

NC: Normally closed NO: Normally opened

## 3V300 Series



## **Ordering code**



#### 1) Model

3V: Solenoid valve (3/2 way)

#### **©Standard voltage**

A: AC220V B: DC24V C: AC110V E: AC24V F: DC12V

#### ②Code 3: 300 Series

**3 Valve type**10: Single solenoid20: Double solenoid

# ⑦ Electrical entry Blank: Terminal I: Flying leads[Note]

[Note]: The wire length is 0.5m.

④ Port size
⑤ Acting type

08: 1/4" 10: 3/8"

## **®Thread type** T: NPT

Please refer to P51 for manifold specification and the order way.

## **Specification**

Model	3V310-08	3V320-08	3V310-10	3V320-10		
Fluid	Air(to be filtered by 40µm filter element)					
Acting	Internal pilot					
Port size [Note1]	In=Out=1/4"		In=Out=3/8"			
Orifice size [Note3]	3V310-10,3V320-10:28.0mm <sup>2</sup> (Cv=1.65)					
Valve type	3 port 2 position					
Lubrication [Note2]	Not required					
Operating pressure	21~114psi(0.15~0.8MPa)					
Proof pressure	175psi(1.2MPa)					
Temperature	-20~70°C					
Material of body	Aluminum alloy					

[Note 1] NPT thread is available.

[Note 2] Once lubricated air is used, continue with same medium to optimise valve life span. Lubricants like ISO VG32 or equivalent are recommended.

[Note 3] Equivalent orifice S and Cv are all calculated from the flow rate data.

#### **Product feature**

- 1. Structure in sliding column mode: good tightness and sensitive reaction.
- 2. Double control solenoid valves have memory function.
- 3. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 4. No need to add oil for lubrication.
- 5. Affiliated manual devices are equipped to facilitate installation and debugging.
- 6. Several standard voltage grades are optional.
- 7. Integrate with the manifold to save installation space.





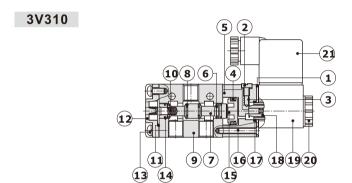
## 3V300 Series

## **Coil specification**

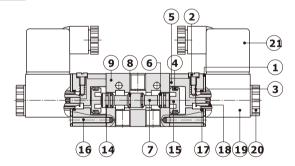
Item	Specification				
Standard voltage	AC220V	AC110V	AC24V	DC24V	DC12V
Scope of voltage	AC: ±15% DC: ±10%				
Power consumption	4.5VA	4.5VA	5.0VA	3.0W	2.5W
Protection	IP65(DIN40050)				
Temperature classification	B Class				
Electrical entry	Terminal, Flying leads				
Activating time	0.05 sec and below				
Max. frequency [Note 1]	5 cycle/sec				

[Note1] The maximum actuation frequency is in the no-load state.

## **Inner structure**

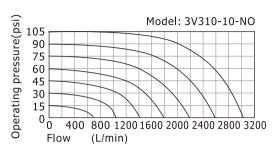


## 3V320



No.	Item	No.	Item	No.	Item
1	Fixed plate	8	O-ring	15	Piston
2	Manual override	9	Body	16	Pilot screw
3	Override spring	10	Spool spring	17	O-ring
4	Piston O-ring	11	Bottom cover gasket	18	Armature
5	Pilot body	12	Bottom cover	19	Coil
6	Spool packing	13	Screw	20	Coil nut
7	Spool	14	Wear ring	21	Connector

#### Flow chart



The data in flow rate chart are obtained from AirTAC lab.

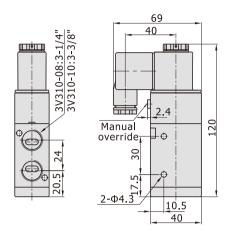


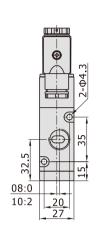
[Unit: mm]

## 3V300 Series

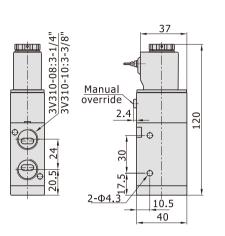
## **Dimensions**

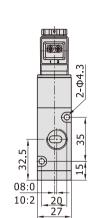
## 3V310(Terminal)



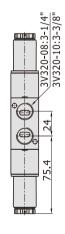


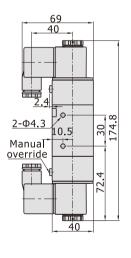
## 3V310(Flying leads)

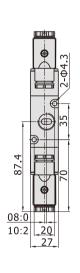




## 3V320(Terminal)







## 3V320(Flying leads)

