



EST. 1958

Kazimieruk

Precision Parts



A company with a 60-year history

WHO ARE WE?

Zakłady Mechaniczne Kazimieruk is a company with a stable market position.

As a supplier, we listen to the needs of our clients and actively respond to them.

As an employer, we care about the development and training of our employees.

We are also a reliable partner for our suppliers.

The above are supported by the experience and commitment of our personnel, which makes we can boast of our position of the leader within the industry.

IMPORTANT EVENTS

IN THE COMPANY'S HISTORY



1958

Beginning of the dynamic company development by Józef Kazimieruk



1982

Tadeusz Kazimieruk separates the company Zakłady Mechaniczne Kazimieruk specializing in precision machining.



2001

Implementation of the system: ISO 9001-2000



2012

Opening a of new, modern headquarters of the company in Tarnowo Podgórne



2016

Separation of the **UNIQUE TOOLS** brand manufacturing the highest and premium-class of cutting tools tailored to the client's needs.



2018-2020

A three-time finalist of the **ANCA TOOL OF THE YEAR** competition

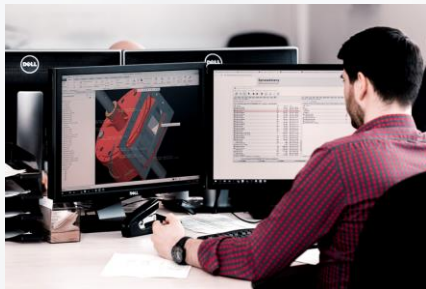


2020

Creation of the **ZMK Automation** brand. Official robot integrator of **FANUC** company products.

We specialize in highly complex work-piece machining

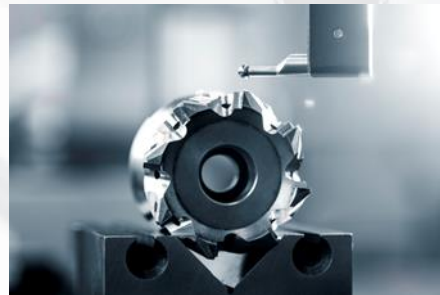
LEADING TOOL-ROOM IN POLAND



We provide construction and technological solutions



Comprehensive service from single pieces to series, and process automation



Product quality guaranteed and measured by CMM machines



A modern, constantly developed machine park, including over 50 CNC machines

We work applying

MODERN CAD/CAM SOFTWARE

Our Technology Department is composed of a team of professionals with extensive processing knowledge who use specialized software.

On the other hand, our Structural Department consists of employees with many years of experience in drawing up documentation based on the client's arrangements and guidelines, taking into account the recommendations and standards applicable in a particular industry.

01

 AUTODESK®

04

 creo®

02

 **hyperMILL®**

05

 **CATIA**

03

 **edgecam**

06

 **SOLIDWORKS**





Manufacturing Department

PEOPLE WITH PASSION – ABOVE ALL



PRODUCTION MANAGER

The satisfaction, fulfilment and personal development of our employees are directly reflected in the quality of our products.

IN POLAND AND ABROAD

MEET OUR BUSINESS PARTNERS

We have many recognized
international partners from Europe,
Asia and North America.



WITH MUCH ATTENTION TO DETAIL

WE PROVIDE THE FOLLOWING SERVICES

Precise CNC
machining



Automation
of production lines



Manufacture of parts and
tools
on the basis of the
documentation provided or
developed by our Engineering
Department



Implementation of new
products
preparation of new tools
and machine modification



Control of manufactured
elements
surface roughness,
dimensions, hardness



Customer service
Project Engineers
delegated to individual
clients





OUR MANUFACTURING CHARACTERISTICS:

- Milling
- Turning
- Grinding
- Drilling
- Automation
- Design and production of cutting tools

- **Our own ERP system** - ORGANIZER provides immediate feedback on a given project, from request for quotation, through implementation, to shipment. The system is connected to CNC machines.
- **Product identification** - we have a TUV certificate for transferring heat numbers.
- For over 20 years, we have implemented and constantly improved the **Quality and Environmental Management System** ISO 9001, 14001
- **We process:** tool steel, boiler steel, AISI 316, AISI 420 Duplex and Super Duplex, Incolnel, aluminum, POM, PEEK and many others.
- **Coatings** such as anode, nickel, gold, PVD or chrome are applied by the best suppliers in Europe

06-09-219-210802-01 - Asprova M5 [64bit] 15.1.0.61 Edycja profesjonalna (bez umowy serwisowej) - do 20,000 operacji
 Plik Edycja Widok Tabeli Harmonogram Szczegóły wykresy Ustawienia Narzędzia Okno Pomoc

100% IMPORT

Tabela - Tabela Główna - STANDARDOWY

	Pozycja	Numer operacji	Proces - kod	Rodzaj instrukcji	Selektor instrukcji	Kod instrukcji
1	-R00_476750	1	TECHNOLOGIA	Instrukcja u	C	M
2						
3						
4	-R00_489441	1	TECHNOLOGIA	Instrukcja w	C	M
5				Instrukcja u	R	M
6						
7				Instrukcja w	C	M
8		10	SLUSARNIA	Instrukcja w	C	M
9				Instrukcja u	R	M
10						
11						

Styl standardowy Wszystkie właściwości Wykres Gantt'a dla zamówień - PLANISTA

Tabela - Zamówienia

	Numer zamówienia
1	102009-1
2	160069-1
3	160306-1
4	160596-02-1
5	161164-1
6	161192-1
7	161950-1
8	162534-07-1
9	162534-08-1
10	162534-09-1
11	162671-01-1

Styl standardowy PLANISTA

2021

	3/7 (So)	4/7 (Nd)	5/7 (Pn)	6/7 (Wt)	7/7 (Śr)	8/7 (Cz)	9/7 (Pi)
160096/02-1							

Styl standardowy Wszystkie właściwości sprzedaz kwiecień 2018 ANALIZA OPÓŹNIEN PRIORYTETOWYCH styl standardowy sprzedaz maj 2018 TER

Tabela - Procesy

	Kod procesu	Nazwa procesu	Kolor	Kolejno wystw	5C wyw	Komentarze
1	EDD	EDD	0			
2	EDW	EDW	0			
3	FREZOWANIE CNC	FREZOWANIE CNC	0			
4	FREZOWANIE KONWENCJONALNE	FREZOWANIE KONWENCJONALNE	0			
5	INNE	INNE	0			
6	KI	KI	0			
7	KONSTRUKCJA	KONSTRUKCJA	0			
8	KOOPERACJA	KOOPERACJA	0			
9	LASER	LASER	0			
10	MAGAZYN	MAGAZYN	0			
11	OSTRZECZENIE	OSTRZECZENIE	0			
12	PRZEBIARKA	PRZEBIARKA	0			

Styl standardowy Wszystkie właściwości

Tabela - Zamówienia Tabela - Procesy Tabela - Tabela Główna - STANDARDOWY1 Wykres Gantt'a dla zamówień - PLANISTA



SUPPORTED

BRANCHES



AUTOMOTIVE



COSMETICS



GAS & OIL



MANUFACTURE
OF PACKAGING



LIGHT AND HEAVY
MACHINE INDUSTRY



PROCESSING OF
PLASTICS



FOOD
AND
PHARMACEUTICALS



TOOLS



OTHER



WE OWN

THE MOST ADVANCED MACHINERY PARK IN POLAND

Our diverse machinery park allows us to manufacture complex work-pieces; from small prototype numbers to series amounting to several thousands.





ZMK

Automation

We have set up the ZMK Automation brand, whose task will be to develop products related to the automation and robotization of workstations.

Offer for our clients:

- ✓ Comprehensive automation of production lines and processes with the use of industrial robots.
- ✓ Programming of robots and industrial automation systems (PLC, HMI, SCADA).
- ✓ Support in calculating the Return On Investment – ROI and increasing production efficiency by identifying 'bottlenecks'.
- ✓ Ensuring the safe operation of machines and devices.





T Unique Tools

We engineer, manufacture and supply standard cutting tools as well as those specially designed for our clients' demanding projects.

**Turning micro-boring
bars**


Drills

Milling

Monolithic cutters

Counterbores

Reamers

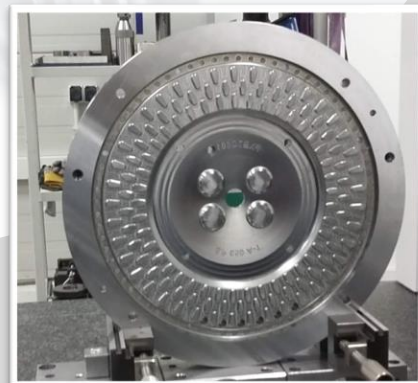
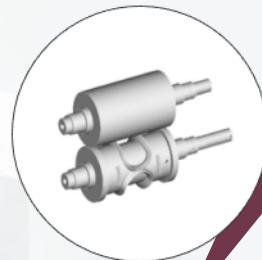
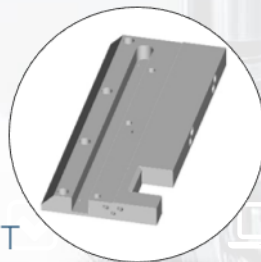
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- MANUFACTURE AND REGENERATION OF VHM TOOLS WITH DIAMETERS FROM Ø4 TO Ø32
 - WORKING DIAMETER FROM Ø0,5 MM
 - REGENERATION OF TOOLS WITH WORKING PARTS FROM Ø3MM
 - ASSORTMENT OF 20 SPECIALIZED PVD, DLC AND DIAMOND COATINGS
 - EXECUTION TOLERANCE UP TO +/- 0.002 MM
 - TOOL MANUFACTURE WITH INTERNAL COOLING CHANNELS
 - POLISHING THE RAKE FACE TO RA = 0.05 µM
 - PREPARATION OF THE CUTTING EDGES APPLYING THREE TECHNOLOGIES
 - SHORT DELIVERY DEADLINES; EVEN WITHIN 7 WORKING DAYS
 - TECHNICAL CONSULTING AND ASSISTANCE IN OPTIMIZATION OF MACHINING PROCESSES
 - TOOL DESIGN BASED ON THE WORK-PIECE MANUFACTURING DRAWINGS

WE PRESENT

EXAMPLES OF OUR PRODUCTS



WE PRESENT



OUR

LOCATION

HEADQUARTERS

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Kazimieruk
Precision Parts





THAT'S ALL!

THANK YOU!