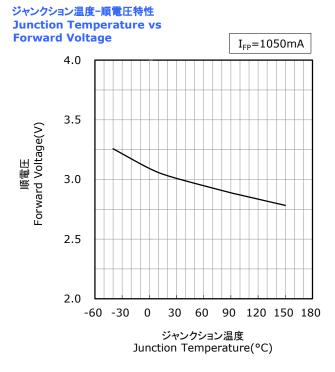


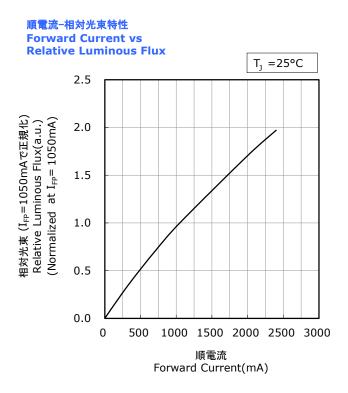
* 本特性は演色性ランクR8000に対応しています。
The graphs above show the characteristics for R8000 LEDs of this product.

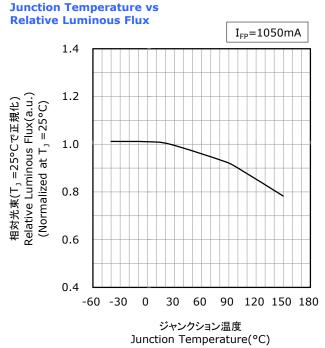
* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NVSW319A 管理番号 No. STS-DA7-10256A

パルス駆動により測定しています。
 The following graphs show the characteristics measured in pulse mode.









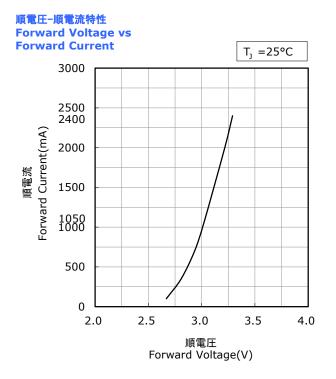
ジャンクション温度-相対光束特性

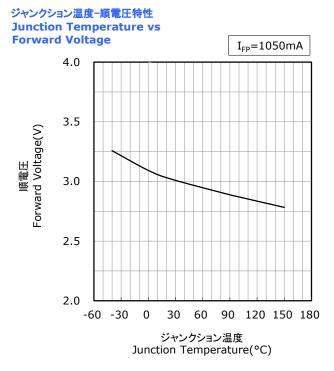
* 本特性は色度ランクsm27x、sm30x、sm35x、sm40x、sm45x(ランク座標範囲内の特別ランクを含む)、 演色性ランクR70 に対応しています。

The graphs above show the characteristics for sm27x, sm30x, sm35x, sm40x, sm45x, R70 LEDs, including sub-bins, of this product.

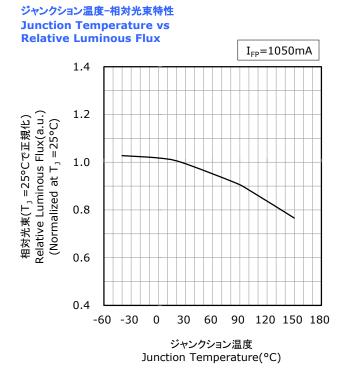
* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NVSW319A 管理番号 No. STS-DA7-10257A

パルス駆動により測定しています。The following graphs show the characteristics measured in pulse mode.





順電流-相対光束特性 **Forward Current vs Relative Luminous Flux** $T_1 = 25^{\circ}C$ 2.5 相対光東 (I_{FP}=1050mAで正規化) Relative Luminous Flux(a.u.) (Normalized at $I_{ m FP}$ = 1050mA) 2.0 1.5 1.0 0.5 0.0 0 500 1000 1500 2000 2500 3000 順電流 Forward Current(mA)

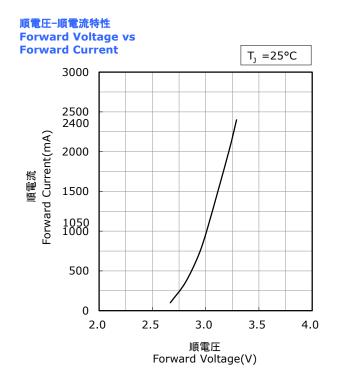


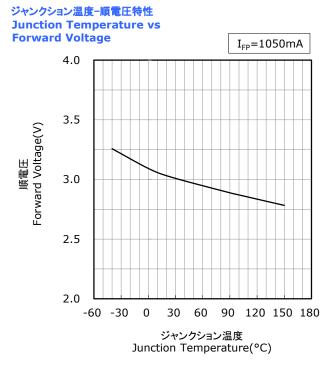
* 本特性は色度ランクsm27x、sm30x、sm35x、sm40x、sm45x(ランク座標範囲内の特別ランクを含む)、 演色性ランクR8000 に対応しています。

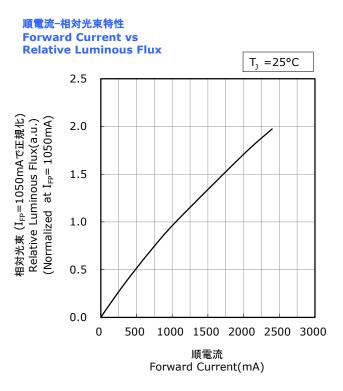
The graphs above show the characteristics for sm27x, sm30x, sm35x, sm40x, sm45x, R8000 LEDs, including sub-bins, of this product.

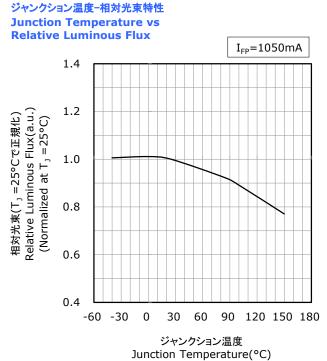
* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NVSW319A 管理番号 No. STS-DA7-10258A

* パルス駆動により測定しています。 The following graphs show the characteristics measured in pulse mode.





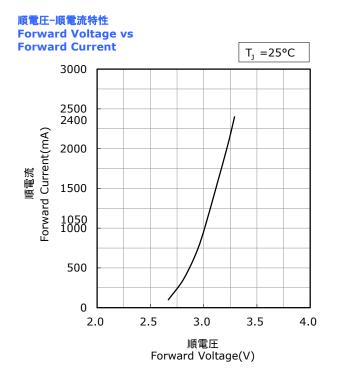


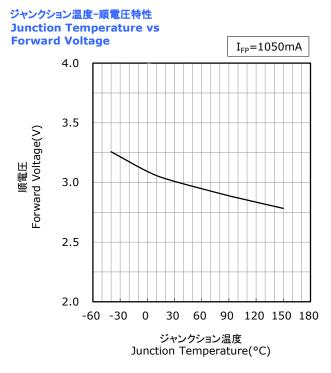


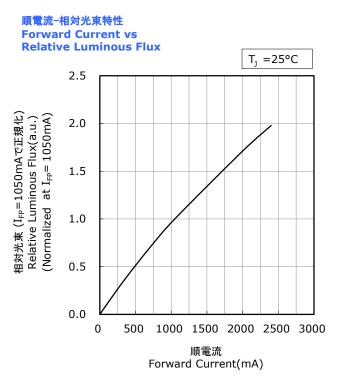
* 本特性は色度ランクsm65x、sm57x、sm50x(ランク座標範囲内の特別ランクを含む)、演色性ランクR70 に対応しています。
The graphs above show the characteristics for sm65x, sm57x, sm50x, R70 LEDs, including sub-bins, of this product.

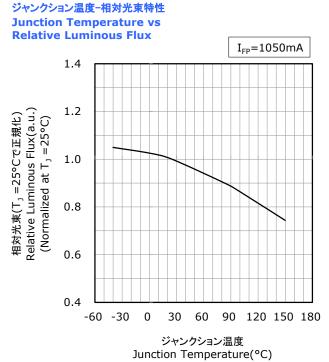
* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NVSW319A 管理番号 No. STS-DA7-10259A

* パルス駆動により測定しています。 The following graphs show the characteristics measured in pulse mode.





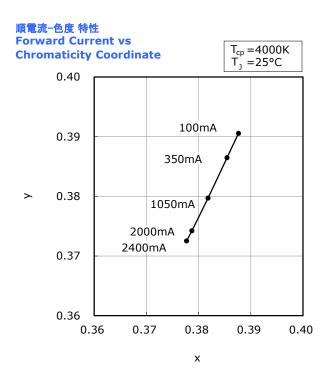


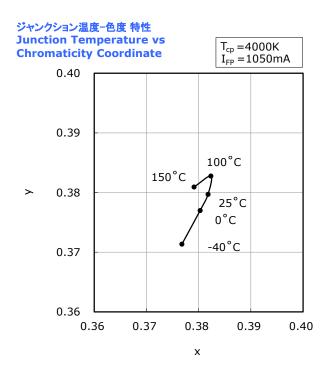


* 本特性は色度ランクsm50x(ランク座標範囲内の特別ランクを含む)、演色性ランクR8000 に対応しています。
The graphs above show the characteristics for sm50x, R8000 LEDs, including sub-bins, of this product.

[、]本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NVSW319A 管理番号 No. STS-DA7-10260B

* パルス駆動により測定しています。 The following graphs show the characteristics measured in pulse mode.

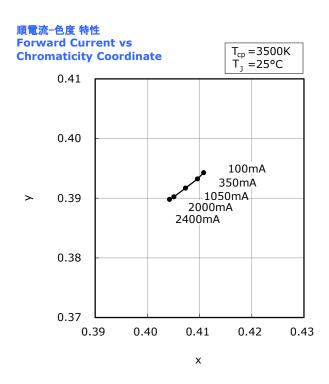


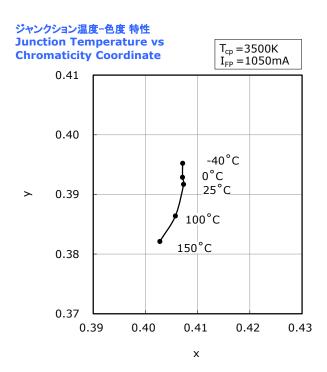


^{*} 本特性は演色性ランクR70に対応しています。
The graphs above show the characteristics for R70 LEDs of this product.

* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NVSW319A 管理番号 No. STS-DA7-10261B

・ パルス駆動により測定しています。 The following graphs show the characteristics measured in pulse mode.

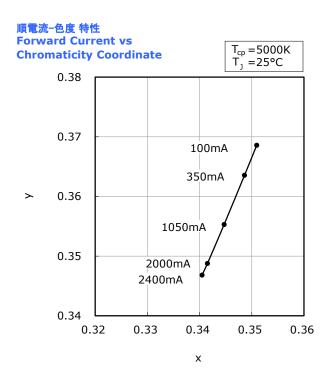


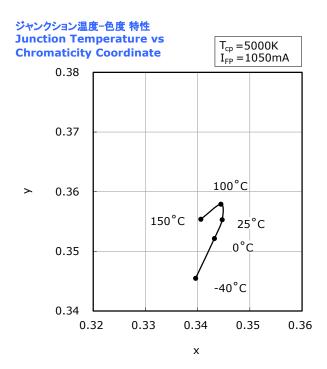


^{*} 本特性は演色性ランクR8000に対応しています。
The graphs above show the characteristics for R8000 LEDs of this product.

* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NVSW319A 管理番号 No. STS-DA7-10262B

* パルス駆動により測定しています。 The following graphs show the characteristics measured in pulse mode.

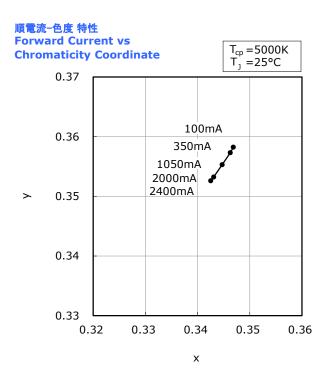


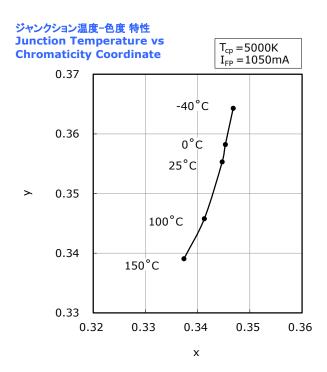


^{*} 本特性は演色性ランクR70に対応しています。
The graphs above show the characteristics for R70 LEDs of this product.

* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NVSW319A 管理番号 No. STS-DA7-10263B

* パルス駆動により測定しています。 The following graphs show the characteristics measured in pulse mode.





^{*} 本特性は演色性ランクR8000に対応しています。
The graphs above show the characteristics for R8000 LEDs of this product.

RELIABILITY

(1) Tests and Results

Test	Reference Standard	Test Conditions	Test Duration	Failure Criteria #	Units Failed/Tested
Resistance to Soldering Heat (Reflow Soldering)	JEITA ED-4701 300 301	T _{sld} =260°C, 10sec, 2reflows, Precondition: 30°C, 70%RH, 168hr		#1	0/22
Solderability (Reflow Soldering)	JEITA ED-4701 303 303A	T _{sld} =245±5°C, 5sec, Lead-free Solder(Sn-3.0Ag-0.5Cu)		#2	0/22
Temperature Cycle	JEITA ED-4701 100 105	-40°C(30min)~25°C(5min)~ 100°C(30min)~25°C(5min)	100cycles	#1	0/22
Moisture Resistance (Cyclic)	JEITA ED-4701 200 203	25°C~65°C~-10°C, 90%RH, 24hr per cycle		#1	0/22
High Temperature Storage	JEITA ED-4701 200 201	T _A =100°C	1000hours	#1	0/22
Temperature Humidity Storage	JEITA ED-4701 100 103	T _A =60°C, RH=90%	1000hours	#1	0/22
Low Temperature Storage	JEITA ED-4701 200 202	T _A =-40°C	1000hours	#1	0/22
Room Temperature Operating Life		T _A =25°C, I _F =1200mA Test board: See NOTES below		#1	0/22
High Temperature Operating Life		T _A =100°C, I _F =400mA Test board: See NOTES below		#1	0/22
Temperature Humidity Operating Life		60 °C, RH=90%, I_F =800mA Test board: See NOTES below	500hours	#1	0/22
Low Temperature Operating Life		T_A =-40°C, I_F =1050mA Test board: See NOTES below	1000hours	#1	0/22
Vibration	JEITA ED-4701 400 403	200m/s², 100~2000~100Hz, 4cycles, 4min, each X, Y, Z	48minutes	#1	0/10
Electrostatic Discharges	JEITA FD-4701 HBM, 2kV, 1.5kO, 100pF, 3pulses.			#1	0/22

NOTES:

- 1) Test board: FR4 board thickness=1.6mm, copper layer thickness=0.07mm, R_{θJA}≈20°C/W
- 2) Measurements are performed after allowing the LEDs to return to room temperature.

(2) Failure Criteria

Criteria #	Items	Conditions	Failure Criteria
#1	Forward Voltage(V _F)	I _F =1050mA	>Initial value×1.1
	Luminous Flux(Φ _V)	I _F =1050mA	<initial td="" value×0.7<=""></initial>
#2	Solderability	-	Less than 95% solder coverage

CAUTIONS

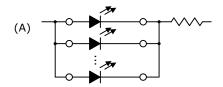
(1) Storage

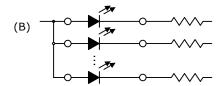
	Conditions	Temperature	Humidity	Time
<u>.</u>	Before Opening Aluminum Bag	≤30°C	≤90%RH	Within 1 Year from Delivery Date
Storage	After Opening Aluminum Bag	≤30°C	≤70%RH	≤168hours
Baking		65±5°C	-	≥24hours

- Product complies with JEDEC MSL 3 or equivalent. See IPC/JEDEC STD-020 for moisture-sensitivity details.
- Absorbed moisture in LED packages can vaporize and expand during soldering, which can cause interface delamination
 and result in optical performance degradation. Products are packed in moisture-proof aluminum bags
 to minimize moisture absorption during transportation and storage.
 - Included silica gel desiccants change from blue to red if moisture had penetrated bags.
- After opening the moisture-proof aluminum bag, the products should go through the soldering process within the range of the conditions stated above. Unused remaining LEDs should be stored with silica gel desiccants in a hermetically sealed container, preferably the original moisture-proof bags for storage.
- After the "Period After Opening" storage time has been exceeded or silica gel desiccants are no longer blue, the products should be baked. Baking should only be done once.
- Although the leads or electrode pads (anode and cathode) of the product are plated with gold,
 prolonged exposure to a corrosive environment might cause the gold plated the leads or electrode pads to tarnish,
 and thus leading to difficulties in soldering. If unused LEDs remain, they must be stored in a hermetically sealed container.
 Nichia recommends using the original moisture-proof bag for storage.
- Do not use sulfur-containing materials in commercial products. Some materials, such as seals and adhesives, may contain sulfur. The contaminated plating of LEDs might cause an open circuit. Silicone rubber is recommended as a material for seals. Bear in mind, the use of silicones may lead to silicone contamination of electrical contacts inside the products, caused by low molecular weight volatile siloxane.
- To prevent water condensation, please avoid large temperature and humidity fluctuations for the storage conditions.
- Do not store the LEDs in a dusty environment.
- Do not expose the LEDs to direct sunlight and/or an environment where the temperature is higher than normal room temperature.

(2) Directions for Use

When designing a circuit, the current through each LED must not exceed the Absolute Maximum Rating.
 Operating at a constant current per LED is recommended. In case of operating at a constant voltage, Circuit B is recommended.
 If the LEDs are operated with constant voltage using Circuit A, the current through the LEDs may vary due to the variation in Forward Voltage characteristics of the LEDs.





- This product should be operated using forward current. Ensure that the product is not subjected to either forward or reverse voltage while it is not in use. In particular, subjecting it to continuous reverse voltage may cause migration, which may cause damage to the LED die. When used in displays that are not used for a long time, the main power supply should be switched off for safety.
- It is recommended to operate the LEDs at a current greater than 10% of the sorting current to stabilize the LED characteristics.
- Ensure that excessive voltages such as lightning surges are not applied to the LEDs.
- For outdoor use, necessary measures should be taken to prevent water, moisture and salt air damage.

(3) Handling Precautions

- Do not handle the LEDs with bare hands as it will contaminate the LED surface and may affect the optical characteristics: it might cause the LED to be deformed and/or the bump to break, which will cause the LED not to illuminate.
- When handling the product with tweezers, be careful not to apply excessive force to the resin.
 Otherwise, The resin can be cut, chipped, delaminate or deformed, causing bump-bond breaks and catastrophic failures.
- Dropping the product may cause damage.
- Do not stack assembled PCBs together. Failure to comply can cause the resin portion of the product to be cut, chipped, delaminated and/or deformed. It may cause bump to break, leading to catastrophic failures.

(4) Design Consideration

- PCB warpage after mounting the products onto a PCB can cause the package to break.
 The LED should be placed in a way to minimize the stress on the LEDs due to PCB bow and twist.
- The position and orientation of the LEDs affect how much mechanical stress is exerted on the LEDs placed near the score lines.

 The LED should be placed in a way to minimize the stress on the LEDs due to board flexing.
- Board separation must be performed using special jigs, not using hands.
- If an aluminum PCB is used, customer is advised to verify the PCB with the products before use. Thermal stress during use can cause the solder joints to crack.
- Volatile organic compounds that have been released from materials present around the LEDs (e.g. housing, packing, adhesive, secondary lens, lens cover, etc.) may penetrate LED lens and/or internal pre-coating resin.
 If the LEDs are being used in a hermetically sealed environment, these volatile compounds can discolor after being exposed to heat and/or photon energy and it may greatly reduce the LED light output and/or cause a color shift.
 In this case, ventilating the environment may improve the reduction in light output and/or color shift.
 Perform a light-up test of the chosen application for optical evaluation to ensure that there are no issues, especially if the LEDs are planned to be used in a hermetically sealed environment.

(5) Electrostatic Discharge (ESD)

• The products are sensitive to static electricity or surge voltage. ESD can damage a die and its reliability.

When handling the products, the following measures against electrostatic discharge are strongly recommended:

Eliminating the charge

Grounded wrist strap, ESD footwear, clothes, and floors

Grounded workstation equipment and tools

ESD table/shelf mat made of conductive materials

- Ensure that tools, jigs and machines that are being used are properly grounded and that proper grounding techniques are used in work areas. For devices/equipment that mount the LEDs, protection against surge voltages should also be used.
- If tools or equipment contain insulating materials such as glass or plastic,

the following measures against electrostatic discharge are strongly recommended:

Dissipating static charge with conductive materials

Preventing charge generation with moisture

Neutralizing the charge with ionizers

• The customer is advised to check if the LEDs are damaged by ESD

when performing the characteristics inspection of the LEDs in the application.

Damage can be detected with a forward voltage measurement or a light-up test at low current (≤ 1 mA).

• ESD damaged LEDs may have current flow at a low voltage or no longer illuminate at a low current.

Failure Criteria: V_F<2.0V at I_F=0.5mA

(6) Thermal Management

- Proper thermal management is an important when designing products with LEDs. LED die temperature is affected by PCB thermal resistance and LED spacing on the board. Please design products in a way that the LED die temperature does not exceed the maximum Junction Temperature (T_J).
- Drive current should be determined for the surrounding ambient temperature (TA) to dissipate the heat from the product.
- The following equations can be used to calculate the LED temperature (i.e. T_1) once the saturation temperature at the junction has been reached.
 - 1) $T_J = T_A + R_{\theta JA} \cdot W$

2)
$$T_J = T_S + R_{\theta JS} \cdot W$$

*T_J=LED junction temperature: °C

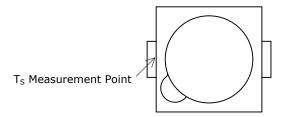
T_A=Ambient temperature: °C

T_S=Soldering temperature (cathode side): °C

R_{0JA}=Thermal resistance from junction to ambient: °C/W

 $R_{\theta JS}$ =Thermal resistance from junction to T_S measurement point: °C/W

W=Input power($I_F \times V_F$): W



(7) Cleaning

- The LEDs should not be cleaned with water, benzine, and/or thinner.
- If required, isopropyl alcohol (IPA) should be used. Other solvents may cause premature failure to the LEDs due to the damage to the resin portion. The effects of such solvents should be verified prior to use.

 In addition, the use of CFCs such as Freon is heavily regulated.
- When dust and/or dirt adheres to the LEDs, soak a cloth with Isopropyl alcohol (IPA), then squeeze it before wiping the LEDs.
- Ultrasonic cleaning is not recommended since it may have adverse effects on the LEDs depending on the ultrasonic power and how LED is assembled.

If ultrasonic cleaning must be used, the customer is advised to make sure the LEDs will not be damaged prior to cleaning.

(8) Eye Safety

• In 2006, the International Electrical Commission (IEC) published IEC 62471:2006 Photobiological safety of lamps and lamp systems, which added LEDs in its scope.

On the other hand, the IEC 60825-1:2007 laser safety standard removed LEDs from its scope.

However, please be advised that some countries and regions have adopted standards

based on the IEC laser safety standard IEC 60825-1:20112001, which still includes LEDs in its scope.

Most of Nichia's LEDs can be classified as belonging into either the Exempt Group or Risk Group 1.

High-power LEDs, that emit light containing blue wavelengths, may be classified as Risk Group 2.

Please proceed with caution when viewing directly any LEDs driven at high current, or viewing LEDs with optical instruments which may greatly increase the damages to your eyes.

• Viewing a flashing light may cause eye discomfort. When incorporating the LED into your product, please be careful to avoid adverse effects on the human body caused by light stimulation.

(9) Miscellaneous

- Nichia warrants that the discrete LEDs will meet the requirements/criteria as detailed in the Reliability section within this specification. If the LEDs are used under conditions/environments deviating from or inconsistent with those described in this specification, the resulting damage and/or injuries will not be covered by this warranty.
- Nichia warrants that the discrete LEDs manufactured and/or supplied by Nichia will meet the requirements/criteria
 as detailed in the Reliability section within this specification; it is the customer's responsibility
 to perform sufficient verification prior to use to ensure that the lifetime and other quality characteristics required
 for the intended use are met.
- The applicable warranty period is one year from the date that the LED is delivered. In the case of any incident that appears to be in breach of this warranty, the local Nichia sales representative should be notified to discuss instructions on how to proceed while ensuring that the LED in question is not disassembled or removed from the PCB if it has been attached to the PCB. If a breach of this warranty is proved, Nichia will provide the replacement for the non-conforming LED or an equivalent item at Nichia's discretion. FOREGOING ARE THE EXCLUSIVE REMEDIES AVAILABLE TO THE CUSTOMER IN RESPECT OF THE BREACH OF THE WARRANTY CONTAINED HEREIN, AND IN NO EVENT SHALL NICHIA BE RESPONSIBLE FOR ANY INDRECT, INCIDENTAL OR CONSEQUENTIAL LOSSES AND/OR EXPENSES (INCLUDING LOSS OF PROFIT) THAT MAY BE SUFFERED BY THE CUSTOMER ARISING OUT OF A BREACH OF THE WARRANTY.
- NICHIA DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
- This LED is intended to be used for general lighting, household appliances, electronic devices (e.g. mobile communication devices); it is not designed or manufactured for use in applications that require safety critical functions (e.g. aircraft, automobiles, combustion equipment, life support systems, nuclear reactor control system, safety devices, spacecraft, submarine repeaters, traffic control equipment, trains, vessels, etc.). If the LEDs are planned to be used for these applications, unless otherwise detailed in the specification, Nichia will neither guarantee that the LED is fit for that purpose nor be responsible for any resulting property damage, injuries and/or loss of life/health.

 This LED does not comply with ISO/TS 16949 and is not intended for automotive applications.
- The customer will not reverse engineer, disassemble or otherwise attempt to extract knowledge/design information from the LED.
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- Both the customer and Nichia will agree on the official specifications for the supplied LEDs before any programs are officially launched. Without this agreement in writing (i.e. Customer Specific Specification), changes to the content of this specification may occur without notice (e.g. changes to the foregoing specifications and appearance, discontinuation of the LEDs, etc.).