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### **CONTACT**

Global Sales info@kyocera-solutions.de

# **TOLERANCES IN HIGH-TEMPERATURE TECHNOLOGY**

The dimensional accuracy of the size of the sintered parts essentially depends on the material and the forming method.

#### Tubes, multi-bore tubes and rods $\emptyset \ge 3$ mm as well as bands:

Diameter  $\pm$  5 % (but not less than  $\pm$  0,1 mm); Cut length tolerance:  $\pm$  1 %, < 100 mm upon request; Straightness: maximum crescent height 0.5% of total length

#### Tubes, multi-bore tubes and rods ø < 3 mm:

Diameter  $\pm$  5 % (but not less than  $\pm$  0,05 mm); Cut length tolerance:  $\pm$  1 %, < 100 mm upon request; Straightness: maximum crescent height: 0.5% of total length

#### Crucibles, boats, combustion trays:

Tolerances ± 3 % (but not less ± 0,1 mm)

#### Plates:

Tolerances ± 3 % (but not less ± 0,1 mm); Deflection: maximum 0,5 % of the diagonal

#### Insulating beads and grinding bodies:

Tolerances  $\pm$  3 % (but not less than  $\pm$  0,1 mm)

#### All dimensions in mm

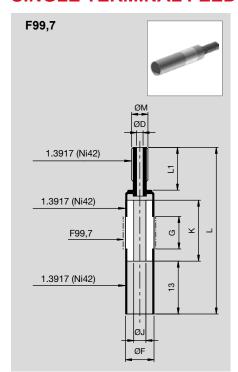
#### **MATERIALS**

Material	KYOCERA-Brand	Characterisation
${\rm Al_2O_3}$ Aluminium Oxide	DEGUSSIT AL23	Pure ${\rm Al_2O_3}$ , dense, excellent thermal and electrical resistance properties, corrosion resistant, permeable to microwaves
${\rm Al_2O_3}$ Aluminium Oxide	DEGUSSIT AL24	Pure Al <sub>2</sub> O <sub>3</sub> , slightly porous, good resistance to thermal shock, extremely good creep strength
${\rm Al_2O_3}$ Aluminium Oxide	DEGUSSIT AL25	Pure ${\rm Al_2O_3}$ , very porous, good thermal insulation, highest resistance to thermal shock of all the ${\rm Al_2O_3}$ materials
${\rm Al_2O_3}$ Aluminium Oxide	DEGUSSIT DD57	Pure ${\rm Al_2O_3}$ , dense, without any binder, red colour, wear resistant and tough, also called 'sintered ruby'
${\rm Al_2O_3}$ Aluminium Oxide	F99,7	Pure Al <sub>2</sub> O <sub>3</sub> , dense, extremely resistant to wear and corrosion, very high electrical insulating properties
Al <sub>2</sub> O <sub>3</sub> (+ ZrO <sub>2</sub> ) Aluminium Oxide, fine grain stabilized	FZT	AL <sub>2</sub> O <sub>3</sub> toughened with ZrO <sub>2</sub> , dense, high strength, good resistance to thermal shock, extremely resistant to wear and corrosion, fine grain size
${\rm ZrO}_2$ Zirkonium Oxide	FZM	${\rm ZrO_2}$ partially stabilized with MgO, dense, high strength and highly wear resistant, extremely resistant to corrosion and thermal shock
${\rm ZrO_2}$ Zirkonium Oxide	DEGUSSIT FZY	Partially stabilized with ${\rm Y_2O_3}$ dense, high purity ${\rm ZrO_2}$ , high temperature and corrosion resistance, ion conducting for measuring oxygen





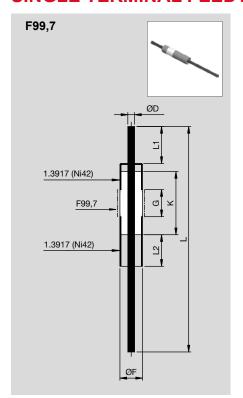
# SINGLE TERMINAL FEEDTHROUGHS



Voltage (DC)	ØM	ØD	ØF	Ø٦	G	K	L	L1	Product No.
4 kV	M4	1,6	7	3	8	15	41	10	551-1001
6 kV	M6	2,5	9	4	13	20	47	10	551-1002
6 kV	M6	2,5	10,8	5	13	20	47	10	551-1003
6 kV	M8	3,8	13,5	6,5	13	20	54	17	551-1004

Feedthroughs are also available in other dimensions Also available with welded-on flanges (CF, KF, etc.)

### SINGLE TERMINAL FEEDTHROUGHS



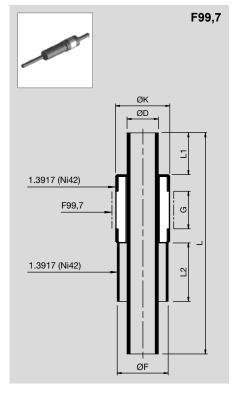
Voltage (DC)	Conductor	Current	ØD	ØF	G	K	L	L1	L2	Product No.
2 kV	NiFeCo	4 A	1,5x0,25	5	4	10.5	60	10	7	551-1063
2 kV	NiFeCo	5 A	1,5	5	4	10.5	60	10	7	551-1064
3 kV	NiFeCo	5 A	1,5	5	6	12.5	60	10	7	551-1066
3 kV	Cu	15 A	1,5	5	6	12.5	60	10	7	551-1066-2
4 kV	Ni42	5 A	1,5	7	8	15	57	10	13	551-0412
4 kV	Cu	15 A	1,5	7	8	15	57	10	13	551-0412-1
4 kV	Ni42	8 A	2	7	8	15	52	10	13	551-1006
4 kV	Cu	25 A	2	7	8	15	52	10	13	551-1006-1
5 kV	NiFeCo	5 A	1,5	5	10	16.5	60	10	7	551-1068
5 kV	Cu	15 A	1,5	5	10	16.5	60	10	7	551-1068-2
6 kV	Ni42	12 A	3	9	13	20	58	10	13	551-1007
6 kV	Cu	40 A	3	9	13	20	58	10	13	551-1007-1
6 kV	Ni42	20 A	4	10,8	13	20	58	10	13	551-1008
6 kV	Cu	60 A	4	10,8	13	20	58	10	13	551-1008-1
6 kV	Ni42	25 A	5	13,5	13	20	65	10	13	551-1009
6 kV	Cu	80 A	5	13,5	13	20	65	10	13	551-1009-1
8 kV	Cu	120 A	8	19,8	16	23	68	10	13	551-1010-1

Feedthroughs are also available in other dimensions Also available with welded-on flanges (CF, KF, etc.)

### SINGLE TERMINAL FEEDTHROUGHS

Voltage (DC)	Conductor	Current	ØD	ØF	G	L	ØK	L1	L2	Product No.
1 kV	Ni42	4 A	1,5x0,25	4	2,8	35	4,5	6	10	551-1491
1 kV	Ni42	5 A	1,5	4	2,8	35	4,5	6	10	551-1425
1 kV	Cu	5 A	1,5	4	2,8	35	4,5	6	10	551-1425-1
4 kV	Ni42	30 A	7,5x0,75	12	8	53	13	10	14	551-1633
4 kV	Cu	90 A	7,5x0,75	12	8	53	13	10	14	551-1633-1

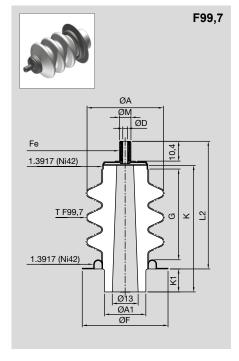
Feedthroughs are also available in other dimensions Also available with welded-on flanges (CF, KF, etc.)



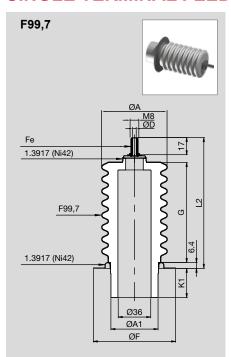
#### SINGLE TERMINAL FEEDTHROUGHS

Voltage (DC)	No. of Ribs	Creepage distance	ØM	ØD	ØF	ØA	Ø A1	G	K	K1	L2	Product No.
25 kV	3	54	M6	2,5	45	40	22	45	66	12	67	551-1012

This feedthrough could be adjusted with different conductors for special electrical standards Also available with welded-on flanges (CF, KF, etc.)



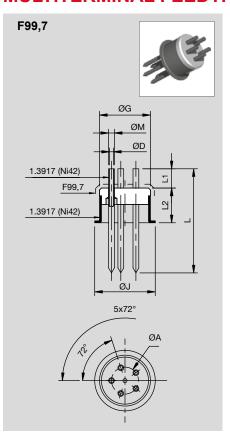
# SINGLE TERMINAL FEEDTHROUGHS



Voltage (DC)	No. of Ribs	Creepage distance	ØM	ØD	ØF	ØA	Ø A1	G	K1	L2	Product No.
50 kV	8	150	M8	3,8	88,9	70	52	108	31,6	141.4	551-0970
Order-related manufacture											

This feedthrough could be adjusted with different conductors for special electrical standards Also available with welded-on flanges (CF, KF, etc.)

#### **MULTITERMINAL FEEDTHROUGHS**



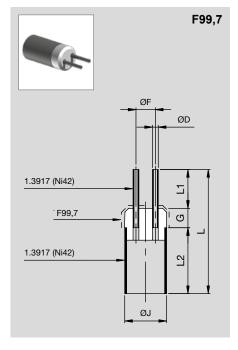
Voltage (DC)	Current	ØD	ØA	ØG	ØJ	L	L1	L2	No. of Feedthroughs	Product No.
500 V Pin-Pin 1 kV Pin-Flange	4 A	1,5x0,25	7	13,2	15,7	27	5	9	5	552-2548
Order-related manufacture										

Feedthrough are also available in other dimensions Also available with welded-on flanges (CF, KF, etc.)

#### **MULTITERMINAL FEEDTHROUGHS**

Voltage (DC)	Current	ØD	ØF	Ø٦	G	L	L1	L2	No. of Feedthroughs	Product No.
500 V Pin-Pin 1 kV Pin-Flange	4 A	1,5x0,25	5	10,8	5	32	10	17	2	552-0861
500 V Pin-Pin 1 kV Pin-Flange	4 A	1,5x0,25	5	10,8	5	32	10	17	4	552-0838

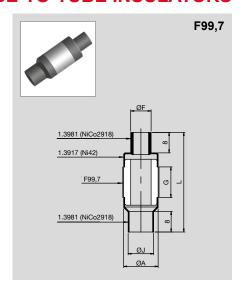
Feedthroughs are also available in other dimensions Also available with welded-on flanges (CF, KF, etc.)



# **TUBE-TO-TUBE INSULATORS**

Voltage (DC)	ØF	ØA	ØJ	G	L	Product No.
5 kV	8x6	13.5	10	12	39	559-1464

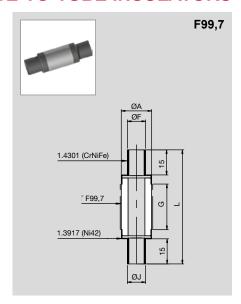
Tube-To-Tube Insulator is also available in other dimensions Also available with welded-on flanges (CF, KF, etc.)



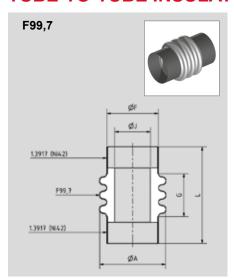
#### **TUBE-TO-TUBE INSULATORS**

Voltage (DC)	ØF	ØA	Ø٦	G	L	Product No.
15 kV	18	23	18	30	74	559-3664-2

Tube-To-Tube Insulator is also available in other dimensions Also available with welded-on flanges (CF, KF, etc.)



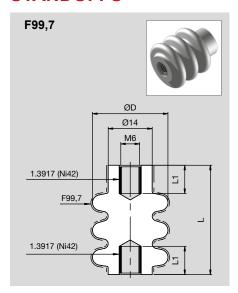
# **TUBE-TO-TUBE INSULATORS**



Voltage (DC)	No. of Ribs	Creepage distance	ØF	ØA	Ø٦	G	L	Product No.	
15 kV	3	44	36	46	25	30	67.6	559-0654	

Tube-To-Tube Insulator is also available in other dimensions Also available with welded-on flanges (CF, KF, etc.)

### **STANDOFFS**



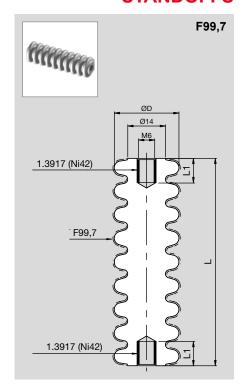
Voltage (DC)	Creepage distance	ØD	L	L1	Product No.
15 kV	40	24	30	9	558-1162

Standoff is also available in other dimensions

### **STANDOFFS**

Voltage (DC)	Creepage distance	ØD	L	L1	Product No.
40 k\/	130	24	80	0	559 2105

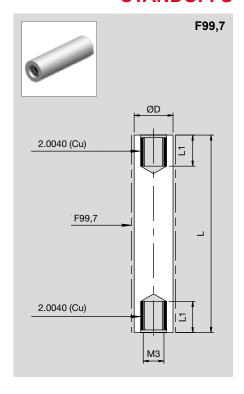
Customized parts with different lengths, different diameters or different number of flutes are also available



# **STANDOFFS**

Voltage (DC)	Creepage distance	ØD	L	L1	Product No.
10 kV	25	7,5	25	8	558-1511
15 kV	38	9,5	38.1	6	558-1984

Standoffs are also available in other dimensions



# **COMPETENCE PLUS**

# **RESPONSIBILITY**

Our customers rightly expect first-class performance with lasting value. Besides the competence to achieve this, we also undertake the responsibility for it. Ask for the evidence: KYOCERA Fineceramis Solutions GmbH is the technological and market leader in ceramic materials for the 21st Century.





















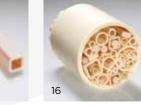




























- 01 Image-intensifier for radiology
- 02 X-Ray tube for radiology
- 03 Pressure sensor for aerospace
- 04 Camera housing for aerospace
- 05 Accelerator tube for radiologye
- 06 Feedthroughs for high-vacuum applications
- 07 High-voltage feedthroughs for vacuum technology
- 08 Insulating tubes for high-vacuum technology
- 09 High current feedthroughs for energy systems
- 10 Wafer carrier for the semiconductor industry
- 11 Test plates for the semiconductor industry
- 12 Sensor elements for the semiconductor industry

- 13 Guide strip for the printing industry
- 14 Isolator for the printing industry
- 15 Square tubes for the printing industry
- 16 Tubes, rods and capillaries for high temperature applications
- 17 Thermal protection tubes for the glass and metallurgical industries
- 18 Crucibles and boats for industry and research
- 19 FZY-probes for oxygen measurement in gases
- 20 Dielectric elements for fuel cells
- 21 Dielectric elements for fuel cells
- 22 Thermal protection tubes for high temperature applications
- 23 Shaping roller for the glass industry
- 24 Glow-block for heat treatment of lamp filaments



- 25 Ozone generator for the semiconductor industry
- 26 Control discs for production and laboratory processes
- 27 Dosing pistons with control edge for the food-processing and pharmaceutical industries
- 28 Pump inserts for medical technology
- 29 Float body for flow-measurement in the chemical industry
- 30 Electrode holder for flow-measurement in the chemical industry
- 31 Flow meters for the food-processing industry
- 32 Welding pins for automotive-body manufacture
- 33 Centring pin for automotive-body manufacture
- 34 Metal-forming tools for automotive-body manufacture 35 Isolation shells for magnetically-coupled pump in the chemical industry
- 36 Pump impeller for the chemical industry

- 37 Stirrers for the chemical industry
- 38 High-pressure pump piston for the chemical industry
- 39 Adhesive nozzle for the paper industry
- 40 Valve disc for pulp-processing
- 41 Vacuum plate for paper-making
- 42 Protection tubes for the glass industry
- 43 Midget file for the glass-processing industry
- 44 Hand lappers for the glass-processing industry
- 45 Grinding wheel for the glass-processing industry
- 46 Grinding tools for metal working
- 47 Bench-stones for metal working
- 48 Mounted points for metal working



#### **KYOCERA Fineceramics Solutions GmbH**

Steinzeugstraße 92 68229 Mannheim / Germany Tel.: +49 (0) 621 - 405 47 400 E-Mail: info@kyocera-solutions.de www.kyocera-solutions.de

European Headquarters:

#### **KYOCERA Europe GmbH**

Fritz-Mueller-Strasse 27 73730 Esslingen / Germany Tel.: +49 (0)711 - 93 93 4-0 E-Mail: info.fc@kyocera.de www.kyocera.eu