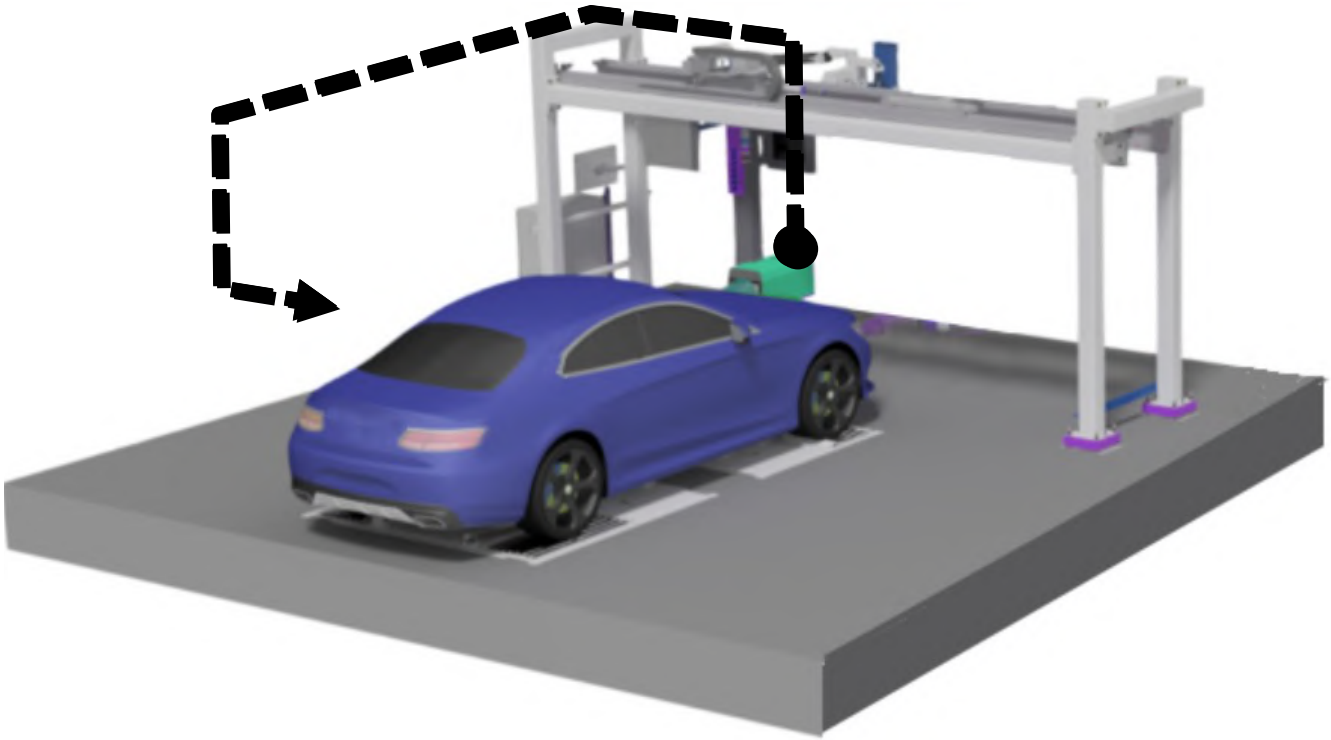
High precision Headlamp Digital Aiming

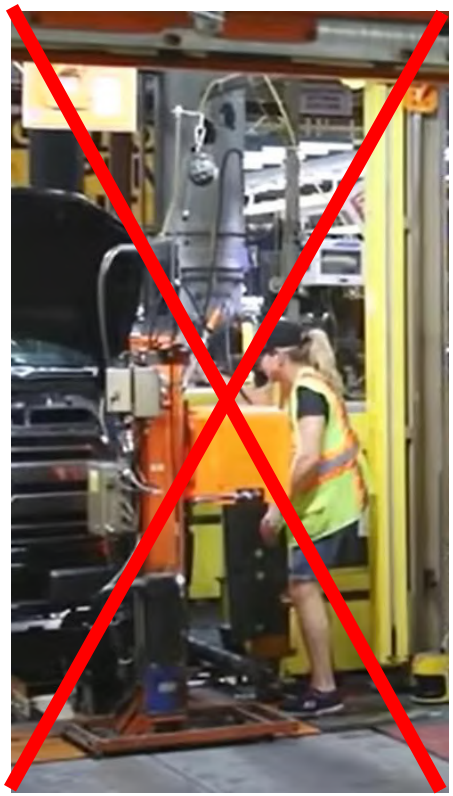
Ludovic Toulisse DVN WORKSHOP USA 21-22 SEPTEMBER 2021

What is Digital Aiming?

JOHNSON ELECTRIC

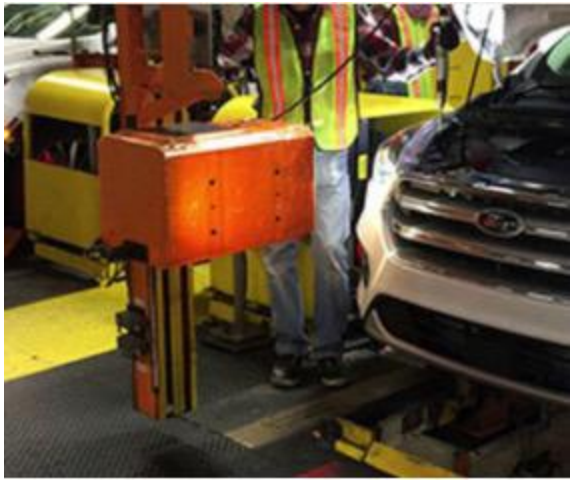
How to digitalize the aiming : Car assy line





JOHNSON ELECTRIC

Human factor on aiming precision



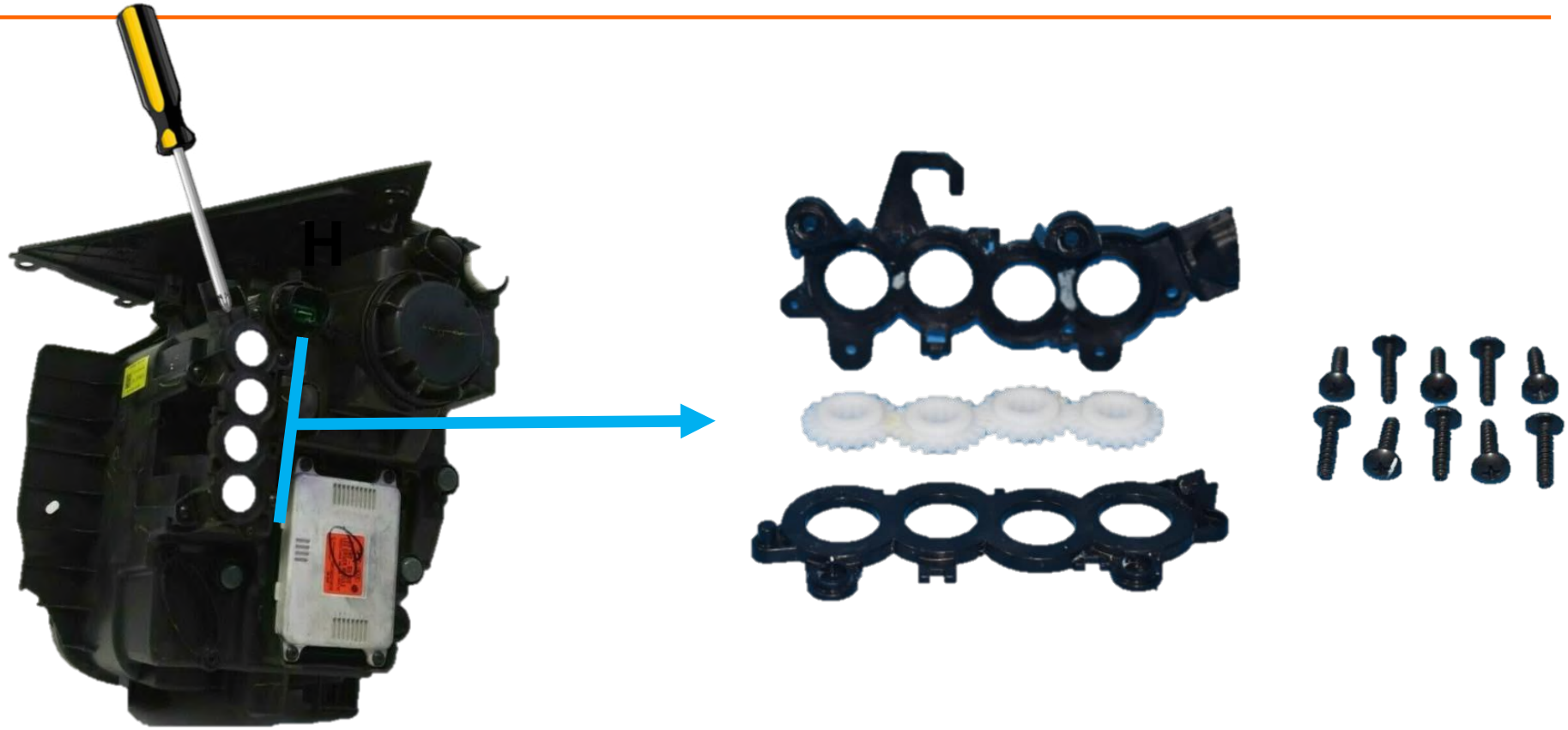
- Screwing machine inertia
- Manual start / stop
- Torque variations

JOHNSON ELECTRIC

Aiming components : factors of aiming degradation

- Gears Brackets Bars Sliders Cables Seals and Screws

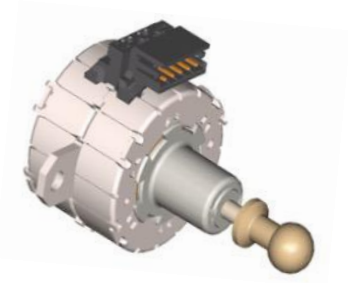
One example of aiming complexity



6 plastic components and 10 screws

Solutions for Digital Aiming for SAE headlamps

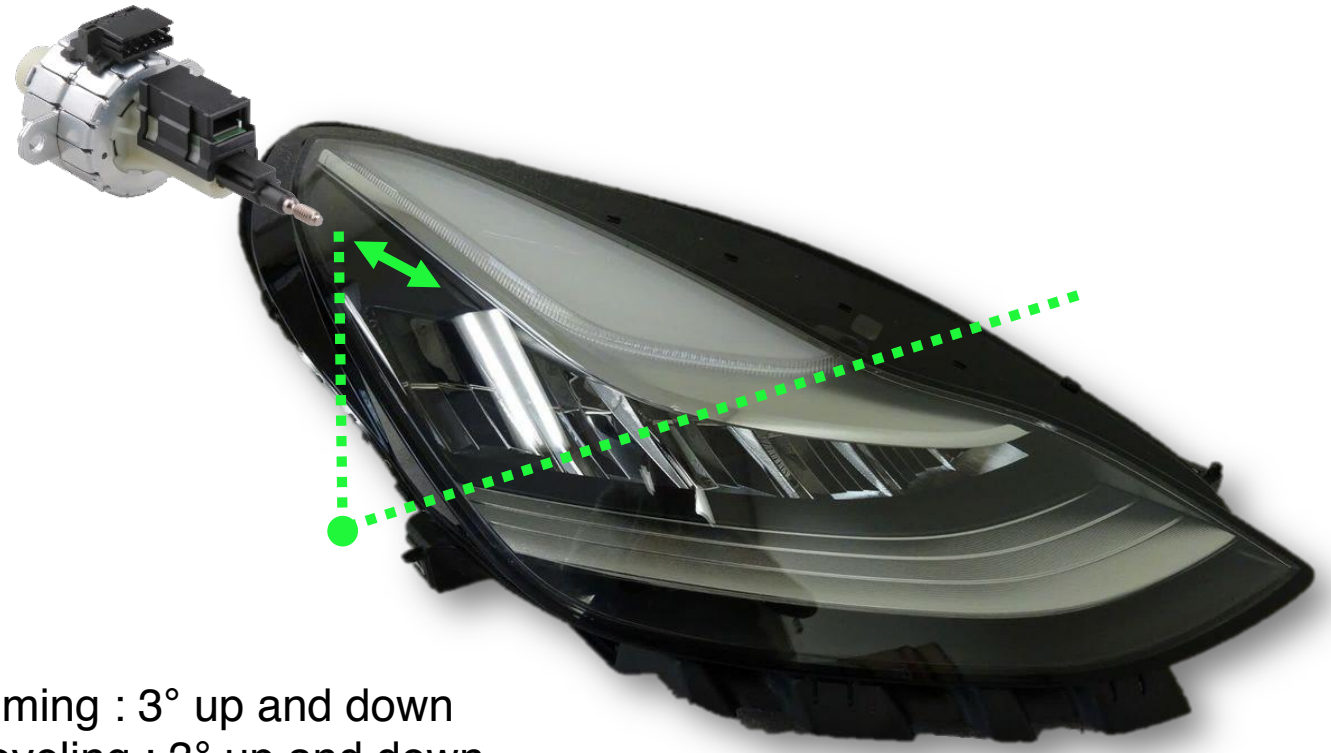
- Simplified stepper « aimer »
  - Dynamic leveler optimized for aiming
  - Fast and precize
  - Variable speed / Microstep driving
  - Typical angular precision +/-0.07%



- DC « Aimer »
  - Basic analogic driving
  - Constant speed

JOHNSON ELECTRIC

Solutions for ADB headlamps :
Vertical aiming + dynamic leveling



Aiming : 3° up and down
Leveling : 3° up and down

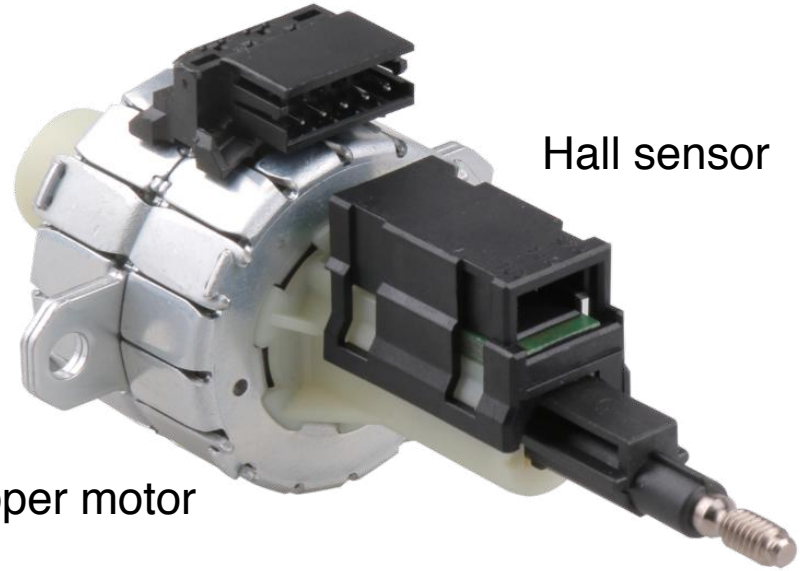
Thin

Vertical

Reference run of the stepper motor

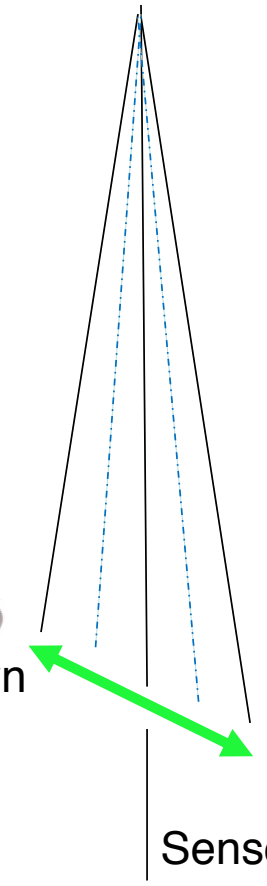
- Long stroke Vertical Leveling + Aiming : Long Motor reference run

Reference run Noise cancelling motor



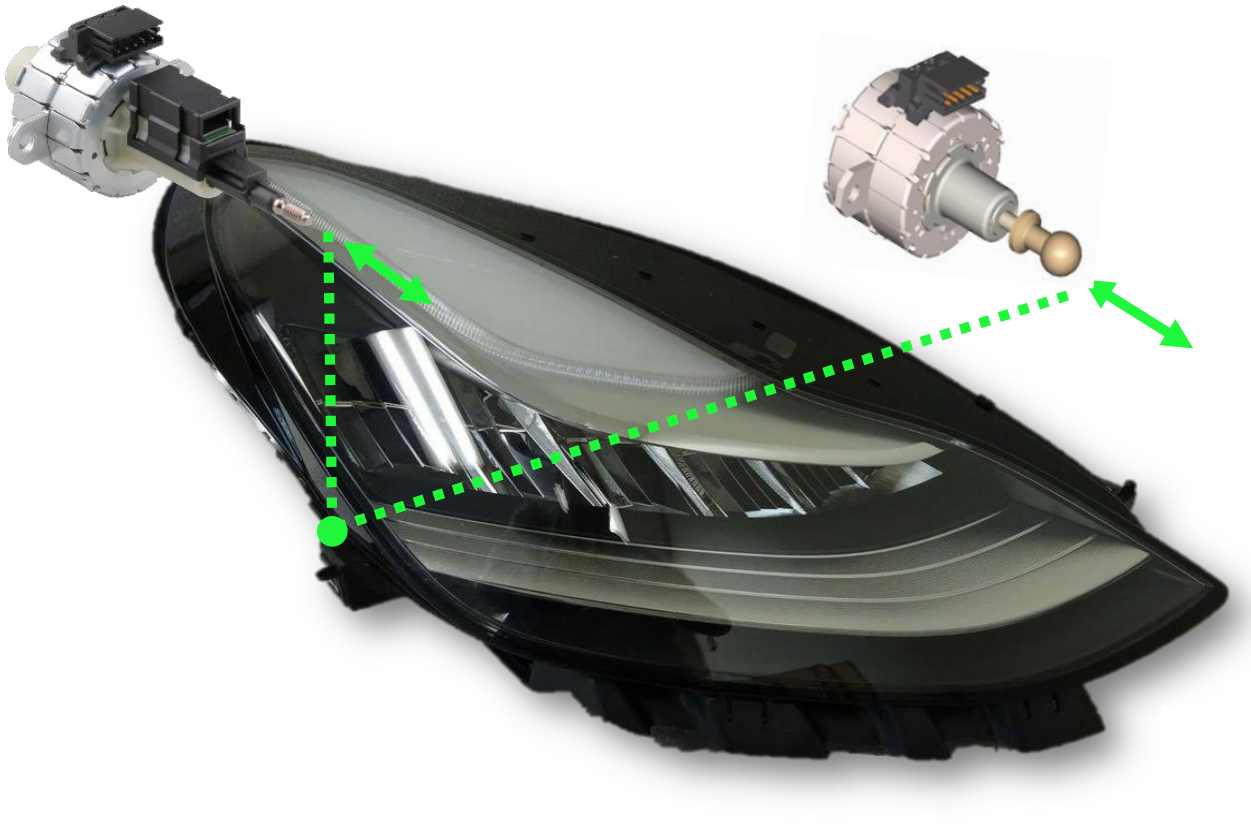
Hall sensor

Stepper motor

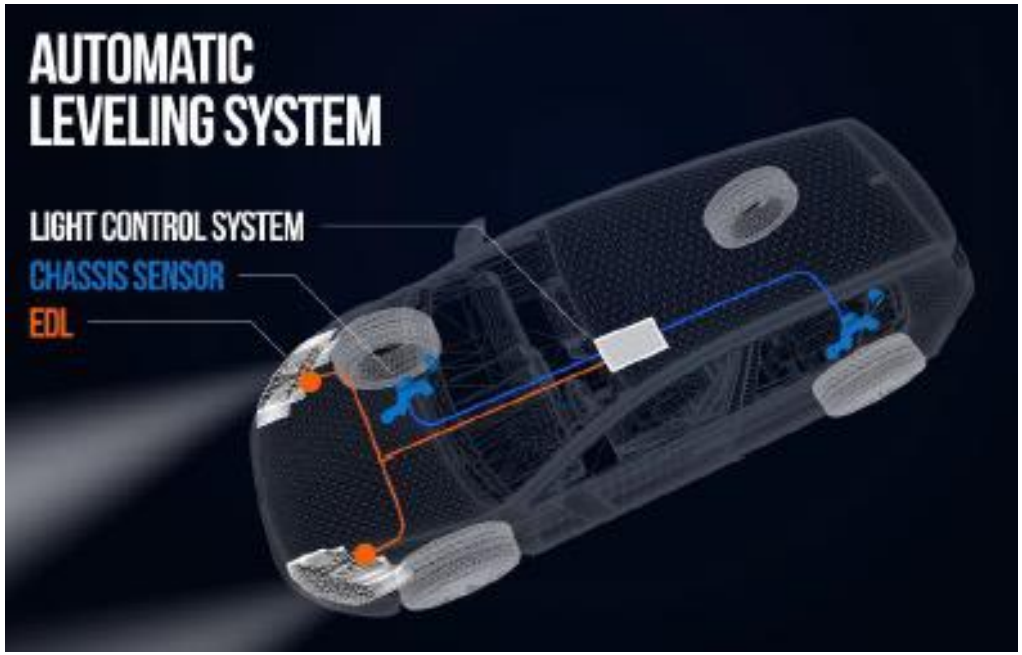


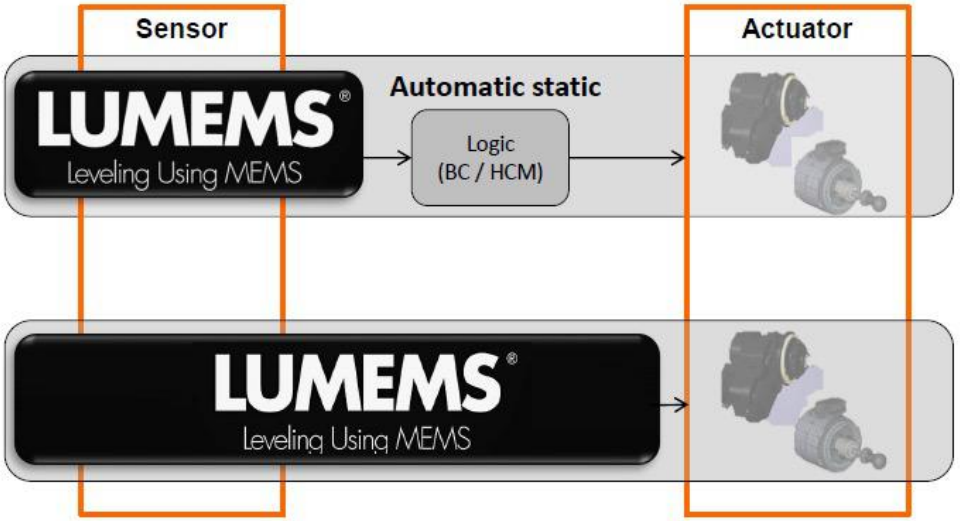
Aiming : 3° up and down
Leveling : 3° up and down

Solutions for ADB headlamps : Horizontal aiming



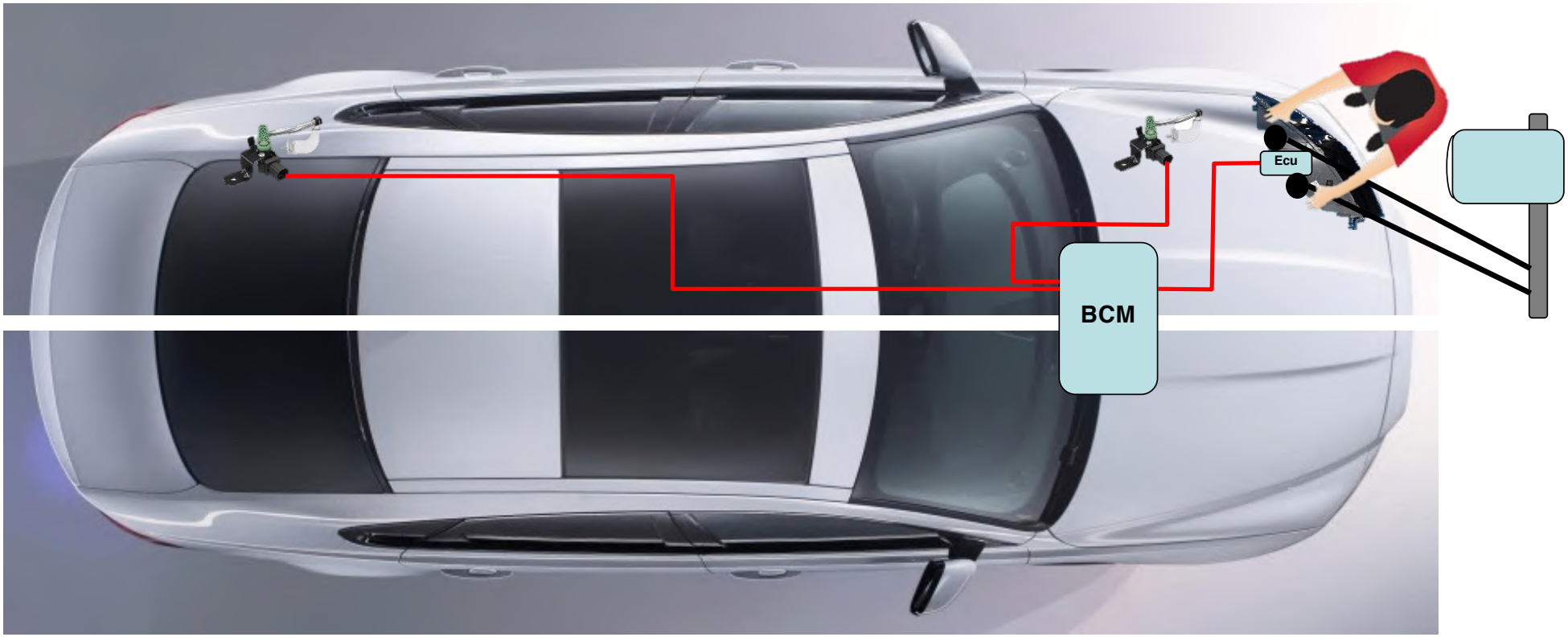
Merging with « Lumems »





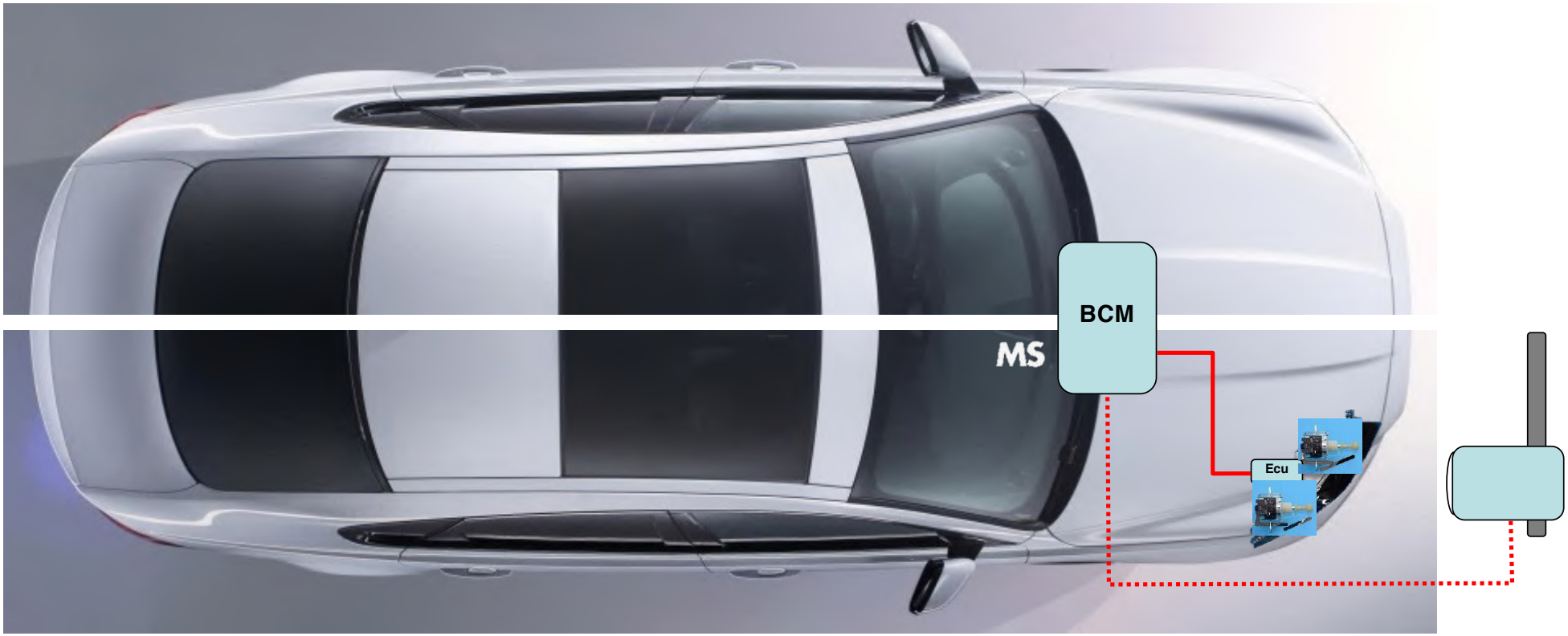
JOHNSON ELECTRIC

Ideal Aiming and Leveling architecture of an ADB car



JOHNSON ELECTRIC

Ideal Aiming and Leveling architecture



Headlamp Digital Setting

JOHNSON ELECTRIC

THANK YOU
Obrigado
Mahalo
Köszönöm
Спасибо
Arigato
Merci
Danke
Gracias
Multumesc
Dziękuję
Takk
Paxмет
Prasom