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*To maintain the validity of the warranty, the bicycle must be fully assembled by an authorized Argon 18 dealer. High-end components, particularly carbon parts, require extra care during assembly.*

*These components must be installed using a torque wrench to ensure each bolt is at the specified torque setting to prevent damage.*

---

**MY KRYPTON**

Date of Purchase: ____________________________
Retailer: ____________________________
Size: ____________________________
Serial Number: ____________________________
1. **TOOLS NEEDED & SPARE PARTS KIT**

1. Hydraulic Hose Cutter
2. Allen Key Set
3. Flush cut plier
4. Carbon Paste & Grease
5. Utility Picks
6. Clean Rag

7. Derailler Hanger Alignment Gauge
8. Cables and Housing Cutter
9. Thread Locker Medium strength
10. Isopropyl Alcohol
11. Torque Wrench
12. Headset Press

13. 8mm Wrench
14. Bleed Kit
15. Torx Key Set
16. Mineral Oil

**SPARE PARTS KIT**

1. Seat Post Clamp
2. Spare Rear Derailleur Hanger

**IMPORTANT:**
Spare Parts Kit: Essential parts to always have on hand IN CASE OF EMERGENCY... THIS MIGHT SAVE YOUR RIDE!

- Seat Post Clamp: 200922 80801
- Spare Rear Derailleur Hanger: 200919 100147, 200920 100148, 200921 100149, 200855
2. TROUBLESHOOTING / TIPS & SPECIFICATIONS

Brakes
Front brake - 140/160mm disc rotors
Rear brake - 140/160mm disc rotors
Rear mount thickness: 20mm.

Tire Clearance
700c: Maximum clearance: 700x40c. Tires must be no wider than 43mm for both front and rear wheels.
Tire clearance is affected by crank and front derailleur choice.

<table>
<thead>
<tr>
<th>Brand</th>
<th>Front Derailleur</th>
<th>Width</th>
<th>Type</th>
<th>Max tire size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Shimano</td>
<td>R9100 / R8000</td>
<td>Standard Mechanical</td>
<td>700x40c / 43mm</td>
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<tr>
<td></td>
<td>R9250 / R8150</td>
<td>Standard Electronic</td>
<td>700x35c / 38mm</td>
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<tr>
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<td>GRX RX810 / RX400</td>
<td>Wide</td>
<td>Mechanical</td>
<td>700x40c / 43mm</td>
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<td>GRX RX815</td>
<td>Wide</td>
<td>Electronic</td>
<td>700x40c / 43mm</td>
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<td>SRAM</td>
<td>Red / Force</td>
<td>Standard Mechanical</td>
<td>700x40c / 43mm</td>
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<td>Red / Force AXS*</td>
<td>Standard Electronic</td>
<td>700x38c / 41mm</td>
<td></td>
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<tr>
<td></td>
<td>Force AXS Wide*</td>
<td>Wide</td>
<td>Electronic</td>
<td>700x40c / 43mm</td>
</tr>
</tbody>
</table>

* Without wedge

Seat Post Collar
Ø 31.8mm

Front Derailleur
The Krypton can be used with a front derailleur.

Accessories
The Krypton is designed to take fenders and a rear rack up to 27kg. With fenders, tire clearance is reduced by 5mm, 700x35c, no wider than 38mm.

Please contact customer service at info@argon18.com for any further inquiries.

Seat Post
Ø 27.2mm

Bottom Bracket
Threaded T47, 86mm width

Headset
A18 3D IST2
Bottom Bearing: MR127 - 1 1/2", 36° x 45° Stainless Steel
Top Bearing: MR127 - 1 1/2", 36° x 45° Stainless Steel
*Some systems may require a 1 1/2", 45° x 45° top bearing
For more information, please refer to: Argon 18 - Internal routing compatibility

Chainring
The Krypton can run a 50-34T chainring maximum.
A chainring of 48T maximum can be installed in 1x configuration.
3. **FRAMESET INSPECTION**

Before assembling your new Krypton, please complete the following:

1. Verify frameset parts checklist (see p.7-8)
2. Inspect the frame for cosmetic defects (scratches, bumps, cracks, paint defects, etc.)
3. For reference, record serial number on p.3
4. Verify you have all the necessary bolts (refer to frameset parts, p.7-8)
5. For optimal shifting performance, use a derailleur alignment gauge to make sure that the derailleur hanger is straight.

---

### Torque Value

- **2Nm**
- **4Nm**
- **10Nm**
- **35Nm**

---

### Screw Type
- **Thru Axle**
- **Flat Head**
- **Socket Head**
- **Flanged Button Head**
- **Flat Head Torx**
- **Hand Tight**
- **Threadlocker**

### Important Notes:

- **Indicates special precautions and important steps that must be taken to avoid damage and/or injury.**

- **Torque value:**
  - Under-torquing may cause parts to slip and cause injury.
  - Over-torquing may cause screw to break and/or part to slip and cause injury.

---

### Applying Carbon Paste

- Apply **carbon paste** on the indicated surfaces.

---

### Applying Threadlocker

- Apply **threadlocker** on the indicated surfaces.

---

### Applying Grease

- Apply **grease** on the indicated surfaces.
*Except for the frame itself, which is not sold separately as a spare part, all parts can be ordered by referring to their respective SKU number.*
### 4.2 FRAMESET SKUS AND DESCRIPTIONS KRYPTON PRO

<table>
<thead>
<tr>
<th>NO.</th>
<th>NAME</th>
<th>A18 SKU#</th>
<th>QTY</th>
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<tr>
<td>2</td>
<td>Krypton Pro Fork 46 mm (S-XL) -OR- Krypton Pro Fork 52 mm (XXS-XS)</td>
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<td>4</td>
<td>Dropout DS Type B</td>
<td>200919</td>
<td>1</td>
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<td>5</td>
<td>Rear Derailleur Hanger TA Type B</td>
<td>200920</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>Rear Derailleur Hanger, Direct Mount TA Type B</td>
<td>200921</td>
<td>1</td>
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<td>7</td>
<td>Flat Head Cap Screw M5x8mm Torx</td>
<td>200855</td>
<td>1</td>
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<td>8</td>
<td>FD Hanger Removable Forward (With Screws) 364A Copper Anodized</td>
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<td>Cable Clamp Top &amp; Bottom (With Screw)</td>
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<td>IST2 Headset Sleeve</td>
<td>200829</td>
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<td>24</td>
<td>Krypton Toolkit Backbone Kit</td>
<td>200918</td>
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<td>25</td>
<td>Krypton Toolkit Door-Pads Kit</td>
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<td>26</td>
<td>GW Front Thru Axle 12mm Lite &amp; Hollow</td>
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<td>Dirt Guard Kit, Two Parts</td>
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<td>32</td>
<td>Seatpost Collar</td>
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<td>33</td>
<td>Di2 Battery Holder (BT-DN300) For 27.2mm SP</td>
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<td>1 Set</td>
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<td>34</td>
<td>Krypton Fender Bracket Kit</td>
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<td>1 Set</td>
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<tr>
<td>35</td>
<td>Krypton Pro Toolkit</td>
<td>200831</td>
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</tbody>
</table>
5.1 FRAMESET SKUS AND DESCRIPTIONS KRYPTON

*Except for the frame itself, which is not sold separately as a spare part, all parts can be ordered by referring to their respective SKU number.*
## 5.2 Frameset SKUs and Descriptions Krypton

<table>
<thead>
<tr>
<th>NO.</th>
<th>NAME</th>
<th>AI8 SKU#</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
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<td>1</td>
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<tr>
<td>2</td>
<td>Krypton Fork 46 mm (S-XL) -OR- Krypton Fork 52 mm (XXS-XS)</td>
<td>FK.KR.S-XL.365B</td>
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<tr>
<td>3</td>
<td>Seatpost Krypton 365A</td>
<td>FK.KR.XXS-XS.365A</td>
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<td>4</td>
<td>Dropout DS Type B</td>
<td>FK.KR.XXS-XS.365B</td>
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<td>5</td>
<td>Rear Derailleur Hanger TA Type B</td>
<td>FK.KR.XXS-XS.365B</td>
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<td>6</td>
<td>Rear Derailleur Hanger, Direct Mount TA Type B</td>
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<td>7</td>
<td>Flat Head Cap Screw M5x8mm Torx</td>
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<td>8</td>
<td>FD Hanger Removable Forward (With Screws)</td>
<td>FK.KR.XXS-XS.365B</td>
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<td>9</td>
<td>Cable Clamp Top &amp; Bottom (With Screw)</td>
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<td>10</td>
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<tr>
<td>14</td>
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<td>Rear Brake Oblong Cable Guide</td>
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<td>35</td>
<td>Krypton Toolpouch</td>
<td>FK.KR.XXS-XS.365B</td>
<td>1</td>
</tr>
</tbody>
</table>
6. SEATPOST INSTALLATION

1. Apply grease on the threads of the M5 x 22mm socket head screw.

2. Assemble the seat post collar (80801 or 200922) as shown.

3. Adjust the seatpost to the desired height. Make sure to follow the seatpost min and max insertion limits. (p. 13)

4. Tighten the M5 x 22mm socket head screw on the seatpost clamp to 4Nm.

**IMPORTANT:** Refer to p.13 for seatpost MIN and MAX insertion limits.
7. Seatpost Min. & Max. Insertion

Refer to the adjacent table for details on saddle height and seatpost insertion limits:

i. The correct frame size must be determined according to the saddle height limits.

A. Maximum Saddle Height.
B. Minimum Saddle Height.

ii. Depending on the size of the frame and the desired saddle height, the seatpost might need to be cut.

If the desired saddle height is lower than value “C”, calculate the required cutting length “G” as follow:

\[ G = C - \text{Desired saddle height} + 10\text{mm} \] (to allow adjustment)

**Example:** For a desired saddle height of 635mm on a XX-Small frame, the required minimum seatpost cut length (G) is:

\[ G = 666 - 635 + 10 = 41 \text{ mm} \]

**Important:** The saddle height can’t be lower than value “B”.

**Saddle Height Limits (mm)**

<table>
<thead>
<tr>
<th>SIZE</th>
<th>Max Saddle Height</th>
<th>Min Saddle Height (Without cut)</th>
<th>Min Saddle Height</th>
<th>Min Seatpost Insert</th>
<th>Max Sattube Insert</th>
<th>Max Seat-tube Cut</th>
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<td>740</td>
<td>590</td>
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<td>76</td>
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<td>X-SMALL</td>
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<td>840</td>
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<td>80</td>
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</table>

**Based on saddle with 50mm between center of rail to top.**

Minimum Seatpost Insertion: 80mm
Maximum Seatpost Cut: 115 mm
8.1 SEAT POST ASSEMBLY KRYPTON PRO

The seat post is supplied fully assembled.

1. Unscrew both bolts slightly until the top clamp (a) and the cradle (b) are separated enough to insert the saddle rail. Do not unscrew the M5 x 40mm screws completely.
2. Apply grease on the threads of each M5 x 40mm screw, on the spherical washer and on the barrel.
3. Apply carbon paste between the cradle and seatpost.
4. Tighten both M5 x 40mm screws in order to adjust the angle of the saddle and clamp the rail.
5. Tighten both M5 x 40mm screws to 4Nm.
The seat post is supplied fully assembled.

1. Unscrew both screws slightly until the top clamp (a) and the cradle (b) are separated enough to insert the saddle rail. Do not unscrew the bolts completely.
2. Apply grease on the threads of each bolt, on the spherical washer and on the barrel.
3. Tighten both bolts in order to adjust the angle of the saddle and clamp the rail.
4. Tighten both screws to 9.5Nm.
9. REAR DERAILLEUR HANGER ASSEMBLY

Assembling with a regular hanger:

1. Install the threaded dropout part (SKU: 100147 or 200919) on the frame.
2. Assemble the rear derailleur hanger (SKU: 100148 or 200920) on the frame with the flat head torx cap screw M3 x 8 mm (SKU: 200855).
3. Apply a drop of blue threadlocker (no. 242) to the M3 x 8 mm screw threads and hand-tighten the screw.
4. Use a rear derailleur hanger alignment gauge to align the rear derailleur hanger.

Assembling with a direct mount hanger:

1. Install the threaded dropout part (SKU: 100147 or 200919) on the frame.
2. Assemble the rear derailleur hanger (SKU: 100149 or 200921) on the frame with the flat head torx cap screw M3 x 8 mm (SKU: 200855).
3. Apply a drop of blue threadlocker (no. 242) to the M3 x 8 mm screw threads and hand-tighten the screw.
4. Use a rear derailleur hanger alignment gauge to align the rear derailleur hanger.

For assistance, visit Park Tool’s website at:
https://www.parktool.com/blog/repair-help/rear-derailleur-hanger-alignment
### 10. FRONT DERAILLEUR HANGER ASSEMBLY

**Using a Front Derailleur:**

1. Apply grease on the threads of both M5 x 16mm bolts (SKU: 81248).
2. Assemble the front derailleur hanger (SKU: 200815 or 200892) on the frame with the two bolts.
3. Tighten both screws to 3Nm.

**Using a Single Chainring Set-Up:**

1. Install the FD plug (SKU: 81240) to cover the hole.
11. 3D HEADSET INSTALLATION

As with almost all Argon 18 bikes, the Krypton provides you with the benefit of the 3D system. This system allows for 2 positions: 0mm and 25mm.

If the 25mm 3D headset is desired, follow the steps below. If no 3D headset is desired, no action is required:

1. Install the 3D headset plastic sleeve (SKU: 200829) into the top of the head tube. (Apply grease on the sleeve)
2. Insert the 25mm headset sleeve (SKU: 200828). (Apply grease on the column)
3. Secure the assembly using a headset press.
4. Push the 25mm Cap on the column while aligning the pin in the frame hole.
12.1 CABLE AND HOUSING ROUTING – MECHANICAL 1x SHIFTING

1. All housing will be under the BB once installed.
2. All housing can be covered by a foam liner over the cable clamp (SKU: 80811).
3. Refer to the Internal Routing Guide on the website for the cable orientation around the steer tube, this depends on the choice of cockpit.
12.2 CABLE AND HOUSING ROUTING – MECHANICAL IX SHIFTING

**Rear Derailleur:**
1. Insert housing from rear hole on the seat stay.
2. Guide the housing under the bottom bracket.
3. Exit the housing through the headtube.
4. Insert the mechanical grommet (SKU: 80985) into the seat stay hole.

**Rear Brake:**
1. Insert housing from rear hole on the chainstay.
2. Guide the housing under the bottom bracket.
3. Exit the housing through the headtube.
4. Insert the rear brake oblong cable guide (SKU: 80551) into the chainstay hole.

**Front Derailleur:**
1. Install the FD plug (SKU: 81240) over the two FD hanger rivets. Refer to page 13.
2. Install the plug grommet (SKU: 80804) in the Di2 seat tube hole and FD housing exit hole.

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**ARGON18**

**BRAKE HOUSING**

**DERAILLEUR CABLE/HOUSING**
13.1 CABLE AND HOUSING ROUTING – MECHANICAL SHIFTING

1. All housing will be under the BB once installed.
2. All housing can be covered by a foam liner over the cable clamp (SKU: 80811).
3. Refer to the Internal Routing Guide on the website for the cable orientation around the steer tube, this depends on the choice of cockpit.
Rear Derailleur:
1. Insert housing from rear hole on the seat stay.
2. Guide the housing under the bottom bracket.
3. Exit the housing through the headtube.
4. Insert the mechanical grommet (SKU: 80985) into the seat stay hole.

Rear Brake:
1. Insert housing from rear hole on the chainstay.
2. Guide the housing under the bottom bracket.
3. Exit the housing through the headtube.
4. Insert the rear brake oblong cable guide (SKU: 80551) into the chainstay hole.

Front Derailleur with full housing:
1. Housing length will depend on the chainring.
2. Insert front derailleur housing from the headtube.
3. Once the housing exits from the BB hole, guide the housing in the hole behind the BB.
4. Install the mechanical grommet (SKU: 80985).
5. Install the housing ferrule.
6. Install the plug grommet (SKU: 80804) in the Di2 seat tube hole.
13.3 Cable and Housing Routing - Mechanical Shifting

Front Derailleur with cable stop:

1. Insert front derailleur housing (DH) from the headtube.
2. Once the housing exits from the BB hole, install the dirt guard kit (SKU: 80988).
3. Install the FD cable stopper (SKU: 81242).
4. Install the cable (DC) in the housing.
5. Install the rubber dust seal (included in SKU: 80988).
6. Guide the housing in the hole behind the BB.
7. Install the plug grommet (SKU: 80804) in the Di2 seat tube hole.
1. The rear brake housing will be under the BB once installed.
2. The rear brake housing can be covered by a foam liner over the cable clamp (SKU: 80811).
3. Refer to the Internal Routing Guide on the website for the cable orientation around the steer tube, this depends on the choice of cockpit.
14.2 Cable and Housing Routing – Electronic Wireless Routing

**Rear Derailleur:**
1. Install the plug grommet (SKU: 80804) in the seat stay hole.

**Rear Brake:**
1. Insert housing from rear hole on the chainstay.
2. Guide the housing under the bottom bracket.
3. Exit the housing through the headtube.
4. Insert the rear brake oblong cable guide (SKU: 80551) into the chainstay hole.

**Front Derailleur:**
1. Install the plug grommet (SKU: 80804) in the Di2 seat tube hole and FD housing exit hole.
1. The rear brake housing will be under the BB once installed.
2. The rear brake housing can be covered by a foam liner over the cable clamp (SKU: 80811).
3. Refer to the Internal Routing Guide on the website for the cable orientation around the steer tube, this depends on the choice of cockpit.
1. All cable and housing will be under the BB once installed.
2. The junction box will be behind the BB once installed.
3. The rear brake housing can be covered by a foam liner over the cable clamp (SKU: 80811).
4. Refer to the Internal Routing Guide on the website for the cable orientation around the steer tube, this depends on the choice of cockpit.
**Rear Derailleur:**
1. Insert the Di2 rear derailleur cable from rear hole on the seat stay until it exits from the BB hole or the seattube depending on the Di2 generation.
2. Plug the cable into the junction box or into the battery.
3. Insert the Di2 grommet (SKU: 80805) into the seat stay hole.

**Rear Brake:**
1. Insert housing from rear hole on the chainstay.
2. Guide the housing over the bottom bracket.
3. Exit the housing through the headtube.

**Front Derailleur:**
1. Insert Di2 front derailleur cable from hole behind seattube until it exits from the BB hole or the seattube depending on the Di2 generation.
2. Plug the cable into the junction box or into the battery.
3. Install the plug grommet (SKU: 80804) in the FD housing exit hole and the Di2 grommet (SKU: 80805) into the Di2 seattube hole.

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**Diagram Notes:**

- **Rear Derailleur Cable/Housing:**
  - Insert the Di2 grommet (SKU: 80805) into the seat stay hole.
  - Plug the cable into the junction box or into the battery.

- **Rear Brake Housing:**
  - Insert housing from rear hole on the chainstay.
  - Guide the housing over the bottom bracket.
  - Exit the housing through the headtube.
  - Insert the rear brake oblong cable guide (SKU: 80551) into the chainstay hole.

- **Front Derailleur Housing:**
  - Insert Di2 front derailleur cable from hole behind seattube until it exits from the BB hole or the seattube depending on the Di2 generation.
  - Plug the cable into the junction box or into the battery.
  - Install the plug grommet (SKU: 80804) in the FD housing exit hole and the Di2 grommet (SKU: 80805) into the Di2 seattube hole.
With an AXS groupset or mechanical 1X groupset:

1. The dropper post housing will be above the BB once installed.
2. The dropper post housing can be covered by a foam liner over the cable clamp (SKU: 80811).
3. Insert the housing into the headtube and through the seat tube.
4. Follow dropper seatpost manufacturer installation procedure.

**IMPORTANT:**

Only 4 cables can pass thru the headset per headset manufacturer recommendation.
1. Apply a drop of blue threadlocker (no. 242) to the M5 x 18mm screw threads.
2. Install the bottom part of the cable clamp (SKU: 200816). The brake side goes on the non-drive side of the bike.
3. Place all housing in the corresponding position in the cable clamp.
4. Install the top part of the cable clamp.
5. Hand-tighten the M5 x 12 mm screw, making sure that the housing isn’t crushed.
18. BOTTOM BRACKET COVER INSTALLATION

1. After installing all cables and housing, install the bottom bracket cover (SKU: 100146).
19. FORK INSTALLATION

25MM

25mm assembly process:

1. Install the bottom (MR127) bearing on the fork. (Apply grease on both sides of the bearing)
2. Insert top bearing (supplied with the headset) in the headset column. (Apply grease on both sides of the bearing)
3. Slide the fork into the head tube while orienting all housing on the good side of the steertube depending on the chosen headset system.
4. Install conical compressor ring once all cables are in place.
5. Install headset top cover with all cable at the right place.
6. For more information on compatible systems and assembly suggestions, please see: Internal Routing Guide on our website.

OMM

OMM assembly process:

Please note that this cap is designed to replace a SRS headset topcap.

1. Install the bottom (MR127) bearing on the fork. (Apply grease on both sides of the bearing)
2. Insert top bearing (MR127) in the headset column. (Apply grease on both sides of the bearing)
3. Slide the fork into the head tube while orienting all housing on the good side of the steertube. For SRS systems, we suggest that all cables pass on the same side of the steerer as the lever they are going to.
4. Install conical FSA compressor ring once all cables are in place.
5. Install headset top cover (SKU: 200823, 200825 or 200827) once all cables are in place.

IMPORTANT:
Only 4 cables can pass through the headset per headset manufacturer recommendation.
20.1 TOOLBOX FRAME INSTALLATION

Assembling the door frame receptacle:

1. Apply threadlocker (no. 242) to the threads of the four M4 x 5 mm flanged button head screws.
2. Place the threaded part inside the frame in the upper hole.
3. Assemble the rounded top part and hand-tighten the two screws.
4. Repeat for the lower part.
1. Apply a drop of blue threadlocker (no. 242) to the M3 x 5 mm screw threads.
2. Assemble the locator, backbone and door cover as shown with the M3 x 5 mm screw.
3. Apply a drop of blue threadlocker (no. 242) to the two M3 x 10 mm screw threads.
4. Assemble the threaded insert, backbone and door cover as shown with the two M3 x 10 mm screws.
5. Hand-tighten the three M3 screws.

1. Apply a drop of blue threadlocker (no. 242) to the M5 x 14 mm screw threads.
2. Assemble the rocker and lever on the door assembly as shown with the M5 x 14 mm screw. The matching interface is square; make sure the parts are aligned correctly.
3. Tighten the M5 x 14 mm screw to 3Nm.
4. Validate the rotation of the lever. There is a notch on the rocker to keep the lever in the open position.
The Krypton comes with a downtube tool pouch. On the Krypton Pro the pouch contains tools, while on the Krypton it is supplied empty.

**20.3 TOOLBOX COMPONENTS**

- **Silicone Sleeve**
- **Inner Tube** *Not Included*
- **CO2 Cartridge 16 g** *Not Included*
- **Multi-Tool**
- **Tire Lever**
- **Inflator Head**

<table>
<thead>
<tr>
<th>Tool Pouch</th>
<th>Tube 700 x 40</th>
<th>Suggested tool placement</th>
</tr>
</thead>
</table>

*Not Included*
20.4 TOOLBOX DOOR INSTALLATION

1. Insert the door at an angle and make sure the backbone edges are aligned into the tab on the frame.
2. Lower the door until it rests on the upper tab.
3. Turn the lever 90 degrees counter-clockwise to lock the door in place.
21. **BOTTLE CAGE POSITION**

Above are some possible options of how to fit the waterbottle(s) onto the frame’s water-bottle-cage mounts, depending on the frame size.
**Without fender or rack:**

1. Cover the five unused holes with M5 plugs (SKU: 80264).

**With fender only:**

1. To install a rear fender, use the fender bracket kit (SKU: 200830). Use the two supplied M5 x 10 mm button head screws to secure the bracket.

2. When securing the fender on the dropout, make sure that the screw doesn’t interfere with the chain. The maximum insertion of the screw is 13 mm to avoid protrusion and possible chain interference.

3. All screws must be torqued to a maximum of 3 Nm. Apply grease to the threads.
22.2 REAR RACK AND FENDER INSTALLATION

**With rack only:**

1. When securing the rear rack on the dropout, make sure that the screw doesn’t interfere with the chain. The maximum insertion of the screw is 13mm to avoid protrusion and possible chain interference. Make sure there is at least 10mm of screw insertion to support the load.

2. All screws must be torqued to a maximum of 3Nm. Apply grease to the threads.

3. Cover the unused hole with a M5 plug (SKU: 80264).

**With fender and rack:**

1. To install a rear fender and a rack, use the fender bracket kit (SKU: 200830). Use two M5 screws and nuts to secure the bracket to the rack upper support.

2. When securing the fender and the rear rack on the dropout, make sure that the screw doesn’t interfere with the chain. The maximum insertion of the screw is 13mm to avoid protrusion and possible chain interference. Make sure there is at least 10mm of screw insertion to support the load.

3. If possible, screw the fender onto the rear rack. If not possible, position the rear rack between the frame and the fender on the screw.

4. All screws must be torqued to a maximum of 3Nm. Apply grease to the threads.
23. FRONT FENDER INSTALLATION

- To install a front fender, use the fender bracket kit (SKU: 200830). Use the supplied M5 x 14 mm button head screw to secure the bracket.
- Make sure the top screw securing the fender doesn't touch the fork.
- The thread insertion on the interior hole for fenders is 12mm. Ensure 12mm or less of visible threads once the fender is screwed on.
- All screws must be torqued to a maximum of 3Nm. Apply grease to the threads.
- Cover all unused holes with M5 plug (SKU: 80264)